

Neueste Zerspanungswerkzeuge und Lösungen

2025
02

Ihr Leitfaden für eine optimale Nutzung unseres digitalen Katalogs

Unser Katalog ist mehr als nur eine Produktliste. Er ermöglicht fundiertere und schnellere Entscheidungen. Im Inneren finden Sie eine Auswahl unserer bewährten Werkzeuge und Konzepte, die speziell zur Unterstützung Ihrer Bearbeitungsziele ausgewählt wurden. Und wenn Sie mehr erfahren möchten, gelangen Sie über direkte Links zu unserem vollständigen Online-Sortiment. Dort können Sie weitere Einblicke gewinnen und zusätzliche Inspirationsquellen finden.

Navigieren auf einer Katalogseite

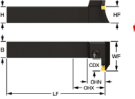
Jede Katalogseite ist so gestaltet, dass die benötigten Informationen schnell, übersichtlich und direkt angeboten werden. Oben finden Sie den Produktnamen, den Hauptanwendungsbe- reich und eine visuelle Übersicht über die wichtigsten Abmessungen und Merkmale. Die detaillierte Tabelle präsentiert verschiedene Versionen des Werkzeugs, einschließlich Bestellcodes, Größenan- gaben und Abmessungen.

Parting and grooving tools | CoroCut® 2



CoroCut® 2, shank tool for face grooving

Screw clamp design



Metric (mm)

Ordering code	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	DHX [mm]	DHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
C2A-RS25-LGH18B-040DB H	H	18.0	40.0	60.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-LGH18B-052DB H	H	18.0	52.0	72.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-LGH18B-064DB H	H	18.0	64.0	100.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-LGH18B-092DB H	H	18.0	92.0	140.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-LGH18B-132DB H	H	18.0	132.0	230.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-LGH18B-220DB H	H	18.0	220.0	500.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-LGH18B-300DB H	H	18.0	300.0	1100.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-LGK18B-058DB K	K	18.0	58.0	100.0	51.6	26.6	25.00	25.00	150.00	45.00
C2A-RS25-LGK18B-088DB K	K	18.0	88.0	180.0	51.6	26.6	25.00	25.00	150.00	45.00
C2A-RS25-LGK18B-168DB K	K	18.0	168.0	400.0	51.6	26.6	25.00	25.00	150.00	45.00
C2A-RS25-LGL20B-050DB L	L	20.0	50.0	80.0	52.6	27.6	25.00	25.00	150.00	47.00
C2A-RS25-LGL20B-075DB L	L	20.0	75.0	150.0	52.6	27.6	25.00	25.00	150.00	47.00
C2A-RS25-LGL20B-140DB L	L	20.0	140.0	400.0	52.6	27.6	25.00	25.00	150.00	47.00

R = Right hand. L = Left hand

Imperial (inch)

Ordering code	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	DHX [inch]	DHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
C2A-RSA16-LGH18B-040DB H	H	0.709	1.575	2.362	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-LGH18B-052DB H	H	0.709	2.047	2.835	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-LGH18B-064DB H	H	0.709	2.520	3.937	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-LGH18B-092DB H	H	0.709	3.622	5.512	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-LGH18B-132DB H	H	0.709	5.197	9.055	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-LGH18B-220DB H	H	0.709	8.661	19.685	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-LGH18B-300DB H	H	0.709	11.811	43.307	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-LGK18B-058DB K	K	0.709	2.283	3.937	2.047	1.047	1.000	1.000	6.000	1.788
C2A-RSA16-LGK18B-088DB K	K	0.709	3.465	7.087	2.047	1.047	1.000	1.000	6.000	1.788
C2A-RSA16-LGK18B-168DB K	K	0.709	6.614	15.748	2.047	1.047	1.000	1.000	6.000	1.788
C2A-RSA16-LGL20B-050DB L	L	0.790	1.969	3.150	2.087	1.087	1.000	1.000	6.000	1.869
C2A-RSA16-LGL20B-075DB L	L	0.790	2.953	5.906	2.087	1.087	1.000	1.000	6.000	1.869
C2A-RSA16-LGL20B-140DB L	L	0.790	5.512	15.748	2.087	1.087	1.000	1.000	6.000	1.869

R = Right hand. L = Left hand

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Der Bestellcode führt Sie zu weiteren Informationen

Durch Klick auf einen beliebigen Bestellcode steht Ihnen ein umfassendes Fachwissen zur Verfügung. Sie werden direkt zu unserer Website weitergeleitet, wo Sie Produktinformationen einsehen, die Verfügbarkeit prüfen und sogar weitere Inspirationen für Werkzeuge finden können.

The screenshot shows the Sandvik Coromant website's search results for the product code C2A-RS25-LGH18B-092DB. The breadcrumb trail indicates the path: ... > Turning tools > Parting and grooving tool > Face grooving tools > Face grooving tools - indexable. The search results section shows the product name, a small image of the tool, and its net price of 1 336.50 SEK. Below this, a table lists the available options for the tool: CDX, DAXIN, DAXX, and SSC_M, with their respective dimensions (18 mm, 92 mm, 140 mm, and H). A 'Compare' button is visible on the right. At the bottom, it states 'You've viewed 1 of 1 products'.

Entdecken Sie alle Details

Sobald Sie auf einer Produktdetailseite unserer Website angelangt sind, finden Sie alles, was Sie für die richtige Auswahl benötigen, von technischen Spezifikationen und passenden Wendeschneidplatten bis hin zu 2D- und 3D-Modellen zum Herunterladen. Sie können darüber hinaus Ersatzteile überprüfen, Schnittdaten berechnen und mit dem Erstellen Ihres Komplettwerkzeugs beginnen – alles an einem Ort.

Es gibt noch mehr zu entdecken!
Erkunden Sie unser komplettes
Sortiment in unserem Online-Katalog:
sandvik.coromant.com/tools



The screenshot shows the product detail page for C2A-RS25-LGH18B-092DB. The page includes a large image of the tool, a 'Show 3D model' button, and a 'Specific representation' label. The product name and description are at the top right. Below the image, there are tabs for 'Tool item', 'Matching inserts (310)', 'Matching products - machine direction (25)', 'Spare/included parts (3)', and 'Similar products'. The 'Applications' section includes links to 'Calculate cutting data' and 'Build tool assembly'. The 'Downloads' section lists various files for download, including a Basic 3D model (STP), Detailed 3D model (STP), 2D drawing (DXF), GTC Package (ZIP), and Basic tool data (ZIP). The 'Technical illustrations' section shows a 2D drawing of the tool with dimensions. The 'Product data' section provides a table of technical specifications.

Product data	
Cutting depth maximum (CDK)	18 mm
Axial groove inside diameter minimum (DAXIN)	92 mm
Maximum axial groove outside diameter (DAXX)	140 mm
Axial groove support direction (AXISUP)	2
Clamping type code (MTP)	clamp on top of insert
Insert type (CUTINT_MASTER)	CoroCut 2-size H (C2H-H2-0400-)
Insert seat (SSC_M)	H
Connection - machine side (ADINTMS)	Rectangular shank - metric: 25 x 25
Workpiece side body angle (BAWS)	90 °
Minimum overhang (CHN)	24.6 mm
Maximum overhang (CHX)	49.6 mm
Hand (HAND)	Left
Coolant entry style (CNSC)	without coolant entry
Coolant exit style (CXSC)	no coolant exit
Coolant pressure (CP)	150 bar
Shank width (B)	25 mm
Shank height (H)	25 mm
Functional length (LF)	150 mm
Functional width (WF)	45 mm

Wie Sie unsere Werkzeuge und Lösungen finden und bestellen können

Expertensupport mit einem Klick

Unsere Spezialisten und Vertriebspartner stehen Ihnen bei der Auswahl der richtigen Werkzeuge und Lösungen zur Optimierung Ihrer Bearbeitungsprozesse zur Seite. Wählen Sie den Support-Kanal, der für Sie am besten geeignet ist – ob per Telefon, Chat oder E-Mail, Unterstützung ist nur einen Schritt entfernt.

[sandvik.coromant.com/
support](https://sandvik.coromant.com/support)



Mehr Effizienz durch unseren Online-Katalog

Erkunden Sie unseren umfangreichen Online-Katalog, der die Suche nach Werkzeugen und Lösungen vereinfacht. Greifen Sie auf Produktdetails zu, kaufen Sie direkt, und laden Sie präzise Zeichnungen und 3D-Modelle herunter – alles an einem Ort. Eine nachhaltige Lösung: Nutzen Sie außerdem unseren Recycling-Service für Hartmetallwerkzeuge.

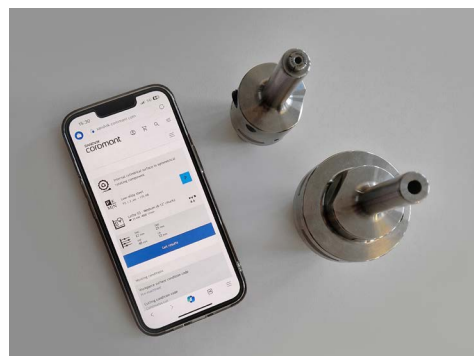
[sandvik.coromant.com/
tools](https://sandvik.coromant.com/tools)



Produktivitätssteigerung mit CoroPlus® Tool Guide

Mit dem CoroPlus® Tool Guide finden Sie schnell die optimalen Werkzeuge und Schnittdaten für Ihren Bearbeitungsprozess. Durch die Nutzung unseres Fachwissens können Sie mit dieser intelligenten Lösung, die Einrichtungszeit verkürzen und die Präzision erhöhen. Sie lässt sich nahtlos in Ihren Arbeitsablauf integrieren, um die Effizienz und Zuverlässigkeit zu steigern.

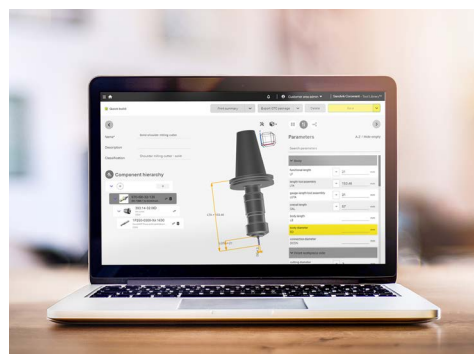
[sandvik.coromant.com/
toolguide](https://sandvik.coromant.com/toolguide)



Bestellen Sie Werkzeuge direkt mit der CoroPlus® Tool Library

Integrieren Sie die richtigen Werkzeuge mühelos in Ihren Arbeitsablauf. Mit der CoroPlus® Tool Library können Sie Komplettwerkzeuge erstellen und Werkzeuge direkt in der Software bestellen. Mit der Schaltfläche „Werkzeuge kaufen“, die beim Erstellen oder Auswählen einer Baugruppe angezeigt wird, wird der Einkauf schnell und einfach, und Sie können sich nach nur kurzer Unterbrechung wieder auf Ihre Bearbeitungsvorgänge konzentrieren.

[sandvik.coromant.com/
coroplus-tool-library](https://sandvik.coromant.com/coroplus-tool-library)



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Erlernen Sie mehr über QS™ Micro:
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QS™ Micro Werkzeugsystem

Optimieren der Kleinteilfertigung

Mit einem umfangreichen Angebot an Schneidköpfen und Schaftadaptern bietet QS™ Micro eine Vielzahl von Konfigurationen. Das einfache Einrichten und der schnelle Werkzeugwechsel maximieren die Maschinenauslastung und damit die Produktivität.

Anwendung

- Schneidköpfe für allgemeines Drehen, Abstechen und Einstechen sowie Gewindeschneiden in den Familien CoroTurn® 107, CoroCut® 2, CoroCut® XS und CoroThread® 266
- Kleinteilfertigung auf Langdrehautomaten
- Geometrien und Sorten für alle Anwendungsbereiche
- Y-Achsen-Werkzeuge für CoroTurn® 107 und CoroCut® XS



Merkmale und Vorteile

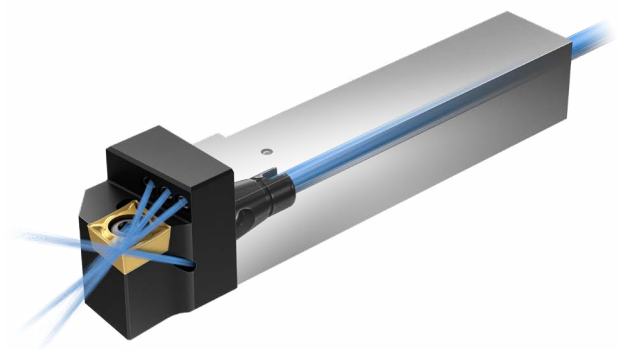
- Schnellwechsellösung für einfache Handhabung und reduzierte Maschinenstillstandszeiten
- Hohe Indexierungspräzision ($\pm 3 \mu\text{m}$) gewährleistet höchste Bauteilqualität
- Hohe Sicherheit und Wiederholbarkeit dank der Steifigkeit des Haltemechanismus
- Innenkühlung (einfach anzuschließendes Präzisionskühlmittel in den Schneidköpfen) für besseren Spanbruch und höhere Produktivität

P
M
K
N
S
H

ISO-Anwendungsbereich

Präzision ist wichtig

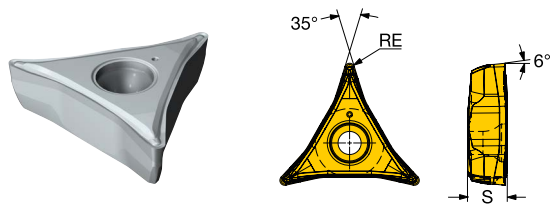
Alle QS™ Micro Schaftadapter verfügen über eine Innenkühlungsfunktion, die einen einfachen Anschluss des Kühlmittels an die Schneidköpfe ermöglicht. Das Präzisionskühlmittel wird direkt an die Wendeschneidplatte geleitet, was zu einer außergewöhnlichen Spankontrolle, einer verlängerten Standzeit und einer erhöhten Produktivität führt.





CoroTurn® Prime, Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-A



Metrisch (mm)

			S	M						
			Bestellnummer	1210	1210	SSC	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbear- beitung	L3	CP-A1108-L3	○	○	CP-A11	6.00	0.8	11.00	3.70	
	L5	CP-A1104-L5	○	○	CP-A11	6.00	0.4	11.00	3.70	
		CP-A1108-L5	○	○	CP-A11	6.00	0.8	11.00	3.70	
	L5W	CP-A1108-L5W	○	○	CP-A11	6.00	0.8	11.00	3.70	

● = Erste Wahl ○ = Gute Wahl

CoroTurn® Prime, Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-B



Metrisch (mm)

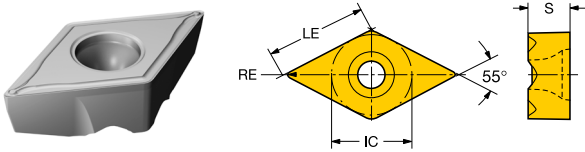
				S	M												

● = Erste Wahl ○ = Gute Wahl



CoroTurn® TR, Wendeschnidplatte zum Drehen

Wendeschnidplatte in D-Ausführung (rhombisch 55°)



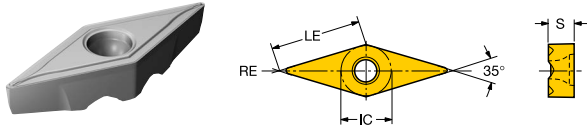
Metrisch (mm)

		P S M									
Fertigbe- arbeitung	F	Bestellnummer	1205	1205	1205	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
		TR-DC1304-F	○	●	○	13	12.6	5.53	0.4	11.00	3.70
		TR-DC1308-F	○	●	○	13	12.2	5.53	0.8	11.00	3.70
		P S M									

● = Erste Wahl ○ = Gute Wahl

CoroTurn® TR, Wendeschneidplatte zum Drehen

V-Wendeschneidplatte (rhombisch 35°)



Metrisch (mm)

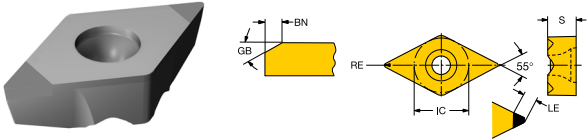
		P S M									
		Bestellnummer	1205	1205	1205	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbe- arbeitung	F	TR-VB1304-F	○	●	○	13	12.6	4.53	0.4	8.00	3.40
		TR-VB1308-F	○	●	○	13	12.2	4.53	0.8	8.00	3.40
		P S M									

● = Erste Wahl ○ = Gute Wahl



CoroTurn® TR, Wendeschnidplatte zum Drehen

Wendeschnidplatte in D-Ausführung (rhombisch 55°). Keramiksorten



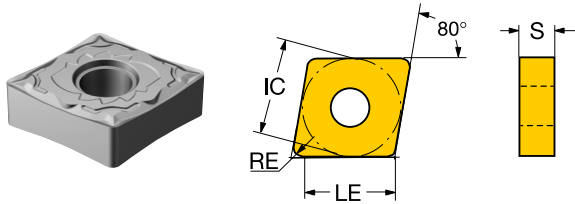
Metrisch (mm)

		H								
Bestellnummer		7125	7115	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]	D1 [mm]
Fertigbe- arbeitung	TR-DC1304S01515FWX	●	○	13..FWX	5.53	0.4	15.0	11.00	0.15	13.70
	TR-DC1306S01515FWX	●	○	13..FWX	5.53	0.6	15.0	11.00	0.15	13.70
	TR-DC1308S01525FWX	●	○	13..FWX	5.53	0.8	25.0	11.00	0.15	13.70

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



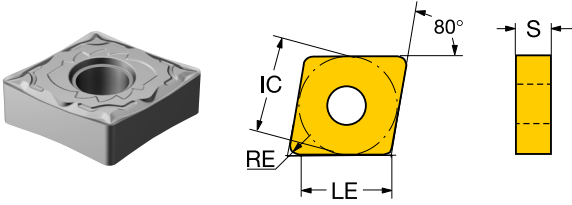
Metrisch (mm)

			P	S	M						
Bestellnummer			1205	1205	1205	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbearbeitung	MF	CNMG 12 04 04-MF	○	●	○	12	12.5	4.76	0.4	12.70	5.16
		CNMG 12 04 08-MF	○	●	○	12	12.1	4.76	0.8	12.70	5.16
		CNMG 12 04 12-MF	○	●	○	12	11.7	4.76	1.2	12.70	5.16
	SF	CNMG 12 04 04-SF		●	○	12	8.5	4.76	0.4	12.70	5.16
		CNMG 12 04 08-SF		●	○	12	8.5	4.76	0.8	12.70	5.16
		CNMG 12 04 12-SF		●	○	12	8.5	4.76	1.2	12.70	5.16
	SGF	CNGG 12 04 01-SGF		●	○	12	12.8	4.76	0.1	12.70	5.16
		CNGG 12 04 02-SGF		●	○	12	12.6	4.76	0.2	12.70	5.16
		CNGG 12 04 04-SGF		●	○	12	8.5	4.76	0.4	12.70	5.16
		CNGG 12 04 08-SGF		●	○	12	8.5	4.76	0.8	12.70	5.16
		CNGG 12 04 12-SGF		●	○	12	8.5	4.76	1.2	12.70	5.16
				P	S	M					

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



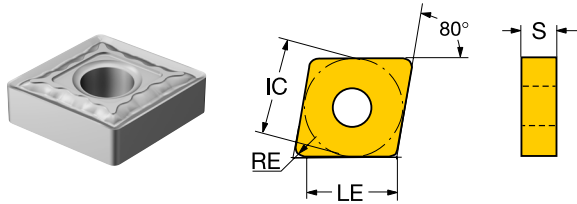
Zoll (Zoll)

			P	S	M						
		Bestellnummer ANSI	1205	1205	1205	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Fertigbearbeitung	MF	CNMG 431-MF	○	●	○	1/2	0.492	0.188	0.016	0.500	0.203
		CNMG 432-MF	○	●	○	1/2	0.476	0.188	0.031	0.500	0.203
		CNMG 433-MF	○	●	○	1/2	0.460	0.188	0.047	0.500	0.203
	SF	CNMG 431-SF		●	○	1/2	0.335	0.188	0.016	0.500	0.203
		CNMG 432-SF		●	○	1/2	0.335	0.188	0.031	0.500	0.203
		CNMG 433-SF		●	○	1/2	0.335	0.188	0.047	0.500	0.203
	SGF	CNGG 43(.30)-SGF		●	○	1/2	0.503	0.188	0.004	0.500	0.203
		CNGG 43(.50)-SGF		●	○	1/2	0.498	0.188	0.008	0.500	0.203
		CNGG 431-SGF		●	○	1/2	0.335	0.188	0.016	0.500	0.203
		CNGG 432-SGF		●	○	1/2	0.335	0.188	0.031	0.500	0.203
CNGG 433-SGF			●	○	1/2	0.335	0.188	0.047	0.500	0.203	
			P	S	M						

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



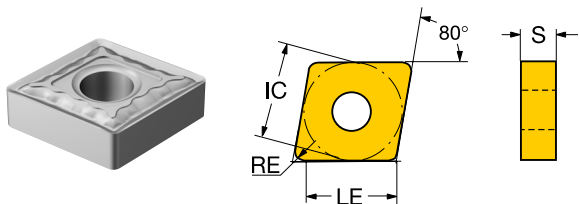
Metrisch (mm)

		P S M										
	Bestellnummer						SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
		1205	1205	1210	1205	1210						
OM	CNMG 12 04 04-QM	○	●	○	○	○	12	12.5	4.76	0.4	12.70	5.16
	CNMG 12 04 08-QM	○	●	○	○	○	12	12.1	4.76	0.8	12.70	5.16
	CNMG 12 04 12-QM	○	●	○	○	○	12	11.7	4.76	1.2	12.70	5.16
	CNMG 12 04 16-QM	○	●	○	○	○	12	11.3	4.76	1.6	12.70	5.16
	CNMG 16 06 12-QM	○	●	○	○	○	16	14.9	6.35	1.2	15.88	6.35
	CNMG 19 06 12-QM	○	●	○	○	○	19	18.1	6.35	1.2	19.05	7.93
Mittel	CNMG 12 04 04-SM		●	○	○	○	12	8.5	4.76	0.4	12.70	5.16
	CNMG 12 04 08-SM		●	○	○	○	12	8.5	4.76	0.8	12.70	5.16
	CNMG 12 04 12-SM		●	○	○	○	12	8.5	4.76	1.2	12.70	5.16
	CNMG 16 06 08-SM		●	○	○	○	16	15.3	6.35	0.8	15.88	6.35
SM	CNMG 16 06 12-SM		●	○	○	○	16	10.6	6.35	1.2	15.88	6.35
	CNMG 16 06 16-SM		●	○	○	○	16	10.6	6.35	1.6	15.88	6.35
	CNMG 19 06 08-SM		●	○	○	○	19	18.5	6.35	0.8	19.05	7.93
	CNMG 19 06 12-SM		●	○	○	○	19	18.1	6.35	1.2	19.05	7.93
	CNMG 19 06 16-SM		●	○	○	○	19	12.7	6.35	1.6	19.05	7.93

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschnidplatte zum Drehen

Wendeschnidplatte in C-Ausführung (rhombisch 80°)



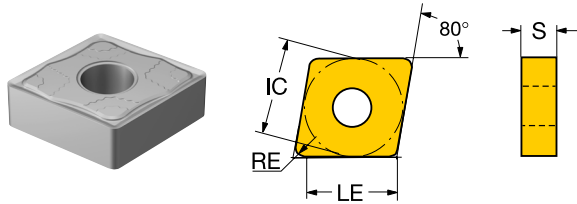
Zoll (Zoll)

		P S M										
	Bestellnummer ANSI	1205	1205	1210	1205	1210	SSC	LE	S	RE	IC	D1
								[inch]	[inch]	[inch]	[inch]	[inch]
QM	CNMG 431-QM	○	●	○	○	○	1/2	0.492	0.188	0.016	0.500	0.203
	CNMG 432-QM	○	●	○	○	○	1/2	0.476	0.188	0.031	0.500	0.203
	CNMG 433-QM	○	●	○	○	○	1/2	0.460	0.188	0.047	0.500	0.203
	CNMG 434-QM	○	●	○	○	○	1/2	0.445	0.188	0.063	0.500	0.203
	CNMG 543-QM	○	●	○	○	○	5/8	0.587	0.250	0.047	0.625	0.250
	CNMG 643-QM	○	●	○	○	○	3/4	0.714	0.250	0.047	0.750	0.312
Mittel	CNMG 431-SM		●	○	○	○	1/2	0.335	0.188	0.016	0.500	0.203
	CNMG 432-SM		●	○	○	○	1/2	0.335	0.188	0.031	0.500	0.203
	CNMG 433-SM		●	○	○	○	1/2	0.335	0.188	0.047	0.500	0.203
	CNMG 542-SM		●	○	○	○	5/8	0.603	0.250	0.031	0.625	0.250
	CNMG 543-SM		●	○	○	○	5/8	0.417	0.250	0.047	0.625	0.250
	CNMG 544-SM		●	○	○	○	5/8	0.417	0.250	0.063	0.625	0.250
SM	CNMG 642-SM		●	○	○	○	3/4	0.730	0.250	0.031	0.750	0.312
	CNMG 643-SM		●	○	○	○	3/4	0.714	0.250	0.047	0.750	0.312
	CNMG 644-SM		●	○	○	○	3/4	0.500	0.250	0.063	0.750	0.312

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



Metrisch (mm)

		S								
		Bestellnummer	1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	
Mittel	SMC	CNMG 12 04 04-SMC	●	12	12.5	4.76	0.4	12.70	5.16	
		CNMG 12 04 08-SMC	●	12	12.1	4.76	0.8	12.70	5.16	
		CNMG 12 04 12-SMC	●	12	11.7	4.76	1.2	12.70	5.16	
		CNMG 16 06 08-SMC	●	16	15.3	6.35	0.8	15.88	6.35	
		CNMG 16 06 12-SMC	●	16	14.9	6.35	1.2	15.88	6.35	

● = Erste Wahl ○ = Gute Wahl

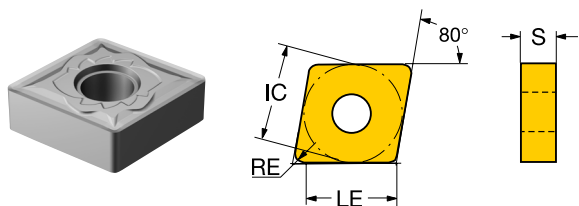
Zoll (Zoll)

			S						
			1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Mittel	SMC	CNMG 431-SMC	●	1/2	0.492	0.188	0.016	0.500	0.203
		CNMG 432-SMC	●	1/2	0.476	0.188	0.031	0.500	0.203
		CNMG 433-SMC	●	1/2	0.460	0.188	0.047	0.500	0.203
		CNMG 542-SMC	●	5/8	0.603	0.250	0.031	0.625	0.250
		CNMG 543-SMC	●	5/8	0.587	0.250	0.047	0.625	0.250

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



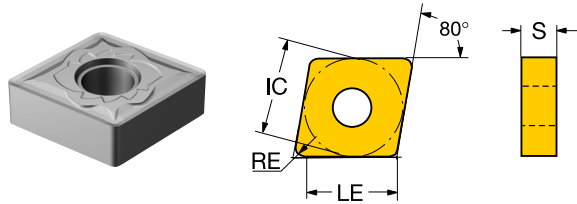
Metrisch (mm)

			P	S	K	M						
		Bestellnummer	4415	1210	4415	1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbearbeitung	PF	CNMX 19 11 40-PF	●		●		19	15.3	11.00	4.0	19.05	7.80
Mittel	SMR	CNMG 12 04 08-SMR		●		○	12	8.5	4.76	0.8	12.70	5.16
		CNMG 12 04 12-SMR		●		○	12	8.5	4.76	1.2	12.70	5.16
		CNMG 12 04 16-SMR		●		○	12	8.5	4.76	1.6	12.70	5.16
Schruppen	HR	CNMM 25 09 24-HR	●		●		25	23.4	9.52	2.4	25.40	9.12
	PR	CNMG 25 09 24-PR	●		●		25	23.4	9.52	2.4	25.40	9.12
	SMR	CNMG 16 06 16-SMR		●		○	16	10.6	6.35	1.6	15.88	6.35
CNMG 19 06 12-SMR			●		○	19	18.1	6.35	1.2	19.05	7.93	
CNMG 19 06 16-SMR			●		○	19	12.7	6.35	1.6	19.05	7.93	
			P	S	K	M						

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



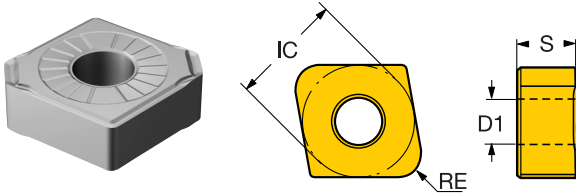
Zoll (Zoll)

		P S K M									
		Bestellnummer ANSI				SSC	LE	S	RE	IC	D1
		4415	1210	4415	1210		[inch]	[inch]	[inch]	[inch]	[inch]
Fertigbearbeitung	PF	CNMX 19 11 40-PF	●	●		3/4	0.604	0.433	0.157	0.750	0.307
Mittel	SMR	CNMG 432-SMR	●	○	1/2	0.335	0.188	0.031	0.500	0.203	
		CNMG 433-SMR	●	○	1/2	0.335	0.188	0.047	0.500	0.203	
		CNMG 434-SMR	●	○	1/2	0.335	0.188	0.063	0.500	0.203	
Schruppen	HR	CNMM 866-HR	●	●	1	0.921	0.375	0.094	1.000	0.359	
	PR	CNMG 866-PR	●	●	1	0.921	0.375	0.094	1.000	0.359	
	SMR	CNMG 544-SMR	●	○	5/8	0.417	0.250	0.063	0.625	0.250	
		CNMG 643-SMR	●	○	3/4	0.714	0.250	0.047	0.750	0.312	
		CNMG 644-SMR	●	○	3/4	0.500	0.250	0.063	0.750	0.312	

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschnidplatte zum Drehen

Wendeschnidplatte in C-Ausführung (rhombisch 80°)

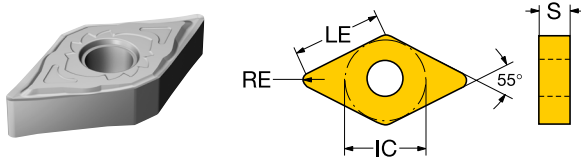


Metrisch (mm)

							P	S	M										
		Bestellnummer					1205	1205	1210	1205	1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	APMX [mm]	KCH [deg]
Mittel	SM	CNMX 12 04 A1-SM	○	●	○	○	○	12	2.4	4.76	0.8	12.70	5.16	1.5	50.0				
		CNMX 12 04 A2-SM	○	●	○	○	○	12	3.8	4.76	0.8	12.70	5.16	2.5	50.0				

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in D-Ausführung (rhombisch 55°)



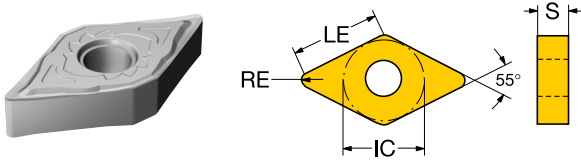
Metrisch (mm)

		P	S	M							
Bestellnummer		1205	1205	1205	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	
Fertigbearbeitung	MF	DNMG 11 04 04-MF	○	●	○	11	11.2	4.76	0.4	9.52	3.81
		DNMG 11 04 08-MF	○	●	○	11	10.8	4.76	0.8	9.52	3.81
		DNMG 15 04 04-MF	○	●	○	15	15.1	4.76	0.4	12.70	5.16
		DNMG 15 04 08-MF	○	●	○	15	14.7	4.76	0.8	12.70	5.16
		DNMG 15 06 04-MF	○	●	○	15	15.1	6.35	0.4	12.70	5.16
		DNMG 15 06 08-MF	○	●	○	15	14.7	6.35	0.8	12.70	5.16
		DNMG 15 06 12-MF	○	●	○	15	14.3	6.35	1.2	12.70	5.16
	SF	DNMG 11 04 04-SF		●	○	11	11.2	4.76	0.4	9.52	3.81
		DNMG 11 04 08-SF		●	○	11	10.8	4.76	0.8	9.52	3.81
		DNMG 15 04 04-SF		●	○	15	6.4	4.76	0.4	12.70	5.16
		DNMG 15 04 08-SF		●	○	15	6.4	4.76	0.8	12.70	5.16
		DNMG 15 04 12-SF		●	○	15	6.4	4.76	1.2	12.70	5.16
		DNMG 15 06 04-SF		●	○	15	6.4	6.35	0.4	12.70	5.16
		DNMG 15 06 08-SF		●	○	15	6.4	6.35	0.8	12.70	5.16
	SGF	DNMG 15 06 12-SF		●	○	15	6.4	6.35	1.2	12.70	5.16
		DNGG 15 04 01-SGF		●	○	15	13.6	4.76	0.1	12.70	5.16
		DNGG 15 04 02-SGF		●	○	15	13.4	4.76	0.2	12.70	5.16
		DNGG 15 04 04-SGF		●	○	15	6.4	4.76	0.4	12.70	5.16
		DNGG 15 04 08-SGF		●	○	15	6.4	4.76	0.8	12.70	5.16
		DNGG 15 04 12-SGF		●	○	15	6.4	4.76	1.2	12.70	5.16
		DNGG 15 06 04-SGF		●	○	15	6.4	6.35	0.4	12.70	5.16
		DNGG 15 06 08-SGF		●	○	15	6.4	6.35	0.8	12.70	5.16
		DNGG 15 06 12-SGF		●	○	15	6.4	6.35	1.2	12.70	5.16
		P	S	M							

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschnidplatte zum Drehen

Wendeschnidplatte in D-Ausführung (rhombisch 55°)



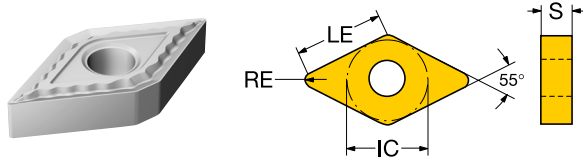
Zoll (Zoll)

		P	S	M							
Bestellnummer ANSI		1205	1205	1205	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]	
Fertigbearbeitung	MF	DNMG 331-MF	○	●	○	3/8	0.442	0.188	0.016	0.375	0.150
		DNMG 332-MF	○	●	○	3/8	0.426	0.188	0.031	0.375	0.150
		DNMG 431-MF	○	●	○	1/2	0.595	0.188	0.016	0.500	0.203
		DNMG 432-MF	○	●	○	1/2	0.579	0.188	0.031	0.500	0.203
		DNMG 441-MF	○	●	○	1/2	0.595	0.250	0.016	0.500	0.203
		DNMG 442-MF	○	●	○	1/2	0.579	0.250	0.031	0.500	0.203
		DNMG 443-MF	○	●	○	1/2	0.563	0.250	0.047	0.500	0.203
	SF	DNMG 331-SF		●	○	3/8	0.442	0.188	0.016	0.375	0.150
		DNMG 332-SF		●	○	3/8	0.426	0.188	0.031	0.375	0.150
		DNMG 431-SF		●	○	1/2	0.252	0.188	0.016	0.500	0.203
		DNMG 433-SF		●	○	1/2	0.252	0.188	0.047	0.500	0.203
		DNMG 441-SF		●	○	1/2	0.252	0.250	0.016	0.500	0.203
		DNMG 442-SF		●	○	1/2	0.252	0.250	0.031	0.500	0.203
		DNMG 443-SF		●	○	1/2	0.252	0.250	0.047	0.500	0.203
		DNMG432-SF		●	○	1/2	0.252	0.188	0.031	0.500	0.203
	SGF	DNGG 43(.30)-SGF		●	○	1/2	0.533	0.188	0.004	0.500	0.203
		DNGG 43(.50)-SGF		●	○	1/2	0.530	0.188	0.008	0.500	0.203
		DNGG 431-SGF		●	○	1/2	0.252	0.188	0.016	0.500	0.203
		DNGG 432-SGF		●	○	1/2	0.252	0.188	0.031	0.500	0.203
		DNGG 433-SGF		●	○	1/2	0.252	0.188	0.047	0.500	0.203
		DNGG 441-SGF		●	○	1/2	0.252	0.250	0.016	0.500	0.203
		DNGG 442-SGF		●	○	1/2	0.252	0.250	0.031	0.500	0.203
		DNGG 443-SGF		●	○	1/2	0.252	0.250	0.047	0.500	0.203

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschnidplatte zum Drehen

Wendeschnidplatte in D-Ausführung (rhombisch 55°)



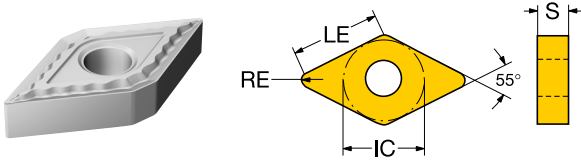
Metrisch (mm)

		P	S		M								
Bestellnummer		1205	1205	1210	1205	1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	
Mittel	QM	DNMG 11 04 08-QM			●		○	11	10.8	4.76	0.8	9.52	3.81
		DNMG 15 04 04-QM	○	●	○	○	○	15	15.1	4.76	0.4	12.70	5.16
		DNMG 15 04 08-QM	○	●	○	○	○	15	14.7	4.76	0.8	12.70	5.16
		DNMG 15 04 12-QM	○	●	○	○	○	15	14.3	4.76	1.2	12.70	5.16
		DNMG 15 06 04-QM	○	●	○	○	○	15	15.1	6.35	0.4	12.70	5.16
		DNMG 15 06 08-QM	○	●	○	○	○	15	14.7	6.35	0.8	12.70	5.16
		DNMG 15 06 12-QM	○	●	○	○	○	15	14.3	6.35	1.2	12.70	5.16
	SM	DNMG 11 04 04-SM	○	●	○	○	○	11	11.2	4.76	0.4	9.52	3.81
		DNMG 15 04 04-SM		●	○	○	○	15	6.4	4.76	0.4	12.70	5.16
		DNMG 15 04 08-SM		●	○	○	○	15	6.4	4.76	0.8	12.70	5.16
		DNMG 15 04 12-SM		●	○	○	○	15	6.4	4.76	1.2	12.70	5.16
		DNMG 15 06 04-SM		●	○	○	○	15	6.4	6.35	0.4	12.70	5.16
		DNMG 15 06 08-SM		●	○	○	○	15	6.4	6.35	0.8	12.70	5.16
		DNMG 15 06 12-SM		●	○	○	○	15	6.4	6.35	1.2	12.70	5.16

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschnidplatte zum Drehen

Wendeschnidplatte in D-Ausführung (rhombisch 55°)



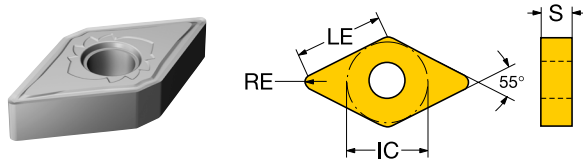
Zoll (Zoll)

		P					S			M								
		Bestellnummer ANSI					1205	1205	1210	1205	1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]	
Mittel	QM	DNMG 332-QM							●		○	3/8	0.426	0.188	0.031	0.375	0.150	
		DNMG 431-QM					○	●	○	○	○	1/2	0.595	0.188	0.016	0.500	0.203	
		DNMG 432-QM					○	●	○	○	○	1/2	0.579	0.188	0.031	0.500	0.203	
		DNMG 433-QM					○	●	○	○	○	1/2	0.563	0.188	0.047	0.500	0.203	
		DNMG 441-QM					○	●	○	○	○	1/2	0.595	0.250	0.016	0.500	0.203	
		DNMG 442-QM					○	●	○	○	○	1/2	0.579	0.250	0.031	0.500	0.203	
		DNMG 443-QM					○	●	○	○	○	1/2	0.563	0.250	0.047	0.500	0.203	
	SM	DNMG 331-SM					○	●	○	○	○	3/8	0.442	0.188	0.016	0.375	0.150	
		DNMG 431-SM						●	○	○	○	1/2	0.252	0.188	0.016	0.500	0.203	
		DNMG 432-SM						●	○	○	○	1/2	0.252	0.188	0.031	0.500	0.203	
		DNMG 433-SM						●	○	○	○	1/2	0.252	0.188	0.047	0.500	0.203	
		DNMG 441-SM						●	○	○	○	1/2	0.252	0.250	0.016	0.500	0.203	
		DNMG 442-SM						●	○	○	○	1/2	0.252	0.250	0.031	0.500	0.203	
		DNMG 443-SM						●	○	○	○	1/2	0.252	0.250	0.047	0.500	0.203	

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in D-Ausführung (rhombisch 55°)



Metrisch (mm)

				S	M						
		Bestellnummer	1210	1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	
Mittel	SMR	DNMG 15 04 08-SMR	●	○	15	6.4	4.76	0.8	12.70	5.16	
		DNMG 15 04 12-SMR	●	○	15	6.4	4.76	1.2	12.70	5.16	
		DNMG 15 06 08-SMR	●	○	15	6.4	6.35	0.8	12.70	5.16	
		DNMG 15 06 12-SMR	●	○	15	6.4	6.35	1.2	12.70	5.16	
		DNMG 15 06 16-SMR	●	○	15	6.4	6.35	1.6	12.70	5.16	
				S	M						

● = Erste Wahl ○ = Gute Wahl

Zoll (Zoll)

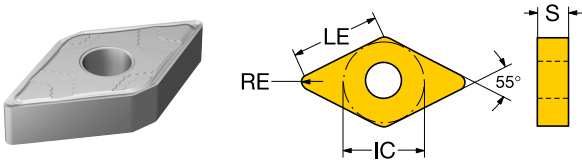
				S	M					
		Bestellnummer ANSI	1210	1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Mittel	SMR	DNMG 432-SMR	●	○	1/2	0.252	0.188	0.031	0.500	0.203
		DNMG 433-SMR	●	○	1/2	0.252	0.188	0.047	0.500	0.203
		DNMG 442-SMR	●	○	1/2	0.252	0.250	0.031	0.500	0.203
		DNMG 443-SMR	●	○	1/2	0.252	0.250	0.047	0.500	0.203
		DNMG 444-SMR	●	○	1/2	0.252	0.250	0.063	0.500	0.203

● = Erste Wahl ○ = Gute Wahl



T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in D-Ausführung (rhombisch 55°)



Metrisch (mm)

			S							
Bestellnummer			1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	
Mittel	SMC	DNMG 11 04 08-SMC	●	11	10.8	4.76	0.8	9.52	3.81	
		DNMG 15 04 04-SMC	●	15	15.1	4.76	0.4	12.70	5.16	
		DNMG 15 04 08-SMC	●	15	14.7	4.76	0.8	12.70	5.16	
		DNMG 15 06 04-SMC	●	15	15.1	6.35	0.4	12.70	5.16	
		DNMG 15 06 08-SMC	●	15	14.7	6.35	0.8	12.70	5.16	
		DNMG 15 06 12-SMC	●	15	14.3	6.35	1.2	12.70	5.16	

● = Erste Wahl ○ = Gute Wahl

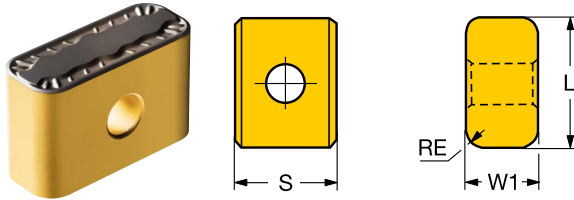
Zoll (Zoll)

		S							
		Bestellnummer ANSI	1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Mittel	SMC	DNMG 332-SMC	●	3/8	0.426	0.188	0.031	0.375	0.150
		DNMG 431-SMC	●	1/2	0.595	0.188	0.016	0.500	0.203
		DNMG 432-SMC	●	1/2	0.579	0.188	0.031	0.500	0.203
		DNMG 441-SMC	●	1/2	0.595	0.250	0.016	0.500	0.203
		DNMG 442-SMC	●	1/2	0.579	0.250	0.031	0.500	0.203
		DNMG 443-SMC	●	1/2	0.563	0.250	0.047	0.500	0.203

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatten in LNMX-Ausführung (rechteckig)



Metrisch (mm)

		P							
		Bestellnummer	4415	SSC	LE	S	RE	D1	W1
					[mm]	[mm]	[mm]	[mm]	[mm]
Mittel	PM	LNMX 19 19 40-PM	●	19	15.1	19.05	4.0	6.35	10.0
		LNMX 30 19 40-PM	●	30	26.0	19.05	4.0	6.35	12.0
Schruppen	PR	LNMX 30 19 40-PR	●	30	26.0	19.05	4.0	6.35	12.0

● = Erste Wahl ○ = Gute Wahl

Zoll (Zoll)

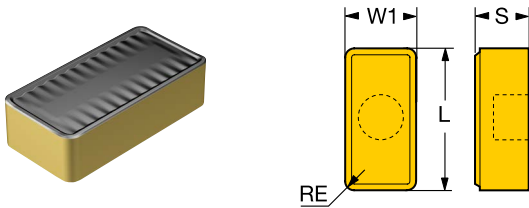
		P							
		Bestellnummer ANSI	4415	SSC	LE	S	RE	D1	W1
					[inch]	[inch]	[inch]	[inch]	[inch]
Mittel	PM	LNMX 19 19 40-PM	●	19	0.593	0.750	0.157	0.250	0.4
		LNMX 30 19 40-PM	●	30	1.024	0.750	0.157	0.250	0.5
Schruppen	PR	LNMX 30 19 40-PR	●	30	1.024	0.750	0.157	0.250	0.5

● = Erste Wahl ○ = Gute Wahl



T-Max® P, Wendeschnidplatte zum Drehen

Wendeschnidplatten in LNMX-Ausführung (rechteckig)



Metrisch (mm)

		P						
		Bestellnummer	4415	SSC	LE [mm]	S [mm]	RE [mm]	W1 [mm]
Schruppen	XH	LNMX 50 14 32-XH	●	50	34.0	14.20	3.2	25.4

● = Erste Wahl ○ = Gute Wahl

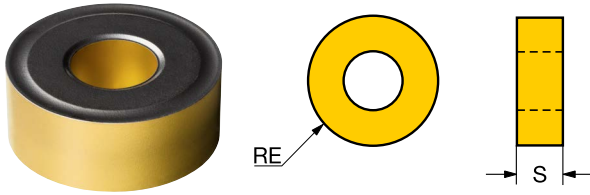
Zoll (Zoll)

		P						
		Bestellnummer ANSI	4415	SSC	LE [inch]	S [inch]	RE [inch]	W1 [inch]
Schruppen	XH	LNMX 50 14 32-XH	●	50	1.339	0.559	0.125	1.0

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in R-Ausführung (rund)



Metrisch (mm)

		P S K M								
		Bestellnummer				SSC	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Mittel	00	RNMG 19 06 00	●	●		19	6.35	9.5	19.05	7.93
	SM	RNMG 19 06 00-SM	●		○	19	6.35	9.5	19.05	7.93

● = Erste Wahl ○ = Gute Wahl

Zoll (Zoll)

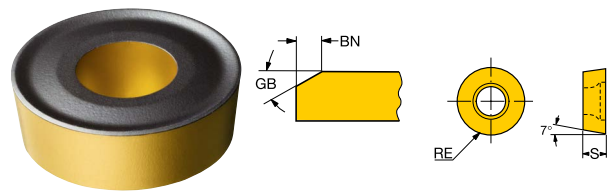
		P S K M								
		Bestellnummer ANSI				SSC	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Mittel	00	RNMG 64	●	●		3/4	0.250	0.375	0.750	0.312
	SM	RNMG 64-SM	●		○	3/4	0.250	0.375	0.750	0.312

● = Erste Wahl ○ = Gute Wahl



T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in R-Ausführung (rund)



Metrisch (mm)

		P		K									
		4415		4415		SSC	S	RE	GB	IC	BN	D1	
							[mm]	[mm]	[deg]	[mm]	[mm]	[mm]	
Mittel	00	RCMX 20 06 00	●	●	20	6.35	10.0	15.0	20.00	0.30	6.50		
		RCMX 25 07 00	●	●	25	7.94	12.5	15.0	25.00	0.40	7.20		

● = Erste Wahl ○ = Gute Wahl

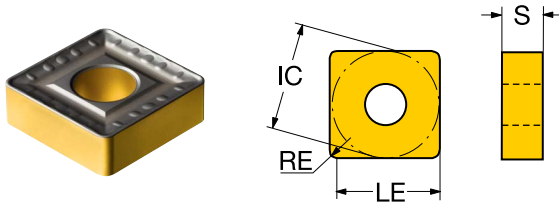
Zoll (Zoll)

		P		K									
		4415		4415		SSC	S	RE	GB	IC	BN	D1	
							[inch]	[inch]	[deg]	[inch]	[inch]	[inch]	
Mittel	00	RCMX 20 06 00	●	●	.787	0.250	0.394	15.0	0.787	0.012	0.256		
		RCMX 25 07 00	●	●	.984	0.313	0.492	15.0	0.984	0.016	0.283		

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in S-Ausführung (quadratisch)



Metrisch (mm)

		P		K					
		4415	4415	SSC	LE	S	RE	IC	D1
					[mm]	[mm]	[mm]	[mm]	[mm]
Schruppen	HR	SNMM 25 07 24-HR	● ●	25	23.0	7.94	2.4	25.40	9.12
		SNMM 25 07 32-HR	● ●	25	22.2	7.94	3.2	25.40	9.12
		SNMM 25 09 24-HR	● ●	25	23.0	9.52	2.4	25.40	9.12
		SNMM 25 09 32-HR	● ●	25	22.2	9.52	3.2	25.40	9.12
	QR	SNMM 25 07 24-QR	● ●	25	23.0	7.94	2.4	25.40	9.12

● = Erste Wahl ○ = Gute Wahl

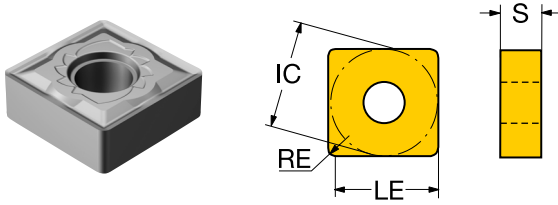
Zoll (Zoll)

		P		K					
		4415	4415	SSC	LE	S	RE	IC	D1
					[inch]	[inch]	[inch]	[inch]	[inch]
Schruppen	HR	SNMM 856-HR	● ●	1	0.906	0.313	0.094	1.000	0.359
		SNMM 858-HR	● ●	1	0.874	0.313	0.125	1.000	0.359
		SNMM 866-HR	● ●	1	0.906	0.375	0.094	1.000	0.359
		SNMM 868-HR	● ●	1	0.874	0.375	0.125	1.000	0.359
	QR	SNMM 856-QR	● ●	1	0.906	0.313	0.094	1.000	0.359

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in S-Ausführung (quadratisch)



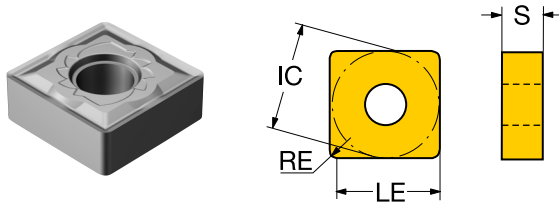
Metrisch (mm)

		P S M										
	Bestellnummer						SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
		1205	1205	1210	1205	1210						
Mittel	QM	SNMG 12 04 08-QM	●	○	○	○	12	11.9	4.76	0.8	12.70	5.16
		SNMG 12 04 12-QM	○	●	○	○	12	11.5	4.76	1.2	12.70	5.16
		SNMG 12 04 16-QM	○	●	○	○	12	11.1	4.76	1.6	12.70	5.16
		SNMG 15 06 12-QM	○	●	○	○	15	14.7	6.35	1.2	15.88	6.35
		SNMG 15 06 16-QM	○	●	○	○	15	14.3	6.35	1.6	15.88	6.35
		SNMG 19 06 12-QM	○	●	○	○	19	17.9	6.35	1.2	19.05	7.93
		SNMG 19 06 16-QM	○	●	○	○	19	17.5	6.35	1.6	19.05	7.93
	SM	SNMG 12 04 04-SM	○	●	○	○	12	12.3	4.76	0.4	12.70	5.16
		SNMG 12 04 08-SM	○	●	○	○	12	8.5	4.76	0.8	12.70	5.16
		SNMG 12 04 12-SM	○	●	○	○	12	8.5	4.76	1.2	12.70	5.16
		SNMG 12 04 16-SM	○	●	○	○	12	8.5	4.76	1.6	12.70	5.16
		SNMG 15 06 08-SM	○	●	○	○	15	15.1	6.35	0.8	15.88	6.35
		SNMG 15 06 12-SM	○	●	○	○	15	10.6	6.35	1.2	15.88	6.35
		SNMG 15 06 16-SM	○	●	○	○	15	10.6	6.35	1.6	15.88	6.35
	SMR	SNMG 19 06 12-SM	○	●	○	○	19	17.9	6.35	1.2	19.05	7.93
		SNMG 19 06 16-SM	○	●	○	○	19	12.7	6.35	1.6	19.05	7.93
Schruppen	SMC	SNMG 12 04 04-SMC	○	●	○	○	12	12.3	4.76	0.4	12.70	5.16
		SNMG 12 04 08-SMC	○	●	○	○	12	11.9	4.76	0.8	12.70	5.16
	SMR	SNMG 12 04 08-SMR	○	●	○	○	12	8.5	4.76	0.8	12.70	5.16
		SNMG 12 04 12-SMR	○	●	○	○	12	8.5	4.76	1.2	12.70	5.16
		SNMG 12 04 16-SMR	○	●	○	○	12	8.5	4.76	1.6	12.70	5.16
	SMR	SNMG 15 06 16-SMR	○	●	○	○	15	10.6	6.35	1.6	15.88	6.35
		SNMG 19 06 12-SMR	○	●	○	○	19	17.9	6.35	1.2	19.05	7.93
		SNMG 19 06 16-SMR	○	●	○	○	19	12.7	6.35	1.6	19.05	7.93

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in S-Ausführung (quadratisch)

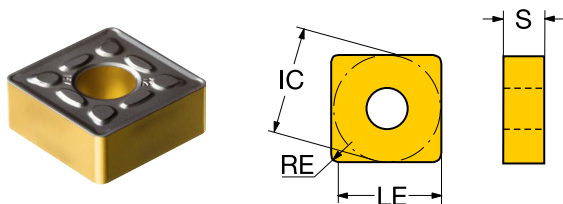


Zoll (Zoll)

							P	S		M						
		Bestellnummer ANSI	1205	1205	1210	1205	1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]			
Mittel	QM	SNMG 432-QM	○	●	○	○	○	1/2	0.469	0.188	0.031	0.500	0.203			
		SNMG 433-QM	○	●	○	○	○	1/2	0.453	0.188	0.047	0.500	0.203			
		SNMG 434-QM	○	●	○	○	○	1/2	0.437	0.188	0.063	0.500	0.203			
		SNMG 543-QM	○	●	○	○	○	5/8	0.578	0.250	0.047	0.625	0.250			
		SNMG 544-QM	○	●	○	○	○	5/8	0.562	0.250	0.063	0.625	0.250			
		SNMG 643-QM	○	●	○	○	○	3/4	0.703	0.250	0.047	0.750	0.312			
		SNMG 644-QM	○	●	○	○	○	3/4	0.687	0.250	0.063	0.750	0.312			
	SM	SNMG 431-SM		●	○	○	○	1/2	0.484	0.188	0.016	0.500	0.203			
		SNMG 432-SM		●	○	○	○	1/2	0.335	0.188	0.031	0.500	0.203			
		SNMG 433-SM		●	○	○	○	1/2	0.335	0.188	0.047	0.500	0.203			
		SNMG 434-SM		●	○	○	○	1/2	0.335	0.188	0.063	0.500	0.203			
		SNMG 542-SM		●	○	○	○	5/8	0.594	0.250	0.031	0.625	0.250			
		SNMG 543-SM		●		○		5/8	0.417	0.250	0.047	0.625	0.250			
		SNMG 544-SM		●	○	○	○	5/8	0.417	0.250	0.063	0.625	0.250			
		SNMG 643-SM	○	●	○	○	○	3/4	0.703	0.250	0.047	0.750	0.312			
		SNMG 644-SM		●	○	○	○	3/4	0.500	0.250	0.063	0.750	0.312			
		SNMG543-SM			○		○	5/8	0.417	0.250	0.047	0.625	0.250			
	SMC	SNMG 431-SMC			●			1/2	0.484	0.188	0.016	0.500	0.203			
		SNMG 432-SMC			●			1/2	0.469	0.188	0.031	0.500	0.203			
		SNMG 432-SMR			●		○	1/2	0.335	0.188	0.031	0.500	0.203			
SMR	SNMG 433-SMR			●		○	1/2	0.335	0.188	0.047	0.500	0.203				
	SNMG 434-SMR			●		○	1/2	0.335	0.188	0.063	0.500	0.203				
	SNMG 544-SMR			●		○	5/8	0.417	0.250	0.063	0.625	0.250				
Schruppen	SMR	SNMG 643-SMR			●		○	3/4	0.703	0.250	0.047	0.750	0.312			
		SNMG 644-SMR			●		○	3/4	0.500	0.250	0.063	0.750	0.312			

T-Max® P, Wendeschnidplatte zum Drehen

Wendeschnidplatte in S-Ausführung (quadratisch)



Metrisch (mm)

		P K								
		4415	4415	SSC	LE	S	RE	IC	D1	
					[mm]	[mm]	[mm]	[mm]	[mm]	
Mittel	HM	SNMG 25 09 24-HM	●	●	25	23.0	9.52	2.4	25.40	9.12
Schruppen	PR	SNMG 25 07 24-PR	●	●	25	23.0	7.94	2.4	25.40	9.12
		SNMG 25 09 24-PR	●	●	25	23.0	9.52	2.4	25.40	9.12

● = Erste Wahl ○ = Gute Wahl

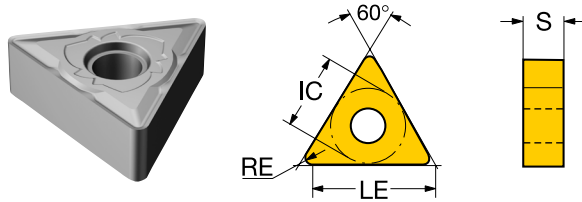
Zoll (Zoll)

		P K								
		4415	4415	SSC	LE	S	RE	IC	D1	
					[inch]	[inch]	[inch]	[inch]	[inch]	
Mittel	HM	SNMG 866-HM	●	●	1	0.906	0.375	0.094	1.000	0.359
Schruppen	PR	SNMG 856-PR	●	●	1	0.906	0.313	0.094	1.000	0.359
		SNMG 866-PR	●	●	1	0.906	0.375	0.094	1.000	0.359

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

T-Typ Wendeschneidplatte (dreieckig)



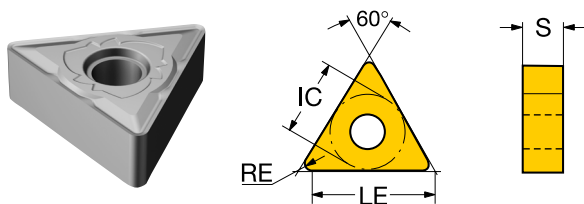
Metrisch (mm)

		S				M						
		Bestellnummer				SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	
Fertigbe- arbeitung	SF	TNMG 16 04 04-SF	●		○	16	4.8	4.76	0.4	9.52	3.81	
		TNMG 16 04 08-SF	●		○	16	4.8	4.76	0.8	9.52	3.81	
Mittel	SM	TNMG 16 04 04-SM	●	○	○	16	16.1	4.76	0.4	9.52	3.81	
		TNMG 16 04 08-SM	●	○	○	16	4.8	4.76	0.8	9.52	3.81	
		TNMG 16 04 12-SM	●	○	○	16	4.8	4.76	1.2	9.52	3.81	
		TNMG 22 04 08-SM	●	○	○	22	6.4	4.76	0.8	12.70	5.16	
		TNMG 22 04 12-SM	●	○	○	22	6.4	4.76	1.2	12.70	5.16	
	SMC	TNMG 16 04 08-SMC		●		16	15.7	4.76	0.8	9.52	3.81	

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

T-Typ Wendeschneidplatte (dreieckig)



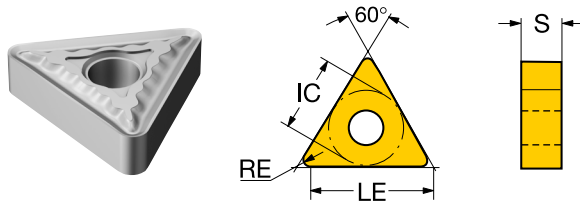
Zoll (Zoll)

		S				M							
		Bestellnummer ANSI				SSC	LE	S	RE	IC	D1		
		1205	1210	1205	1210		[inch]	[inch]	[inch]	[inch]	[inch]		
Fertigbe- arbeitung	SF	TNMG 331-SF	●		○	3/8	0.189	0.188	0.016	0.375	0.150		
		TNMG 332-SF	●		○	3/8	0.189	0.188	0.031	0.375	0.150		
Mittel	SM	TNMG 331-SM	●	○	○	3/8	0.634	0.188	0.016	0.375	0.150		
		TNMG 332-SM	●	○	○	3/8	0.189	0.188	0.031	0.375	0.150		
		TNMG 333-SM	●	○	○	3/8	0.189	0.188	0.047	0.375	0.150		
		TNMG 432-SM	●	○	○	1/2	0.252	0.188	0.031	0.500	0.203		
		TNMG 433-SM	●	○	○	1/2	0.252	0.188	0.047	0.500	0.203		
	SMC	TNMG 332-SMC		●		3/8	0.618	0.188	0.031	0.375	0.150		

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

T-Typ Wendeschneidplatte (dreieckig)



Metrisch (mm)

		P S M										
		Bestellnummer					SSC	LE	S	RE	IC	D1
		1205	1205	1210	1205	1210		[mm]	[mm]	[mm]	[mm]	[mm]
Mittel	QM	TNMG 16 04 08-QM	○	●	○	○	16	15.7	4.76	0.8	9.52	3.81
		TNMG 16 04 12-QM	○	●	○	○	16	15.3	4.76	1.2	9.52	3.81
		TNMG 22 04 16-QM	○	●	○	○	22	20.4	4.76	1.6	12.70	5.16

● = Erste Wahl ○ = Gute Wahl

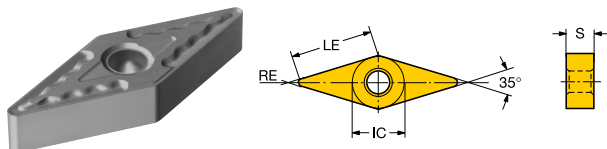
Zoll (Zoll)

		P S M										
		Bestellnummer ANSI					SSC	LE	S	RE	IC	D1
		1205	1205	1210	1205	1210		[inch]	[inch]	[inch]	[inch]	[inch]
Mittel	QM	TNMG 332-QM	○	●	○	○	3/8	0.618	0.188	0.031	0.375	0.150
		TNMG 333-QM	○	●	○	○	3/8	0.602	0.188	0.047	0.375	0.150
		TNMG 434-QM	○	●	○	○	1/2	0.803	0.188	0.063	0.500	0.203

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

V-Wendeschneidplatte (rhombisch 35°)



Metrisch (mm)

		P S M										
		Bestellnummer					SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Mittel	QM	VNMG 16 04 04-QM	○	●	○	○	16	16.2	4.76	0.4	9.52	3.81
		VNMG 16 04 08-QM	○	●	○	○	16	15.8	4.76	0.8	9.52	3.81

● = Erste Wahl ○ = Gute Wahl

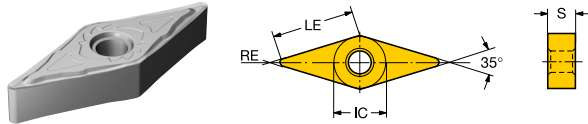
Zoll (Zoll)

		P S M										
		Bestellnummer ANSI					SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Mittel	QM	VNMG 331-QM	○	●	○	○	3/8	0.638	0.188	0.016	0.375	0.150
		VNMG 332-QM	○	●	○	○	3/8	0.622	0.188	0.031	0.375	0.150

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

V-Wendeschneidplatte (rhombisch 35°)



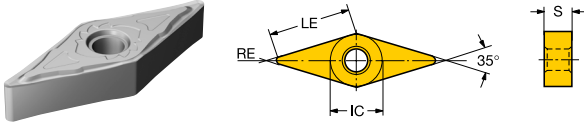
Metrisch (mm)

			P					S		M								
			Bestellnummer					1205	1205	1210	1205	1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbearbeitung	MF	VNMG 16 04 04-MF	○	●		○		16	16.2	4.76	0.4	9.52	3.81					
		VNMG 16 04 08-MF	○	●		○		16	15.8	4.76	0.8	9.52	3.81					
	SF	VNMG 16 04 04-SF		●		○		16	16.2	4.76	0.4	9.52	3.81					
		VNMG 16 04 08-SF		●		○		16	15.8	4.76	0.8	9.52	3.81					
	SGF	VNMG 16 04 12-SF		●		○		16	15.4	4.76	1.2	9.52	3.81					
		VNGG 16 04 01-SGF		●		○		16	16.3	4.76	0.1	9.52	3.81					
		VNGG 16 04 02-SGF		●		○		16	16.0	4.76	0.2	9.52	3.81					
		VNGG 16 04 04-SGF		●		○		16	2.4	4.76	0.4	9.52	3.81					
		VNGG 16 04 08-SGF		●		○		16	2.4	4.76	0.8	9.52	3.81					
		VNGG 16 04 12-SGF		●		○		16	2.4	4.76	1.2	9.52	3.81					
Mittel	SM	VNMG 16 04 04-SM		●	○	○	○	16	16.2	4.76	0.4	9.52	3.81					
		VNMG 16 04 08-SM		●	○	○	○	16	15.8	4.76	0.8	9.52	3.81					
		VNMG 16 04 12-SM		●	○	○	○	16	15.4	4.76	1.2	9.52	3.81					
	SMC	VNMG 16 04 04-SMC			●			16	16.2	4.76	0.4	9.52	3.81					
		VNMG 16 04 08-SMC			●			16	15.8	4.76	0.8	9.52	3.81					
			P		S		M											

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

V-Wendeschneidplatte (rhombisch 35°)



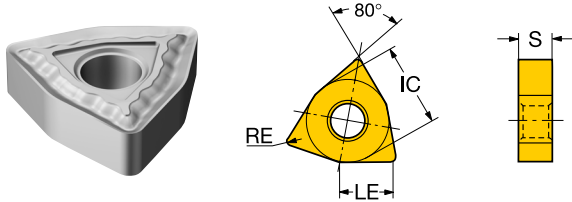
Zoll (Zoll)

		P S M											
		Bestellnummer ANSI					SSC	LE	S	RE	IC	D1	
		1205	1205	1210	1205	1210		[inch]	[inch]	[inch]	[inch]	[inch]	
Fertigbearbeitung	MF	VNMG 331-MF	○	●		○	3/8	0.638	0.188	0.016	0.375	0.150	
		VNMG 332-MF	○	●		○	3/8	0.622	0.188	0.031	0.375	0.150	
	SF	VNMG 331-SF		●		○	3/8	0.638	0.188	0.016	0.375	0.150	
		VNMG 332-SF		●		○	3/8	0.622	0.188	0.031	0.375	0.150	
		VNMG 333-SF		●		○	3/8	0.607	0.188	0.047	0.375	0.150	
	SGF	VNGG 33(.30)-SGF		●		○	3/8	0.640	0.188	0.004	0.375	0.150	
		VNGG 33(.50)-SGF		●		○	3/8	0.632	0.188	0.008	0.375	0.150	
		VNGG 331-SGF		●		○	3/8	0.094	0.188	0.016	0.375	0.150	
		VNGG 332-SGF		●		○	3/8	0.094	0.188	0.031	0.375	0.150	
		VNGG 333-SGF		●		○	3/8	0.094	0.188	0.047	0.375	0.150	
Mittel	SM	VNMG 331-SM		●	○	○	3/8	0.638	0.188	0.016	0.375	0.150	
		VNMG 332-SM		●	○	○	3/8	0.622	0.188	0.031	0.375	0.150	
		VNMG 333-SM		●	○	○	3/8	0.607	0.188	0.047	0.375	0.150	
	SMC	VNMG 331-SMC			●		3/8	0.638	0.188	0.016	0.375	0.150	
		VNMG 332-SMC			●		3/8	0.622	0.188	0.031	0.375	0.150	

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in W-Ausführung (Trigon 80°)



Metrisch (mm)

		P S M										
		Bestellnummer					SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Mittel	QM	WNMG 06 04 08-QM	●		○	06	5.7	4.76	0.8	9.52	3.81	
		WNMG 08 04 04-QM	○	●	○	08	8.3	4.76	0.4	12.70	5.16	
		WNMG 08 04 08-QM	○	●	○	08	7.9	4.76	0.8	12.70	5.16	
		WNMG 08 04 12-QM	○	●	○	08	7.5	4.76	1.2	12.70	5.16	

● = Erste Wahl ○ = Gute Wahl

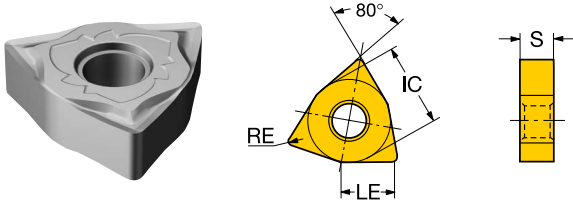
Zoll (Zoll)

		P S M										
		Bestellnummer ANSI					SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Mittel	QM	WNMG 332-QM	●		○	3/8	0.225	0.188	0.031	0.375	0.150	
		WNMG 431-QM	○	●	○	1/2	0.326	0.188	0.016	0.500	0.203	
		WNMG 432-QM	○	●	○	1/2	0.311	0.188	0.031	0.500	0.203	
		WNMG 433-QM	○	●	○	1/2	0.295	0.188	0.047	0.500	0.203	

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in W-Ausführung (Trigon 80°)



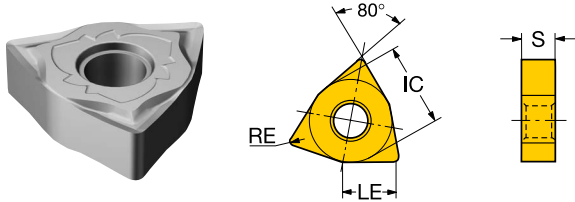
Metrisch (mm)

			P	S	M								
Bestellnummer			1205	1205	1210	1205	1210	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbearbeitung	MF	WNMG 08 04 08-MF		●		○		08	7.9	4.76	0.8	12.70	5.16
	SF	WNMG 08 04 04-SF		●		○		08	3.2	4.76	0.4	12.70	5.16
		WNMG 08 04 08-SF		●		○		08	7.9	4.76	0.8	12.70	5.16
		WNMG 08 04 12-SF		●		○		08	7.5	4.76	1.2	12.70	5.16
	SGF	WNGG 08 04 02-SGF		●		○		08	7.5	4.76	0.2	12.70	5.16
		WNGG 08 04 04-SGF		●		○		08	3.2	4.76	0.4	12.70	5.16
		WNGG 08 04 08-SGF		●		○		08	3.2	4.76	0.8	12.70	5.16
	Mittel	SM	WNMG 06 04 04-SM	○	●		○		06	6.1	4.76	0.4	9.52
WNMG 06 04 08-SM			○	●		○		06	5.7	4.76	0.8	9.52	3.81
WNMG 08 04 04-SM				●	○	○	○	08	3.2	4.76	0.4	12.70	5.16
WNMG 08 04 08-SM				●	○	○	○	08	7.9	4.76	0.8	12.70	5.16
WNMG 08 04 12-SM				●	○	○	○	08	7.5	4.76	1.2	12.70	5.16
SMC		WNMG 08 04 04-SMC			●			08	8.3	4.76	0.4	12.70	5.16
		WNMG 08 04 08-SMC			●			08	7.9	4.76	0.8	12.70	5.16
		WNMG 08 04 12-SMC			●			08	7.5	4.76	1.2	12.70	5.16
SMR		WNMG 08 04 08-SMR			●		○	08	7.9	4.76	0.8	12.70	5.16
		WNMG 08 04 12-SMR			●		○	08	7.5	4.76	1.2	12.70	5.16

● = Erste Wahl ○ = Gute Wahl

T-Max® P, Wendeschneidplatte zum Drehen

Wendeschneidplatte in W-Ausführung (Trigon 80°)



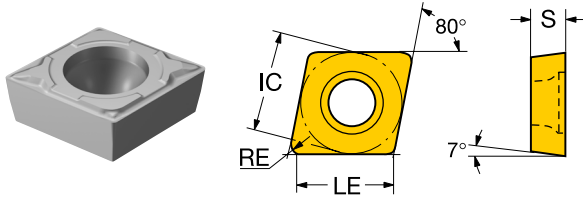
Zoll (Zoll)

			P	S	M								
			1205	1205	1210	1205	1210	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Fertigbearbeitung	MF	WNMG 432-MF		●		○		1/2	0.311	0.188	0.031	0.500	0.203
	SF	WNMG 431-SF		●		○		1/2	0.126	0.188	0.016	0.500	0.203
		WNMG 432-SF		●		○		1/2	0.311	0.188	0.031	0.500	0.203
		WNMG 433-SF		●		○		1/2	0.295	0.188	0.047	0.500	0.203
	SGF	WNGG 43(.50)-SGF		●		○		1/2	0.294	0.188	0.008	0.500	0.203
		WNGG 431-SGF		●		○		1/2	0.126	0.188	0.016	0.500	0.203
WNGG 432-SGF			●		○		1/2	0.126	0.188	0.031	0.500	0.203	
Mittel	SM	WNMG 331-SM	○	●		○		3/8	0.241	0.188	0.016	0.375	0.150
		WNMG 332-SM	○	●		○		3/8	0.225	0.188	0.031	0.375	0.150
		WNMG 431-SM		●	○	○	○	1/2	0.126	0.188	0.016	0.500	0.203
		WNMG 432-SM		●	○	○	○	1/2	0.311	0.188	0.031	0.500	0.203
		WNMG 433-SM		●	○	○	○	1/2	0.295	0.188	0.047	0.500	0.203
	SMC	WNMG 431-SMC			●			1/2	0.326	0.188	0.016	0.500	0.203
		WNMG 432-SMC			●			1/2	0.311	0.188	0.031	0.500	0.203
		WNMG 433-SMC			●			1/2	0.295	0.188	0.047	0.500	0.203
	SMR	WNMG 432-SMR			●		○	1/2	0.311	0.188	0.031	0.500	0.203
		WNMG 433-SMR			●		○	1/2	0.295	0.188	0.047	0.500	0.203

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



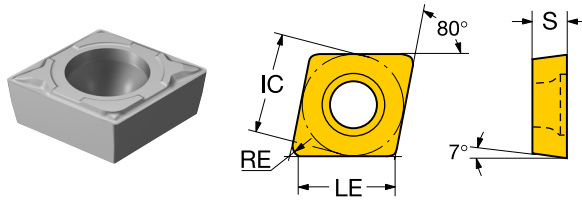
Metrisch (mm)

		P S M									
		Bestellnummer				SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbear- beitung	MF	CCMT 06 02 02-MF	○	●	○	06	6.2	2.38	0.2	6.35	2.80
		CCMT 06 02 04-MF	○	●	○	06	6.0	2.38	0.4	6.35	2.80
		CCMT 09 T3 02-MF	○	●	○	09	9.5	3.97	0.2	9.52	4.40
		CCMT 09 T3 04-MF	○	●	○	09	9.3	3.97	0.4	9.52	4.40
		CCMT 09 T3 08-MF	○	●	○	09	8.9	3.97	0.8	9.52	4.40
Mittel	AL	CCGX 06 02 02-AL		●	○	06	6.2	2.38	0.2	6.35	2.80
		CCGX 06 02 04-AL		●	○	06	6.0	2.38	0.4	6.35	2.80
		CCGX 09 T3 04-AL		●	○	09	9.3	3.97	0.4	9.52	4.40
		CCGX 09 T3 08-AL		●	○	09	8.9	3.97	0.8	9.52	4.40
		CCMT 06 02 04-MM	○	●	○	06	6.0	2.38	0.4	6.35	2.80
	MM	CCMT 06 02 08-MM	○	●	○	06	5.6	2.38	0.8	6.35	2.80
		CCMT 09 T3 04-MM	○	●	○	09	9.3	3.97	0.4	9.52	4.40
		CCMT 09 T3 08-MM	○	●	○	09	8.9	3.97	0.8	9.52	4.40
		CCMT 12 04 04-MM	○	●	○	12	12.5	4.76	0.4	12.70	5.50
		CCMT 12 04 08-MM	○	●	○	12	12.1	4.76	0.8	12.70	5.50
	SMC	CCMT 09 T3 04-SMC		●	○	09	9.3	3.97	0.4	9.52	4.40
		CCMT 09 T3 08-SMC		●	○	09	8.9	3.97	0.8	9.52	4.40
	UM	CCET 06 02 01-UM	○	●	○	06	6.3	2.38	0.1	6.35	2.80
		CCET 06 02 02-UM	○	●	○	06	6.2	2.38	0.2	6.35	2.80
		CCET 06 02 04-UM	○	●	○	06	6.0	2.38	0.4	6.35	2.80
		CCGT 06 02 01-UM	○	●	○	06	6.3	2.38	0.1	6.35	2.80
		CCGT 06 02 02-UM	○	●	○	06	6.2	2.38	0.2	6.35	2.80
		CCGT 06 02 04-UM	○	●	○	06	6.0	2.38	0.4	6.35	2.80
		CCGT 09 T3 01-UM	○	●	○	09	9.6	3.97	0.1	9.52	4.40
		CCGT 09 T3 02-UM	○	●	○	09	9.5	3.97	0.2	9.52	4.40
		CCGT 09 T3 04-UM	○	●	○	09	9.3	3.97	0.4	9.52	4.40
		CCGT 09 T3 08-UM	○	●	○	09	8.9	3.97	0.8	9.52	4.40

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschnidplatte zum Drehen

Wendeschnidplatte in C-Ausführung (rhombisch 80°)



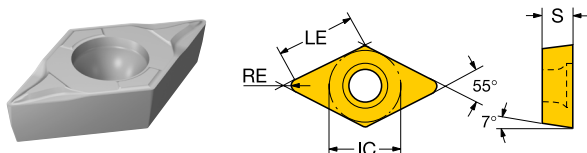
Zoll (Zoll)

		P S M									
						SSC	LE	S	RE	IC	D1
		Bestellnummer ANSI	1205	1205	1210	1205	[inch]	[inch]	[inch]	[inch]	[inch]
Fertigbearbeitung	MF	CCMT 2(1.5)0-MF	○	●		○	1/4	0.246	0.094	0.008	0.250
		CCMT 2(1.5)1-MF	○	●		○	1/4	0.238	0.094	0.016	0.250
		CCMT 3(2.5)0-MF	○	●		○	3/8	0.373	0.156	0.008	0.375
		CCMT 3(2.5)1-MF	○	●		○	3/8	0.365	0.156	0.016	0.375
		CCMT 3(2.5)2-MF	○	●		○	3/8	0.349	0.156	0.031	0.375
Mittel	AL	CCGX 2(1.5)0-AL		●		○	1/4	0.246	0.094	0.008	0.250
		CCGX 2(1.5)1-AL		●		○	1/4	0.238	0.094	0.016	0.250
		CCGX 3(2.5)1-AL		●		○	3/8	0.365	0.156	0.016	0.375
		CCGX 3(2.5)2-AL		●		○	3/8	0.349	0.156	0.031	0.375
	MM	CCMT 2(1.5)1-MM	○	●		○	1/4	0.238	0.094	0.016	0.250
		CCMT 2(1.5)2-MM	○	●		○	1/4	0.222	0.094	0.031	0.250
		CCMT 3(2.5)1-MM	○	●		○	3/8	0.365	0.156	0.016	0.375
		CCMT 3(2.5)2-MM	○	●		○	3/8	0.349	0.156	0.031	0.375
		CCMT 431-MM	○	●		○	1/2	0.492	0.188	0.016	0.500
		CCMT 432-MM	○	●		○	1/2	0.476	0.188	0.031	0.500
	SMC	CCMT 3(2.5)1-SMC			●		3/8	0.365	0.156	0.016	0.375
		CCMT 3(2.5)2-SMC			●		3/8	0.349	0.156	0.031	0.375
	UM	CCET 2(1.5)0-UM	○	●		○	1/4	0.246	0.094	0.008	0.250
		CCET 2(1.5)03-UM	○	●		○	1/4	0.250	0.094	0.004	0.250
		CCET 2(1.5)1-UM	○	●		○	1/4	0.238	0.094	0.016	0.250
		CCGT 2(1.5)0-UM	○	●		○	1/4	0.246	0.094	0.008	0.250
		CCGT 2(1.5)03-UM	○	●		○	1/4	0.250	0.094	0.004	0.250
		CCGT 2(1.5)1-UM	○	●		○	1/4	0.238	0.094	0.016	0.250
		CCGT 3(2.5)0-UM	○	●		○	3/8	0.373	0.156	0.008	0.375
		CCGT 3(2.5)03-UM	○	●		○	3/8	0.377	0.156	0.004	0.375
		CCGT 3(2.5)1-UM	○	●		○	3/8	0.365	0.156	0.016	0.375
		CCGT 3(2.5)2-UM	○	●		○	3/8	0.349	0.156	0.031	0.375

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschneidplatte zum Drehen

Wendeschneidplatte in D-Ausführung (rhombisch 55°)



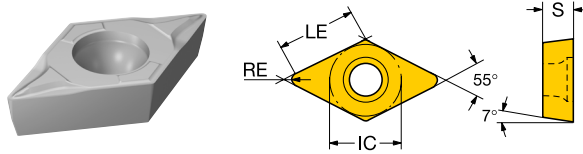
Metrisch (mm)

		P S M									
		Bestellnummer				SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbear- beitung	MF	DCMT 07 02 02-MF	○	●	○	07	7.6	2.38	0.2	6.35	2.80
		DCMT 07 02 04-MF	○	●	○	07	7.4	2.38	0.4	6.35	2.80
		DCMT 11 T3 02-MF	○	●	○	11	11.4	3.97	0.2	9.52	4.40
		DCMT 11 T3 04-MF	○	●	○	11	11.2	3.97	0.4	9.52	4.40
		DCMT 11 T3 08-MF	○	●	○	11	10.8	3.97	0.8	9.52	4.40
Mittel	AL	DCGX 07 02 02-AL		●	○	07	7.6	2.38	0.2	6.35	2.80
		DCGX 07 02 04-AL		●	○	07	7.4	2.38	0.4	6.35	2.80
		DCGX 11 T3 02-AL		●	○	11	11.4	3.97	0.2	9.52	4.40
		DCGX 11 T3 04-AL		●	○	11	11.2	3.97	0.4	9.52	4.40
		DCGX 11 T3 08-AL		●	○	11	10.8	3.97	0.8	9.52	4.40
	MM	DCMT 07 02 04-MM	○	●	○	07	7.4	2.38	0.4	6.35	2.80
		DCMT 07 02 08-MM	○	●	○	07	7.0	2.38	0.8	6.35	2.80
		DCMT 11 T3 04-MM	○	●	○	11	11.2	3.97	0.4	9.52	4.40
		DCMT 11 T3 08-MM	○	●	○	11	10.8	3.97	0.8	9.52	4.40
	SMC	DCMT 11 T3 04-SMC		●		11	11.2	3.97	0.4	9.52	4.40
		DCMT 11 T3 08-SMC		●		11	10.8	3.97	0.8	9.52	4.40
		DCMT 11 T3 12-SMC		●		11	10.4	3.97	1.2	9.52	4.40
	UM	DCET 07 02 00-UM	○	●	○	07	7.7	2.38	0.1	6.35	2.80
		DCET 07 02 01-UM	○	●	○	07	7.7	2.38	0.1	6.35	2.80
		DCET 11 T3 01-UM	○	●	○	11	11.5	3.97	0.1	9.52	4.40
		DCET 11 T3 02-UM	○	●	○	11	11.4	3.97	0.2	9.52	4.40
		DCET 11 T3 04-UM	○	●	○	11	11.2	3.97	0.4	9.52	4.40
		DCGT 07 02 01-UM	○	●	○	07	7.7	2.38	0.1	6.35	2.80
		DCGT 07 02 02-UM	○	●	○	07	7.6	2.38	0.2	6.35	2.80
		DCGT 07 02 04-UM	○	●	○	07	7.4	2.38	0.4	6.35	2.80
		DCGT 07 02 08-UM	○	●	○	07	7.0	2.38	0.8	6.35	2.80
		DCGT 11 T3 01-UM	○	●	○	11	11.5	3.97	0.1	9.52	4.40
		DCGT 11 T3 02-UM	○	●	○	11	11.4	3.97	0.2	9.52	4.40
		DCGT 11 T3 04-UM	○	●	○	11	11.2	3.97	0.4	9.52	4.40
		DCGT 11 T3 08-UM	○	●	○	11	10.8	3.97	0.8	9.52	4.40

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschneidplatte zum Drehen

Wendeschneidplatte in D-Ausführung (rhombisch 55°)



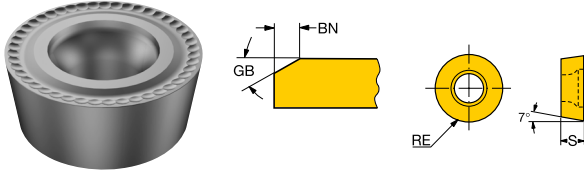
Zoll (Zoll)

		P S M									
		Bestellnummer ANSI				SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Fertigbear- beitung	MF	DCMT 2(1.5)0-MF	○	●	○	1/4	0.297	0.094	0.008	0.250	0.110
		DCMT 2(1.5)1-MF	○	●	○	1/4	0.289	0.094	0.016	0.250	0.110
		DCMT 3(2.5)0-MF	○	●	○	3/8	0.450	0.156	0.008	0.375	0.173
		DCMT 3(2.5)1-MF	○	●	○	3/8	0.442	0.156	0.016	0.375	0.173
		DCMT 3(2.5)2-MF	○	●	○	3/8	0.426	0.156	0.031	0.375	0.173
Mittel	AL	DCGX 2(1.5)0-AL		●	○	1/4	0.297	0.094	0.008	0.250	0.110
		DCGX 2(1.5)1-AL		●	○	1/4	0.289	0.094	0.016	0.250	0.110
		DCGX 3(2.5)0-AL		●	○	3/8	0.450	0.156	0.008	0.375	0.173
		DCGX 3(2.5)1-AL		●	○	3/8	0.442	0.156	0.016	0.375	0.173
		DCGX 3(2.5)2-AL		●	○	3/8	0.426	0.156	0.031	0.375	0.173
	MM	DCMT 2(1.5)1-MM	○	●	○	1/4	0.289	0.094	0.016	0.250	0.110
		DCMT 2(1.5)2-MM	○	●	○	1/4	0.274	0.094	0.031	0.250	0.110
		DCMT 3(2.5)1-MM	○	●	○	3/8	0.442	0.156	0.016	0.375	0.173
		DCMT 3(2.5)2-MM	○	●	○	3/8	0.426	0.156	0.031	0.375	0.173
	SMC	DCMT 3(2.5)1-SMC			●	3/8	0.442	0.156	0.016	0.375	0.173
		DCMT 3(2.5)2-SMC			●	3/8	0.426	0.156	0.031	0.375	0.173
		DCMT 3(2.5)3-SMC			●	3/8	0.411	0.156	0.047	0.375	0.173
	UM	DCET 2(1.5)00-UM	○	●	○	1/4	0.303	0.094	0.002	0.250	0.110
		DCET 2(1.5)03-UM	○	●	○	1/4	0.301	0.094	0.004	0.250	0.110
		DCET 3(2.5)0-UM	○	●	○	3/8	0.450	0.156	0.008	0.375	0.173
		DCET 3(2.5)03-UM	○	●	○	3/8	0.454	0.156	0.004	0.375	0.173
		DCET 3(2.5)1-UM	○	●	○	3/8	0.442	0.156	0.016	0.375	0.173
		DCGT 2(1.5)0-UM	○	●	○	1/4	0.297	0.094	0.008	0.250	0.110
		DCGT 2(1.5)03-UM	○	●	○	1/4	0.301	0.094	0.004	0.250	0.110
		DCGT 2(1.5)1-UM	○	●	○	1/4	0.289	0.094	0.016	0.250	0.110
		DCGT 2(1.5)2-UM	○	●	○	1/4	0.274	0.094	0.031	0.250	0.110
		DCGT 3(2.5)0-UM	○	●	○	3/8	0.450	0.156	0.008	0.375	0.173
		DCGT 3(2.5)03-UM	○	●	○	3/8	0.454	0.156	0.004	0.375	0.173
		DCGT 3(2.5)1-UM	○	●	○	3/8	0.442	0.156	0.016	0.375	0.173
		DCGT 3(2.5)2-UM	○	●	○	3/8	0.426	0.156	0.031	0.375	0.173

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschnidplatte zum Drehen

Wendeschnidplatte in R-Ausführung (rund)



Metrisch (mm)

		P S K M													
		Bestellnummer							SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]	D1 [mm]
Mittel	00	RCMT 19 06 00	●			●			19	6.35	9.5	15.0	19.05	0.15	6.50
		RCMT 05 02 M0	○		●	○		○	05	2.38	2.5		5.00	0.10	2.50
	M0	RCMT 06 02 M0	○		●			○	06	2.38	3.0		6.00	0.10	2.80
		RCMT 20 06 M0	●			●			20	6.35	10.0	15.0	20.00	0.15	6.35
		RCMT 25 07 M0	●			●			25	7.94	12.5	15.0	25.00	0.20	7.60

● = Erste Wahl ○ = Gute Wahl

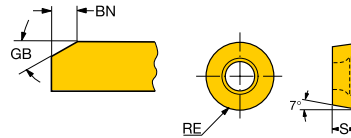
Zoll (Zoll)

		P S K M													
		Bestellnummer ANSI							SSC	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]	D1 [inch]
Mittel	00	RCMT 64		●			●		3/4	0.250	0.375	15.0	0.750	0.006	0.256
		RCMT 05 02 M0	○		●	○		○	.197	0.094	0.098		0.197	0.004	0.098
	M0	RCMT 06 02 M0	○		●			○	.236	0.094	0.118		0.236	0.004	0.110
		RCMT 20 06 M0		●			●		.787	0.250	0.394	15.0	0.787	0.006	0.250
		RCMT 25 07 M0		●			●		.984	0.313	0.492	15.0	0.984	0.008	0.299

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschnidplatte zum Drehen

Wendeschnidplatte in R-Ausführung (rund)



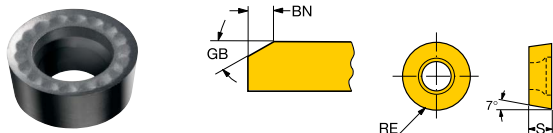
Metrisch (mm)

		S				M					
Bestellnummer		1205	1210	1205	1210	SSC	S [mm]	RE [mm]	IC [mm]	BN [mm]	D1 [mm]
Mittel	AL	RCGX 10 T3 M0-AL	●		○	10	3.97	5.0	10.00		4.40
		RCGX 12 04 M0-AL	●		○	12	4.76	6.0	12.00		4.40
	SM	RCMT 06 03 00-SM		●		06	3.17	3.2	6.35		2.80
		RCMT 08 03 M0-SM	●	○	○	08	3.17	4.0	8.00		3.40
		RCMT 09 T3 00-SM		●		09	3.97	4.8	9.52	0.10	4.00
		RCMT 10 T3 M0-SM	●	○	○	10	3.97	5.0	10.00	0.10	4.40
		RCMT 12 04 00-SM	●	○	○	12	4.76	6.3	12.70	0.10	4.40
		RCMT 12 04 M0-SM	●	○	○	12	4.76	6.0	12.00	0.10	4.40
		RCMT 16 06 M0-SM	●	○	○	16	6.35	8.0	16.00	0.10	5.50

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschneidplatte zum Drehen

Wendeschneidplatte in R-Ausführung (rund)

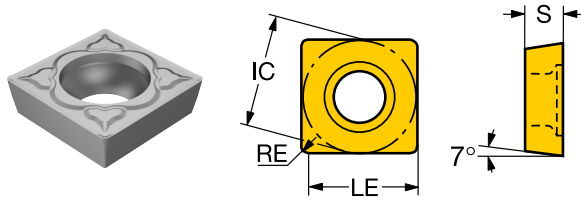


Zoll (Zoll)

			S		M									

CoroTurn® 107, Wendeschneidplatte zum Drehen

Wendeschneidplatte in S-Ausführung (quadratisch)



Metrisch (mm)

		P S M									
		Bestellnummer				SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Mittel	MM	SCMT 09 T3 04-MM	○	●	○	09	9.1	3.97	0.4	9.52	4.40
		SCMT 09 T3 08-MM	○	●	○	09	8.7	3.97	0.8	9.52	4.40
	SMC	SCMT 09 T3 04-SMC		●		09	9.1	3.97	0.4	9.52	4.40
		SCMT 09 T3 08-SMC		●		09	8.7	3.97	0.8	9.52	4.40

● = Erste Wahl ○ = Gute Wahl

Zoll (Zoll)

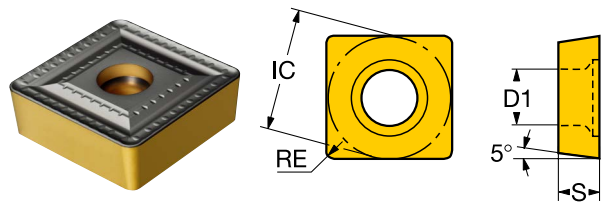
		P S M									
		Bestellnummer ANSI				SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Mittel	MM	SCMT 3(2.5)1-MM	○	●	○	3/8	0.359	0.156	0.016	0.375	0.173
		SCMT 3(2.5)2-MM	○	●	○	3/8	0.344	0.156	0.031	0.375	0.173
	SMC	SCMT 3(2.5)1-SMC		●		3/8	0.359	0.156	0.016	0.375	0.173
		SCMT 3(2.5)2-SMC		●		3/8	0.344	0.156	0.031	0.375	0.173

● = Erste Wahl ○ = Gute Wahl



CoroTurn® 107, Wendeschnidplatte zum Drehen

Wendeschnidplatte in S-Ausführung (quadratisch)



Metrisch (mm)

		P		K						
		4415	4415	SSC	LE	S	RE	IC	D1	
					[mm]	[mm]	[mm]	[mm]	[mm]	
Schruppen	XH	SBMT 38 12 32-XH	●	●	38	34.9	12.70	3.2	38.10	9.00

● = Erste Wahl ○ = Gute Wahl

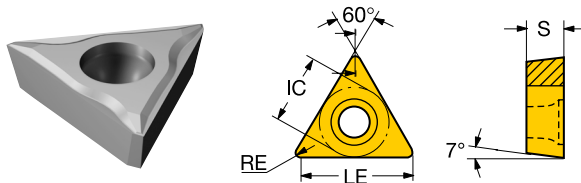
Zoll (Zoll)

		P		K						
		4415	4415	SSC	LE	S	RE	IC	D1	
					[inch]	[inch]	[inch]	[inch]	[inch]	
Schruppen	XH	SBMT 38 12 32-XH	●	●	1 1/2	1.374	0.500	0.125	1.500	0.354

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschnidplatte zum Drehen

T-Typ Wendeschnidplatte (dreieckig)



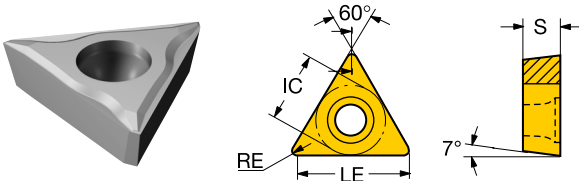
Metrisch (mm)

		P			S			M			
		1205	1205	1205	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]	
Fertigbearbeitung	F	TCEX 05 01 00L-F	○	●	○	05	5.6	1.40	0.0	3.17	2.25
		TCEX 05 01 01L-F	○	●	○	05	5.5	1.40	0.1	3.17	2.25
		TCEX 05 01 01R-F	○	●	○	05	5.5	1.40	0.1	3.17	2.25
		TCEX 06 T1 01L-F	○	●	○	06	6.5	1.98	0.1	3.97	2.20
		TCEX 06 T1 02L-F	○	●	○	06	6.4	1.98	0.2	3.97	2.20
		TCEX 09 02 02L-F	○	●	○	09	9.2	2.38	0.2	5.56	2.50
		TCEX 11 03 01L-F	○	●	○	11	10.6	3.17	0.1	6.35	2.80
	MF	TCMT 06 T1 02-MF	○	●	○	06	6.4	1.98	0.2	3.97	2.20
		TCMT 06 T1 04-MF	○	●	○	06	6.2	1.98	0.4	3.97	2.20
		TCMT 06 T1 08-MF	○	●	○	06	5.8	1.98	0.8	3.97	2.20
		TCMT 09 02 02-MF	○	●	○	09	9.2	2.38	0.2	5.56	2.50
		TCMT 09 02 04-MF	○	●	○	09	9.0	2.38	0.4	5.56	2.50
		TCMT 11 03 02-MF	○	●	○	11	10.5	3.17	0.2	6.35	2.80
		TCMT 11 03 04-MF	○	●	○	11	10.3	3.17	0.4	6.35	2.80
Mittel	MM	TCMT 09 02 04-MM	○	●	○	09	9.0	2.38	0.4	5.56	2.50
		TCMT 09 02 08-MM	○	●	○	09	8.6	2.38	0.8	5.56	2.50
		TCMT 11 03 04-MM	○	●	○	11	10.3	3.17	0.4	6.35	2.80
		TCMT 11 03 08-MM	○	●	○	11	9.0	3.17	0.8	6.35	2.80
		TCMT 16 T3 04-MM	○	●	○	16	16.1	3.97	0.4	9.52	4.40
		TCMT 16 T3 08-MM	○	●	○	16	15.7	3.97	0.8	9.52	4.40
	UM	TCGT 16 T3 04-UM	○	●	○	16	16.1	3.97	0.4	9.52	4.40
		TCGT 16 T3 08-UM	○	●	○	16	15.7	3.97	0.8	9.52	4.40

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschnidplatte zum Drehen

T-Typ Wendeschnidplatte (dreieckig)



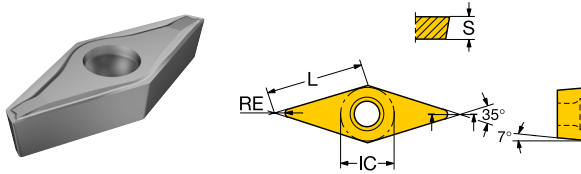
Zoll (Zoll)

			P	S	M						
		Bestellnummer ANSI	1205	1205	1205	SSC	LE [inch]	S [inch]	RE [inch]	IC [inch]	D1 [inch]
Fertigbearbeitung	F	TCEX 1(1)00L-F	○	●	○	1/8	0.219	0.055	0.001	0.125	0.089
		TCEX 1(1)03L-F	○	●	○	1/8	0.215	0.055	0.004	0.125	0.089
		TCEX 1(1)03R-F	○	●	○	1/8	0.215	0.055	0.004	0.125	0.089
		TCEX 1.2(1.2)03L-F	○	●	○	5/32	0.257	0.078	0.004	0.156	0.087
		TCEX 1.2(1.2)0L-F	○	●	○	5/32	0.253	0.078	0.008	0.156	0.087
		TCEX 1.8(1.5)0L-F	○	●	○	7/32	0.361	0.094	0.008	0.219	0.098
		TCEX 22(03)L-F	○	●	○	1/4	0.419	0.125	0.004	0.250	0.110
	MF	TCMT 1.2(1.2)0-MF	○	●	○	5/32	0.253	0.078	0.008	0.156	0.087
		TCMT 1.2(1.2)1-MF	○	●	○	5/32	0.245	0.078	0.016	0.156	0.087
		TCMT 1.2(1.2)2-MF	○	●	○	5/32	0.229	0.078	0.031	0.156	0.087
		TCMT 1.8(1.5)0-MF	○	●	○	7/32	0.361	0.094	0.008	0.219	0.098
		TCMT 1.8(1.5)1-MF	○	●	○	7/32	0.353	0.094	0.016	0.219	0.098
		TCMT 220-MF	○	●	○	1/4	0.415	0.125	0.008	0.250	0.110
		TCMT 221-MF	○	●	○	1/4	0.407	0.125	0.016	0.250	0.110
Mittel	MM	TCMT 1.8(1.5)1-MM	○	●	○	7/32	0.353	0.094	0.016	0.219	0.098
		TCMT 1.8(1.5)2-MM	○	●	○	7/32	0.337	0.094	0.031	0.219	0.098
		TCMT 221-MM	○	●	○	1/4	0.407	0.125	0.016	0.250	0.110
		TCMT 222-MM	○	●	○	1/4	0.356	0.125	0.031	0.250	0.110
		TCMT 3(2.5)1-MM	○	●	○	3/8	0.634	0.156	0.016	0.375	0.173
		TCMT 3(2.5)2-MM	○	●	○	3/8	0.618	0.156	0.031	0.375	0.173
	UM	TCGT 3(2.5)1-UM	○	●	○	3/8	0.634	0.156	0.016	0.375	0.173
TCGT 3(2.5)2-UM		○	●	○	3/8	0.618	0.156	0.031	0.375	0.173	
			P	S	M						

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschneidplatte zum Drehen

V-Wendeschneidplatte (rhombisch 35°)



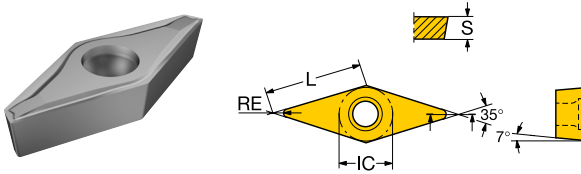
Metrisch (mm)

		P S M									
		1205	1205	1210	1205	SSC	LE [mm]	S [mm]	RE [mm]	IC [mm]	D1 [mm]
Fertigbearbeitung	F	VCEX 11 03 00L-F	○	●	○	11	11.1	3.17	0.0	6.35	2.80
		VCEX 11 03 00R-F	○	●	○	11	11.1	3.17	0.0	6.35	2.80
		VCEX 11 03 01L-F	○	●	○	11	11.0	3.17	0.1	6.35	2.80
		VCEX 11 03 01R-F	○	●	○	11	11.0	3.17	0.1	6.35	2.80
	MF	VBMT 11 03 02-MF	○	●	○	11	10.9	3.17	0.2	6.35	2.80
		VBMT 11 03 04-MF	○	●	○	11	10.7	3.17	0.4	6.35	2.80
		VBMT 11 03 08-MF	○	●	○	11	10.3	3.17	0.8	6.35	2.80
		VBMT 16 04 02-MF	○	●	○	16	16.4	4.76	0.2	9.52	4.40
		VBMT 16 04 04-MF	○	●	○	16	16.2	4.76	0.4	9.52	4.40
		VBMT 16 04 08-MF	○	●	○	16	15.8	4.76	0.8	9.52	4.40
		VCGX 11 03 04-AL		●	○	11	10.7	3.17	0.4	6.35	2.80
		VCGX 16 04 04-AL		●	○	16	16.2	4.76	0.4	9.52	4.40
Mittel	AL	VCGX 16 04 08-AL		●	○	16	15.8	4.76	0.8	9.52	4.40
		VBMT 16 04 04-MM	○	●	○	16	16.2	4.76	0.4	9.52	4.40
		VBMT 16 04 08-MM	○	●	○	16	15.8	4.76	0.8	9.52	4.40
	SMC	VBMT 16 04 04-SMC			●	16	16.2	4.76	0.4	9.52	4.40
		VBMT 16 04 08-SMC			●	16	15.8	4.76	0.8	9.52	4.40
		VBMT 16 04 12-SMC			●	16	15.4	4.76	1.2	9.52	4.40
	UM	VBGT 16 04 01-UM	○	●	○	16	16.5	4.76	0.1	9.52	4.40
		VBGT 16 04 02-UM	○	●	○	16	16.4	4.76	0.2	9.52	4.40
		VBGT 16 04 04-UM	○	●	○	16	16.2	4.76	0.4	9.52	4.40
		VBGT 16 04 08-UM	○	●	○	16	15.8	4.76	0.8	9.52	4.40
		VCET 11 03 01-UM	○	●	○	11	11.0	3.17	0.1	6.35	2.80
		VCET 11 03 02-UM	○	●	○	11	10.9	3.17	0.2	6.35	2.80

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschnidplatte zum Drehen

V-Wendeschnidplatte (rhombisch 35°)



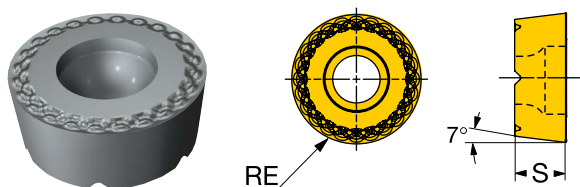
Zoll (Zoll)

		P S M										
						SSC	LE	S	RE	IC	D1	
		1205	1205	1210	1205		[inch]	[inch]	[inch]	[inch]	[inch]	
Fertigbearbeitung	F	Bestellnummer ANSI										
		VC EX 22(00)L-F	○	●	○	1/4	0.436	0.125	0.001	0.250	0.110	
		VC EX 22(00)R-F	○	●	○	1/4	0.436	0.125	0.001	0.250	0.110	
		VC EX 22(03)L-F	○	●	○	1/4	0.432	0.125	0.004	0.250	0.110	
	MF	VC EX 22(03)R-F	○	●	○	1/4	0.432	0.125	0.004	0.250	0.110	
		VB MT 220-MF	○	●	○	1/4	0.428	0.125	0.008	0.250	0.110	
		VB MT 221-MF	○	●	○	1/4	0.420	0.125	0.016	0.250	0.110	
		VB MT 222-MF	○	●	○	1/4	0.404	0.125	0.031	0.250	0.110	
		VB MT 330-MF	○	●	○	3/8	0.646	0.188	0.008	0.375	0.173	
		VB MT 331-MF	○	●	○	3/8	0.638	0.188	0.016	0.375	0.173	
		VB MT 332-MF	○	●	○	3/8	0.622	0.188	0.031	0.375	0.173	
Mittel	AL	VCGX 221-AL		●	○	1/4	0.420	0.125	0.016	0.250	0.110	
		VCGX 331-AL		●	○	3/8	0.638	0.188	0.016	0.375	0.173	
		VCGX 332-AL		●	○	3/8	0.622	0.188	0.031	0.375	0.173	
	MM	VB MT 331-MM	○	●	○	3/8	0.638	0.188	0.016	0.375	0.173	
		VB MT 332-MM	○	●	○	3/8	0.622	0.188	0.031	0.375	0.173	
	SMC	VB MT 331-SMC			●	3/8	0.638	0.188	0.016	0.375	0.173	
		VB MT 332-SMC			●	3/8	0.622	0.188	0.031	0.375	0.173	
		VB MT 333-SMC			●	3/8	0.607	0.188	0.047	0.375	0.173	
	UM	VB GT 330-UM	○	●	○	3/8	0.646	0.188	0.008	0.375	0.173	
		VB GT 3303-UM	○	●	○	3/8	0.650	0.188	0.004	0.375	0.173	
		VB GT 331-UM	○	●	○	3/8	0.638	0.188	0.016	0.375	0.173	
		VB GT 332-UM	○	●	○	3/8	0.622	0.188	0.031	0.375	0.173	
		VC ET 22(03)-UM	○	●	○	1/4	0.432	0.125	0.004	0.250	0.110	
		VC ET 220-UM	○	●	○	1/4	0.428	0.125	0.008	0.250	0.110	

● = Erste Wahl ○ = Gute Wahl

CoroTurn® 107, Wendeschnidplatte mit Führungsprofil zum Drehen

Wendeschnidplatte in R-Ausführung (rund)



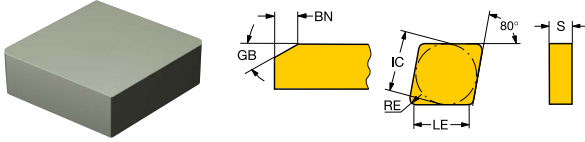
Metrisch (mm)

					P	S	M					
					Bestellnummer	1205	1205	1205	SSC	S [mm]	RE [mm]	IC [mm]
Fertigbe- arbeitung	L3	RCMT 08 03 MP-L3			○	●	○	08	3.17	4.0	8.00	
		RCMT 10 T3 MP-L3			○	●	○	10	3.97	5.0	10.00	
		RCMT 12 04 MP-L3			○	●	○	12	4.76	6.0	12.00	
		RCMT 16 06 MP-L3			○	●	○	16	6.35	8.0	16.00	
Mittel	M3	RCMT 08 03 MP-M3			○	●	○	08	3.17	4.0	8.00	
		RCMT 10 T3 MP-M3			○	●	○	10	3.97	5.0	10.00	
		RCMT 12 04 MP-M3			○	●	○	12	4.76	6.0	12.00	
		RCMT 16 06 MP-M3			○	●	○	16	6.35	8.0	16.00	
Schruppen	H7	RCMT 08 03 MP-H7			○	●	○	08	3.17	4.0	8.00	
		RCMT 10 T3 MP-H7			○	●	○	10	3.97	5.0	10.00	
		RCMT 12 04 MP-H7			○	●	○	12	4.76	6.0	12.00	
		RCMT 16 06 MP-H7			○	●	○	16	6.35	8.0	16.00	
					P	S	M					

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Drehen

Wendeschneidplatte in C-Ausführung (rhombisch 80°)



Metrisch (mm)

		S H								
	Bestellnummer	675	675	SSC	LE	S	RE	GB	IC	BN
					[mm]	[mm]	[mm]	[deg]	[mm]	[mm]
Fertigbearbeitung	CNGN120408T01020	●	●	12	12.1	4.76	0.8	20.0	12.70	0.10
	CNGN120412T01020	●	●	12	11.7	4.76	1.2	20.0	12.70	0.10
	CNGN120412T02520	●	●	12	11.7	4.76	1.2	20.0	12.70	0.25
	CNGN120416T01020	●	●	12	11.3	4.76	1.6	20.0	12.70	0.10
	CNGN160712T01020	●	●	16	14.9	7.94	1.2	20.0	15.88	0.10
Mittel	CNGN120708T01020	●	●	12	12.1	7.94	0.8	20.0	12.70	0.10
	CNGN120712T01020	●	●	12	11.7	7.94	1.2	20.0	12.70	0.10
	CNGN120716T01020	●	●	12	11.3	7.94	1.6	20.0	12.70	0.10

● = Erste Wahl ○ = Gute Wahl

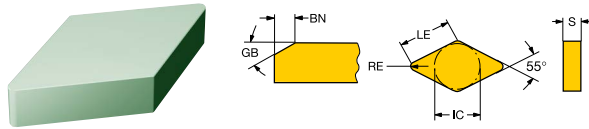
Zoll (Zoll)

		S H								
	Bestellnummer ANSI	675	675	SSC	LE	S	RE	GB	IC	BN
					[inch]	[inch]	[inch]	[deg]	[inch]	[inch]
Fertigbearbeitung	CNG 432T0320	●	●	1/2	0.476	0.188	0.031	20.0	0.500	0.004
	CNG 433 T0820	●	●	1/2	0.460	0.188	0.047	20.0	0.500	0.010
	CNG 433T0320	●	●	1/2	0.460	0.188	0.047	20.0	0.500	0.004
	CNG 434T0320	●	●	1/2	0.445	0.188	0.063	20.0	0.500	0.004
	CNG 553T0320	●	●	5/8	0.587	0.313	0.047	20.0	0.625	0.004
Mittel	CNG 452 T0320	●	●	1/2	0.476	0.313	0.031	20.0	0.500	0.004
	CNG 453T0320	●	●	1/2	0.460	0.313	0.047	20.0	0.500	0.004
	CNG 454T0320	●	●	1/2	0.445	0.313	0.063	20.0	0.500	0.004

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Drehen

Wendeschneidplatte in D-Ausführung (rhombisch 55°). Keramiksorten



Metrisch (mm)

		S		H						
Fertigbear- beitung	Bestellnummer	675	675	SSC	LE [mm]	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
	DNGN150408T01020	●	●	15	14.7	4.76	0.8	20.0	12.70	0.10
	DNGN150412T01020	●	●	15	14.3	4.76	1.2	20.0	12.70	0.10
	DNGN150708T01020	●	●	15	14.7	7.94	0.8	20.0	12.70	0.10
	DNGN150712T01020	●	●	15	14.3	7.94	1.2	20.0	12.70	0.10
	DNGN150716T01020	●	●	15	13.9	7.94	1.6	20.0	12.70	0.10

● = Erste Wahl ○ = Gute Wahl

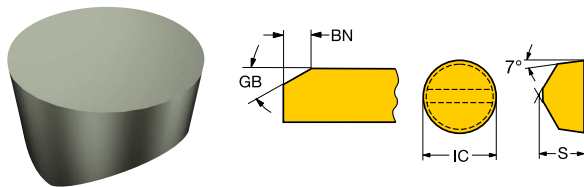
Zoll (Zoll)

		S		H						
Fertigbear- beitung	Bestellnummer ANSI	675	675	SSC	LE [inch]	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
	DNG 432 T0320	●	●	1/2	0.579	0.188	0.031	20.0	0.500	0.004
	DNG 433 T0320	●	●	1/2	0.563	0.188	0.047	20.0	0.500	0.004
	DNG 452T0320	●	●	1/2	0.579	0.313	0.031	20.0	0.500	0.004
	DNG 453T0320	●	●	1/2	0.563	0.313	0.047	20.0	0.500	0.004
	DNG 454T0320	●	●	1/2	0.547	0.313	0.063	20.0	0.500	0.004

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Drehen

Wendeschneidplatte in R-Ausführung (rund). Keramiksorten



Metrisch (mm)

		S			H					
		675	6160	675	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
Mittel	RCGX060600T01020	●		●	06	6.35	3.2	20.0	6.35	0.10
	RCGX090700T01020	●		●	09	7.94	4.8	20.0	9.52	0.10
	RCGX120700T01020	●		●	12	7.94	6.3	20.0	12.70	0.10
	RCGX060600E	●		●	06	6.35	3.2		6.35	
	RCGX090700E	●		●	09	7.94	4.8		9.52	
	RCGX120700E	●		●	12	7.94	6.3		12.70	
	RCMX 12 07 00-SM		●		12	7.94	6.3		12.70	
SM										

● = Erste Wahl ○ = Gute Wahl

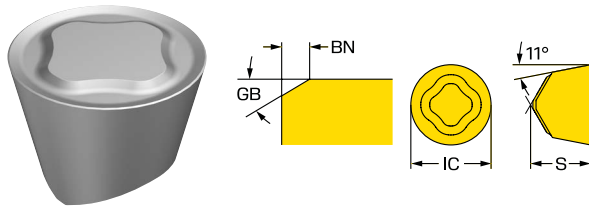
Zoll (Zoll)

		S			H					
		675	6160	675	SSC	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
Mittel	RCGX 24T0320	●		●	1/4	0.250	0.125	20.0	0.250	0.004
	RCGX 35T0320	●		●	3/8	0.313	0.188	20.0	0.375	0.004
	RCGX 45T0320	●		●	1/2	0.313	0.250	20.0	0.500	0.004
	RCGX 24A	●		●	1/4	0.250	0.125		0.250	
	RCGX 35A	●		●	3/8	0.313	0.188		0.375	
	RCGX 45A	●		●	1/2	0.313	0.250		0.500	
	RCMX 12 07 00-SM		●		1/2	0.313	0.250		0.500	
SM										

● = Erste Wahl ○ = Gute Wahl

T-Max[®], Wendeschnidplatte zum Drehen

Wendeschnidplatte in R-Ausführung (rund)



Metrisch (mm)

				S	M						
				1205	1205	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
Mittel	SM	Bestellnummer									
		RPMX 060400-SM	●	○	06	4.76	3.2	15.0	6.35	0.10	
		RPMX 090700-SM	●	○	09	7.94	4.8	17.0	9.52	0.10	

● = Erste Wahl ○ = Gute Wahl

Zoll (Zoll)

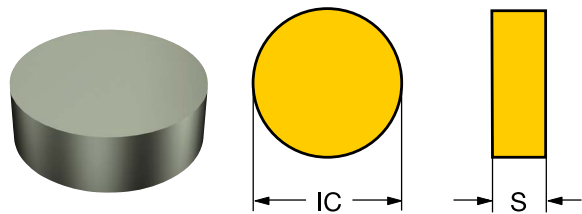
			S	M							
			1205	1205	SSC	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]	
Mittel	SM	Bestellnummer ANSI									
		RPMX 23-SM	●	○	1/4	0.188	0.125	15.0	0.250	0.004	
		RPMX 35-SM	●	○	3/8	0.313	0.188	17.0	0.375	0.004	

● = Erste Wahl ○ = Gute Wahl



T-Max®, Wendeschneidplatte zum Drehen

Wendeschneidplatte in R-Ausführung (rund). Keramiksorten



Metrisch (mm)

		S		H					
		675	675	SSC	S	RE	IC		
					[mm]	[mm]	[mm]		
Mittel	E	RNGN120700E	●	●	12	7.94	6.3	12.70	

● = Erste Wahl ○ = Gute Wahl

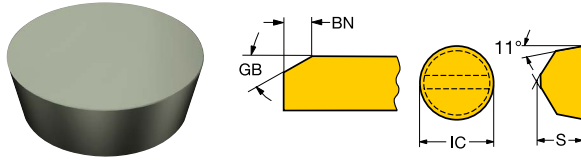
Zoll (Zoll)

		S		H					
		675	675	SSC	S	RE	IC		
					[inch]	[inch]	[inch]		
Mittel	E	RNG 45A	●	●	1/2	0.313	0.250	0.500	

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Drehen

Wendeschneidplatte in R-Ausführung (rund). Keramiksorten



Metrisch (mm)

		S		H					
	Bestellnummer	675	675	SSC	S	RE	GB	IC	BN
					[mm]	[mm]	[deg]	[mm]	[mm]
Fertigbearbeitung	RPGN090300T01020	●	●	09	3.17	4.8	20.0	9.52	0.10
Mittel	RPGX090700T01020	●	●	09	7.94	4.8	20.0	9.52	0.10
	RPGX120700T01020	●	●	12	7.94	6.3	20.0	12.70	0.10

● = Erste Wahl ○ = Gute Wahl

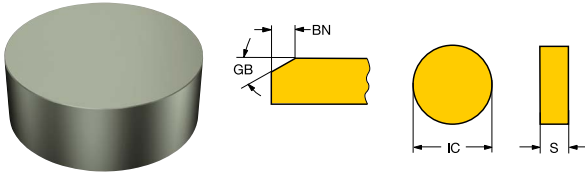
Zoll (Zoll)

		S		H					
	Bestellnummer ANSI	675	675	SSC	S	RE	GB	IC	BN
					[inch]	[inch]	[deg]	[inch]	[inch]
Fertigbearbeitung	RPG 32T0320	●	●	3/8	0.125	0.188	20.0	0.375	0.004
Mittel	RPGX 35T0320	●	●	3/8	0.313	0.188	20.0	0.375	0.004
	RPGX 45T0320	●	●	1/2	0.313	0.250	20.0	0.500	0.004

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschnidplatte zum Drehen

Wendeschnidplatte in R-Ausführung (rund). Keramiksorten



Metrisch (mm)

		S	H						
	Bestellnummer	675	675	SSC	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
Fertigbear- beitung	RNGN090300T01020	●	●	09	3.17	4.8	20.0	9.52	0.10
	RNGN120400T01020	●	●	12	4.76	6.3	20.0	12.70	0.10
	RNGN150700T01020	●	●	15	7.94	7.9	20.0	15.88	0.10
	RNGN190700K20015	●	●	19	7.94	9.5	15.0	19.05	2.00
	RNGN250700K20015	●	●	25	7.94	12.7	15.0	25.40	2.00
Mittel	RNGN120700T01020	●	●	12	7.94	6.3	20.0	12.70	0.10
	RNGN190700T01020	●	●	19	7.94	9.5	20.0	19.05	0.10

● = Erste Wahl ○ = Gute Wahl

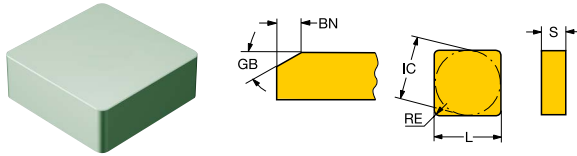
Zoll (Zoll)

		S		H						

● = Erste Wahl ○ = Gute Wahl

T-Max[®], Wendeschneidplatte zum Drehen

Wendeschneidplatte in S-Ausführung (quadratisch). Keramiksorten



Metrisch (mm)

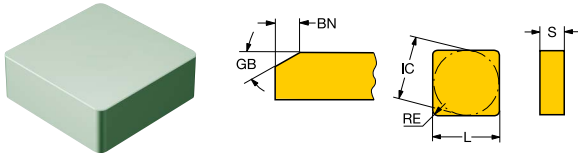
		S H								
	Bestellnummer	675	675	SSC	LE [mm]	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
		●	○							
Fertigbearbeitung	SNGN 12 04 16T01020	●	○	12	11.1	4.76	1.6	20.0	12.70	0.10
	SNGN090308T01020	●	○	09	8.7	3.17	0.8	20.0	9.52	0.10
	SNGN120408T01020	●	○	12	11.9	4.76	0.8	20.0	12.70	0.10
	SNGN120412T01020	●	○	12	11.5	4.76	1.2	20.0	12.70	0.10
	SNGN120708T01020	●	○	12	11.9	7.94	0.8	20.0	12.70	0.10
	SNGN120716T01020	●	○	12	11.1	7.94	1.6	20.0	12.70	0.10
	SNGN150716T01020	●	○	15	14.3	7.94	1.6	20.0	15.88	0.10
	SNGN190724T01020	●	○	19	16.6	7.94	2.4	20.0	19.05	0.10
Mittel	SNGN120712T01020	●	○	12	11.5	7.94	1.2	20.0	12.70	0.10

● = Erste Wahl ○ = Gute Wahl



T-Max®, Wendeschneidplatte zum Drehen

Wendeschneidplatte in S-Ausführung (quadratisch). Keramiksorten



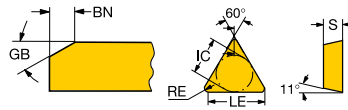
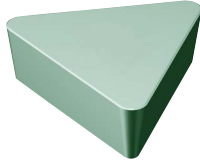
Zoll (Zoll)

		S	H							
Fertigbearbeitung	Bestellnummer ANSI	675	675	SSC	LE [inch]	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
	SNG 322T0320	●	●	3/8	0.344	0.125	0.031	20.0	0.375	0.004
	SNG 432T0320	●	●	1/2	0.469	0.188	0.031	20.0	0.500	0.004
	SNG 433T0320	●	●	1/2	0.453	0.188	0.047	20.0	0.500	0.004
	SNG 434T0320	●	●	1/2	0.437	0.188	0.063	20.0	0.500	0.004
	SNG 452T0320	●	●	1/2	0.469	0.313	0.031	20.0	0.500	0.004
	SNG 454T0320	●	●	1/2	0.437	0.313	0.063	20.0	0.500	0.004
	SNG 554T0320	●	●	5/8	0.562	0.313	0.063	20.0	0.625	0.004
	SNG 656T0320	●	●	3/4	0.656	0.313	0.094	20.0	0.750	0.004
	SNG 453T0320	●	●	1/2	0.453	0.313	0.047	20.0	0.500	0.004
Mittel										

● = Erste Wahl ○ = Gute Wahl

T-Max[®], Wendeschneidplatte zum Drehen

T-förmige Wendeschneidplatte (dreieckig). Keramiksorten



Metrisch (mm)

	Bestellnummer	S H		SSC	LE [mm]	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
		675	675							
		●	●							
		○	○							
Fertigbe- arbeitung	TPGN110308T01020	●	●	11	10.2	3.17	0.8	20.0	6.35	0.10
	TPGN160308T01020	●	●	16	15.7	3.17	0.8	20.0	9.52	0.10
	TPGN160312T01020	●	●	16	15.3	3.17	1.2	20.0	9.52	0.10

● = Erste Wahl ○ = Gute Wahl

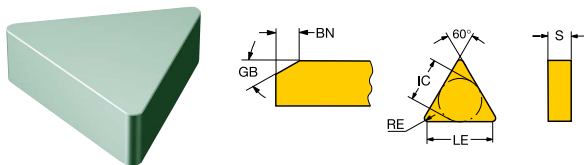
Zoll (Zoll)

	Bestellnummer ANSI	S H		SSC	LE [inch]	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
		675	675							
		●	●							
		○	○							
Fertigbe- arbeitung	TPG 222T0320	●	●	1/4	0.402	0.125	0.031	20.0	0.250	0.004
	TPG 322T0320	●	●	3/8	0.618	0.125	0.031	20.0	0.375	0.004
	TPG 323T0320	●	●	3/8	0.602	0.125	0.047	20.0	0.375	0.004

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Drehen

T-förmige Wendeschneidplatte (dreieckig). Keramiksarten



Metrisch (mm)

		S	H							
Fertigbe- arbeitung	Bestellnummer	675	675	SSC	LE [mm]	S [mm]	RE [mm]	GB [deg]	IC [mm]	BN [mm]
	TNGN160408T01020	●	●	16	15.7	4.76	0.8	20.0	9.52	0.10
	TNGN160412T01020	●	●	16	15.3	4.76	1.2	20.0	9.52	0.10
	TNGN220408T01020	●	●	22	21.2	4.76	0.8	20.0	12.70	0.10

● = Erste Wahl ○ = Gute Wahl

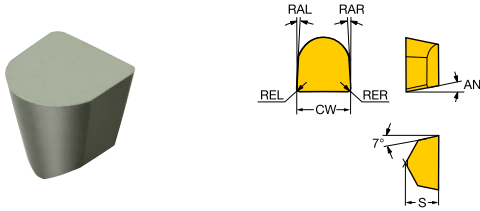
Zoll (Zoll)

		S	H							
Fertigbe- arbeitung	Bestellnummer ANSI	675	675	SSC	LE [inch]	S [inch]	RE [inch]	GB [deg]	IC [inch]	BN [inch]
	TNG 332T0320	●	●	3/8	0.618	0.188	0.031	20.0	0.375	0.004
	TNG 333T0320	●	●	3/8	0.602	0.188	0.047	20.0	0.375	0.004
	TNG 432T0320	●	●	1/2	0.835	0.188	0.031	20.0	0.500	0.004

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Einstechen

Wendeschneidplatte zum Profileinstechen. Stil CSGX. Keramiksorten.



Metrisch (mm)

		S						
		Bestellnummer	675	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]
Mittel		CSGX060608T01020	○	06	6.35	6.35	0.79	0.79
		CSGX090708T01020	○	09	7.94	9.52	0.79	0.79
		CSGX120708T01020	○	12	7.94	12.70	0.79	0.79
	E	CSGX090708E	●	09	7.94	9.52	0.79	0.79

● = Erste Wahl ○ = Gute Wahl

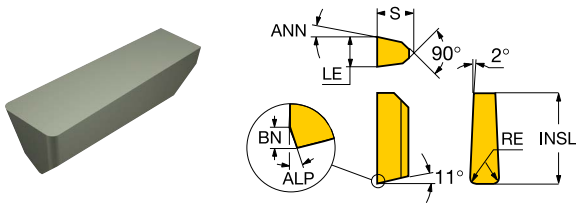
Zoll (Zoll)

			S					
Bestellnummer ANSI			675	SSC	S [inch]	CW [inch]	RER [inch]	REL [inch]
Mittel		CSGX 242 T0320	○	1/4	0.250	0.250	0.031	0.031
		CSGX 352 T0320	○	3/8	0.313	0.375	0.031	0.031
		CSGX 452 T0320	○	1/2	0.313	0.500	0.031	0.031
	E	CSGX 352 A	●	3/8	0.313	0.375	0.031	0.031

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Einstechen

Einstechen beenden. Keramik-Wendeschneidplatten



Metrisch (mm)

		S H						
		675	675	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]
Fertigbearbeitung	U	150.23 0317 04E	●	1	4.74	3.17	0.38	0.38
		150.23 0476 08E	●	2	4.74	4.75	0.79	0.79
		150.23 0635 08E	●	3	6.35	6.35	0.79	0.79
	T	150.23 0317 04T01020	● ○	1	4.74	3.17	0.38	0.38
		150.23 0476 08T01020	● ○	2	4.74	4.75	0.79	0.79
		150.23 0635 08T01020	● ○	3	6.35	6.35	0.79	0.79
		150.23 0794 08T01020	● ○	4	8.56	7.93	0.79	0.79
		150.23 0952 08T01020	● ○	4	8.56	9.52	0.79	0.79

● = Erste Wahl ○ = Gute Wahl

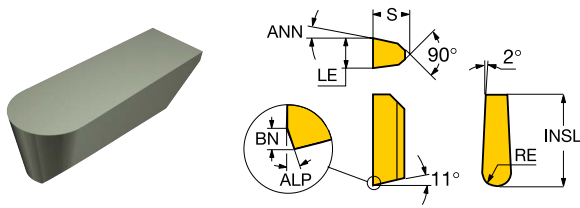
Zoll (Zoll)

		S H						
		675	675	SSC	S [inch]	CW [inch]	RER [inch]	REL [inch]
Fertigbearbeitung	U	CSG-4125-1A	●	1	0.187	0.125	0.015	0.015
		CSG-4187-2A	●	2	0.187	0.187	0.031	0.031
		CSG-6250-2A	●	3	0.250	0.250	0.031	0.031
	T	CSG-4125-1T0320	● ○	1	0.187	0.125	0.015	0.015
		CSG-4187-2T0320	● ○	2	0.187	0.187	0.031	0.031
		CSG-6250-2T0320	● ○	3	0.250	0.250	0.031	0.031
		CSG-8312-2T0320	● ○	4	0.337	0.312	0.031	0.031
		CSG-8375-2T0320	● ○	4	0.337	0.375	0.031	0.031

● = Erste Wahl ○ = Gute Wahl

T-Max®, Wendeschneidplatte zum Profildrehen

Fertigformfräsen. Keramik-Wendeschneidplatten



Metrisch (mm)

		S		H			
				SSC	S	RE	CW
		675	675		[mm]	[mm]	[mm]
Fertigbearbeitung	E	Bestellnummer					
		150.23 0317 16E	●	1	4.74	1.6	3.17
		150.23 0476 24E	●	2	4.74	2.4	4.75
		150.23 0635 32E	●	3	6.35	3.2	6.35
	T	150.23 0317 16T01020	● ○	1	4.74	1.6	3.17
		150.23 0476 24T01020	● ○	2	4.74	2.4	4.75
		150.23 0635 32T01020	● ○	3	6.35	3.2	6.35

● = Erste Wahl ○ = Gute Wahl

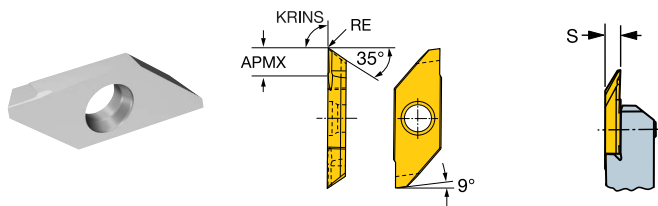
Zoll (Zoll)

		S		H			
				SSC	S	RE	CW
		675	675		[inch]	[inch]	[inch]
Fertigbearbeitung	E	Bestellnummer ANSI					
		CSG-4125-A	●	1	0.187	0.063	0.125
		CSG-4187-A	●	2	0.187	0.094	0.187
		CSG-6250-A	●	3	0.250	0.125	0.250
	T	CSG-4125-T0320	● ○	1	0.187	0.063	0.125
		CSG-4187-T0320	● ○	2	0.187	0.094	0.187
		CSG-6250-T0320	● ○	3	0.250	0.125	0.250

● = Erste Wahl ○ = Gute Wahl

CoroCut® XS, Wendeschnidplatte zum Drehen

Präzisionsbearbeitung. Tangential montierte Schlichtwendeschnidplatten



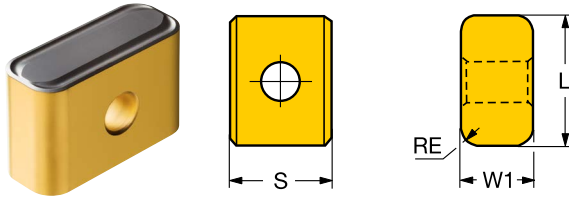
Metrisch (mm)

	P S M			SSC	S	RE	APMX	KRINS
	1205	1205	1205					
Bestellnummer	1205	1205	1205	SSC	S [mm]	RE [mm]	APMX [mm]	KRINS [deg]
MABL 3 003	○	●	○	3	3.17	0.0	4.0	59.00
MABL 3 005	○	●	○	3	3.17	0.1	4.0	59.00
MABL 3 010	○	●	○	3	3.17	0.1	4.0	59.00
MABL 3 020	○	●	○	3	3.17	0.2	4.0	59.00
MABR 3 003	○	●	○	3	3.17	0.0	4.0	59.00
MABR 3 005	○	●	○	3	3.17	0.1	4.0	59.00
MABR 3 010	○	●	○	3	3.17	0.1	4.0	59.00
MABR 3 020	○	●	○	3	3.17	0.2	4.0	59.00
MAFL 3 003	○	●	○	3	3.17	0.0	4.0	90.00
MAFL 3 005	○	●	○	3	3.17	0.1	4.0	90.00
MAFL 3 010	○	●	○	3	3.17	0.1	4.0	90.00
MAFL 3 020	○	●	○	3	3.17	0.2	4.0	90.00
MAFR 3 003	○	●	○	3	3.17	0.0	4.0	90.00
MAFR 3 005	○	●	○	3	3.17	0.1	4.0	90.00
MAFR 3 010	○	●	○	3	3.17	0.1	4.0	90.00
MAFR 3 020	○	●	○	3	3.17	0.2	4.0	90.00

● = Erste Wahl ○ = Gute Wahl

Wendeschnidplatte für die Radsatzbearbeitung

Rechteckige Wendeschnidplatten. Zylindrische Befestigungsbohrung



Metrisch (mm)

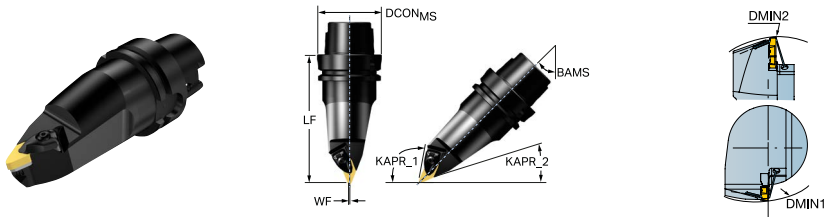
		P							
		Bestellnummer	4415	SSC	LE [mm]	S [mm]	RE [mm]	D1 [mm]	W1 [mm]
Fertigbearbeitung	PF	LINUX 19 19 40-PF	●	19	15.1	19.05	4.0	6.35	10.0
Mittel	PM	LINUX 19 19 40-PM	●	19	15.1	19.05	4.0	6.35	10.0
Schruppen	PR	LINUX 30 19 40-PR	●	30	26.0	19.05	4.0	6.35	12.0
		LINUX 32 12 48-PR	●	32		12.70	4.8	7.92	19.0

● = Erste Wahl ○ = Gute Wahl



CoroTurn® Prime, Schneidkopf zum Drehen

RC-System



Gemeinsame Datenwerte

KAPR ₁ [deg]	KAPR ₂ [deg]
95.0	25.0

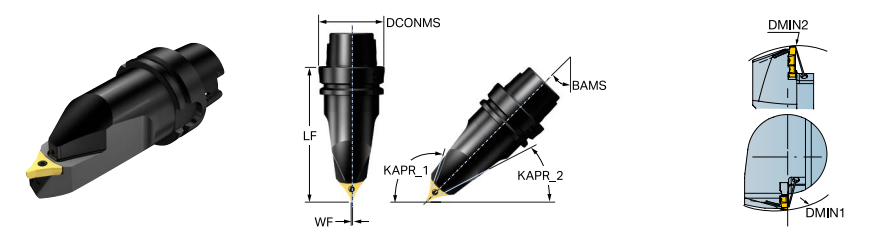
Metrisch (mm)

	Bestellnummer	RMPX [deg]	CNSC	DCON _{MS} [mm]	LF [mm]	TQ [Nm]	MIID
	HT10-CP70BL00130-12B	23.00	1	100.00	130.00	4.0	CP-B1208D



CoroTurn® Prime, Schneidkopf zum Drehen

Schraubspannsystem



Gemeinsame Datenwerte

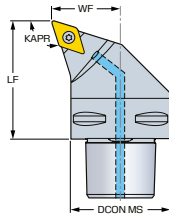
KAPR ₁ [deg]	KAPR ₂ [deg]
115.0	30.0

Metrisch (mm)

	Bestellnummer	RMPX [deg]	CNSC	DCON _{MS} [mm]	LF [mm]	TQ [Nm]	MIID
	HT10-CP75AL00130-11C	15.00	1	100.00	130.00	4.0	CP-A1108

CoroTurn® TR, Schneidkopf zum Drehen

Coromant Capto® - innere Kühlschmierstoffzufuhr

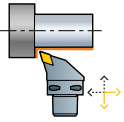


Gemeinsame Datenwerte

PSIR
[deg]

-17.50

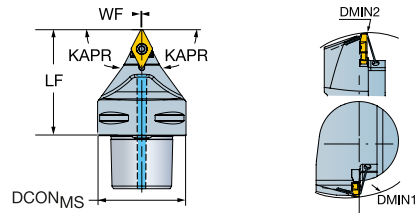
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-D13HCL-27050	13..FWX	140.0	40.00	49.20	26.20	107.5	93.0	49.2	3	40	4.0	TR-DC1304..FWX
	C4-TR-D13HCR-27050	13..FWX	140.0	40.00	49.20	26.20	107.5		49.2	3	40	4.0	TR-DC1304..FWX
	C5-TR-D13HCL-35060	13..FWX	140.0	50.00	59.20	34.20	107.5		59.2	3	40	4.0	TR-DC1304..FWX
	C5-TR-D13HCR-35060	13..FWX	140.0	50.00	59.20	34.20	107.5		59.2	3	40	4.0	TR-DC1304..FWX
	C6-TR-D13HCL-45065	13..FWX	140.0	63.00	64.20	44.20	107.5		64.2	3	40	4.0	TR-DC1304..FWX
	C6-TR-D13HCR-45065	13..FWX	140.0	63.00	64.20	44.20	107.5		64.2	3	40	4.0	TR-DC1304..FWX

R = Rechtsausführung, L = Linksausführung

CoroTurn® TR, Schneidkopf zum Drehen

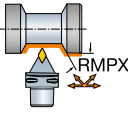
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
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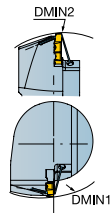
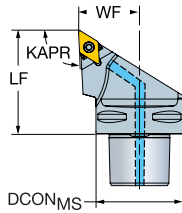
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-D13NCN-00050C1	13	140.0	40.00	50.00	0.50	62.5	62.5	50.0	3	150	3.0	TR-DC1308
	C5-TR-D13NCN-00060C1	13	165.0	50.00	60.00	0.50	62.5	62.5	60.0	3	150	3.0	TR-DC1308
	C6-TR-D13NCN-00065C1	13	190.0	63.00	65.00	0.50	62.5	62.5	65.0	3	150	3.0	TR-DC1308

R = Rechtsausführung, L = Linksausführung

CoroTurn® TR, Schneidkopf zum Drehen

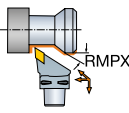
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
27.00	-3.00

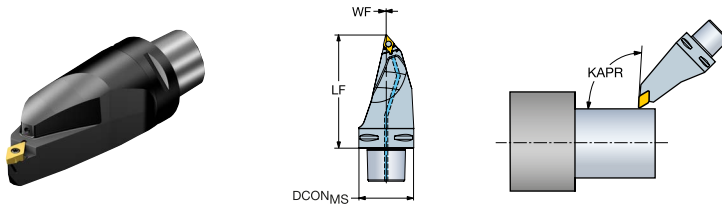
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-D13JCL-27050C1	13	130.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	3.0	TR-DC1308
	C4-TR-D13JCR-27050C1	13	130.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	3.0	TR-DC1308
	C5-TR-D13JCL-35060C1	13	130.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	3.0	TR-DC1308
	C5-TR-D13JCR-35060C1	13	130.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	3.0	TR-DC1308
	C6-TR-D13JCL-45065C1	13	130.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	TR-DC1308
	C6-TR-D13JCR-45065C1	13	130.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	TR-DC1308
	C8-TR-D13JCL-55080C1	13	145.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	3.0	TR-DC1308
	C8-TR-D13JCR-55080C1	13	145.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	3.0	TR-DC1308

R = Rechtsausführung, L = Linksausführung

CoroTurn® TR, Schneidkopf zum Drehen

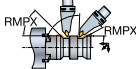
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	BAMS [deg]
30.00	-3.00	45.00

Metrisch (mm)

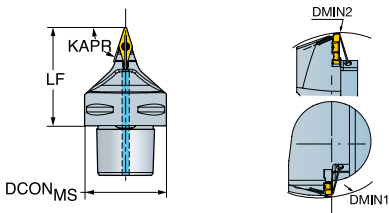
	Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C5-TR-D13MCL-00115C1	13	50.00	115.00	93.0	32.0	115.0	3	150	3.0	TR-DC1308
	C6-TR-D13MCL-00130C1	13	63.00	130.00	93.0	32.0	130.0	3	150	3.0	TR-DC1308
	C8-TR-D13MCL-00160C1	13	80.00	160.00	93.0	32.0	160.0	3	150	3.0	TR-DC1308

R = Rechtsausführung, L = Linksausführung



CoroTurn® TR, Schneidkopf zum Drehen

Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
70.00	17.50

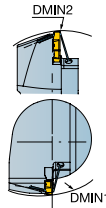
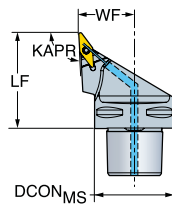
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-V13VBN-00050C1	13	140.0	40.00	50.00	0.50	72.5	72.5	50.0	3	150	2.0	TR-VB1308
	C5-TR-V13VBN-00060C1	13	165.0	50.00	60.00	0.50	72.5	72.5	60.0	3	150	2.0	TR-VB1308
	C6-TR-V13VBN-00065C1	13	190.0	63.00	65.00	0.50	72.5	72.5	65.0	3	150	2.0	TR-VB1308

R = Rechtsausführung, L = Linksausführung

CoroTurn® TR, Schneidkopf zum Drehen

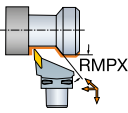
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
50.00	-3.00

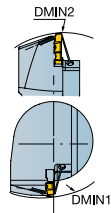
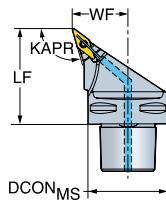
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-V13JBL-27050C1	13	130.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	2.0	TR-VB1308
	C4-TR-V13JBR-27050C1	13	130.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	2.0	TR-VB1308
	C5-TR-V13JBL-35060C1	13	130.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	2.0	TR-VB1308
	C5-TR-V13JBR-35060C1	13	130.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	2.0	TR-VB1308
	C6-TR-V13JBL-45065C1	13	130.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	2.0	TR-VB1308
	C6-TR-V13JBR-45065C1	13	130.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	2.0	TR-VB1308
	C8-TR-V13JBL-55080C1	13	140.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	2.0	TR-VB1308
	C8-TR-V13JBR-55080C1	13	140.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	2.0	TR-VB1308

R = Rechtsausführung, L = Linksausführung

CoroTurn® TR, Schneidkopf zum Drehen

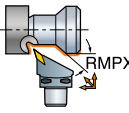
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
35.00	-17.50

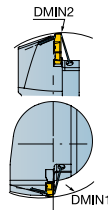
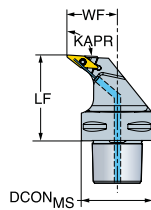
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-V13HBL-27050C1	13	110.0	140.0	40.00	50.00	27.00	107.5	50.0	3	150	2.0	TR-VB1308
	C4-TR-V13HBR-27050C1	13	110.0	140.0	40.00	50.00	27.00	107.5	50.0	3	150	2.0	TR-VB1308
	C5-TR-V13HBL-35060C1	13	115.0	165.0	50.00	60.00	35.00	107.5	60.0	3	150	2.0	TR-VB1308
	C5-TR-V13HBR-35060C1	13	115.0	165.0	50.00	60.00	35.00	107.5	60.0	3	150	2.0	TR-VB1308
	C6-TR-V13HBL-45065C1	13	120.0	190.0	63.00	65.00	45.00	107.5	65.0	3	150	2.0	TR-VB1308
	C6-TR-V13HBR-45065C1	13	120.0	190.0	63.00	65.00	45.00	107.5	65.0	3	150	2.0	TR-VB1308
	C8-TR-V13HBL-55080C1	13	125.0	250.0	80.00	80.00	55.00	107.5	80.0	3	150	2.0	TR-VB1308
	C8-TR-V13HBR-55080C1	13	125.0	250.0	80.00	80.00	55.00	107.5	80.0	3	150	2.0	TR-VB1308

R = Rechtsausführung, L = Linksausführung

CoroTurn® TR, Schneidkopf zum Drehen

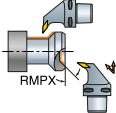
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
50.00	-3.00

Metrisch (mm)

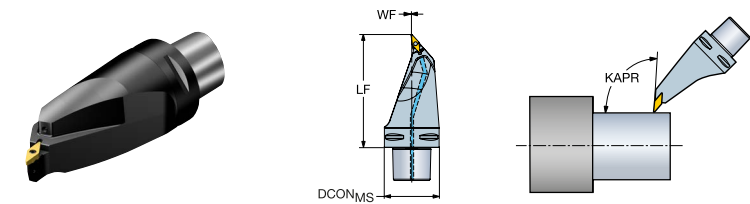
	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-TR-V13UBL-27050C1	13	55.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	2.0	TR-VB1308
	C4-TR-V13UBR-27050C1	13	55.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	2.0	TR-VB1308
	C5-TR-V13UBL-35060C1	13	65.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	2.0	TR-VB1308
	C5-TR-V13UBR-35060C1	13	65.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	2.0	TR-VB1308
	C6-TR-V13UBL-45065C1	13	85.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	2.0	TR-VB1308
	C6-TR-V13UBR-45065C1	13	85.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	2.0	TR-VB1308
	C8-TR-V13UBL-55080C1	13	110.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	2.0	TR-VB1308
	C8-TR-V13UBR-55080C1	13	110.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	2.0	TR-VB1308

R = Rechtsausführung, L = Linksausführung



CoroTurn® TR, Schneidkopf zum Drehen

Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	BAMS [deg]
50.00	-3.00	45.00

Metrisch (mm)

	Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C5-TR-V13MBL-00115C1	13	50.00	115.00	93.0	52.0	115.0	3	150	2.0	TR-VB1308
	C6-TR-V13MBL-00130C1	13	63.00	130.00	93.0	52.0	130.0	3	150	2.0	TR-VB1308
	C8-TR-V13MBL-00160C1	13	80.00	160.00	93.0	52.0	160.0	3	150	2.0	TR-VB1308

R = Rechtsausführung, L = Linksausführung

CoroTurn® TR, Schneidkopf zum Drehen

HSK-T - Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	BAMS [deg]
30.00	-3.00	45.00

Metrisch (mm)

Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-TR-D13MCL-00130C	13	63.00	130.00	93.0	32.0	130.0	1	150	3.0	TR-DC1308
HT10-TR-D13MCL-00130C	13	100.00	130.00	93.0	32.0	130.0	1	150	3.0	TR-DC1308

R = Rechtsausführung, L = Linksausführung



CoroTurn® TR, Schneidkopf zum Drehen

HSK-T - Innere Kühlschmierstoffzufuhr



Metrisch (mm)

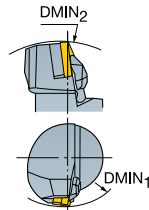
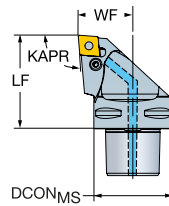
Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-TR-V13MBL-00130C	13	63.00	130.00	93.0	52.0	130.0	1	150	2.0	TR-VB1308
HT10-TR-V13MBL-00130C	13	100.00	130.00	93.0	52.0	130.0	1	150	2.0	TR-VB1308

R = Rechtsausführung, L = Linksausführung

Gemeinsame Datenwerte		
RMPX [deg]	PSIR [deg]	BAMS [deg]
50.00	-3.00	45.00

T-Max® P, Schneidkopf zum Drehen

Hebelspannsystem



Gemeinsame Datenwerte

PSIR
[deg]

-5.00

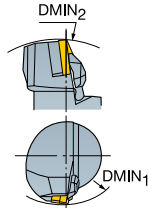
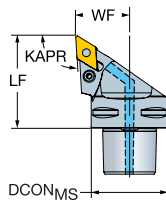
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C3-PCLNL-22045-12C1	12	65.0	125.0	32.00	45.00	22.00	95.0	45.0	3	150	5.0	CNMG 12 04 08
	C3-PCLNR-22045-12C1	12	65.0	125.0	32.00	45.00	22.00	95.0	45.0	3	150	5.0	CNMG 12 04 08
	C4-PCLNL-27050-12C1	12	65.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	5.0	CNMG 12 04 08
	C4-PCLNR-27050-12C1	12	65.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	5.0	CNMG 12 04 08
	C5-PCLNL-35060-12C1	12	90.0	165.0	50.00	60.00	35.00	95.0	60.0	3	150	5.0	CNMG 12 04 08
	C5-PCLNR-35060-12C1	12	90.0	165.0	50.00	60.00	35.00	95.0	60.0	3	150	5.0	CNMG 12 04 08
	C6-PCLNL-45065-12C1	12	85.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	5.0	CNMG 12 04 08
	C6-PCLNL-45065-16C1	16	105.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	5.0	CNMG 16 06 12
	C6-PCLNR-45065-12C1	12	85.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	5.0	CNMG 12 04 08
	C6-PCLNR-45065-16C1	16	105.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	5.0	CNMG 16 06 12
	C8-PCLNL-55080-12C1	12	110.0	250.0	80.00	80.00	55.00	95.0	80.0	3	150	5.0	CNMG 12 04 08
	C8-PCLNL-55080-16C1	16	110.0	250.0	80.00	80.00	55.00	95.0	80.0	3	150	5.0	CNMG 16 06 12
	C8-PCLNR-55080-12C1	12	110.0	250.0	80.00	80.00	55.00	95.0	80.0	3	150	5.0	CNMG 12 04 08
	C8-PCLNR-55080-16C1	16	110.0	250.0	80.00	80.00	55.00	95.0	80.0	3	150	5.0	CNMG 16 06 12

R = Rechtsausführung, L = Linksausführung

T-Max® P, Schneidkopf zum Drehen

Hebelspannsystem

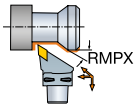


Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
27.00	-3.00

Metrisch (mm)

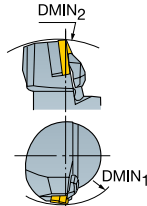
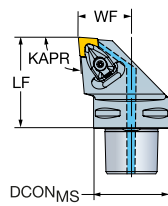
	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-PDJNL-27050-11C1	11	75.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	2.0	DNMG 11 04 08
	C4-PDJNL-27055-15C1	15	85.0	145.0	40.00	55.00	27.00	93.0	55.0	3	150	5.0	DNMG 15 06 08
	C4-PDJNR-27050-11C1	11	75.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	2.0	DNMG 11 04 08
	C4-PDJNR-27055-15C1	15	85.0	145.0	40.00	55.00	27.00	93.0	55.0	3	150	5.0	DNMG 15 06 08
	C5-PDJNL-35060-11C1	11	85.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	2.0	DNMG 11 04 08
	C5-PDJNL-35060-1504C1	15	80.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	5.0	DNMG 15 04 08
	C5-PDJNL-35060-15C1	15	80.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	5.0	DNMG 15 06 08
	C5-PDJNR-35060-11C1	11	85.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	2.0	DNMG 11 04 08
	C5-PDJNR-35060-1504C1	15	80.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	5.0	DNMG 15 04 08
	C5-PDJNR-35060-15C1	15	80.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	5.0	DNMG 15 06 08
	C6-PDJNL-45065-1504C1	15	90.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	5.0	DNMG 15 04 08
	C6-PDJNL-45065-15C1	15	90.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	5.0	DNMG 15 06 08
	C6-PDJNR-45065-1504C1	15	90.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	5.0	DNMG 15 04 08
	C6-PDJNR-45065-15C1	15	90.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	5.0	DNMG 15 06 08
	C8-PDJNL-55080-15C1	15	120.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	5.0	DNMG 15 06 08
	C8-PDJNR-55080-15C1	15	120.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	5.0	DNMG 15 06 08



R = Rechtsausführung, L = Linksausführung

T-Max® P, Schneidkopf zum Drehen

RC-System



Gemeinsame Datenwerte

PSIR
[deg]

-5.00

Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-DCLNL-27050-12B1	12	110.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	3.9	CNMG 12 04 08
	C4-DCLNR-27050-12B1	12	110.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	3.9	CNMG 12 04 08
	C5-DCLNL-35060-12B1	12	110.0	165.0	50.00	60.00	35.00	95.0	60.0	3	150	3.9	CNMG 12 04 08
	C5-DCLNR-35060-12B1	12	110.0	165.0	50.00	60.00	35.00	95.0	60.0	3	150	3.9	CNMG 12 04 08
	C6-DCLNL-45065-16B1	16	125.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	6.4	CNMG 16 06 12
	C6-DCLNR-45065-16B1	16	125.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	6.4	CNMG 16 06 12
	C8-DCLNL-55080-19B1	19	100.0	250.0	80.00	80.00	55.00	95.0	80.0	3	150	6.4	CNMG 19 06 12
	C8-DCLNR-55080-19B1	19	100.0	250.0	80.00	80.00	55.00	95.0	80.0	3	150	6.4	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

Gemeinsame Datenwerte

PSIR
[deg]

45.00

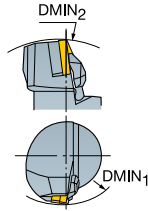
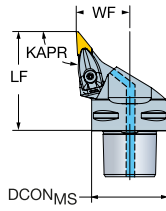
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	LPR [mm]	CP [bar]	TQ [Nm]	MIID
	C4-DSSNL-27042-12B1	12	110.0	140.0	40.00	42.00	27.00	45.0	42.0	3	50.3	150	3.9	SNMG 12 04 08
	C4-DSSNR-27042-12B1	12	110.0	140.0	40.00	42.00	27.00	45.0	42.0	3	50.3	150	3.9	SNMG 12 04 08
	C5-DSSNL-35052-12B1	12	110.0	165.0	50.00	52.00	35.00	45.0	52.0	3	60.3	150	3.9	SNMG 12 04 08
	C5-DSSNR-35052-12B1	12	110.0	165.0	50.00	52.00	35.00	45.0	52.0	3	60.3	150	3.9	SNMG 12 04 08
	C6-DSSNL-45054-15B1	15	120.0	190.0	63.00	54.00	45.00	45.0	54.0	3	64.2	150	6.4	SNMG 15 06 12
	C6-DSSNR-45054-15B1	15	120.0	190.0	63.00	54.00	45.00	45.0	54.0	3	64.2	150	6.4	SNMG 15 06 12

R = Rechtsausführung, L = Linksausführung

T-Max® P, Schneidkopf zum Drehen

RC-System



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
50.00	-3.00

Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-DVJNL-27062-16C1	16	110.0	155.0	40.00	62.00	27.00	93.0	62.0	3	150	3.0	VNMG 16 04 08
	C4-DVJNR-27062-16C1	16	110.0	155.0	40.00	62.00	27.00	93.0	62.0	3	150	3.0	VNMG 16 04 08
	C5-DVJNL-35065-16C1	16	110.0	170.0	50.00	65.00	35.00	93.0	65.0	3	150	3.0	VNMG 16 04 08
	C5-DVJNR-35065-16C1	16	110.0	170.0	50.00	65.00	35.00	93.0	65.0	3	150	3.0	VNMG 16 04 08
	C6-DVJNL-45065-16C1	16	110.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	VNMG 16 04 08
	C6-DVJNR-45065-16C1	16	110.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	VNMG 16 04 08
	C8-DVJNL-55080-16C1	16	110.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	3.0	VNMG 16 04 08
	C8-DVJNR-55080-16C1	16	110.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	3.0	VNMG 16 04 08

R = Rechtsausführung, L = Linksausführung



T-Max® P, Schneidkopf zum Drehen

Schraubspannsystem



Gemeinsame Datenwerte

PSIR [deg]	BAMS [deg]
-5.00	45.00

Metrisch (mm)

Bestellnummer	SSC	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-PCMNN-00115-12C	12	240.0	63.00	115.00	95.0	115.0	1	150	5.0	CNMG 12 04 08
HT10-PCMNN-00115-12C	12	240.0	100.00	115.00	95.0	115.0	1	150	5.0	CNMG 12 04 08

R = Rechtsausführung, L = Linksausführung



T-Max® P, Schneidkopf zum Drehen

RC-System



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	BAMS [deg]
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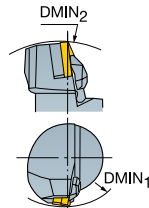
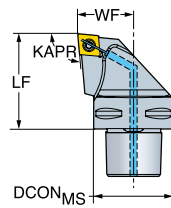
Metrisch (mm)

Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-DDMNL-00130-15C	15	63.00	130.00	0.98	93.0	32.0	130.0	1	150	3.9	DNMG 15 06 08
HT10-DDMNL-00130-15C	15	100.00	130.00	0.98	93.0	32.0	130.0	1	150	3.9	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

Coromant Capto® - innere Kühlschmierstoffzufuhr

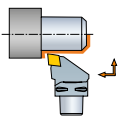


Gemeinsame Datenwerte

PSIR
[deg]

-5.00

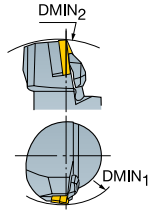
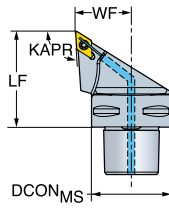
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C3-SCLCL-22040-09C1	09	130.0	120.0	32.00	40.00	22.00	95.0	40.0	3	150	3.0	CCMT 09 T3 08
	C3-SCLCR-22040-09C1	09	130.0	120.0	32.00	40.00	22.00	95.0	40.0	3	150	3.0	CCMT 09 T3 08
	C4-SCLCL-27050-09C1	09	130.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	3.0	CCMT 09 T3 08
	C4-SCLCL-27050-12C1	12	125.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	3.0	CCMT 12 04 08
	C4-SCLCR-27050-09C1	09	130.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	3.0	CCMT 09 T3 08
	C4-SCLCR-27050-12C1	12	125.0	140.0	40.00	50.00	27.00	95.0	50.0	3	150	3.0	CCMT 12 04 08
	C5-SCLCL-35060-12C1	12	125.0	165.0	50.00	60.00	35.00	95.0	60.0	3	150	3.0	CCMT 12 04 08
	C5-SCLCR-35060-12C1	12	125.0	165.0	50.00	60.00	35.00	95.0	60.0	3	150	3.0	CCMT 12 04 08
	C6-SCLCL-45065-12C1	12	125.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	3.0	CCMT 12 04 08
	C6-SCLCR-45065-12C1	12	125.0	190.0	63.00	65.00	45.00	95.0	65.0	3	150	3.0	CCMT 12 04 08

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

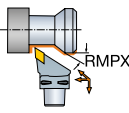
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
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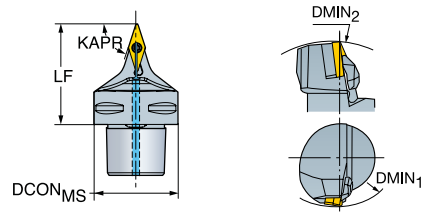
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C3-SDJCL-22040-11C1	11	140.0	120.0	32.00	40.00	22.00	93.0	40.0	3	150	3.0	DCMT 11 T3 08
	C3-SDJCR-22040-11C1	11	140.0	120.0	32.00	40.00	22.00	93.0	40.0	3	150	3.0	DCMT 11 T3 08
	C4-SDJCL-27050-11C1	11	145.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	3.0	DCMT 11 T3 08
	C4-SDJCR-27050-11C1	11	145.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	3.0	DCMT 11 T3 08
	C5-SDJCL-35060-11C1	11	145.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	3.0	DCMT 11 T3 08
	C5-SDJCR-35060-11C1	11	145.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	3.0	DCMT 11 T3 08
	C6-SDJCL-45065-11C1	11	140.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	DCMT 11 T3 08
	C6-SDJCR-45065-11C1	11	140.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

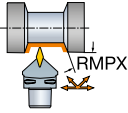
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
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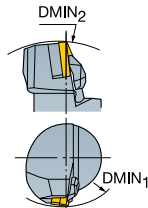
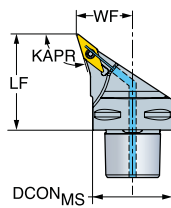
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-SVVBN-00055-16C1	16	145.0	40.00	55.00	0.60	72.5	72.5	55.0	3	150	3.0	VBMT 16 04 08
	C5-SVVBN-00060-16C1	16	165.0	50.00	60.00	0.60	72.5	72.5	60.0	3	150	3.0	VBMT 16 04 08
	C6-SVVBN-00065-16C1	16	190.0	63.00	65.00	0.60	72.5	72.5	65.0	3	150	3.0	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

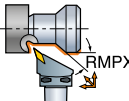
Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
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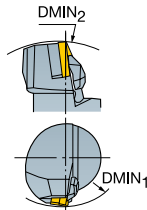
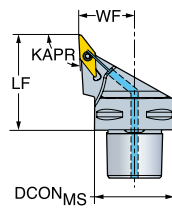
Metrisch (mm)

	Bestellnummer	SSC	DMIN ₁ [mm]	DMIN ₂ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C4-SVHBL-27050-16C1	16	95.0	140.0	40.00	50.00	27.00	107.5	50.0	3	150	3.0	VBMT 16 04 08
	C4-SVHBR-27050-16C1	16	95.0	140.0	40.00	50.00	27.00	107.5	50.0	3	150	3.0	VBMT 16 04 08
	C5-SVHBL-35060-16C1	16	95.0	165.0	50.00	60.00	35.00	107.5	60.0	3	150	3.0	VBMT 16 04 08
	C5-SVHBR-35060-16C1	16	95.0	165.0	50.00	60.00	35.00	107.5	60.0	3	150	3.0	VBMT 16 04 08
	C6-SVHBL-45065-16C1	16	95.0	190.0	63.00	65.00	45.00	107.5	65.0	3	150	3.0	VBMT 16 04 08
	C6-SVHBR-45065-16C1	16	95.0	190.0	63.00	65.00	45.00	107.5	65.0	3	150	3.0	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
50.00	-3.00

Metrisch (mm)

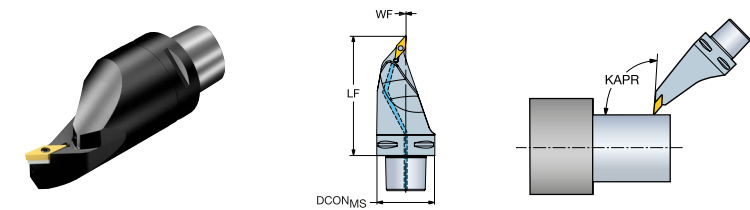
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	C3-SVJBL-2204011B1C1	11	105.0	120.0	32.00	40.00	22.00	93.0	40.0	3	150	0.9	VBMT 11 03 04
	C3-SVJBR-2204011B1C1	11	105.0	120.0	32.00	40.00	22.00	93.0	40.0	3	150	0.9	VBMT 11 03 04
	C4-SVJBL-27050-16C1	16	155.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	3.0	VBMT 16 04 08
	C4-SVJBL-2705011B1C1	11	105.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	0.9	VBMT 11 03 04
	C4-SVJBR-27050-16C1	16	155.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	3.0	VBMT 16 04 08
	C4-SVJBR-2705011B1C1	11	105.0	140.0	40.00	50.00	27.00	93.0	50.0	3	150	3.0	VBMT 11 03 04
	C5-SVJBL-35060-16C1	16	155.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	3.0	VBMT 16 04 08
	C5-SVJBR-35060-16C1	16	155.0	165.0	50.00	60.00	35.00	93.0	60.0	3	150	3.0	VBMT 16 04 08
	C6-SVJBL-45065-16C1	16	155.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	VBMT 16 04 08
	C6-SVJBR-45065-16C1	16	155.0	190.0	63.00	65.00	45.00	93.0	65.0	3	150	3.0	VBMT 16 04 08
	C8-SVJBL-55080-16C1	16	220.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	3.0	VBMT 16 04 08
	C8-SVJBR-55080-16C1	16	220.0	250.0	80.00	80.00	55.00	93.0	80.0	3	150	3.0	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung



CoroTurn® 107, Schneidkopf zum Drehen

Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	BAMS [deg]
50.00	-3.00	45.00

Metrisch (mm)

	Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
	C6-SVMBL-00130-16C1	16	63.00	130.00	0.35	93.0	52.0	130.0	3	150	3.0	VBMT 16 04 08
	C6-SVMBR-00130-16C1	16	63.00	130.00	0.35	93.0	52.0	130.0	3	150	3.0	VBMT 16 04 08
	C8-SVMBL-00160-16C1	16	80.00	160.00	0.00	93.0	52.0	160.0	3	150	3.0	VBMT 16 04 08
	C8-SVMBR-00160-16C1	16	80.00	160.00	0.00	93.0	52.0	160.0	3	150	3.0	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

RMPX
[deg]

90.00

Metrisch (mm)

Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	WF [mm]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-SRDCN-00100-10XC	10	63.00	100.00	5.00	100.0	1	150	3.0	RCMT 10 T3 MP
HT06-SRDCN-00100-12XC	12	63.00	100.00	6.00	100.0	1	150	3.0	RCMT 12 04 MP
HT06-SRDCN-00100-16XC	16	63.00	100.00	8.00	100.0	1	150	6.4	RCMT 16 06 MP
HT10-SRDCN-00100-10XC	10	100.00	100.00	5.00	100.0	1	150	3.0	RCMT 10 T3 MP
HT10-SRDCN-00100-12XC	12	100.00	100.00	6.00	100.0	1	150	3.0	RCMT 12 04 MP
HT10-SRDCN-00100-16XC	16	100.00	100.00	8.00	100.0	1	150	6.4	RCMT 16 06 MP

R = Rechtsausführung, L = Linksausführung

Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	BAMS [deg]
50.00	-3.00	45.00

Metrisch (mm)

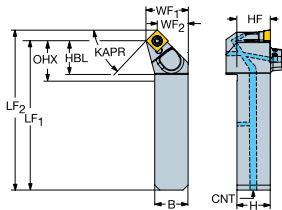
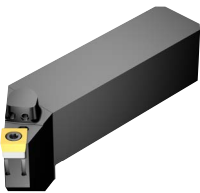
Bestellnummer	SSC	DCON _{MS} [mm]	LF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
HT06-SVMBL-00130-16C	16	63.00	130.00	93.0	52.0	130.0	1	150	3.0	VBMT 16 04 08
HT10-SVMBL-00130-16C	16	100.00	130.00	93.0	52.0	130.0	1	150	3.0	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung



CoroTurn® 107, QS™-Schaftwerkzeug zum Drehen

Schraubspannsystem



Gemeinsame Datenwerte

PSIR
[deg]

45.00

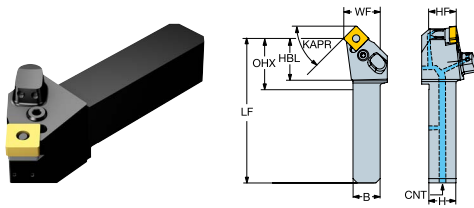
Metrisch (mm)

	Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	B [mm]	H [mm]	KAPR ₁ [deg]	OHX [mm]	OHN [mm]	CNSC	HBL [mm]	CNT	CP [bar]	TQ [Nm]
	QS-SSDCR202009C1	09	90.10	25.00	20.0	20.00	20.00	45.0	52.5	27.5	3	27.5	G 1/8-28	150	3.0
	QS-SSDCR252509C1	09	106.10	32.00	25.0	25.00	25.00	45.0	53.5	28.5	3	28.5	G 1/8-28	150	3.0

R = Rechtsausführung, L = Linksausführung

T-Max® P, QS™-Schaftwerkzeug zum Drehen

Schraubspannsystem



Gemeinsame Datenwerte

PSIR
[deg]

45.00

Metrisch (mm)

	Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	B [mm]	H [mm]	KAPR ₁ [deg]	OHX [mm]	OHN [mm]	CNSC	HBL [mm]	CNT	CP [bar]	TQ [Nm]
	QS-PSSNL2020-12C1	12	101.70	25.00	20.00	20.00	20.00	45.0	52.7	32.7	3	32.7	G 1/8-28	150	5.0
	QS-PSSNL2525-12C1	12	115.70	32.00	25.00	25.00	25.00	45.0	56.7	31.7	3	31.7	G 1/8-28	150	5.0
	QS-PSSNR2020-12C1	12	101.70	25.00	20.00	20.00	20.00	45.0	52.7	32.7	3	32.7	G 1/8-28	150	5.0
	QS-PSSNR2525-12C1	12	115.70	32.00	25.00	25.00	25.00	45.0	56.7	31.7	3	31.7	G 1/8-28	150	5.0

R = Rechtsausführung, L = Linksausführung

Gemeinsame Datenwerte

PSIR
[deg]

45.000

HBL
[inch]

1.268

Zoll (Zoll)

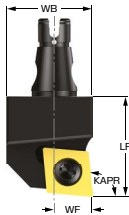
	Bestellnummer	SSC	LF [inch]	WF [inch]	HF [inch]	B [inch]	H [inch]	KAPR ₁ [deg]	OHX [inch]	CNSC	OHN [inch]	CNT	CP [lbf/in2]	TQ [ft]	MIID
	QS-PSSNL124C1	1/2	3.984	1.000	0.750	0.750	0.750	45.0	2.018	3	1.268	G 1/8-28	2176	3.7	SNMG 12 04 08
	QS-PSSNL164C1	1/2	4.575	1.250	1.000	1.000	1.000	45.0	2.268	3	1.268	G 1/8-28	2176	3.7	SNMG 12 04 08
	QS-PSSNR124C1	1/2	3.984	1.000	0.750	0.750	0.750	45.0	2.018	3	1.268	G 1/8-28	2176	3.7	SNMG 12 04 08
	QS-PSSNR164C1	1/2	4.575	1.250	1.000	1.000	1.000	45.0	2.268	3	1.268	G 1/8-28	2176	3.7	SNMG 12 04 08

R = Rechtsausführung, L = Linksausführung



CoroTurn® 107, QS™ Micro-Schneidkopf für die allgemeine Drehbearbeitung

Präzisionsbearbeitung. Wendeschneidplattentyp CCMT



Gemeinsame Datenwerte

PSIR
[deg]
-5.00

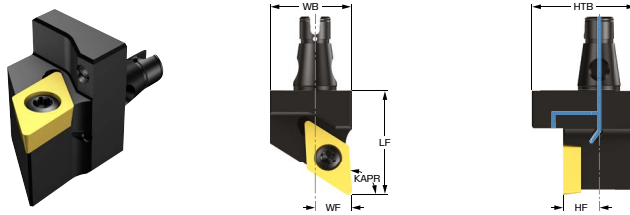
Metrisch (mm)

Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SCLCL-09C	09	21.00	6.00	6.0	95.0	21.0	1	16.0	150	3.0	CCMT 09 T3 04
QSM12-SCLCR-06C	06	21.00	6.00	6.0	95.0	21.0	1	16.0	150	0.9	CCMT 06 02 04
QSM12-SCLCR-09C	09	21.00	6.00	6.0	95.0	21.0	1	16.0	150	3.0	CCMT 09 T3 04
QSM16-SCLCL-09C	09	21.00	8.00	8.0	95.0	21.0	1	18.0	150	3.0	CCMT 09 T3 04
QSM16-SCLCR-09C	09	21.00	8.00	8.0	95.0	21.0	1	18.0	150	3.0	CCMT 09 T3 04

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, QS™ Micro-Schneidkopf für die allgemeine Drehbearbeitung

Präzisionsbearbeitung. Wendeplattentyp DCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
27.00	-3.00

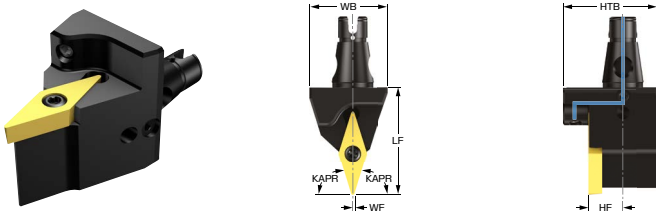
Metrisch (mm)

Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SDJCL-07C	07	22.00	6.00	6.0	93.0	22.0	1	16.0	150	0.9	DCMT 07 02 04
QSM12-SDJCL-11C	11	23.00	6.00	6.0	93.0	23.0	1	16.0	150	3.0	DCMT 11 T3 08
QSM12-SDJCR-07C	07	22.00	6.00	6.0	93.0	22.0	1	16.0	150	0.9	DCMT 07 02 04
QSM12-SDJCR-11C	11	23.00	6.00	6.0	93.0	23.0	1	16.0	150	3.0	DCMT 11 T3 08
QSM16-SDJCL-11C	11	23.00	8.00	8.0	93.0	23.0	1	18.0	150	3.0	DCMT 11 T3 08
QSM16-SDJCR-11C	11	23.00	8.00	8.0	93.0	23.0	1	18.0	150	3.0	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, QS™ Micro-Schneidkopf für die allgemeine Drehbearbeitung

Präzisionsbearbeitung. Plattentyp VBMT



Gemeinsame Datenwerte

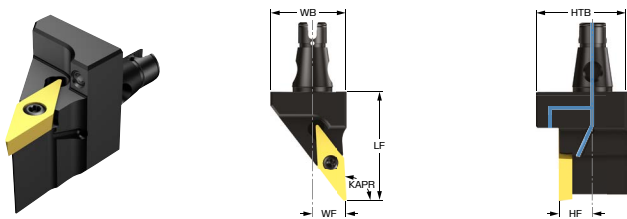
PSIR
[deg]

17.50

Metrisch (mm)

Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	KAPR ₁ [deg]	RMPX [deg]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SVVB-11C	11	25.00	0.29	6.0	72.5	68.50	25.0	1	16.0	150	0.9	VBMT 11 03 04
QSM16-SVVB-11C	11	25.00	0.29	8.0	72.5	70.00	25.0	1	18.0	150	0.9	VBMT 11 03 04

Präzisionsbearbeitung. Wendeschneidplattentyp VCMT



Gemeinsame Datenwerte

PSIR
[deg]

-3.00

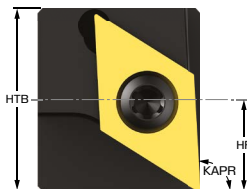
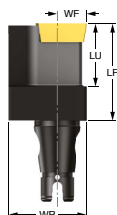
Metrisch (mm)

Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	KAPR ₁ [deg]	RMPX [deg]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SVJCL-11C	11	26.00	6.00	6.0	93.0	50.00	26.0	1	16.0	150	0.9	VCMT 11 03 04
QSM12-SVJCR-11C	11	26.00	6.00	6.0	93.0	50.00	26.0	1	16.0	150	0.9	VCMT 11 03 04
QSM16-SVJCL-11C	11	26.00	8.00	8.0	93.0	0.00	26.0	1	18.0	150	0.9	VCMT 11 03 04
QSM16-SVJCR-11C	11	26.00	8.00	8.0	93.0	0.00	26.0	1	18.0	150	0.9	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, QS™ Micro-Schneidkopf für die allgemeine Drehbearbeitung mit der Y-Achse

Präzisionsbearbeitung. Wendelplattentyp DCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
27.00	-3.00

Metrisch (mm)

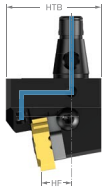
Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	KAPR ₁ [deg]	LU [mm]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]	MIID
QSM12-SDJCR-11B-Y	11	21.00	6.00	6.0	93.0	13.00	21.0	1	16.0	150	3.0	DCMT 11 T3 02
QSM16-SDJCR-11B-Y	11	25.00	8.00	8.0	93.0	23.00	25.0	1	17.6	150	3.0	DCMT 11 T3 02

R = Rechtsausführung, L = Linksausführung



CoroThread® 266, QS™ Micro-Schneidkopf zum Gewindedrehen

Präzisionsbearbeitung - Gewindedrehen



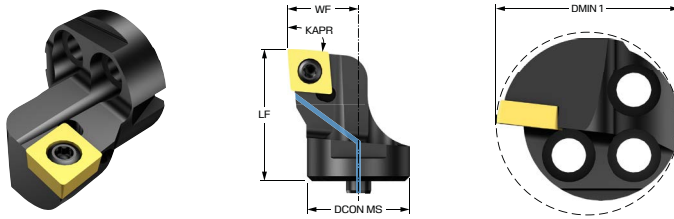
Metrisch (mm)

Bestellnummer	SSC	LF [mm]	WF [mm]	HF [mm]	OHX [mm]	CNSC	WB [mm]	CP [bar]	TQ [Nm]
QSM12-266LFA-16A	16	26.00	6.00	6.0	26.0	1	16.0	150	3.0
QSM12-266RFA-16A	16	26.00	6.00	6.0	26.0	1	16.0	150	3.0
QSM16-266LFA-16A	16	26.00	8.00	8.0	26.0	1	18.0	150	3.0
QSM16-266RFA-16A	16	26.00	8.00	8.0	26.0	1	18.0	150	3.0

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

Plattenausführung: CCMT



Gemeinsame Datenwerte

PSIR
[deg]

-5.00

Metrisch (mm)

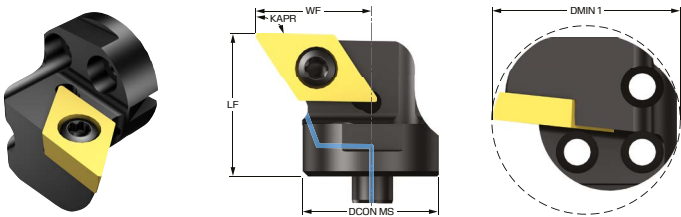
Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SCLCL-16-06-11D	06	20.0	16.00	20.00	11.00	95.0	20.0	8	40	0.9	CCMT 06 02 04
SL-SCLCL-20-09-13D	09	25.0	20.00	20.00	13.00	95.0	20.0	8	40	3.0	CCMT 09 T3 08
SL-SCLCR-16-06-11D	06	20.0	16.00	20.00	11.00	95.0	20.0	8	40	0.9	CCMT 06 02 04
SL-SCLCR-20-09-13D	09	25.0	20.00	20.00	13.00	95.0	20.0	8	40	3.0	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung



CoroTurn® 107, Schneidkopf zum Drehen

Plattenausführung: DCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
32.00	-1.00

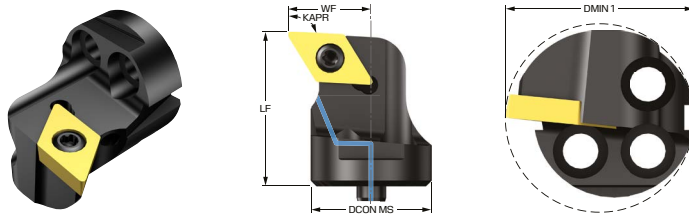
Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDTCL-20-07-16.5D	07	27.0	20.00	20.00	16.50	91.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDTCL-20-11-16.5D	11	27.0	20.00	20.00	16.50	91.0	20.0	8	40	3.0	DCMT 11 T3 04
SL-SDTCR-20-07-16.5D	07	27.0	20.00	20.00	16.50	91.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDTCR-20-11-16.5D	11	27.0	20.00	20.00	16.50	91.0	20.0	8	40	3.0	DCMT 11 T3 04

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

Plattenausführung: DCMT



Gemeinsame Datenwerte

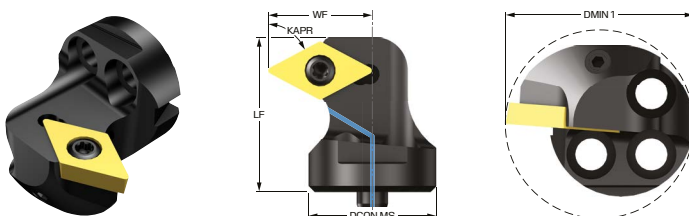
RMPX [deg]	PSIR [deg]
27.00	-3.00

Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDUCL-16-07-11D	07	20.0	16.00	20.00	11.00	93.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDUCL-20-11-13D	11	25.0	20.00	20.00	13.00	93.0	20.0	8	40	3.0	DCMT 11 T3 08
SL-SDUCR-16-07-11D	07	20.0	16.00	20.00	11.00	93.0	20.0	8	40	0.9	DCMT 07 02 04
SL-SDUCR-20-11-13D	11	25.0	20.00	20.00	13.00	93.0	20.0	8	40	3.0	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

Plattenausführung: DCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	LPR [mm]
60.00	27.50	18.8

Metrisch (mm)

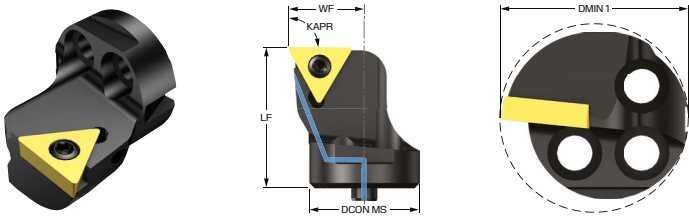
Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	KAPR ₂ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDXCL-16-07-13D	07	22.0	16.00	15.00	13.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04
SL-SDXCL-20-07-15D	07	27.0	20.00	15.00	15.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04
SL-SDXCR-16-07-13D	07	22.0	16.00	15.00	13.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04
SL-SDXCR-20-07-15D	07	27.0	20.00	15.00	15.00	62.5	62.5	15.0	8	40	0.9	DCMT 07 02 04

R = Rechtsausführung, L = Linksausführung



CoroTurn® 107, Schneidkopf zum Drehen

Plattenausführung: TCMT



Gemeinsame Datenwerte

PSIR
[deg]

-1.00

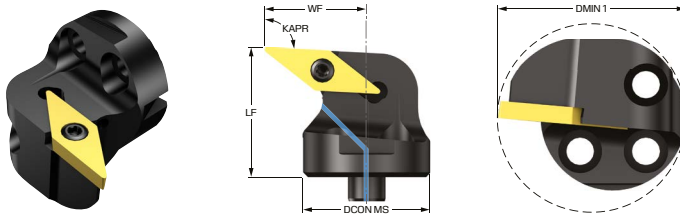
Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-STFCL-16-09-11D	09	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 09 02 04
SL-STFCL-16-11-11D	11	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 11 03 04
SL-STFCL-20-11-13D	11	25.0	20.00	20.00	13.00	91.0	20.0	8	40	0.9	TCMT 11 03 04
SL-STFCR-16-09-11D	09	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 09 02 04
SL-STFCR-16-11-11D	11	20.0	16.00	20.00	11.00	91.0	20.0	8	40	0.9	TCMT 11 03 04
SL-STFCR-20-11-13D	11	25.0	20.00	20.00	13.00	91.0	20.0	8	40	0.9	TCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

Plattenausführung: VBMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
50.00	-3.00

Metrisch (mm)

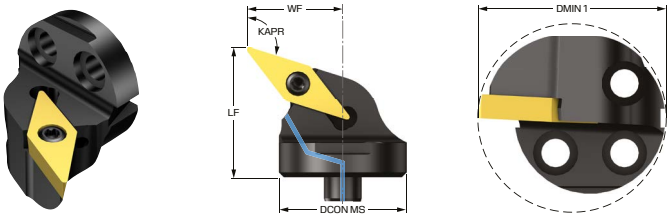
Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVUBL-20-1102-16D	11	27.0	20.00	20.00	16.00	93.0	20.0	8	40	0.9	VBMT 11 02 04
SL-SVUBR-20-1102-16D	11	27.0	20.00	20.00	16.00	93.0	20.0	8	40	0.9	VBMT 11 02 04

R = Rechtsausführung, L = Linksausführung



CoroTurn® 107, Schneidkopf zum Drehen

Plattenausführung: VCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
35.00	-17.50

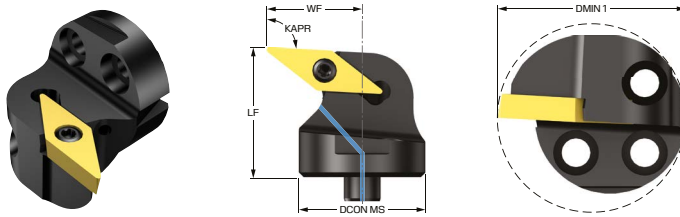
Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVQCL-20-11-15D	11	27.0	20.00	20.00	15.00	107.5	20.0	8	40	0.9	VCMT 11 03 04
SL-SVQCR-20-11-15D	11	27.0	20.00	20.00	15.00	107.5	20.0	8	40	0.9	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Drehen

Plattenausführung: VCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]
45.00	-3.00

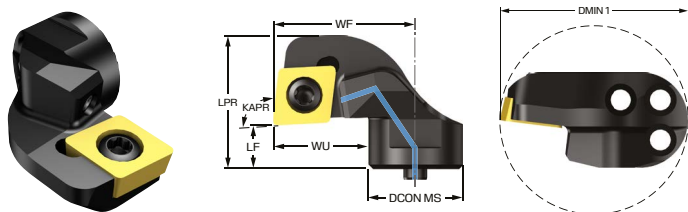
Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVUCL-20-11-15D	11	27.0	20.00	20.00	15.00	93.0	20.0	8	40	0.9	VCMT 11 03 04
SL-SVUCR-20-11-15D	11	27.0	20.00	20.00	15.00	93.0	20.0	8	40	0.9	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Rückwärtsausdrehen

Plattenausführung: CCMT



Gemeinsame Datenwerte

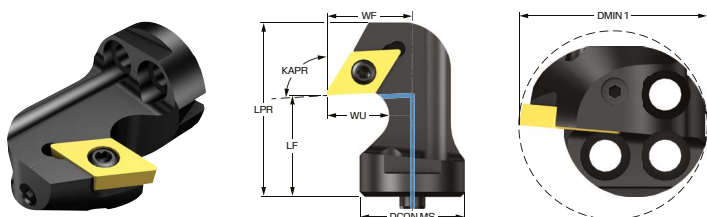
RMPX [deg]	PSIR [deg]	LPR [mm]
7.00	-3.00	22.0

Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SCUCR-16-09-16XA	09	33.0	16.00	7.00	24.00	93.0	7.0	1	70	3.0	CCMT 09 T3 08
SL-SCUCR-20-09-20XA	09	41.0	20.00	7.00	30.00	93.0	7.0	1	70	3.0	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

Plattenausführung: DCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	LPR [mm]
27.00	-3.00	26.6

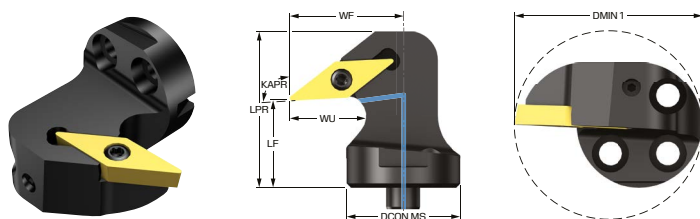
Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SDUCL-16-07-05XD	07	22.0	16.00	15.00	13.00	93.0	15.0	8	40	0.9	DCMT 07 02 04
SL-SDUCL-20-07-05XD	07	27.0	20.00	15.00	15.00	93.0	15.0	8	40	0.9	DCMT 07 02 04
SL-SDUCR-16-07-05XD	07	22.0	16.00	15.00	13.00	93.0	15.0	8	40	0.9	DCMT 07 02 04
SL-SDUCR-20-07-05XD	07	27.0	20.00	15.00	15.00	93.0	15.0	8	40	0.9	DCMT 07 02 04

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107, Schneidkopf zum Rückwärtsausdrehen

Plattenausführung: VCMT



Gemeinsame Datenwerte

RMPX [deg]	PSIR [deg]	LPR [mm]
30.00	-3.00	27.0

Metrisch (mm)

Bestellnummer	SSC	DMIN ₁ [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	KAPR ₁ [deg]	OHX [mm]	CNSC	CP [bar]	TQ [Nm]	MIID
SL-SVUCL-20-11-10XD	11	32.0	20.00	15.00	20.00	93.0	15.0	8	40	0.9	VCMT 11 03 04
SL-SVUCR-20-11-10XD	11	32.0	20.00	15.00	20.00	93.0	15.0	8	40	0.9	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung



Erfahren Sie mehr über CoroCut® 2:
sandvik.coromant.com/corocut2



CoroCut® 2

Neues Konzept, größerer Nutzen

CoroCut® 2 ist ein vielseitiges Konzept, das alle Abstech- und Einstechanwendungen in den meisten Materialien abdeckt. Es ist die erste Wahl für eine kosteneffiziente Bearbeitung.

Anwendung

- Abstechen
- Außeneinstechen
- Axialeinstechen
- Inneneinstechen
- Profildrehen
- Schruppen bis Schlichten

Merkmale und Vorteile

- Aktualisierte Wendeplattenschnittstelle für bessere Stabilität bei kleineren Plattensitzgrößen
- Verbesserte Schneidkantenqualität
- Wiper-Ausführung bei allen Geometrien für hervorragende Oberflächengüte
- Neue Hochleistungssorten
- Verbessertes Spannen von Werkzeugen mit Präzisionskühlung
- Einsätze zum Abstechen mit neuem Spannfingerdesign
- Das breite Angebot an Geometrien und Werkzeugen mit Präzisionskühlung ermöglicht die Optimierung für unterschiedliche Bearbeitungsbedingungen



ISO-Anwendungsbereich

Erstaunlich sicher, erstaunlich vielseitig

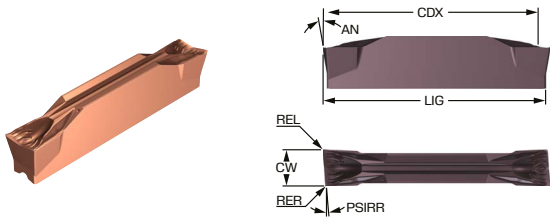
CoroCut® 2 wurde speziell für die Anforderungen von Abstech- und Einstechanwendungen entwickelt und bietet ein neues Maß an Prozesssicherheit und Produktivität für Ihre Bearbeitung. Mit diesem vielseitigen Werkzeugkonzept erhalten Sie die Stabilität, die Sie benötigen, während die Kosten pro Bauteil niedrig und die Effizienz der Metallbearbeitung hoch bleiben.





CoroCut® 2, Wendeschneidplatte zum Abstechen

Rechtsausführung



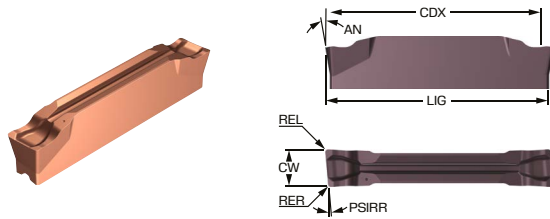
Metrisch (mm)

			P			S			K		M			N								
Bestellnummer			1225	1135	1145	1225	1135	1145	1225	1135	1225	1135	1145	1225	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRR [deg]	AN [deg]		
Fertigbe- arbeitung	NEU	C2I-F2R-0250-0501-CF	●	○	○	○	○	●	●	○	○	●	○	●	F	2.50	0.15	0.15	5.0	7.0		
	NEU	C2I-G2R-0300-0501-CF	●	○	○	○	○	●	●	○	○	●	○	●	G	3.00	0.15	0.15	5.0	7.0		
	NEU	C2I-H2R-0400-0501-CF	●	○	○	○	○	●	●	○	○	●	○	●	H	4.00	0.15	0.15	5.0	7.0		
			P			S			K		M			N								

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Rechtsausführung



Metrisch (mm)

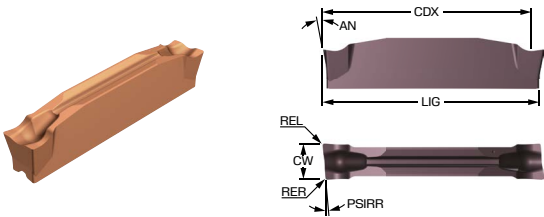
			P		S			K		M			N							
Bestellnummer			1225	1135	1145	1225	1135	1145	1225	1135	1225	1135	1145	1225	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRR [deg]	AN [deg]
Schruppen	NEU	C2I-F2R-0250-0503-CR	●	○		●	○		●	○	○	●	○	●	F	2.50	0.30	0.30	5.0	7.0
	NEU	C2I-G2R-0300-0503-CR	●	○	○	○	○	●	●	○	○	●	○	●	G	3.00	0.30	0.30	5.0	7.0
	NEU	C2I-H2R-0400-0503-CR	●	○	○	○	○	●	●	○	○	●	○	●	H	4.00	0.30	0.30	5.0	7.0
	NEU	C2I-J2R-0500-0504-CR	●	○		●	○		●	○	○	●		●	J	5.00	0.40	0.40	5.0	7.0

● = Erste Wahl ○ = Gute Wahl



CoroCut® 2, Wendeschneidplatte zum Abstechen

Rechtsausführung



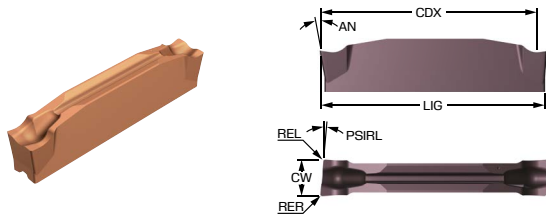
Metrisch (mm)

		P S K M N					SSC	CW [mm]	REL [mm]	RER [mm]	PSIRR [deg]	AN [deg]
Bestellnummer		1225	1225	1225	1225	1225						
Fertigbearbeitung	NEU C2I-D2R-0150-1001-CS	●	●	●	●	●	D	1.50	0.10	0.10	10.0	5.0
	NEU C2I-D2R-0150-1501-CS	●	●	●	●	●	D	1.50	0.10	0.10	15.0	5.0
	NEU C2I-E2R-0200-1001-CS	●	●	●	●	●	E	2.00	0.10	0.10	10.0	5.0
	NEU C2I-E2R-0200-1501-CS	●	●	●	●	●	E	2.00	0.10	0.10	15.0	5.0
	NEU C2I-F2R-0250-1001-CS	●	●	●	●	●	F	2.50	0.10	0.10	10.0	5.0
	NEU C2I-F2R-0250-1501-CS	●	●	●	●	●	F	2.50	0.10	0.10	15.0	5.0
	NEU C2I-G2R-0300-1001-CS	●	●	●	●	●	G	3.00	0.10	0.10	10.0	5.0
	NEU C2I-G2R-0300-1501-CS	●	●	●	●	●	G	3.00	0.10	0.10	15.0	5.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Linksausführung



Metrisch (mm)

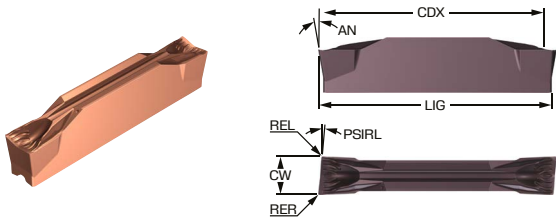
		P S K M N										
Bestellnummer		1225	1225	1225	1225	1225	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRL [deg]	AN [deg]
Fertigbearbeitung	NEU C2I-D2L-0150-1001-CS	●	●	●	●	●	D	1.50	0.10	0.10	10.0	5.0
	NEU C2I-D2L-0150-1501-CS	●	●	●	●	●	D	1.50	0.10	0.10	15.0	5.0
	NEU C2I-E2L-0200-1001-CS	●	●	●	●	●	E	2.00	0.10	0.10	10.0	5.0
	NEU C2I-E2L-0200-1501-CS	●	●	●	●	●	E	2.00	0.10	0.10	15.0	5.0
	NEU C2I-F2L-0250-1001-CS	●	●	●	●	●	F	2.50	0.10	0.10	10.0	5.0
	NEU C2I-F2L-0250-1501-CS	●	●	●	●	●	F	2.50	0.10	0.10	15.0	5.0
	NEU C2I-G2L-0300-1001-CS	●	●	●	●	●	G	3.00	0.10	0.10	10.0	5.0
	NEU C2I-G2L-0300-1501-CS	●	●	●	●	●	G	3.00	0.10	0.10	15.0	5.0

● = Erste Wahl ○ = Gute Wahl



CoroCut® 2, Wendeschneidplatte zum Abstechen

Linksausführung



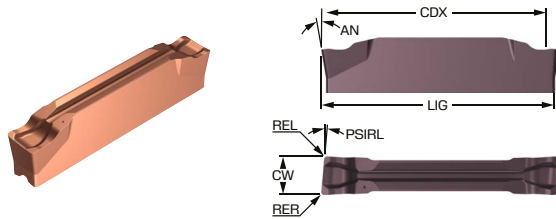
Metrisch (mm)

		P			S			K		M			N										
		Bestellnummer															SSC	CW [mm]	REL [mm]	RER [mm]	PSIRL [deg]	AN [deg]	
		1225	1135	1145	1225	1135	1145	1225	1135	1225	1135	1145	1225										
Fertigbe- arbeitung	NEU	C2I-F2L-0250-0501-CF	●			●			●		●			●	F	2.50	0.15	0.15	5.0	7.0			
	NEU	C2I-G2L-0300-0501-CF	●	○	○	○	○	●	●	○	○	●	○	●	G	3.00	0.15	0.15	5.0	7.0			
	NEU	C2I-H2L-0400-0501-CF	●			●			●		●			●	H	4.00	0.15	0.15	5.0	7.0			

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Linksausführung



Metrisch (mm)

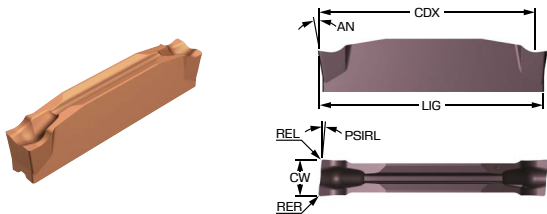
		P S K M N														
Bestellnummer		1225	1135	1225	1135	1225	1135	1225	1135	1225	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRL [deg]	AN [deg]
Schruppen	NEU C2I-F2L-0250-0503-CR	●		●		●		●		●	F	2.50	0.30	0.30	5.0	7.0
	NEU C2I-G2L-0300-0503-CR	●	○	●	○	●	○	●	○	●	G	3.00	0.30	0.30	5.0	7.0
	NEU C2I-H2L-0400-0503-CR	●	○	●	○	●	○	●	○	●	H	4.00	0.30	0.30	5.0	7.0
	NEU C2I-J2L-0500-0504-CR	●		●		●		●		●	J	5.00	0.40	0.40	5.0	7.0

● = Erste Wahl ○ = Gute Wahl



CoroCut® 2, Wendeschneidplatte zum Abstechen

Linksausführung



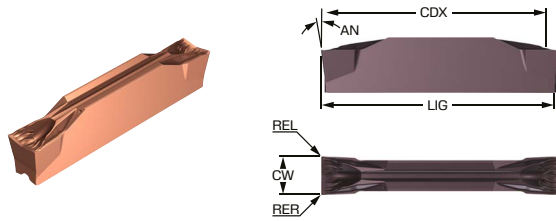
Metrisch (mm)

		P S K M N											
Bestellnummer		1225	1225	1225	1225	1225	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRL [deg]	AN [deg]	
Fertigbearbeitung	NEU C2I-D2L-0150-1001-CS	●	●	●	●	●	D	1.50	0.10	0.10	10.0	5.0	
	NEU C2I-D2L-0150-1501-CS	●	●	●	●	●	D	1.50	0.10	0.10	15.0	5.0	
	NEU C2I-E2L-0200-1001-CS	●	●	●	●	●	E	2.00	0.10	0.10	10.0	5.0	
	NEU C2I-E2L-0200-1501-CS	●	●	●	●	●	E	2.00	0.10	0.10	15.0	5.0	
	NEU C2I-F2L-0250-1001-CS	●	●	●	●	●	F	2.50	0.10	0.10	10.0	5.0	
	NEU C2I-F2L-0250-1501-CS	●	●	●	●	●	F	2.50	0.10	0.10	15.0	5.0	
	NEU C2I-G2L-0300-1001-CS	●	●	●	●	●	G	3.00	0.10	0.10	10.0	5.0	
	NEU C2I-G2L-0300-1501-CS	●	●	●	●	●	G	3.00	0.10	0.10	15.0	5.0	

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Neutrale Ausführung



Metrisch (mm)

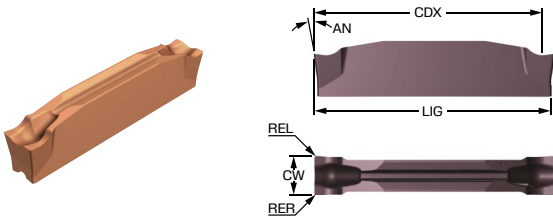
			P					S				K			M					N								
Bestellnummer			1225	1135	1145	5015	4425	1205	1225	1135	1145	1225	1135	4425	1205	1225	1135	1145	5015	1205	1225	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]		
Fertigbe- arbeitung	NEU	C2I-F2N-0250-0001-CF	●	○	○	○	○	○	○	○	●	○	○	○	○	○	○	○	○	○	○	●	F	2.50	0.10	0.10	7.0	
	NEU	C2I-G2N-0300-0001-CF	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	●	G	3.00	0.10	0.10	7.0
	NEU	C2I-H2N-0400-0001-CF	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	●	H	4.00	0.10	0.10

● = Erste Wahl ○ = Gute Wahl



CoroCut® 2, Wendeschneidplatte zum Abstechen

Neutrale Ausführung



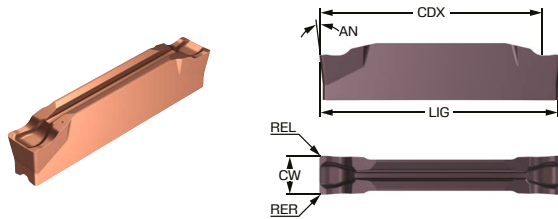
Metrisch (mm)

		S	M	N					
Mittel	Bestellnummer	1205	1205	1205	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
	C2I-D2N-0150-0002-CM	●	●	●	D	1.50	0.20	0.20	7.0
	C2I-E2N-0200-0002-CM	●	●	●	E	2.00	0.20	0.20	7.0
	C2I-F2N-0250-0002-CM	●	●	●	F	2.50	0.20	0.20	7.0
	C2I-G2N-0300-0002-CM	●	●	●	G	3.00	0.20	0.20	7.0
	C2I-H2N-0400-0002-CM	●	●	●	H	4.00	0.20	0.20	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Neutrale Ausführung



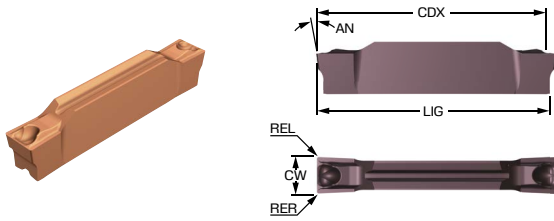
Metrisch (mm)

		P					S				K				M				N								
Bestellnummer		1225	1135	3115	1145	4425	1205	1225	1135	1145	1225	1135	3115	4425	1205	1225	1135	1145	1205	1225	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]		
Schruppen	C2I-F2N-0250-0003-CR	●	○	○	○	○		○	○	●	○	○	○	○	○		○	●	○		●	F	2.50	0.30	0.30	7.0	
	C2I-G2N-0300-0003-CR	●	○	○	○	○	○	○	○	●	○	○	○	○	○		○	○	○	○	●	G	3.00	0.30	0.30	7.0	
	C2I-H2N-0400-0003-CR	●	○	○	○	○	○	○	○	●	○	○	○	○	○		○	○	○	○	●	H	4.00	0.30	0.30	7.0	
	C2I-J2N-0500-0004-CR	●	○	○	○	○		○	○	●	○	○	○	○	○		○	○	○		●	J	5.00	0.40	0.40	7.0	
	C2I-K2N-0600-0004-CR	●	○	○	○	○		○	○	●	○	○	○	○	○		○	○	○		●	K	6.00	0.40	0.40	7.0	

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



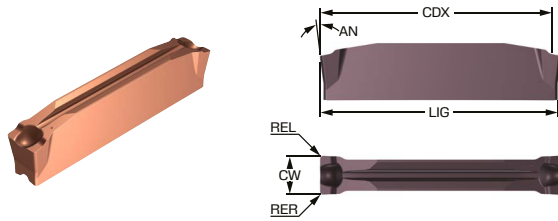
Metrisch (mm)

		P S K M N													
Bestellnummer		1225	1205	1225	1225	1205	1225	1205	1225	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]
Fertigbearbeitung	C2I-D2N-0150-0001-GF	●				○		●		D	1.50	0.10	0.10	1.0	5.0
	C2I-E2N-0185-0001-GF	●				○		●		E	1.85	0.10	0.10	1.0	7.0
	C2I-E2N-0200-0002-GF	●				○		●		E	2.00	0.20	0.20	1.0	7.0
	C2I-E2N-0200-0004-GF	●				○		●		E	2.00	0.40	0.40	1.0	7.0
	C2I-E2N-0224-0002-GF	●				○		●		E	2.24	0.20	0.20	1.0	7.0
	C2I-F2N-0239-0002-GF	●				○		●		F	2.39	0.20	0.20	1.0	7.0
	C2I-F2N-0239-0004-GF	●				○		●		F	2.39	0.40	0.40	1.0	7.0
	C2I-F2N-0246-0003-GF	●				○		●		F	2.46	0.30	0.30	1.0	7.0
	C2I-F2N-0279-0003-GF	●				○		●		F	2.79	0.30	0.30	1.0	7.0
	C2I-G2N-0300-0002-GF	●				○		●		G	3.00	0.20	0.20	1.5	7.0
	C2I-G2N-0300-0004-GF	●				○		●		G	3.00	0.40	0.40	1.5	7.0
	C2I-G2N-0300-0008-GF	●		●	●		●		●	G	3.00	0.80	0.80	1.5	7.0
	C2I-G2N-0318-0002-GF	●				○		●		G	3.18	0.20	0.20	1.5	7.0
	NEU C2I-G2N-0318-0004-GF	●				○		●		G	3.18	0.40	0.40	1.5	7.0
	C2I-G2N-0318-0008-GF	●				○		●		G	3.18	0.80	0.80	1.5	7.0
	C2I-G2N-0361-0003-GF	●				○		●		G	3.61	0.30	0.30	1.5	7.0
	C2I-H2N-0396-0002-GF	●				○		●		H	3.96	0.20	0.20	3.0	7.0
	C2I-H2N-0396-0008-GF	●				○		●		H	3.96	0.80	0.80	3.0	7.0
	C2I-H2N-0400-0002-GF	●				○		●		H	4.00	0.20	0.20	3.0	7.0
	C2I-H2N-0400-0004-GF	●				○		●		H	4.00	0.40	0.40	3.0	7.0
	NEU C2I-H2N-0470-0005-GF	●				○		●		H	4.70	0.50	0.50	3.3	7.0
	NEU C2I-H2N-0476-0008-GF	●				○		●		H	4.76	0.80	0.80	3.3	7.0
	C2I-H2N-0500-0002-GF	●				○		●		H	5.00	0.20	0.20	3.3	7.0
	C2I-H2N-0500-0004-GF	●				○		●		H	5.00	0.40	0.40	3.3	7.0
	C2I-J2N-0556-0005-GF	●				○		●		J	5.56	0.50	0.50	3.3	7.0
	C2I-K2N-0600-0002-GF	●				○		●		K	6.00	0.20	0.20	3.5	7.0
	NEU C2I-K2N-0635-0004-GF	●				○		●		K	6.35	0.40	0.40	3.5	7.0
	NEU C2I-K2N-0635-0008-GF	●				○		●		K	6.35	0.80	0.80	3.5	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



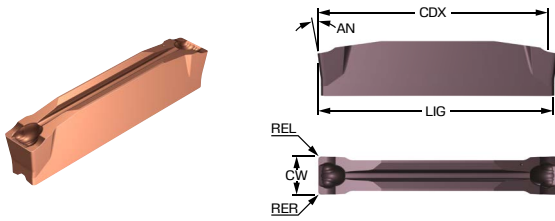
Metrisch (mm)

Bestellnummer	P				S		K				M		N	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
	1225	1135	3115	4425	1225	1135	1225	1135	3115	4425	1225	1135	1225					
C2I-E2N-0200-0003-GL	●	○	○	○	●	○	○	○	○	○	●	○	○	E	2.00	0.30	0.30	7.0
C2I-F2N-0250-0003-GL	●	○	○	○	●	○	○	○	○	○	●	○	○	F	2.50	0.30	0.30	7.0
C2I-G2N-0300-0003-GL	●	○	○	○	●	○	○	○	○	○	●	○	○	G	3.00	0.30	0.30	7.0
C2I-H2N-0400-0003-GL	●	○	○	○	●	○	○	○	○	○	●	○	○	H	4.00	0.30	0.30	7.0
C2I-J2N-0500-0004-GL	●	○	○	○	●	○	○	○	○	○	●	○	○	J	5.00	0.40	0.40	7.0
C2I-K2N-0600-0004-GL	●	○	○	○	●	○	○	○	○	○	●	○	○	K	6.00	0.40	0.40	7.0

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CoroCut® 2, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



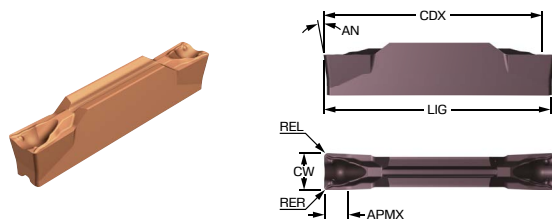
Metrisch (mm)

		P					S				K					M					N							
Mittel	Bestellnummer	1225	1135	3115	1145	4425	1225	1135	1145	H13A	1225	1135	3115	H13A	4425	1225	1135	1145	H13A	1225	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]		
	C2I-E2N-0200-0002-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	E	2.00	0.20	0.20	7.0	
	C2I-E2N-0239-0002-GM	●	○	○		○	●	○		○	○	○			●	●	○		○	○	○	●	E	2.39	0.20	0.20	7.0	
	C2I-G2N-0300-0003-GM	●	○	○	○	○	●	○	○	○		○	○	○	○	●	●	○	○	○	○	○	●	G	3.00	0.30	0.30	7.0
	C2I-G2N-0318-0003-GM	●	○		○	○	●	○	○	○				○	○	●	●	○	○	○	○	○	●	G	3.18	0.30	0.30	7.0
	C2I-H2N-0400-0003-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	H	4.00	0.30	0.30	7.0
	C2I-J2N-0476-0003-GM	●	○	○		○	●	○		○	○	○	○	○	○	●	●	○		○	○	○	●	J	4.76	0.30	0.30	7.0
	C2I-J2N-0500-0004-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	J	5.00	0.40	0.40	7.0
	C2I-K2N-0600-0004-GM	●	○	○	○	○	●	○	○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	K	6.00	0.40	0.40	7.0
	C2I-K2N-0635-0003-GM	●	○	○		○	●	○			○	○	○		○	●	●	○			○	○	K	6.35	0.30	0.30	7.0	
	C2I-L2N-0792-0003-GM	●				○	●				○				○	●	●				○	○	L	7.92	0.30	0.30	7.0	
	C2I-L2N-0800-0005-GM	●	○	○		○	●	○		○	○	○	○	○	○	●	●	○		○	○	○	L	8.00	0.50	0.50	7.0	
		P					S				K					M					N							

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Drehen

Neutrale Ausführung



Metrisch (mm)

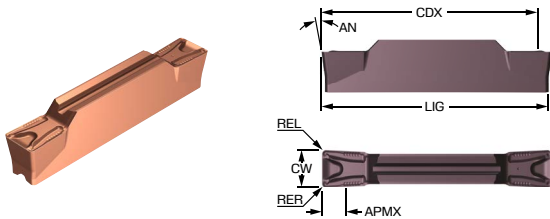
		S M N								
Fertigbear- beitung	Bestellnummer	1205	1205	1205	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]
	C2I-G2N-0300-0003-TF	●	○	●	G	3.00	0.30	0.30	1.8	7.0
	C2I-H2N-0400-0004-TF	●	○	●	H	4.00	0.40	0.40	2.2	7.0
	C2I-J2N-0500-0004-TF	●	○	●	J	5.00	0.40	0.40	2.7	7.0
	C2I-K2N-0600-0004-TF	●	○	●	K	6.00	0.40	0.40	3.4	7.0
	C2I-L2N-0800-0008-TF	●	○	●	L	8.00	0.80	0.80	4.0	7.0
		●	○	●						

● = Erste Wahl ○ = Gute Wahl



CoroCut® 2, Wendeschneidplatte zum Drehen

Neutrale Ausführung



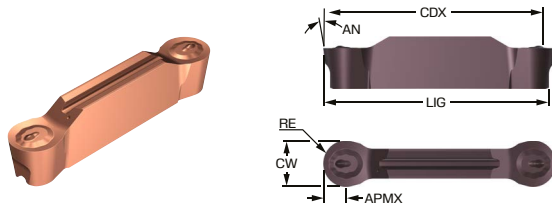
Metrisch (mm)

		P					S				K				M					N											
Mittel	Bestellnummer	1225	1135	3115	1145	5015	4425	1205	1225	1135	1145	H13A	1225	1135	3115	H13A	4425	1205	1225	1135	1145	H13A	5015	1205	1225	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	
	C2I-G2N-0300-0004-TM	●	○	○	○		○	●	○	○	○	○	○	○	○	○	○	●	○	●	○	○	○		○	○	●	G	3.00	0.40	0.40
	C2I-H2N-0400-0004-TM	●	○	○	○		○		●	○	○	○	○	○	○	○	○	●		●	○	○	○		○	○	●	H	4.00	0.40	0.40
	C2I-H2N-0400-0008-TM	●	○	○	○	○		●	○	○	○	○	○	○	○	○	○	●	○	●	○	○	○	○	○	○	●	H	4.00	0.80	0.80
	C2I-J2N-0500-0004-TM	●	○	○	○		○		●	○	○		○	○	○	○	○	●		●	○	○	○		○	○	●	J	5.00	0.40	0.40
	C2I-J2N-0500-0008-TM	●	○	○	○		○	●	○	○	○	○	○	○	○	○	○	●	○	●	○	○	○		○	○	●	J	5.00	0.80	0.80
	C2I-K2N-0600-0004-TM	●	○	○			○		●	○		○	○	○	○	○	○	●		●	○		○		○	○	●	K	6.00	0.40	0.40
	C2I-K2N-0600-0008-TM	●	○	○	○		○	●	○	○	○	○	○	○	○	○	○	●	○	●	○	○	○		○	○	●	K	6.00	0.80	0.80
	C2I-L2N-0800-0008-TM	●	○	○	○		○	●	○	○	○	○	○	○	○	○	○	●	○	●	○	○	○		○	○	●	L	8.00	0.80	0.80
	C2I-L2N-0800-0012-TM	●	○	○			○		●	○		○	○	○	○	○	○	●		●	○		○		○	○	●	L	8.00	1.20	1.20

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Profildrehen

Neutrale Ausführung



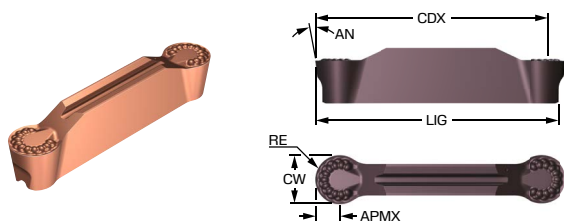
Metrisch (mm)

		P		S				K			M			N									
Bestellnummer		1225	1135	1205	S205	1225	1135	H13A	1225	1135	H13A	1205	1225	1135	H13A	1205	1225	H13A	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]
Fertigbearbeitung	NEU C2I-E2N-0200-RO	●		●		○		○	●		○	○	●		○	○	○	●	E	2.00	1.0	0.8	7.0
	NEU C2I-E2N-0239-RO	●		●		○			●			○	●			●	○		E	2.39	1.2	1.0	7.0
	NEU C2I-F2N-0300-RO	●	○	●	○	○	○	○	●	○	○	○	●	○	○	○	○	●	F	3.00	1.5	1.3	7.0
	NEU C2I-F2N-0318-RO	●		●	○	○		○	●			○	●		○	○	○	●	F	3.18	1.6	1.4	7.0
	NEU C2I-H2N-0396-RO	●		●	○	○		○	●		○	○	●		○	○	○	●	H	3.96	2.0	1.8	7.0
	NEU C2I-H2N-0400-RO	●	○	●	○	○	○	○	●	○	○	○	●	○	○	○	○	●	H	4.00	2.0	1.8	7.0
	NEU C2I-H2N-0450-RO	●				●		○	●		○		●		○		○	●	H	4.50	2.3	2.0	7.0
	NEU C2I-H2N-0476-RO	●		●	○	○		○	●		○	○	●		○	○	○	●	H	4.76	2.4	2.2	7.0
	NEU C2I-H2N-0500-RO	●	○	●	○	○	○	○	●	○	○	○	●	○	○	○	○	●	H	5.00	2.5	2.3	7.0
	NEU C2I-J2N-0600-RO	●	○	●	○	○	○	○	●	○	○	○	●	○	○	○	○	●	J	6.00	3.0	2.8	7.0
	NEU C2I-J2N-0635-RO	●		●	○	○		○	●			○	●		○	○	○	●	J	6.35	3.2	3.0	7.0
	NEU C2I-K2N-0714-RO	●		●		○			●			○	●			●	○		K	7.14	3.6	3.4	7.0
	NEU C2I-L2N-0800-RO	●	○	●	○	○	○	○	●	○	○	○	●	○	○	○	○	●	L	8.00	4.0	3.8	7.0
		P		S				K			M			N									

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Profildrehen

Neutrale Ausführung



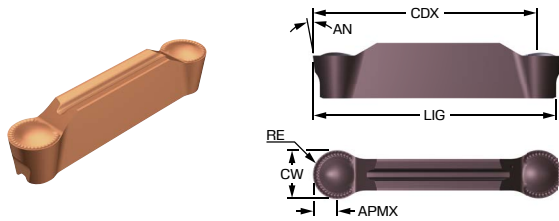
Metrisch (mm)

		P				S				K				M				N										
Fertigbearbeitung	Bestellnummer	1225	1135	5015	4425	1205	S205	1225	1135	H13A	1225	1135	H13A	4425	1205	1225	1135	H13A	5015	1205	1225	H13A	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]	
	C2I-G2N-0400-RF	●			○		○	●			○			●		●						●	G	4.00	2.0	1.8	7.0	
	C2I-H2N-0400-RF	●	○	○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○	○	○	○	●	H	4.00	2.0	1.8	7.0
	C2I-H2N-0476-RF	●			○	●	○	○		○	○		○	●	○	●		○		○	○	○	●	H	4.76	2.4	2.2	7.0
	C2I-H2N-0500-RF	●	○	○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○	○	○	○	●	H	5.00	2.5	2.3	7.0
	C2I-J2N-0600-RF	●	○	○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○	○	○	○	●	J	6.00	3.0	2.8	7.0
	C2I-J2N-0635-RF	●			○		○	●		○	○		○	●		●		○			○	○	●	J	6.35	3.2	3.0	7.0
	C2I-L2N-0800-RF	●	○	○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○	○	○	○	●	L	8.00	4.0	3.8	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Profildrehen

Neutrale Ausführung



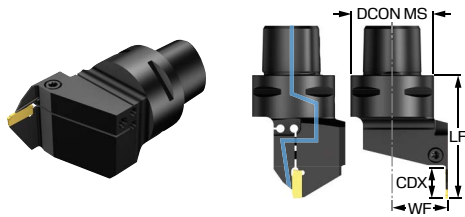
Metrisch (mm)

		S	M	N					
Mittel	Bestellnummer	1205	1205	1205	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]
	C2I-F2N-0300-RM	●	○	●	F	3.00	1.5	1.3	7.0
	C2I-G2N-0400-RM	●	○	●	G	4.00	2.0	1.8	7.0
	C2I-H2N-0400-RM	●	○	●	H	4.00	2.0	1.8	7.0
	C2I-H2N-0500-RM	●	○	●	H	5.00	2.5	2.3	7.0
	C2I-J2N-0600-RM	●	○	●	J	6.00	3.0	2.8	7.0
	C2I-L2N-0800-RM	●	○	●	L	8.00	4.0	3.8	7.0
		S	M	N					

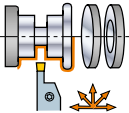
● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem



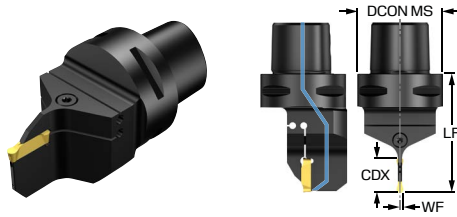
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CC3-LD08GB	D	8.0	50.0	32.00	50.00	22.00	150	3.5
	C2R-CC3-LD15GB	D	15.0	55.0	32.00	55.00	22.00	150	4.0
	C2R-CC3-RD08GB	D	8.0	50.0	32.00	50.00	22.00	150	3.5
	C2R-CC3-RD15GB	D	15.0	55.0	32.00	55.00	22.00	150	4.0
	C2R-CC4-LD08GB	D	8.0	55.0	40.00	55.00	27.00	150	3.5
	C2R-CC4-LD15GB	D	15.0	60.0	40.00	60.00	27.00	150	4.0
	C2R-CC4-RD08GB	D	8.0	55.0	40.00	55.00	27.00	150	3.5
	C2R-CC4-RD15GB	D	15.0	60.0	40.00	60.00	27.00	150	4.0
	C2R-CC5-LD08GB	D	8.0	55.0	50.00	55.00	35.00	150	3.5
	C2R-CC5-LD15GB	D	15.0	60.0	50.00	60.00	35.00	150	4.0
	C2R-CC5-RD08GB	D	8.0	55.0	50.00	55.00	35.00	150	3.5
	C2R-CC5-RD15GB	D	15.0	60.0	50.00	60.00	35.00	150	4.0

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Profildrehen

Schraubspannsystem



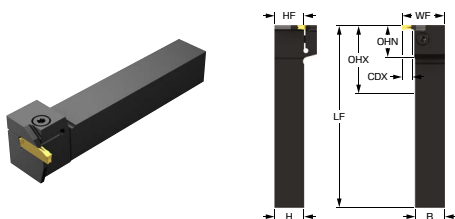
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2T-CC3-NG20BB	G	20.0	90.00	60.0	32.00	60.00	2.00	150	4.5
	C2T-CC4-NG20BB	G	20.0	90.00	70.0	40.00	70.00	2.00	150	4.5
	C2T-CC4-NJ25BB	J	25.0	90.00	77.0	40.00	77.00	3.00	150	5.5
	C2T-CC5-NG20BB	G	20.0	90.00	70.0	50.00	70.00	2.00	150	4.5
	C2T-CC5-NJ25BB	J	25.0	90.00	77.0	50.00	77.00	3.00	150	5.5
	C2T-CC6-NG20BB	G	20.0	90.00	75.0	63.00	75.00	2.00	150	4.5
	C2T-CC6-NJ25BB	J	25.0	90.00	82.0	63.00	82.00	3.00	150	5.5

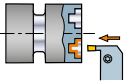
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® 2, Schaftwerkzeug zum flachen Einstechen

Schraubspannsystem

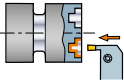


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2A-RS20-RGK08B-DC	K	8.0	49.6	29.6	20.00	20.00	125.00	30.00	20.0	4.5
	C2A-RS25-RGK08B-DC	K	8.0	54.6	29.6	25.00	25.00	150.00	35.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

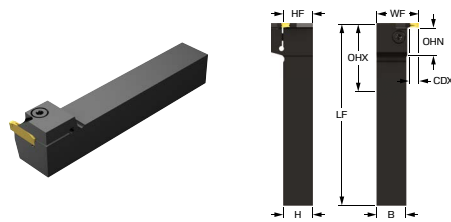
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2A-RSA12-RGK08B-DC	K	0.315	1.915	1.165	0.750	0.750	5.000	1.144	0.750	3.3
	C2A-RSA16-RGK08B-DC	K	0.315	2.165	1.165	1.000	1.000	6.000	1.394	1.000	3.3

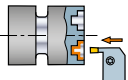
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum flachen Einstechen

Schraubspannsystem

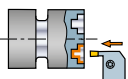


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2A-RS20-LGK08B-DC	K	8.0	49.6	29.6	20.00	20.00	125.00	30.00	20.0	4.5
	C2A-RS25-LGK08B-DC	K	8.0	54.6	29.6	25.00	25.00	150.00	35.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

Zoll (Zoll)

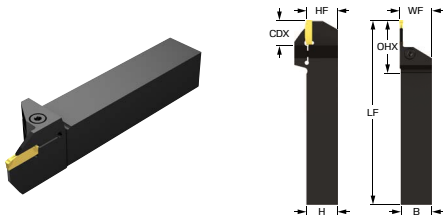
	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2A-RSA12-LGK08B-DC	K	0.315	1.915	1.165	0.750	0.750	5.000	1.144	0.750	3.3
	C2A-RSA16-LGK08B-DC	K	0.315	2.165	1.165	1.000	1.000	6.000	1.394	1.000	3.3

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



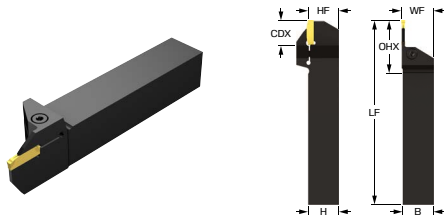
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS12-LD08DB	D	8.0	38.8	26.8	12.00	12.00	125.00	13.00	12.0	3.5
	C2R-RS12-RD08DB	D	8.0	38.8	26.8	12.00	12.00	125.00	13.00	12.0	3.5
	C2R-RS16-LD08DB	D	8.0	42.8	26.8	16.00	16.00	125.00	17.00	16.0	3.5
	C2R-RS16-LD15DB	D	15.0	49.8	33.8	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-LH13DB	H	13.0	51.7	35.7	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-LH25DB	H	25.0	63.7	47.7	16.00	16.00	125.00	17.00	16.0	5.5
	C2R-RS16-RD08DB	D	8.0	42.8	26.8	16.00	16.00	125.00	17.00	16.0	3.5
	C2R-RS16-RD15DB	D	15.0	49.8	33.8	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-RH13DB	H	13.0	51.7	35.7	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-RH25DB	H	25.0	63.7	47.7	16.00	16.00	125.00	17.00	16.0	5.5
	C2R-RS20-LD08DB	D	8.0	46.8	26.8	20.00	20.00	125.00	21.00	20.0	3.5
	C2R-RS20-LD15DB	D	15.0	53.8	33.8	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-LH13DB	H	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-LH25DB	H	25.0	67.7	47.7	20.00	20.00	125.00	21.00	20.0	5.5
	C2R-RS20-LJ13DB	J	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RD08DB	D	8.0	46.8	26.8	20.00	20.00	125.00	21.00	20.0	3.5
	C2R-RS20-RD15DB	D	15.0	53.8	33.8	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-RH13DB	H	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RH25DB	H	25.0	67.7	47.7	20.00	20.00	125.00	21.00	20.0	5.5
	C2R-RS20-RJ13DB	J	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS25-LD08DB	D	8.0	51.8	26.8	25.00	25.00	150.00	26.00	25.0	3.5
	C2R-RS25-LD15DB	D	15.0	58.8	33.8	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-LH13DB	H	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LH25DB	H	25.0	72.7	47.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-LJ13DB	J	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LJ22DB	J	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	4.5

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CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



Metrisch (mm)

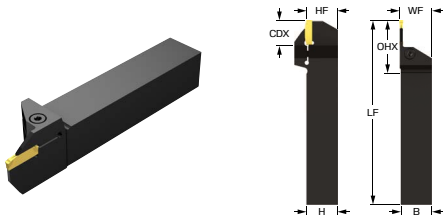
	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS25-LJ32DB	J	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-LK16DB	K	16.0	63.7	38.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LK32DB	K	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-LL16DB	L	16.0	63.3	38.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS25-LL25DB	L	25.0	72.3	47.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS25-RD08DB	D	8.0	51.8	26.8	25.00	25.00	150.00	26.00	25.0	3.5
	C2R-RS25-RD15DB	D	15.0	58.8	33.8	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-RH13DB	H	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RH25DB	H	25.0	72.7	47.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-RJ13DB	J	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RJ22DB	J	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RJ32DB	J	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-RK16DB	K	16.0	63.7	38.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RK32DB	K	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-RL16DB	L	16.0	63.3	38.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS25-RL25DB	L	25.0	72.3	47.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS32-LH13DB	H	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-LH25DB	H	25.0	79.7	47.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-LJ13DB	J	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-LJ32DB	J	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-LK16DB	K	16.0	70.7	38.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-LK32DB	K	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-LL32DB	L	32.0	86.3	54.3	32.00	32.00	170.00	33.50	32.0	6.5
	C2R-RS32-RH13DB	H	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-RH25DB	H	25.0	79.7	47.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-RJ13DB	J	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-RJ32DB	J	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-RK16DB	K	16.0	70.7	38.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-RK32DB	K	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-RL32DB	L	32.0	86.3	54.3	32.00	32.00	170.00	33.50	32.0	6.5

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CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



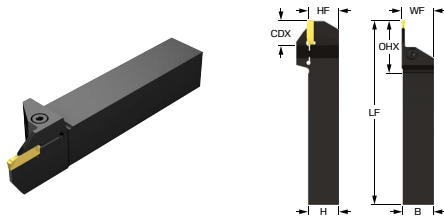
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA08-LD08DB	D	0.320	1.560	1.060	0.500	0.500	4.500	0.512	0.500	2.6
	C2R-RSA08-RD08DB	D	0.320	1.560	1.060	0.500	0.500	4.500	0.512	0.500	2.6
	C2R-RSA10-LH13DB	H	0.512	2.031	1.406	0.625	0.625	5.000	0.669	0.625	3.3
	C2R-RSA10-RD08DB	D	0.320	1.685	1.060	0.625	0.625	5.000	0.670	0.625	2.6
	C2R-RSA10-RD15DB	D	0.590	1.955	1.330	0.625	0.625	5.000	0.670	0.625	3.0
	C2R-RSA10-RH13DB	H	0.512	2.031	1.406	0.625	0.625	5.000	0.669	0.625	3.3
	C2R-RSA12-LD08DB	D	0.320	1.810	1.060	0.750	0.750	5.000	0.825	0.750	2.6
	C2R-RSA12-LD15DB	D	0.590	2.080	1.330	0.750	0.750	5.000	0.827	0.750	3.0
	C2R-RSA12-LH13DB	H	0.512	2.156	1.406	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-LH25DB	H	0.980	2.624	1.874	0.750	0.750	5.000	0.827	0.750	4.1
	C2R-RSA12-RD08DB	D	0.320	1.810	1.060	0.750	0.750	5.000	0.825	0.750	2.6
	C2R-RSA12-RD15DB	D	0.590	2.080	1.330	0.750	0.750	5.000	0.827	0.750	3.0
	C2R-RSA12-RH13DB	H	0.512	2.156	1.406	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-RH25DB	H	0.980	2.624	1.874	0.750	0.750	5.000	0.827	0.750	4.1
	C2R-RSA16-LD08DB	D	0.320	2.060	1.060	1.000	1.000	5.000	1.028	1.000	2.6
	C2R-RSA16-LD15DB	D	0.590	2.330	1.330	1.000	1.000	6.000	1.028	1.000	3.0
	C2R-RSA16-LH13DB	H	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-LH25DB	H	0.980	2.874	1.874	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-LJ13DB	J	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-LJ32DB	J	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-LK16DB	K	0.630	2.524	1.524	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-LK32DB	K	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-LL16DB	L	0.630	2.509	1.509	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA16-LL25DB	L	1.000	2.879	1.879	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA16-RD08DB	D	0.320	2.060	1.060	1.000	1.000	5.000	1.028	1.000	2.6
	C2R-RSA16-RD15DB	D	0.590	2.330	1.330	1.000	1.000	6.000	1.028	1.000	3.0

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CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



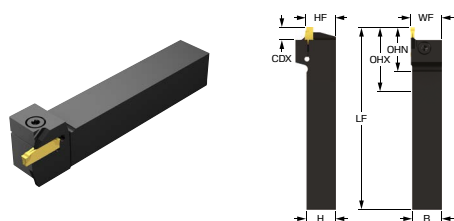
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA16-RH13DB	H	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-RH25DB	H	0.980	2.874	1.874	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-RJ13DB	J	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-RJ32DB	J	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-RK16DB	K	0.630	2.524	1.524	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-RK32DB	K	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-RL16DB	L	0.630	2.509	1.509	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA16-RL25DB	L	1.000	2.879	1.879	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA20-LH13DB	H	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LH25DB	H	0.980	3.124	1.874	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-LJ13DB	J	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LJ32DB	J	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-LK16DB	K	0.630	2.774	1.524	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LK32DB	K	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-LL25DB	L	1.000	3.129	1.879	1.250	1.250	6.000	1.300	1.250	4.8
	C2R-RSA20-LL35DB	L	1.380	3.509	2.259	1.250	1.250	7.000	1.300	1.250	4.8
	C2R-RSA20-RH13DB	H	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RH25DB	H	0.980	3.124	1.874	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-RJ13DB	J	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RJ32DB	J	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-RK16DB	K	0.630	2.774	1.524	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RK32DB	K	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-RL25DB	L	1.000	3.129	1.879	1.250	1.250	6.000	1.300	1.250	4.8
	C2R-RSA20-RL35DB	L	1.380	3.509	2.259	1.250	1.250	7.000	1.300	1.250	4.8
	C2R-RSA24-LJ32DB	J	1.260	3.654	2.154	1.500	1.500	8.000	1.614	1.500	4.1
	C2R-RSA24-LL35DB	L	1.380	3.759	2.259	1.500	1.500	8.000	1.614	1.500	4.8
	C2R-RSA24-RJ32DB	J	1.260	3.654	2.154	1.500	1.500	8.000	1.614	1.500	4.1
	C2R-RSA24-RL35DB	L	1.380	3.759	2.259	1.500	1.500	8.000	1.614	1.500	4.8

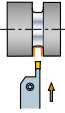
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CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem

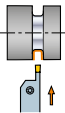


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS20-LK08DC	K	8.0	50.7	30.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RK08DC	K	8.0	50.7	30.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS25-LK08DC	K	8.0	55.7	30.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RK08DC	K	8.0	55.7	30.7	25.00	25.00	150.00	26.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

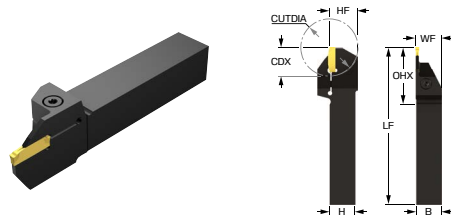
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA12-LK08DC	K	0.320	1.964	1.214	0.750	0.750	5.000	0.787	0.750	3.3
	C2R-RSA12-RK08DC	K	0.320	1.964	1.214	0.750	0.750	5.000	0.787	0.750	3.3
	C2R-RSA16-LK08DC	K	0.320	2.214	1.214	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-RK08DC	K	0.320	2.214	1.214	1.000	1.000	6.000	1.024	1.000	3.3

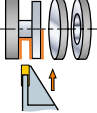
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem

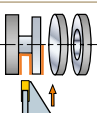


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	TQ [Nm]
	C2R-RS20-LH22DD	H	22.0	64.7	44.7	20.00	20.00	125.00	21.00	20.0	53	4.5
	C2R-RS20-RH22DD	H	22.0	64.7	44.7	20.00	20.00	125.00	21.00	20.0	53	4.5
	C2R-RS25-LH22DD	H	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	53	4.5
	C2R-RS25-RH22DD	H	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	53	4.5

R = Rechtsausführung, L = Linksausführung

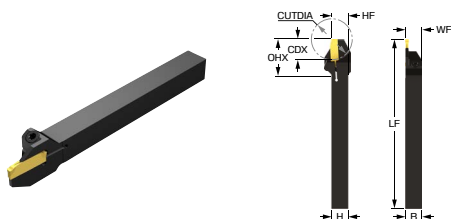
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	TQ [ft]
	C2R-RSA12-LH22DD	H	0.870	2.514	1.764	0.750	0.750	5.000	0.774	0.750	2	3.3
	C2R-RSA12-RH22DD	H	0.870	2.514	1.764	0.750	0.750	5.000	0.774	0.750	2	3.3
	C2R-RSA16-LH22DD	H	0.870	2.764	1.764	1.000	1.000	5.000	1.024	1.000	2	3.3
	C2R-RSA16-RH22DD	H	0.870	2.764	1.764	1.000	1.000	5.000	1.024	1.000	2	3.3

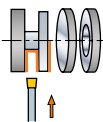
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem

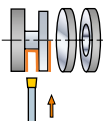


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	TQ [Nm]
	C2R-RS10-LD10DS	D	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS10-RD10DS	D	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS12-LD11DS	D	11.0	36.2	24.2	12.00	12.00	125.00	12.00	12.1	22	2.5
	C2R-RS12-RD11DS	D	11.0	36.2	24.2	12.00	12.00	125.00	12.00	12.1	22	2.5
	C2R-RS16-LD08DS	D	8.0	37.2	21.2	16.00	16.00	125.00	16.00	16.0	16	2.5
	C2R-RS16-LD17DS	D	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-RD08DS	D	8.0	37.2	21.2	16.00	16.00	125.00	16.00	16.0	16	2.5
	C2R-RS16-RD17DS	D	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5

R = Rechtsausführung, L = Linksausführung

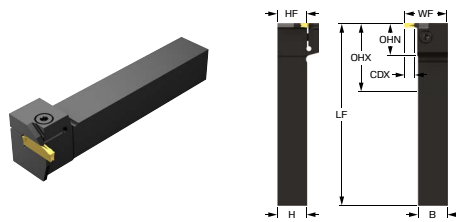
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	TQ [ft]
	C2R-RSA06-LD10DS	D	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA06-RD10DS	D	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA08-LD11DS	D	0.430	1.450	0.950	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA08-RD11DS	D	0.430	1.450	0.950	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA10-LD08DS	D	0.320	1.465	0.840	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-LD17DS	D	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RD08DS	D	0.320	1.465	0.840	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RD17DS	D	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8

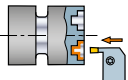
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum flachen Einstechen

Schraubspannsystem

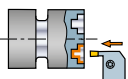


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2A-RS20-RGK08B-DC	K	8.0	49.6	29.6	20.00	20.00	125.00	30.00	20.0	4.5
	C2A-RS25-RGK08B-DC	K	8.0	54.6	29.6	25.00	25.00	150.00	35.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

Zoll (Zoll)

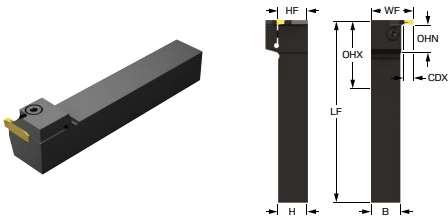
	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2A-RSA12-RGK08B-DC	K	0.315	1.915	1.165	0.750	0.750	5.000	1.144	0.750	3.3
	C2A-RSA16-RGK08B-DC	K	0.315	2.165	1.165	1.000	1.000	6.000	1.394	1.000	3.3

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, Schaftwerkzeug zum flachen Einstechen

Schraubspannsystem



Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2A-RS20-LGK08B-DC	K	8.0	49.6	29.6	20.00	20.00	125.00	30.00	20.0	4.5
	C2A-RS25-LGK08B-DC	K	8.0	54.6	29.6	25.00	25.00	150.00	35.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

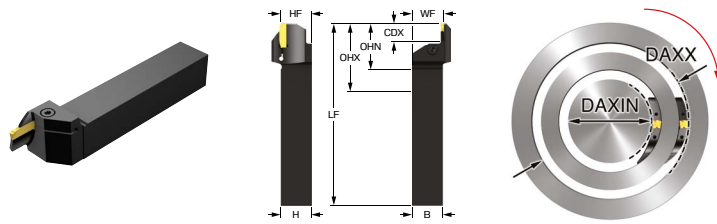
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2A-RSA12-LGK08B-DC	K	0.315	1.915	1.165	0.750	0.750	5.000	1.144	0.750	3.3
	C2A-RSA16-LGK08B-DC	K	0.315	2.165	1.165	1.000	1.000	6.000	1.394	1.000	3.3

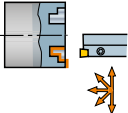
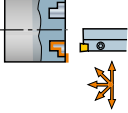
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



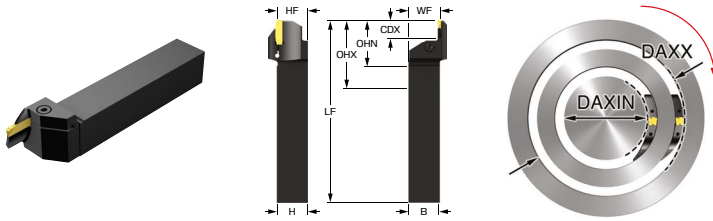
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS20-LFH18B-040DB	H	18.0	40.0	60.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-LFH18B-052DB	H	18.0	52.0	72.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-LFH18B-064DB	H	18.0	64.0	100.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-LFH18B-092DB	H	18.0	92.0	140.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-LFH18B-132DB	H	18.0	132.0	230.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-LFH18B-220DB	H	18.0	220.0	500.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS25-LFH18B-040DB	H	18.0	40.0	60.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFH18B-052DB	H	18.0	52.0	72.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFH18B-064DB	H	18.0	64.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFH18B-092DB	H	18.0	92.0	140.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFH18B-132DB	H	18.0	132.0	230.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFH18B-220DB	H	18.0	220.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFH18B-300DB	H	18.0	300.0	1100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-040DB	J	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-060DB	J	18.0	60.0	95.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-085DB	J	18.0	85.0	130.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-120DB	J	18.0	120.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-175DB	J	18.0	175.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-040DB	K	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-058DB	K	18.0	58.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-088DB	K	18.0	88.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-168DB	K	18.0	168.0	400.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-220DB	K	18.0	220.0	1000.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFL23B-050DB	L	23.0	50.0	80.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-LFL23B-075DB	L	23.0	75.0	150.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-LFL23B-140DB	L	23.0	140.0	400.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS32-LFK18B-220DB	K	18.0	220.0	1000.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-LFL23B-075DB	L	23.0	75.0	150.0	77.3	45.3	32.00	32.00	170.00	33.50
	C2A-RS32-LFL23B-140DB	L	23.0	140.0	400.0	77.3	45.3	32.00	32.00	170.00	33.50

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



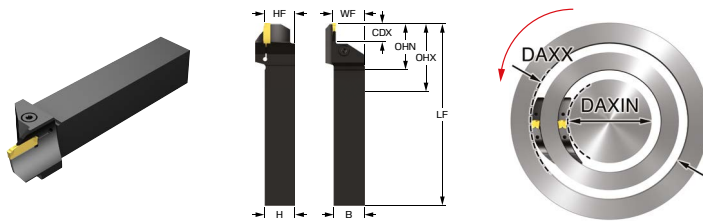
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-RSA16-LFH18B-040DB	H	0.709	1.575	2.362	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFH18B-052DB	H	0.709	2.047	2.835	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFH18B-064DB	H	0.709	2.520	3.937	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFH18B-092DB	H	0.709	3.622	5.512	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFH18B-132DB	H	0.709	5.197	9.055	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFH18B-220DB	H	0.709	8.661	19.685	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFH18B-300DB	H	0.709	11.811	31.496	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFJ18B-040DB	J	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFJ18B-060DB	J	0.709	2.362	3.740	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFJ18B-085DB	J	0.709	3.346	5.118	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFJ18B-120DB	J	0.709	4.724	7.087	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFJ18B-175DB	J	0.709	6.890	19.685	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFK18B-040DB	K	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFK18B-058DB	K	0.709	2.283	3.400	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFK18B-088DB	K	0.709	3.465	7.087	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFK18B-168DB	K	0.709	6.614	15.748	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFK18B-220DB	K	0.709	8.661	39.370	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-LFL23B-075DB	L	0.906	2.953	5.906	2.785	1.785	1.000	1.000	6.000	1.063
	C2A-RSA16-LFL23B-140DB	L	0.906	5.512	15.748	2.785	1.785	1.000	1.000	6.000	1.063
	C2A-RSA20-LFL23B-075DB	L	0.906	2.953	5.906	3.035	1.785	1.250	1.250	6.000	1.309
	C2A-RSA20-LFL23B-140DB	L	0.906	5.512	15.748	3.035	1.785	1.250	1.250	6.000	1.309

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



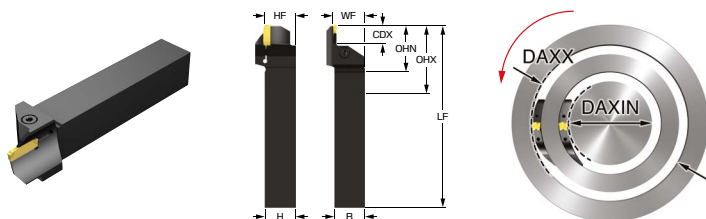
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS20-RFH18B-040DB	H	18.0	40.0	60.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-052DB	H	18.0	52.0	72.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-064DB	H	18.0	64.0	100.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-092DB	H	18.0	92.0	140.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-132DB	H	18.0	132.0	230.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-220DB	H	18.0	220.0	500.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS25-RFH18B-040DB	H	18.0	40.0	60.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-052DB	H	18.0	52.0	72.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-064DB	H	18.0	64.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-092DB	H	18.0	92.0	140.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-132DB	H	18.0	132.0	230.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-220DB	H	18.0	220.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-300DB	H	18.0	300.0	1100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-040DB	J	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-060DB	J	18.0	60.0	95.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-085DB	J	18.0	85.0	130.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-120DB	J	18.0	120.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-175DB	J	18.0	175.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-040DB	K	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-058DB	K	18.0	58.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-088DB	K	18.0	88.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-168DB	K	18.0	168.0	400.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-220DB	K	18.0	220.0	1000.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFL23B-050DB	L	23.0	50.0	80.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-RFL23B-075DB	L	23.0	75.0	150.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-RFL23B-140DB	L	23.0	140.0	400.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS32-RFK18B-088DB	K	18.0	88.0	180.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-RFK18B-168DB	K	18.0	168.0	400.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-RFK18B-220DB	K	18.0	220.0	1000.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-RFL23B-075DB	L	23.0	75.0	150.0	77.3	45.3	32.00	32.00	170.00	33.50
	C2A-RS32-RFL23B-140DB	L	23.0	140.0	400.0	77.3	45.3	32.00	32.00	170.00	33.50

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



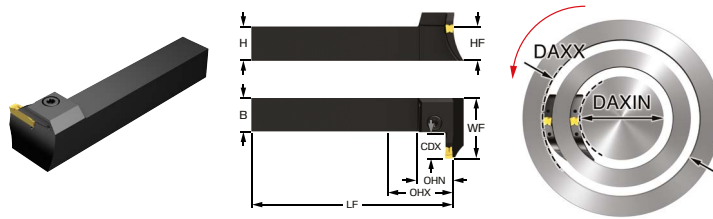
Zoll (Zoll)

Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
C2A-RSA16-RFH18B-040DB	H	0.709	1.575	2.362	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFH18B-052DB	H	0.709	2.047	2.835	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFH18B-064DB	H	0.709	2.520	3.937	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFH18B-092DB	H	0.709	3.622	5.512	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFH18B-132DB	H	0.709	5.197	9.055	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFH18B-220DB	H	0.709	8.661	19.685	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFH18B-300DB	H	0.709	11.811	31.496	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFJ18B-040DB	J	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFJ18B-060DB	J	0.709	2.362	3.740	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFJ18B-085DB	J	0.709	3.346	5.118	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFJ18B-120DB	J	0.709	4.724	7.087	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFJ18B-175DB	J	0.709	6.890	19.685	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFK18B-040DB	K	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFK18B-058DB	K	0.709	2.283	3.400	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFK18B-088DB	K	0.709	3.465	7.087	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFK18B-168DB	K	0.709	6.614	15.748	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFK18B-220DB	K	0.709	8.661	39.370	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-RFL23B-075DB	L	0.906	2.953	5.906	2.785	1.785	1.000	1.000	6.000	1.063
C2A-RSA16-RFL23B-140DB	L	0.906	5.512	15.748	2.785	1.785	1.000	1.000	6.000	1.063
C2A-RSA20-RFL23B-075DB	L	0.906	2.953	5.906	3.035	1.785	1.250	1.250	6.000	1.309
C2A-RSA20-RFL23B-140DB	L	0.906	5.512	15.748	3.035	1.785	1.250	1.250	6.000	1.309

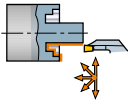
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



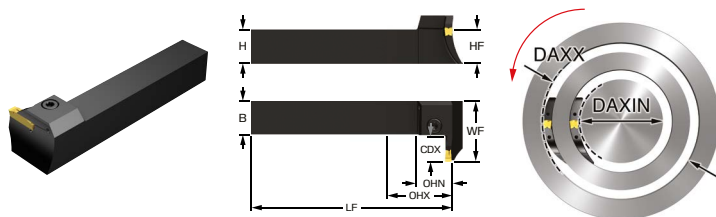
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS25-LGH18B-040DB	H	18.0	40.0	60.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-052DB	H	18.0	52.0	72.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-064DB	H	18.0	64.0	100.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-092DB	H	18.0	92.0	140.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-132DB	H	18.0	132.0	230.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-220DB	H	18.0	220.0	500.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-300DB	H	18.0	300.0	1100.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGK18B-058DB	K	18.0	58.0	100.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGK18B-088DB	K	18.0	88.0	180.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGK18B-168DB	K	18.0	168.0	400.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGL20B-050DB	L	20.0	50.0	80.0	52.6	27.6	25.00	25.00	150.00	47.00
	C2A-RS25-LGL20B-075DB	L	20.0	75.0	150.0	52.6	27.6	25.00	25.00	150.00	47.00
	C2A-RS25-LGL20B-140DB	L	20.0	140.0	400.0	52.6	27.6	25.00	25.00	150.00	47.00

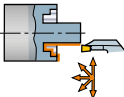
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



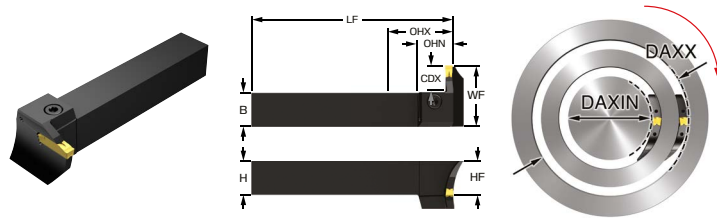
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-RSA16-LGH18B-040DB	H	0.709	1.575	2.362	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-052DB	H	0.709	2.047	2.835	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-064DB	H	0.709	2.520	3.937	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-092DB	H	0.709	3.622	5.512	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-132DB	H	0.709	5.197	9.055	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-220DB	H	0.709	8.661	19.685	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-300DB	H	0.709	11.811	43.307	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGK18B-058DB	K	0.709	2.283	3.937	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-LGK18B-088DB	K	0.709	3.465	7.087	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-LGK18B-168DB	K	0.709	6.614	15.748	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-LGL20B-050DB	L	0.790	1.969	3.150	2.087	1.087	1.000	1.000	6.000	1.869
	C2A-RSA16-LGL20B-075DB	L	0.790	2.953	5.906	2.087	1.087	1.000	1.000	6.000	1.869
	C2A-RSA16-LGL20B-140DB	L	0.790	5.512	15.748	2.087	1.087	1.000	1.000	6.000	1.869

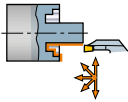
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



Metrisch (mm)

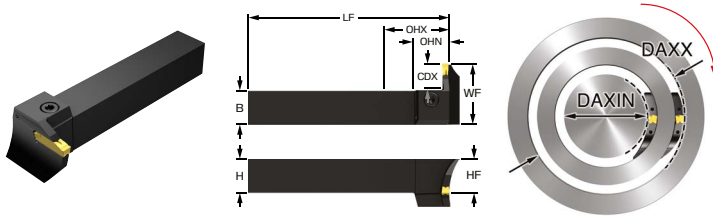


Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
C2A-RS25-RGH18B-040DB	H	18.0	40.0	60.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-RGH18B-052DB	H	18.0	52.0	72.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-RGH18B-064DB	H	18.0	64.0	100.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-RGH18B-092DB	H	18.0	92.0	140.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-RGH18B-132DB	H	18.0	132.0	230.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-RGH18B-220DB	H	18.0	220.0	500.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-RGH18B-300DB	H	18.0	300.0	1100.0	49.6	24.6	25.00	25.00	150.00	45.00
C2A-RS25-RGK18B-058DB	K	18.0	58.0	100.0	51.6	26.6	25.00	25.00	150.00	45.00
C2A-RS25-RGK18B-088DB	K	18.0	88.0	180.0	51.6	26.6	25.00	25.00	150.00	45.00
C2A-RS25-RGK18B-168DB	K	18.0	168.0	400.0	51.6	26.6	25.00	25.00	150.00	45.00
C2A-RS25-RGL20B-050DB	L	20.0	50.0	80.0	52.6	27.6	25.00	25.00	150.00	47.00
C2A-RS25-RGL20B-075DB	L	20.0	75.0	150.0	52.6	27.6	25.00	25.00	150.00	47.00
C2A-RS25-RGL20B-140DB	L	20.0	140.0	400.0	52.6	27.6	25.00	25.00	150.00	47.00

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



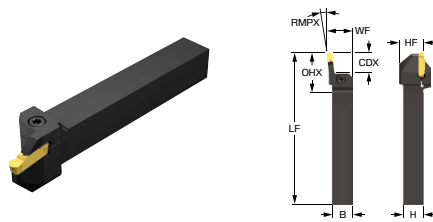
Zoll (Zoll)

Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
C2A-RSA16-RGH18B-040DB	H	0.709	1.575	2.362	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-RGH18B-052DB	H	0.709	2.047	2.835	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-RGH18B-064DB	H	0.709	2.520	3.937	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-RGH18B-092DB	H	0.709	3.622	5.512	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-RGH18B-132DB	H	0.709	5.197	9.055	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-RGH18B-220DB	H	0.709	8.661	19.685	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-RGH18B-300DB	H	0.709	11.811	43.307	1.969	0.969	1.000	1.000	6.000	1.788
C2A-RSA16-RGK18B-058DB	K	0.709	2.283	3.937	2.047	1.047	1.000	1.000	6.000	1.788
C2A-RSA16-RGK18B-088DB	K	0.709	3.465	7.087	2.047	1.047	1.000	1.000	6.000	1.788
C2A-RSA16-RGK18B-168DB	K	0.709	6.614	15.748	2.047	1.047	1.000	1.000	6.000	1.788
C2A-RSA16-RGL20B-050DB	L	0.790	1.969	3.150	2.087	1.087	1.000	1.000	6.000	1.869
C2A-RSA16-RGL20B-075DB	L	0.790	2.953	5.906	2.087	1.087	1.000	1.000	6.000	1.869
C2A-RSA16-RGL20B-140DB	L	0.790	5.512	15.748	2.087	1.087	1.000	1.000	6.000	1.869

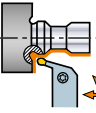
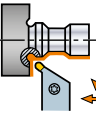
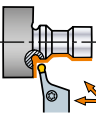
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CoroCut® 2, Schaftwerkzeug zum Profildrehen

Schraubspannsystem



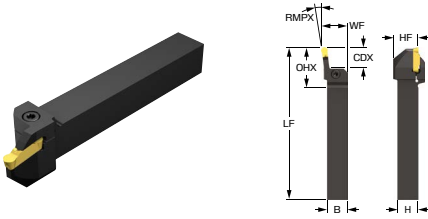
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	C2T-RS25-LX70J16DB	J	16.0	70.00	60.1	35.1	25.00	25.00	190.00	42.60	25.0
	C2T-RS25-RX70J16DB	J	16.0	70.00	60.1	35.1	25.00	25.00	190.00	42.60	25.0
	C2T-RS32-LX70J16DB	J	16.0	70.00	67.1	35.1	32.00	32.00	190.00	49.60	32.0
	C2T-RS32-RX70J16DB	J	16.0	70.00	67.1	35.1	32.00	32.00	190.00	49.60	32.0
	C2T-RS20-LX45G04DB	G	4.0	45.00	54.3	34.3	20.00	20.00	150.00	25.60	20.0
	C2T-RS20-LX45J05DB	J	5.0	45.00	60.9	40.9	20.00	20.00	150.00	26.60	20.0
	C2T-RS20-RX45G04DB	G	4.0	45.00	54.3	34.3	20.00	20.00	150.00	25.60	20.0
	C2T-RS20-RX45J05DB	J	5.0	45.00	60.9	40.9	20.00	20.00	150.00	26.60	20.0
	C2T-RS25-LX45G04DB	G	4.0	45.00	59.3	34.3	25.00	25.00	150.00	30.60	25.0
	C2T-RS25-LX45J05DB	J	5.0	45.00	65.9	40.9	25.00	25.00	150.00	31.60	25.0
	C2T-RS25-RX45G04DB	G	4.0	45.00	59.3	34.3	25.00	25.00	150.00	30.60	25.0
	C2T-RS25-RX45J05DB	J	5.0	45.00	65.9	40.9	25.00	25.00	150.00	31.60	25.0
	C2T-RS25-LX07L25DB	L	25.0	83.00	73.3	48.3	25.00	25.00	190.00	32.00	25.0
	C2T-RS25-RX07L25DB	L	25.0	83.00	73.3	48.3	25.00	25.00	190.00	32.00	25.0
	C2T-RS32-LX07L25DB	L	25.0	83.00	80.3	48.3	32.00	32.00	190.00	40.00	32.0
	C2T-RS32-RX07L25DB	L	25.0	83.00	80.3	48.3	32.00	32.00	190.00	40.00	32.0

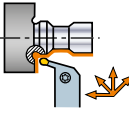
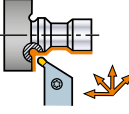
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Profildrehen

Schraubspannsystem



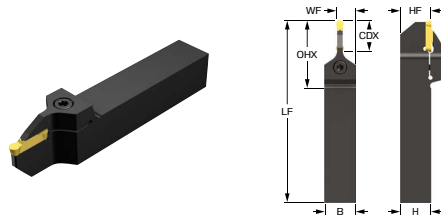
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	RMPX [deg]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]
	C2T-RSA16-LX70J062DB	J	0.620	70.00	2.381	1.381	1.000	1.000	7.500	1.683	1.000
	C2T-RSA16-RX70J062DB	J	0.620	70.00	2.381	1.381	1.000	1.000	7.500	1.683	1.000
	C2T-RSA20-LX70J062DB	J	0.620	70.00	2.631	1.381	1.250	1.250	7.500	1.933	1.250
	C2T-RSA20-RX70J062DB	J	0.620	70.00	2.631	1.381	1.250	1.250	7.500	1.933	1.250
	C2T-RSA12-LX45J020DB	J	0.200	45.00	2.362	1.612	0.750	0.750	6.000	1.013	0.750
	C2T-RSA12-RX45G016DB	G	0.160	45.00	2.099	1.349	0.750	0.750	6.000	0.973	0.750
	C2T-RSA12-RX45J020DB	J	0.200	45.00	2.362	1.612	0.750	0.750	6.000	1.013	0.750
	C2T-RSA16-LX45G016DB	G	0.160	45.00	2.349	1.349	1.000	1.000	6.000	1.223	1.000
	C2T-RSA16-LX45J020DB	J	0.200	45.00	2.612	1.612	1.000	1.000	6.000	1.263	1.000
	C2T-RSA16-RX45G016DB	G	0.160	45.00	2.349	1.349	1.000	1.000	6.000	1.223	1.000
	C2T-RSA16-RX45J020DB	J	0.200	45.00	2.612	1.612	1.000	1.000	6.000	1.263	1.000
	C2T-RSA20-LX45J020DB	J	0.200	45.00	2.862	1.612	1.250	1.250	6.000	1.513	1.250
	C2T-RSA20-RX45J020DB	J	0.200	45.00	2.862	1.612	1.250	1.250	6.000	1.513	1.250

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Profildrehen

Schraubspannsystem



Metrisch (mm)

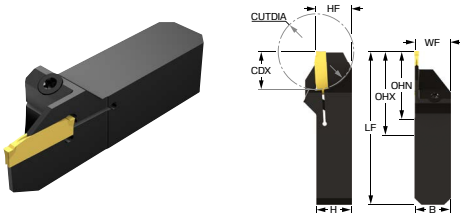
	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2T-RS20-N18GDB	G	18.0	90.00	63.8	43.8	20.00	20.00	150.00	12.00	20.0	4.5
	C2T-RS25-N18GDB	G	18.0	90.00	68.8	43.8	25.00	25.00	150.00	14.50	25.0	4.5
	C2T-RS25-N25JDB	J	25.0	90.00	78.1	53.1	25.00	25.00	150.00	15.50	25.0	5.5
	C2T-RS32-N25JDB	J	25.0	90.00	85.1	53.1	32.00	32.00	170.00	19.00	32.0	5.5

SSC = Ausgelegt für SSC an Wendeschneidplatte



CoroCut® 2, QS™-Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	TQ [Nm]
	C2R-QS10-LD10DS	D	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS10-RD10DS	D	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS12-LD11DS	D	11.0	30.0	24.2	12.00	12.00	70.00	12.00	12.1	22	2.5
	C2R-QS12-RD11DS	D	11.0	30.0	24.2	12.00	12.00	70.00	12.00	12.1	22	2.5
	C2R-QS16-LD08DS	D	8.0	30.0	21.2	16.00	16.00	70.00	16.00	16.0	16	2.5
	C2R-QS16-LD17DS	D	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-RD08DS	D	8.0	30.0	21.2	16.00	16.00	70.00	16.00	16.0	16	2.5
	C2R-QS16-RD17DS	D	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5

R = Rechtsausführung, L = Linksausführung

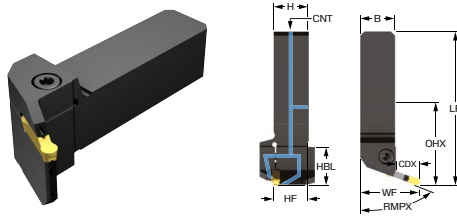
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	TQ [ft]
	C2R-QSA06-LD10DS	D	0.375	1.181	0.895	0.375	0.375	2.756	0.375	0.377	1	1.8
	C2R-QSA06-RD10DS	D	0.375	1.181	0.895	0.375	0.375	2.756	0.375	0.377	1	1.8
	C2R-QSA08-LD11DS	D	0.430	1.181	0.950	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA08-RD11DS	D	0.430	1.181	0.950	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA10-LD08DS	D	0.320	1.181	0.840	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-LD17DS	D	0.670	1.190	1.190	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-RD08DS	D	0.320	1.181	0.840	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-RD17DS	D	0.670	1.190	1.190	0.625	0.625	2.756	0.625	0.627	1	1.8

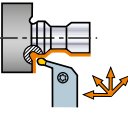
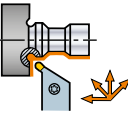
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Profildrehen

Schraubspannsystem



Metrisch (mm)

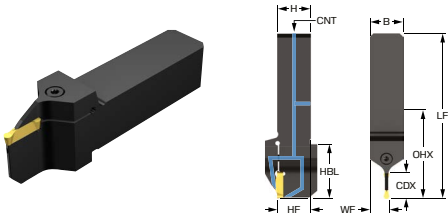
	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	HBL [mm]	LF [mm]	WF [mm]
	C2T-QS25-LX70J16CB	J	16.0	70.00	53.0	27.5	25.00	25.00	27.5	111.46	42.60
	C2T-QS25-RX70J16CB	J	16.0	70.00	53.0	27.5	25.00	25.00	27.5	111.46	42.60
	C2T-QS20-LX45G04CB	G	4.0	45.00	44.2	26.7	20.00	20.00	26.7	95.66	25.60
	C2T-QS20-RX45G04CB	G	4.0	45.00	44.2	26.7	20.00	20.00	26.7	95.66	25.60
	C2T-QS25-LX45G04CB	G	4.0	45.00	52.2	26.7	25.00	25.00	26.7	110.66	30.60
	C2T-QS25-LX45J05CB	J	5.0	45.00	58.8	33.3	25.00	25.00	33.3	117.33	31.60
	C2T-QS25-RX45G04CB	G	4.0	45.00	52.2	26.7	25.00	25.00	26.7	110.66	30.60
	C2T-QS25-RX45J05CB	J	5.0	45.00	58.8	33.3	25.00	25.00	33.3	117.33	31.60

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, QS™-Schaftwerkzeug zum Profildrehen

Schraubspannsystem



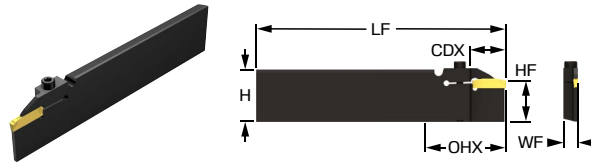
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	HBL [mm]	LF [mm]	WF [mm]	HF [mm]
	C2T-QS20-NG18BB	G	18.0	90.00	58.7	41.2	20.00	20.00	41.2	110.19	12.00	20.0
	C2T-QS25-NG18BB	G	18.0	90.00	66.7	41.2	25.00	25.00	41.2	125.19	14.50	25.0
	C2T-QS25-NJ22BB	J	22.0	90.00	73.0	47.5	25.00	25.00	47.5	131.51	15.50	25.0

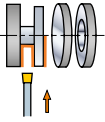
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® 2, Klinge zum Abstechen

Schraubspannsystem. Einseitiger Abstechhalter mit Rechtskupplung



Metrisch (mm)

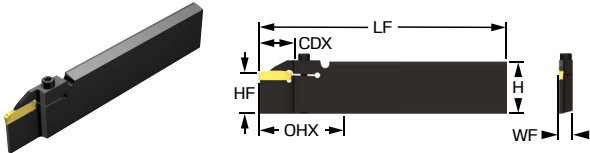
	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-BL25-RH25DF1	H	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
	C2R-BL25-RJ25DF1	J	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
	C2R-BL25-RK25DF1	K	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0

R = Rechtsausführung, L = Linksausführung

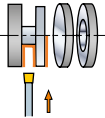


CoroCut® 2, Klinge zum Abstechen

Schraubspannsystem. Einseitige Stechklinge mit Rechtskupplung



Metrisch (mm)

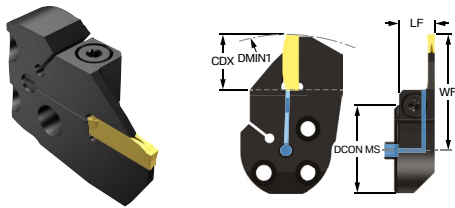


Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
C2R-BR25-LH25DF1	H	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
C2R-BR25-LJ25DF1	J	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
C2R-BR25-LK25DF1	K	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0

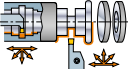
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



Metrisch (mm)

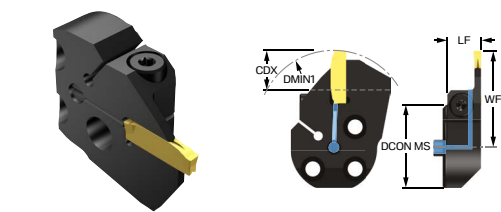
	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
	C2R-SL25-LD12GB	D	12.0	139.0	14.0	25.00	14.00	30.85	0.1	150	2.0
	C2R-SL25-RD12GB	D	12.0	139.0	14.0	25.00	14.00	30.85	0.1	150	2.0
	C2R-SL32-LD12GB	D	12.0	139.0	14.0	32.00	14.00	34.35	0.1	150	2.0
	C2R-SL32-LH23GB	H	23.0	92.0	18.0	32.00	18.00	46.10	0.1	150	3.0
	C2R-SL32-LJ18GB	J	18.0	92.0	18.0	32.00	18.00	41.10	0.1	150	4.0
	C2R-SL32-RD12GB	D	12.0	139.0	14.0	32.00	14.00	34.35	0.1	150	2.0
	C2R-SL32-RH23GB	H	23.0	92.0	18.0	32.00	18.00	46.10	0.1	150	3.0
	C2R-SL32-RJ18GB	J	18.0	92.0	18.0	32.00	18.00	41.10	0.1	150	4.0
	C2R-SL40-LD12GB	D	12.0	139.0	14.0	40.00	14.00	38.00	0.1	150	2.0
	C2R-SL40-LH23GB	H	23.0	92.0	18.0	40.00	18.00	50.10	0.1	150	3.0
	C2R-SL40-LJ18GB	J	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	3.0
	C2R-SL40-LK18GB	K	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	4.0
	C2R-SL40-RD12GB	D	12.0	139.0	14.0	40.00	14.00	38.00	0.1	150	2.0
	C2R-SL40-RH23GB	H	23.0	92.0	18.0	40.00	18.00	50.10	0.1	150	3.0
	C2R-SL40-RJ18GB	J	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	3.0
	C2R-SL40-RK18GB	K	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	4.0

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



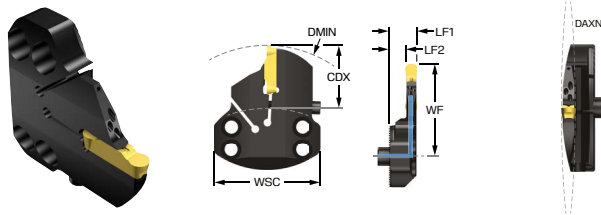
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
	C2R-SL32-LJ18GC	J	18.0	83.0	18.0	32.00	18.00	41.10	0.1	150	3.0
	C2R-SL32-RJ18GC	J	18.0	83.0	18.0	32.00	18.00	41.10	0.1	150	3.0
	C2R-SL40-LK17GC	K	17.0	87.0	18.0	40.00	18.00	44.10	0.1	150	2.5
	C2R-SL40-RK17GC	K	17.0	87.0	18.0	40.00	18.00	44.10	0.1	150	2.5

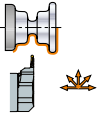
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



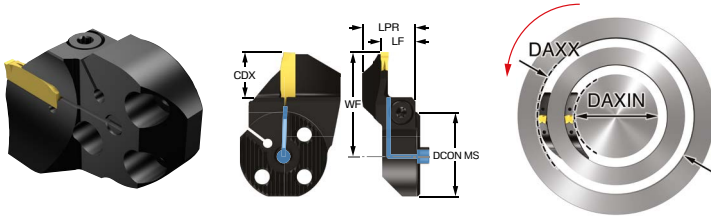
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	BD [mm]	LF [mm]	WF [mm]	WSC [mm]	CP [bar]	TQ [Nm]
	C2R-SL70-LH30AB	H	30.0	100.0	14.0	70.0	16.00	56.00	70.0	80	4.5
	C2R-SL70-LK15AB	K	15.0	120.0	15.0	70.0	18.00	36.00	70.0	80	2.0
	C2R-SL70-LK30AB	K	30.0	120.0	14.0	70.0	17.00	55.00	70.0	80	4.5
	C2R-SL70-LK45AB	K	45.0	120.0	15.0	70.0	18.00	71.00	70.0	80	6.0
	C2R-SL70-LL35AB	L	35.0	90.0	14.0	70.0	18.00	61.00	70.0	80	6.5
	C2R-SL70-LL50AB	L	50.0	105.0	14.0	70.0	18.00	81.00	70.0	80	6.5
	C2R-SL70-RH30AB	H	30.0	100.0	14.0	70.0	16.00	56.00	70.0	80	4.5
	C2R-SL70-RK15AB	K	15.0	120.0	15.0	70.0	18.00	36.00	70.0	80	2.0
	C2R-SL70-RK30AB	K	30.0	120.0	14.0	70.0	17.00	55.00	70.0	80	4.5
	C2R-SL70-RK45AB	K	45.0	120.0	15.0	70.0	18.00	71.00	70.0	80	6.0
	C2R-SL70-RL35AB	L	35.0	90.0	14.0	70.0	18.00	61.00	70.0	80	6.5
	C2R-SL70-RL50AB	L	50.0	105.0	14.0	70.0	18.00	81.00	70.0	80	6.5

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



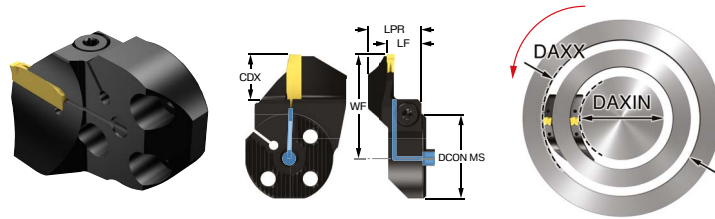
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-LGH18B-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18B-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18B-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18B-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18B-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18B-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18B-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18B-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18B-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18B-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18B-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18B-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18B-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL40-LGH18B-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150

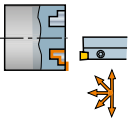
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



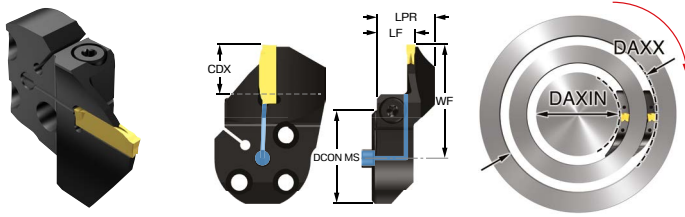
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL40-LGJ18B-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



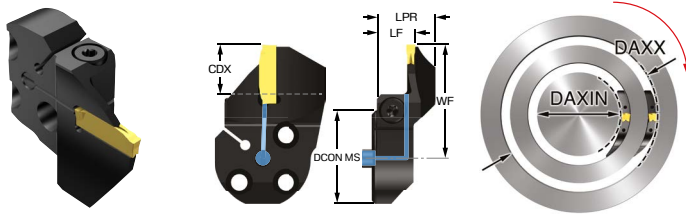
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
C2A-SL32-RGH18B-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGK18B-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGK18B-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGK18B-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGK18B-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGK18B-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL40-RGH18B-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
C2A-SL40-RGH18B-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
C2A-SL40-RGH18B-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
C2A-SL40-RGH18B-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
C2A-SL40-RGH18B-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
C2A-SL40-RGH18B-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
C2A-SL40-RGH18B-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150
C2A-SL40-RGJ18B-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150

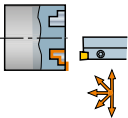
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



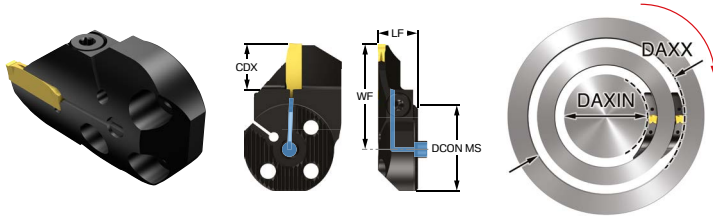
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL40-RGJ18B-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



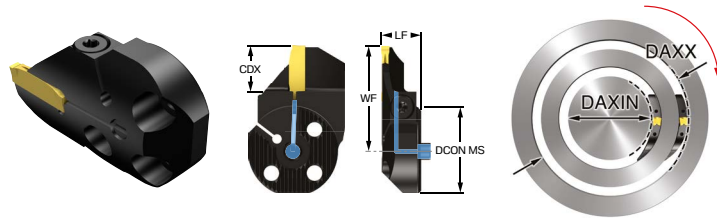
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-LGH18A-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18A-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18A-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18A-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18A-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL40-LGH18A-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150

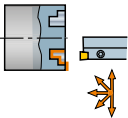
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



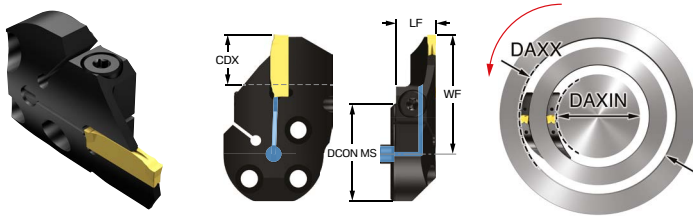
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL40-LGJ18A-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



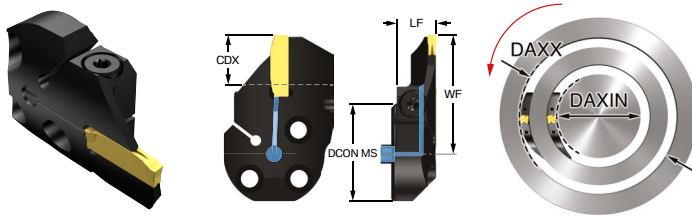
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-LGK18A-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGH18A-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGH18A-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGH18A-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGH18A-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGH18A-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGH18A-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGH18A-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGJ18A-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGJ18A-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGJ18A-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGJ18A-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGJ18A-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGJ18A-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL40-LGK18A-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150

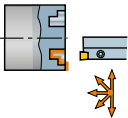
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



Metrisch (mm)

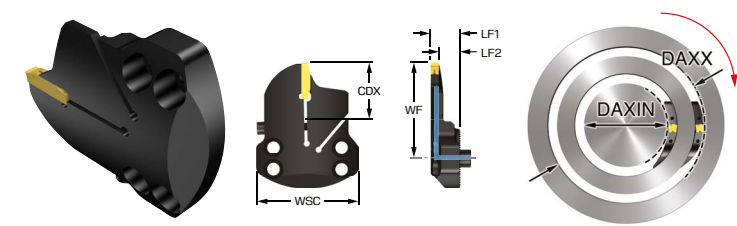
	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL40-RGJ18A-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung. L = Linksausführung



CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



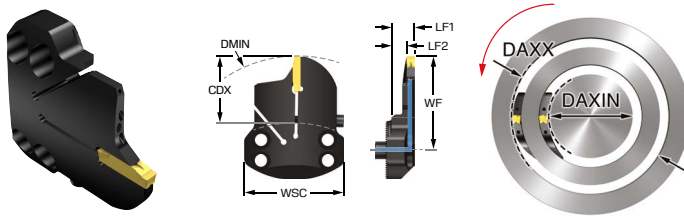
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-LGH40A-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-LGJ40A-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-LGK40A-168AB	K	40.0	168.0	300.0	17.0	20.00	66.00	0.1	70.0	80
	C2A-SL70-LGK40A-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

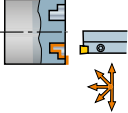
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



Metrisch (mm)

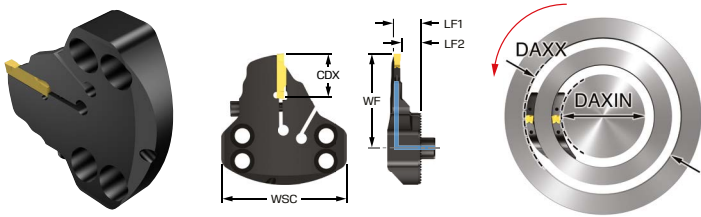
	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-RGH40A-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-RGJ40A-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-RGK40A-168AB	K	40.0	168.0	300.0	17.0	20.00	66.00	0.1	70.0	80
	C2A-SL70-RGK40A-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



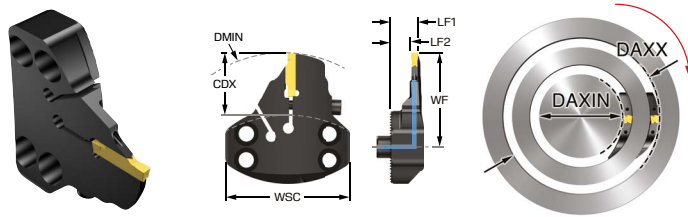
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-LGH15B-080AB	H	15.0	80.0	130.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-LGH15B-120AB	H	15.0	120.0	200.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-LGH15B-190AB	H	15.0	190.0	300.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-LGH40B-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-LGJ40B-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-LGK40B-168AB	K	40.0	168.0	300.0	15.0	18.00	66.00	0.1	70.0	80
	C2A-SL70-LGK40B-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

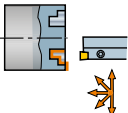
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



Metrisch (mm)

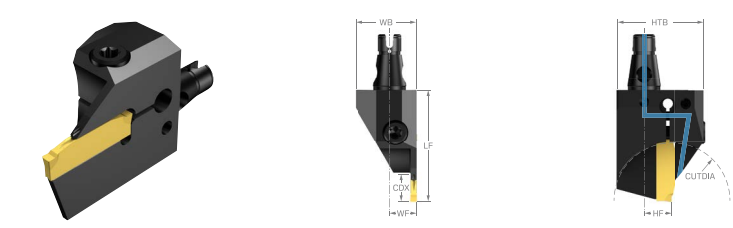
	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-RGH15B-080AB	H	15.0	80.0	130.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-RGH15B-120AB	H	15.0	120.0	200.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-RGH15B-190AB	H	15.0	190.0	300.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-RGH40B-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-RGJ40B-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-RGK40B-168AB	K	40.0	168.0	300.0	15.0	18.00	66.00	0.1	70.0	80
	C2A-SL70-RGK40B-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, QS™ Micro-Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



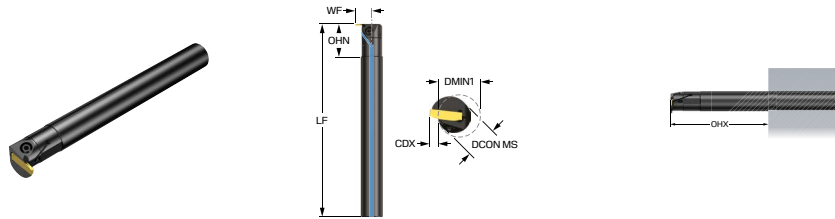
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	OHX [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
C2R-QSM12-LE15AD	E	15.0	32.0	16.0	32.00	6.00	6.0	150	2.5
C2R-QSM12-LF15AD	F	15.0	28.0	16.0	28.00	6.00	6.0	150	2.5
C2R-QSM12-RE15AD	E	15.0	32.0	16.0	32.00	6.00	6.0	150	2.5
C2R-QSM12-RF15AD	F	15.0	28.0	16.0	28.00	6.00	6.0	150	2.5
C2R-QSM16-LE17AD	E	17.0	33.0	18.0	33.00	8.00	8.0	150	2.5
C2R-QSM16-LG17AD	G	17.0	32.0	18.0	32.00	8.00	8.0	150	2.5
C2R-QSM16-RE17AD	E	17.0	33.0	18.0	33.00	8.00	8.0	150	2.5
C2R-QSM16-RG17AD	G	17.0	32.0	18.0	32.00	8.00	8.0	150	2.5

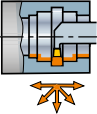
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendreher

Schraubspannsystem



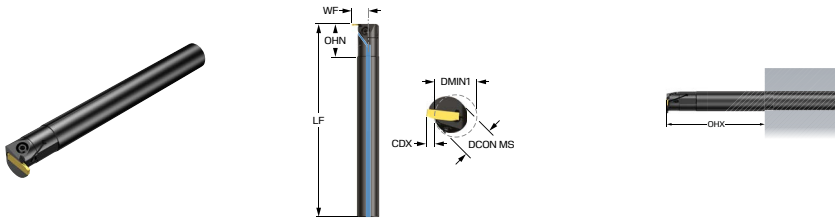
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	BD [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CE16-LD04GB	D	4.5	25.0	64.0	25.0	16.00		150.00	12.50	150	3.0
	C2R-CE16-RD04GB	D	4.5	25.0	64.0	25.0	16.00		150.00	12.50	150	3.0
	C2R-CE20-LD05GB	D	5.0	32.0	80.0	30.0	20.00		180.00	15.25	150	3.0
	C2R-CE20-LE05GB	E	5.0	32.0	80.0	30.0	20.00		180.00	15.25	150	3.5
	C2R-CE20-LG06GB	G	6.0	32.0	80.0	30.0	20.00		180.00	15.25	150	4.0
	C2R-CE20-RD05GB	D	5.0	32.0	80.0	30.0	20.00		180.00	15.25	150	3.0
	C2R-CE20-RE05GB	E	5.0	32.0	80.0	30.0	20.00		180.00	15.25	150	3.5
	C2R-CE20-RG06GB	G	6.0	32.0	80.0	30.0	20.00		180.00	15.25	150	4.0
	C2R-CE25-LE07GB	E	7.0	32.0	100.0	35.0	25.00	25.0	200.00	19.75	150	3.5
	C2R-CE25-LG07GB	G	7.0	32.0	100.0	35.0	25.00	25.0	200.00	19.75	150	4.0
	C2R-CE25-LH07GB	H	7.0	32.0	100.0	35.0	25.00	25.0	200.00	19.25	150	4.5
	C2R-CE25-LJ08GB	J	8.0	32.0	100.0	35.0	25.00	25.0	200.00	19.75	150	5.0
	C2R-CE25-RE07GB	E	7.0	32.0	100.0	35.0	25.00	25.0	200.00	19.75	150	3.5
	C2R-CE25-RG07GB	G	7.0	32.0	100.0	35.0	25.00	25.0	200.00	19.75	150	4.0
	C2R-CE25-RH07GB	H	7.0	32.0	100.0	35.0	25.00	25.0	200.00	19.25	150	4.5
	C2R-CE25-RJ08GB	J	8.0	32.0	100.0	35.0	25.00	25.0	200.00	19.75	150	5.0

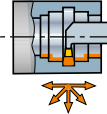
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendrehen

Schraubspannsystem



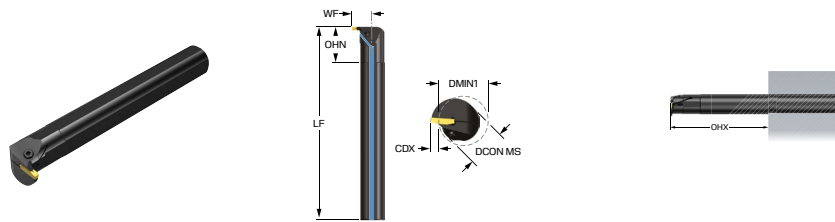
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	BD [inch]	LF [inch]	WF [inch]	CP [lbf/in ²]	TQ [ft]
	C2R-CEA10-LD04GB	D	0.177	0.98	2.500	0.984	0.625		5.905	0.492	2176	2.2
	C2R-CEA10-RD04GB	D	0.177	0.98	2.500	0.984	0.625		5.905	0.492	2176	2.2
	C2R-CEA12-LD05GB	D	0.197	1.26	3.000	1.181	0.750		7.087	0.591	2176	2.2
	C2R-CEA12-LE05GB	E	0.197	1.26	3.000	1.181	0.750		7.087	0.591	2176	2.6
	C2R-CEA12-LG06GB	G	0.236	1.26	3.000	1.181	0.750		7.087	0.600	2176	3.0
	C2R-CEA12-RD05GB	D	0.197	1.26	3.000	1.181	0.750		7.087	0.591	2176	2.2
	C2R-CEA12-RE05GB	E	0.197	1.26	3.000	1.181	0.750		7.087	0.591	2176	2.6
	C2R-CEA12-RG06GB	G	0.236	1.26	3.000	1.181	0.750		7.087	0.600	2176	3.0
	C2R-CEA16-LE07GB	E	0.280	1.26	4.000	1.378	1.000	1.000	7.874	0.785	2176	2.6
	C2R-CEA16-LG07GB	G	0.276	1.26	4.000	1.378	1.000	1.000	7.874	0.778	2176	3.0
	C2R-CEA16-LH07GB	H	0.276	1.26	4.000	1.378	1.000	1.000	7.874	0.758	2176	3.3
	C2R-CEA16-LJ08GB	J	0.315	1.26	4.000	1.378	1.000	1.000	7.874	0.778	2176	3.7
	C2R-CEA16-RE07GB	E	0.280	1.26	4.000	1.378	1.000	1.000	7.874	0.785	2176	2.6
	C2R-CEA16-RG07GB	G	0.276	1.26	4.000	1.378	1.000	1.000	7.874	0.778	2176	3.0
	C2R-CEA16-RH07GB	H	0.276	1.26	4.000	1.378	1.000	1.000	7.874	0.758	2176	3.3
	C2R-CEA16-RJ08GB	J	0.315	1.26	4.000	1.378	1.000	1.000	7.874	0.778	2176	3.7

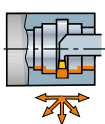
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendreher

Schraubspannsystem



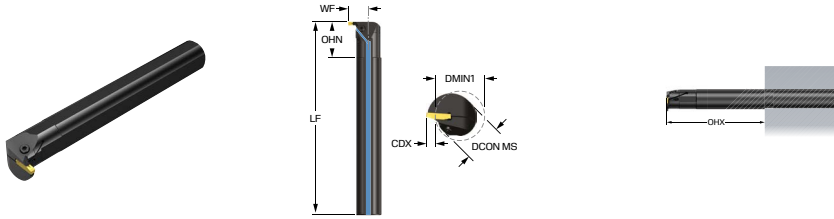
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	H [mm]	BD [mm]	LF [mm]	WF [mm]	CP [bar]
	C2R-CF32-LE09GB	E	9.5	40.0	128.0	45.0	32.00	30.00	32.0	250.00	25.50	150
	C2R-CF32-LG09GB	G	9.0	40.0	128.0	45.0	32.00	30.00	32.0	250.00	25.25	150
	C2R-CF32-LH10GB	H	10.0	40.0	128.0	45.0	32.00	30.00	32.0	250.00	26.50	150
	C2R-CF32-LJ11GB	J	11.0	40.0	128.0	45.0	32.00	30.00	32.0	250.00	27.00	150
	C2R-CF32-RE09GB	E	9.5	40.0	128.0	45.0	32.00	30.00	32.0	250.00	25.50	150
	C2R-CF32-RG09GB	G	9.0	40.0	128.0	45.0	32.00	30.00	32.0	250.00	25.25	150
	C2R-CF32-RH10GB	H	10.0	40.0	128.0	45.0	32.00	30.00	32.0	250.00	26.50	150
	C2R-CF32-RJ11GB	J	11.0	40.0	128.0	45.0	32.00	30.00	32.0	250.00	27.00	150
	C2R-CF40-LG11GB	G	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF40-LH11GB	H	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF40-LJ11GB	J	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF40-LK11GB	K	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF40-RG11GB	G	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF40-RH11GB	H	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF40-RJ11GB	J	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF40-RK11GB	K	11.0	50.0	160.0	55.0	40.00	37.00	40.0	300.00	31.00	150
	C2R-CF50-LH13GB	H	13.0	60.0	200.0	65.0	50.00	47.00		350.00	38.25	150
	C2R-CF50-LJ13GB	J	13.0	60.0	200.0	65.0	50.00	47.00		350.00	38.25	150
	C2R-CF50-LK13GB	K	13.0	60.0	200.0	65.0	50.00	47.00		350.00	38.25	150
	C2R-CF50-RH13GB	H	13.0	60.0	200.0	65.0	50.00	47.00		350.00	38.25	150
	C2R-CF50-RJ13GB	J	13.0	60.0	200.0	65.0	50.00	47.00		350.00	38.25	150
	C2R-CF50-RK13GB	K	13.0	60.0	200.0	65.0	50.00	47.00		350.00	38.25	150

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendrehen

Schraubspannsystem



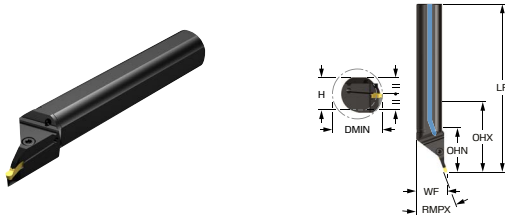
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	H [inch]	BD [inch]	LF [inch]	WF [inch]	CP [lbf/in2]
	C2R-CFA20-LE09GB	E	0.374	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.014	2176
	C2R-CFA20-LG09GB	G	0.354	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.014	2176
	C2R-CFA20-LH10GB	H	0.394	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.053	2176
	C2R-CFA20-LJ11GB	J	0.433	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.073	2176
	C2R-CFA20-RE09GB	E	0.374	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.014	2176
	C2R-CFA20-RG09GB	G	0.354	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.014	2176
	C2R-CFA20-RH10GB	H	0.394	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.053	2176
	C2R-CFA20-RJ11GB	J	0.433	1.57	5.000	1.772	1.250	1.181	1.250	9.842	1.073	2176
	C2R-CFA24-LG11GB	G	0.430	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.189	2176
	C2R-CFA24-LH11GB	H	0.430	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.220	2176
	C2R-CFA24-LJ11GB	J	0.433	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.189	2176
	C2R-CFA24-LK11GB	K	0.430	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.189	2176
	C2R-CFA24-RG11GB	G	0.430	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.189	2176
	C2R-CFA24-RH11GB	H	0.430	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.220	2176
	C2R-CFA24-RJ11GB	J	0.433	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.189	2176
	C2R-CFA24-RK11GB	K	0.430	1.97	6.000	2.165	1.500	1.374	1.500	11.811	1.189	2176
	C2R-CFA32-LH13GB	H	0.512	2.36	8.000	2.559	2.000	1.874		13.780	1.506	2176
	C2R-CFA32-LJ13GB	J	0.512	2.36	8.000	2.559	2.000	1.874		13.780	1.524	2176
	C2R-CFA32-LK13GB	K	0.512	2.36	8.000	2.559	2.000	1.874		13.780	1.524	2176
	C2R-CFA32-RH13GB	H	0.512	2.36	8.000	2.559	2.000	1.874		13.780	1.506	2176
	C2R-CFA32-RJ13GB	J	0.512	2.36	8.000	2.559	2.000	1.874		13.780	1.524	2176
	C2R-CFA32-RK13GB	K	0.512	2.36	8.000	2.559	2.000	1.874		13.780	1.524	2176

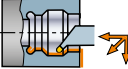
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange zum Profildrehen

Schraubspannsystem

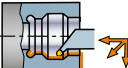


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	H [mm]	BD [mm]	LF [mm]
	C2T-CF40-LX20J25GB	J	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00
	C2T-CF40-LX20L25GB	L	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00
	C2T-CF40-RX20J25GB	J	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00
	C2T-CF40-RX20L25GB	L	25.0	63.5	20.00	160.0	55.0	40.00	37.00	40.0	254.00

R = Rechtsausführung, L = Linksausführung

Zoll (Zoll)

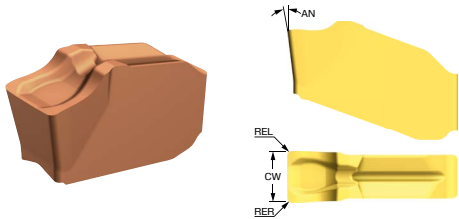
	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	RMPX [deg]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	H [inch]	BD [inch]	LF [inch]
	C2T-CFA24-LX20J25GB	J	0.984	2.52	20.00	6.000	2.165	1.500	1.374	1.500	10.000
	C2T-CFA24-LX20L25GB	L	0.984	2.52	20.00	6.000	2.165	1.500	1.374	1.500	10.000
	C2T-CFA24-RX20J25GB	J	0.984	2.52	20.00	6.000	2.165	1.500	1.374	1.500	10.000
	C2T-CFA24-RX20L25GB	L	0.984	2.52	20.00	6.000	2.165	1.500	1.374	1.500	10.000

R = Rechtsausführung, L = Linksausführung



CoroCut® QD, Wendeschneidplatte zum Abstechen

Neutrale Ausführung

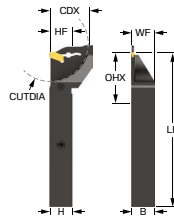


Metrisch (mm)

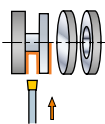
		P				S				K				M				N						
Bestellnummer		1225	1135	1145	4425	1225	1135	1145	H13A	1225	1135	H13A	4425	1225	1135	1145	H13A	1225	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
Schruppen	QD-NE-0200-0003-CH	●	○	○		○	○	●		●	○			○	●	○		●		E	2.00	0.30	0.30	7.0
	QD-NF-0250-0003-CH	●	○	○		○	○	●		●	○			○	●	○		●		F	2.50	0.30	0.30	7.0
	QD-NG-0300-0003-CH	●	○	○	○	○	○	●	○	○	○	○	●	○	●	○	○	○	●	G	3.00	0.30	0.30	7.0
	QD-NH-0400-0003-CH	●	○	○	○	○	○	●	○	○	○	○	●	○	●	○	○	○	●	H	4.00	0.30	0.30	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® QD, Schaftwerkzeug zum Abstechen mit der Y-Achse

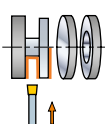


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-LFE20C1616D-Y1	E	20.0	41.0	16.00	16.00	110.00	15.90	16.0
	QD-LFE20C2020D-Y1	E	20.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-LFE26C2020D-Y1	E	26.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-LFF20C2020D-Y1	F	20.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-RFE20C1616D-Y1	E	20.0	41.0	16.00	16.00	110.00	15.90	16.0
	QD-RFE20C2020D-Y1	E	20.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-RFE26C2020D-Y1	E	26.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-RFF20C2020D-Y1	F	20.0	45.0	20.00	20.00	125.00	19.90	20.0

R = Rechtsausführung, L = Linksausführung

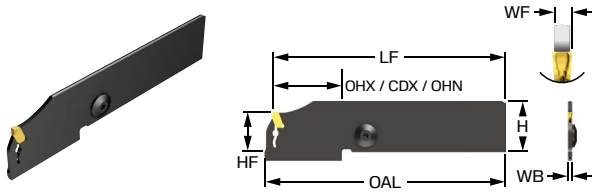
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]
	QD-LFE0800C10D-Y1	E	0.787	1.609	0.625	0.625	4.500	0.621	0.625
	QD-LFE0800C12D-Y1	E	0.787	1.734	0.750	0.750	5.000	0.746	0.750
	QD-LFE1000C12D-Y1	E	1.000	1.734	0.750	0.750	5.000	0.746	0.750
	QD-LFF0800C12D-Y1	F	0.787	1.734	0.750	0.750	5.000	0.746	0.750
	QD-RFE0800C10D-Y1	E	0.787	1.609	0.625	0.625	4.500	0.621	0.625
	QD-RFE0800C12D-Y1	E	0.787	1.734	0.750	0.750	5.000	0.746	0.750
	QD-RFE1000C12D-Y1	E	1.000	1.734	0.750	0.750	5.000	0.746	0.750
	QD-RFF0800C12D-Y1	F	0.787	1.734	0.750	0.750	5.000	0.746	0.750

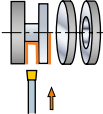
R = Rechtsausführung, L = Linksausführung

CoroCut® QD, Klinge zum Abstechen mit der Y-Achse

Federspannsystem



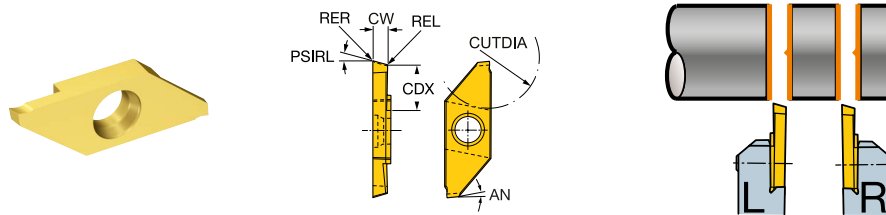
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-NN1G36C21AY1	G	36.0	44.5	25.90	115.00	2.67	21.4
	QD-NN1G45C21AY1	G	45.0	53.5	25.90	115.00	2.67	21.4
	QD-NN1G45C25AY1	G	45.0	53.5	31.90	145.00	2.67	25.0
	QD-NN1G60C25AY1	G	60.0	68.8	31.90	145.00	2.67	25.0
	QD-NN1H45C25AY1	H	45.0	53.5	31.90	145.00	3.67	25.0
	QD-NN1H60C25AY1	H	60.0	68.5	31.90	145.00	3.67	25.0
	QD-NN1J60C25AY1	J	60.0	69.0	31.90	144.50	4.68	25.0
	QD-NN1K60C25AY1	K	60.0	69.0	31.90	144.50	5.68	25.0
	QD-NR1E36C21AY1	E	36.0	44.5	25.90	115.00	1.75	21.4
	QD-NR1E45C21AY1	E	45.0	53.5	25.90	115.00	1.75	21.4
	QD-NR1E45C25AY1	E	45.0	53.5	31.90	145.00	1.75	25.0
	QD-NR1E60C25AY1	E	60.0	68.5	31.90	145.00	1.75	25.0
	QD-NR1F36C21AY1	F	36.0	44.5	25.90	115.00	2.25	21.4
	QD-NR1F45C21AY1	F	45.0	53.5	25.90	115.00	2.25	21.4
	QD-NR1F45C25AY1	F	45.0	53.5	31.90	145.00	2.25	25.0
	QD-NR1F60C25AY1	F	60.0	68.5	31.90	145.00	2.25	25.0

SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® XS, Wendeschneidplatte zum Abstechen

R = Rechtsausführung, L = Linksausführung



Metrisch (mm)

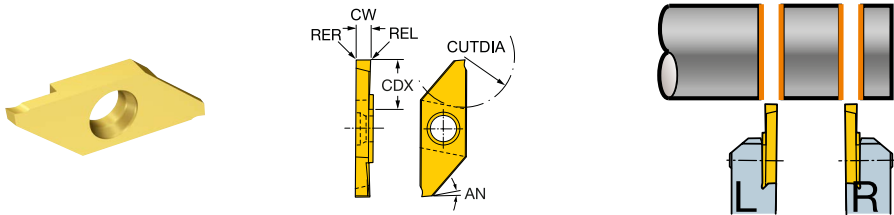
				SSC	CW [mm]	REL [mm]	RER [mm]	PSIRL [deg]	AN [deg]
	Bestellnummer	1205	1205						
Fertigbearbeitung	MACL 3 070-L	●	●	3	0.70	0.05	0.05	15.0	6.0
	MACL 3 100-L	●	●	3	1.00	0.05	0.05	15.0	6.0
	MACL 3 150-L	●	●	3	1.50	0.05	0.05	15.0	6.0
	MACL 3 200-L	●	●	3	2.00	0.05	0.05	15.0	6.0
	MACR 3 070-L	●	●	3	0.70	0.05	0.05	15.0	6.0
	MACR 3 100-L	●	●	3	1.00	0.05	0.05	15.0	6.0
	MACR 3 150-L	●	●	3	1.50	0.05	0.05	15.0	6.0
	MACR 3 200-L	●	●	3	2.00	0.05	0.05	15.0	6.0

● = Erste Wahl ○ = Gute Wahl



CoroCut® XS, Wendeschneidplatte zum Abstechen

R = Rechtsausführung, L = Linksausführung



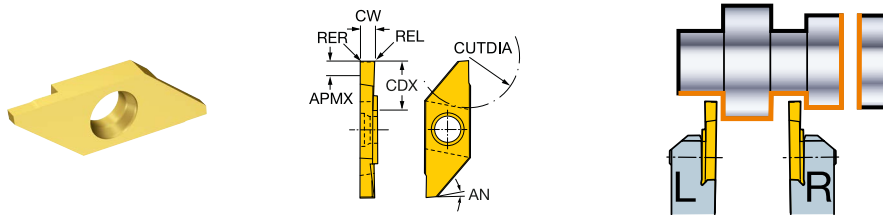
Metrisch (mm)

		S	M	N					
Fertigbearbeitung	Bestellnummer	1205	1205	1205	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
	MACL 3 070-N	●	●	●	3	0.70	0.05	0.05	6.0
	MACL 3 100-N	●	●	●	3	1.00	0.05	0.05	6.0
	MACL 3 150-N	●	●	●	3	1.50	0.05	0.05	6.0
	MACL 3 200-N	●	●	●	3	2.00	0.05	0.05	6.0
	MACR 3 070-N	●	●	●	3	0.70	0.05	0.05	6.0
	MACR 3 100-N	●	●	●	3	1.00	0.05	0.05	6.0
	MACR 3 150-N	●	●	●	3	1.50	0.05	0.05	6.0
	MACR 3 200-N	●	●	●	3	2.00	0.05	0.05	6.0
		S	M	N					

● = Erste Wahl ○ = Gute Wahl

CoroCut® XS, Wendeschneidplatte zum Abstechen

R = Rechtsausführung, L = Linksausführung



Metrisch (mm)

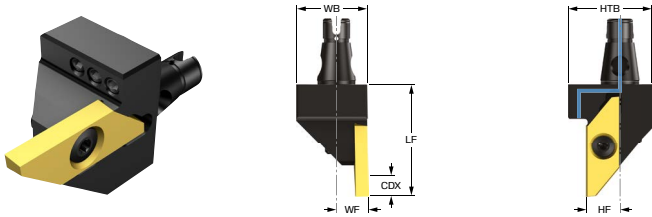
		S	M	N						
Fertigbearbeitung	Bestellnummer	1205	1205	1205	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]
	MACL 3 100-T	●	●	●	3	1.00	0.05	0.05	1.5	6.0
	MACL 3 150-T	●	●	●	3	1.50	0.05	0.05	1.5	6.0
	MACL 3 200-T	●	●	●	3	2.00	0.05	0.05	3.0	6.0
	MACL 3 250-T	●	●	●	3	2.50	0.05	0.05	3.0	6.0
	MACR 3 100-T	●	●	●	3	1.00	0.05	0.05	1.5	6.0
	MACR 3 150-T	●	●	●	3	1.50	0.05	0.05	1.5	6.0
	MACR 3 200-T	●	●	●	3	2.00	0.05	0.05	3.0	6.0
	MACR 3 250-T	●	●	●	3	2.50	0.05	0.05	3.0	6.0
		S	M	N						

● = Erste Wahl ○ = Gute Wahl



CoroCut® XS, QS™ Micro-Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem



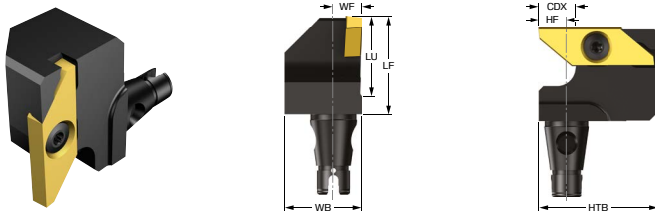
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
QSM12-SMALL-3A	3	8.5	28.0	28.0	16.0	28.00	6.00	6.0	1.2
QSM12-SMALR-3A	3	8.5	28.0	28.0	16.0	28.00	6.00	6.0	1.2
QSM16-SMALL-3A	3	8.5	28.0		18.0	28.00	8.00	8.0	1.2
QSM16-SMALR-3A	3	8.5	28.0		18.0	28.00	8.00	8.0	1.2

R = Rechtsausführung, L = Linksausführung

CoroCut® XS, QS™ Micro Schneidkopf zum Abstechen und Einstechen mit der Y-Achse

Präzisionsbearbeitung - Abstechen und Einstechen



Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	LU [mm]	OHX [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
QSM12-SMALR-3B-Y	3	8.5	15.00	20.0	26.0	20.00	6.00	6.0	1.2
QSM16-SMALR-3B-Y	3	8.5	20.00	25.0	26.0	25.00	8.00	8.0	1.2

R = Rechtsausführung, L = Linksausführung



Erfahren Sie mehr über
CoroMill® MS20:
sandvik.coromant.com/coromillms20



CoroMill® MS20

Eckfräsen neu definiert

CoroMill® MS20 zeichnet sich durch einen robusten Fräserkörper und eine zuverlässige Schnittstelle aus, die unter Verwendung modernster Fertigungstechnologien und unter Berücksichtigung der Anforderungen unserer Kunden sorgfältig hergestellt wurden.

Anwendung

- Echte 90-Grad beim wiederholten Eckfräsen, Planfräsen, Taschenfräsen, Eckenbearbeitung, Schrägeintauchen, spiralförmigen Schrägeintauchen, Vollnutfräsen und Tauchfräsen
- Für Schrupp- und Schlichtbearbeitungen



ISO-Anwendungsbereiche

Merkmale und Vorteile

- Sichere Bearbeitung dank der hohen Wiederholbarkeit und Vorhersagbarkeit, die eine unbemannte Bearbeitung ermöglichen
- Die robuste und zuverlässige Schnittstelle ermöglicht eine sichere und störungsfreie Bearbeitung
- Hervorragende Maßkontrolle und Oberflächengüte auf höchstem Niveau, dank der hohen Genauigkeit des Konzepts
- Geringer Werkzeugverbrauch bedeutet höhere Kosteneffizienz und nachhaltigere betriebliche Bearbeitungsbedingungen

Fräserkörper für höchste Zuverlässigkeit

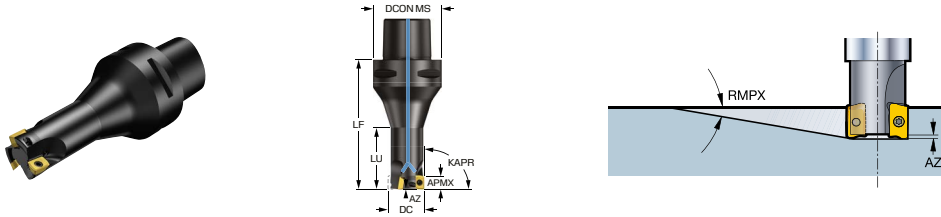
Diese Lösung wurde für sicheres und vorhersagbares Eckfräsen entwickelt und gewährleistet eine stabile Leistung auch im unbemannten Betrieb.

Die robuste Schnittstelle, das offene Taschendesign und die optimierte Spansteuerung reduzieren die Belastung und Vibration der Wendeplatte und sorgen damit für eine längere Standzeit, eine hervorragende Oberflächengüte und eine gleichbleibende Maßgenauigkeit.



CoroMill® MS20, Fräser zum Eckfräsen

Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

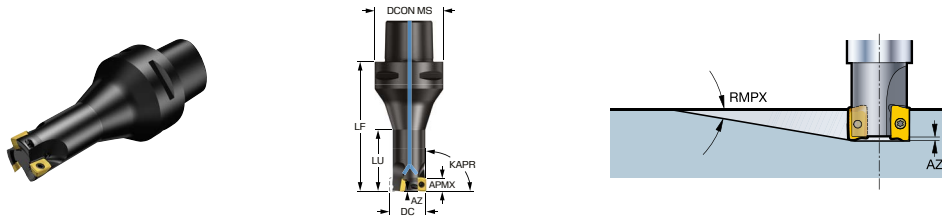
AZ [mm]	KAPR [deg]
1.0	90.0

Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	BD [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016C3-10L	16.00	9.0	7.70	3	32.00	15.4	50.00	25.00	1.6	42900
MS20-R016C4-10L	16.00	9.0	7.70	3	40.00	15.4	60.00	25.00	1.6	39000
MS20-R020C3-10M	20.00	9.0	4.90	3	32.00	19.2	50.00	25.00	1.6	35800
MS20-R020C4-10L	20.00	9.0	4.90	3	40.00	19.2	60.00	25.00	1.6	35800
MS20-R020C5-10M	20.00	9.0	4.90	3	50.00	19.2	95.00	40.00	1.6	28000
MS20-R020C6-10M	20.00	9.0	4.90	3	63.00	19.2	110.00	40.00	1.6	20000
MS20-R025C3-10M	25.00	9.0	3.30	3	32.00	23.9	50.00	32.00	1.6	30500
MS20-R025C4-10M	25.00	9.0	3.30	3	40.00	23.9	60.00	32.00	1.6	30500
MS20-R025C5-10M	25.00	9.0	3.30	3	50.00	23.9	95.00	45.00	1.6	28000
MS20-R025C6-10M	25.00	9.0	3.30	3	63.00	23.9	110.00	45.00	1.6	20000
MS20-R032C3-10L	32.00	9.0	2.20	3	32.00	30.7	55.00	37.00	1.6	25900
MS20-R032C3-10M	32.00	9.0	2.20	3	32.00	30.7	55.00	37.00	1.6	25900
MS20-R032C4-10M	32.00	9.0	2.20	3	40.00	30.7	70.00	40.00	1.6	25900
MS20-R032C5-10M	32.00	9.0	2.20	3	50.00	30.7	70.00	40.00	1.6	25900
MS20-R032C5-10M095	32.00	9.0	2.20	3	50.00	30.7	95.00	50.00	1.6	25900
MS20-R032C6-10M	32.00	9.0	2.20	3	63.00	30.7	80.00	40.00	1.6	20000
MS20-R032C6-10M110	32.00	9.0	2.20	3	63.00	30.7	110.00	50.00	1.6	20000
MS20-R036C3-10M	36.00	9.0	1.90	3	32.00	34.6	40.00		1.6	24100
MS20-R036C3-10M075	36.00	9.0	1.90	3	32.00	34.6	75.00		1.6	24100
MS20-R040C4-10H	40.00	9.0	1.60	3	40.00	38.5	75.00	52.00	1.6	22600
MS20-R040C4-10M	40.00	9.0	1.60	3	40.00	38.5	75.00	52.00	1.6	22600
MS20-R040C5-10H	40.00	9.0	1.60	3	50.00	38.5	75.00	50.00	1.6	22600
MS20-R040C5-10M	40.00	9.0	1.60	3	50.00	38.5	75.00	50.00	1.6	22600
MS20-R040C6-10M	40.00	9.0	1.60	3	63.00	38.5	80.00	50.00	1.6	20000
MS20-R044C4-10M	44.00	9.0	1.50	3	40.00	42.5	50.00		1.6	21300
MS20-R044C4-10M080	44.00	9.0	1.40	3	40.00	42.5	80.00		1.6	21300
MS20-R050C5-10M	50.00	9.0	1.20	3	50.00	48.5	70.00	47.00	1.6	19800
MS20-R050C6-10M	50.00	9.0	1.20	3	63.00	48.5	80.00	50.00	1.6	19800
MS20-R054C5-10M	54.00	9.0	1.10	3	50.00	52.5	50.00		1.6	18900
MS20-R054C5-10M080	54.00	9.0	1.10	3	50.00	52.5	80.00		1.6	18900
MS20-R063C5-10M	63.00	9.0	0.90	3	50.00	61.4	50.00		1.6	17300
MS20-R063C6-10M	63.00	9.0	0.90	3	63.00	61.4	80.00	54.00	1.6	17300
MS20-R066C6-10M	66.00	9.0	0.80	3	63.00	64.4	50.00		1.6	16900
MS20-R066C6-10M080	66.00	9.0	0.80	3	63.00	64.4	80.00		1.6	16900

CoroMill® MS20, Fräser zum Eckfräsen

Coromant Capto® - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

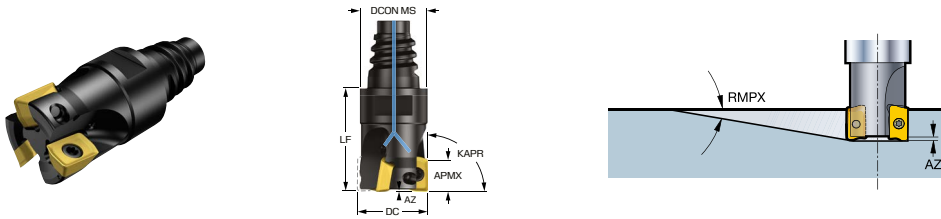
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Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	BD [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R080C6-10M	80.00	9.0	0.70	3	63.00	78.3	50.00		1.6	15200

CoroMill® MS20, Fräser zum Eckfräsen

Coromant EH - Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

AZ [mm]	KAPR [deg]
1.0	90.0

Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	BD [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016EH16-10L	16.00	9.0	7.70	1	15.50	15.4	25.00	15.50	1.6	42900
MS20-R018EH16-10L	18.00	9.0	6.20	1	15.50	17.4	25.00		1.6	38900
MS20-R020EH20-10L	20.00	9.0	4.90	1	19.30	19.2	30.00	19.20	1.6	35800
MS20-R020EH20-10M	20.00	9.0	4.90	1	19.30	19.2	30.00	19.20	1.6	35800
MS20-R022EH20-10L	22.00	9.0	4.20	1	19.30	21.1	30.00		1.6	33400
MS20-R022EH20-10M	22.00	9.0	4.20	1	19.30	21.1	30.00		1.6	33400
MS20-R025EH25-10H	25.00	9.0	3.30	1	24.20	23.9	30.00	18.70	1.6	30500
MS20-R025EH25-10L	25.00	9.0	3.30	1	24.20	23.9	30.00	18.70	1.6	30500
MS20-R025EH25-10M	25.00	9.0	3.30	1	24.20	23.9	30.00	18.70	1.6	30500
MS20-R028EH25-10M	28.00	9.0	2.80	1	24.20	26.7	30.00		1.6	28300
MS20-R032EH25-10H	32.00	9.0	2.20	1	24.20	30.7	30.00		1.6	25900
MS20-R032EH25-10L	32.00	9.0	2.20	1	24.20	30.7	30.00		1.6	25900
MS20-R032EH25-10M	32.00	9.0	2.20	1	24.20	30.7	30.00		1.6	25900

Gemeinsame Datenwerte

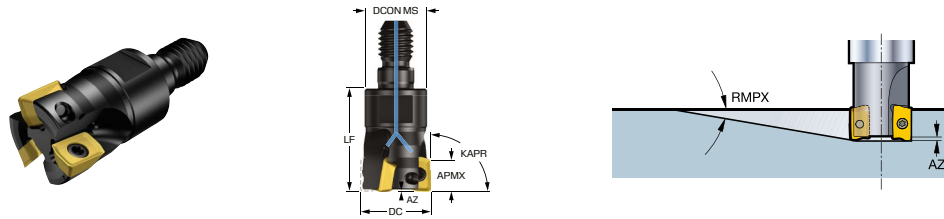
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Zoll (Zoll)

Bestellnummer	DC [inch]	APMX [inch]	RMPX [deg]	CNSC	DCON _{MS} [inch]	BD [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS20-AR016EH16-10L	0.625	0.354	7.80	1	0.610	0.602	1.000	0.625	1.2	43200
MS20-AR019EH20-10L	0.750	0.354	5.40	1	0.728	0.724	1.250	0.824	1.2	37200
MS20-AR019EH20-10M	0.750	0.354	5.40	1	0.728	0.724	1.250	0.824	1.2	37200
MS20-AR025EH25-10H	1.000	0.354	3.20	1	0.965	0.957	1.250	0.800	1.2	30200
MS20-AR025EH25-10M	1.000	0.354	3.20	1	0.965	0.957	1.250	0.800	1.2	30200
MS20-AR032EH25-10H	1.250	0.354	2.20	1	0.965	1.201	1.250		1.2	26000
MS20-AR032EH25-10M	1.250	0.354	2.20	1	0.965	1.201	1.250		1.2	26000

CoroMill® MS20, Fräser zum Eckfräsen

MSSC - Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

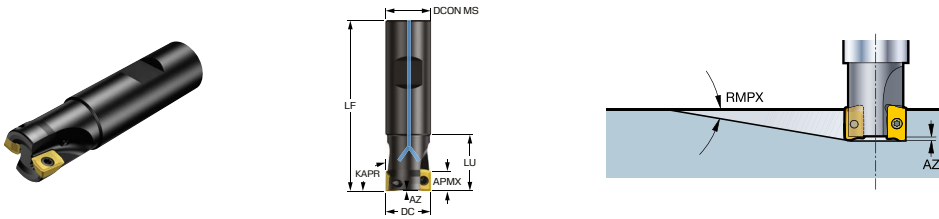
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Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	BD [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016T08-10L	16.00	9.0	7.70	1	12.80	15.4	25.00	1.6	12700
MS20-R020T10-10L	20.00	9.0	4.90	1	17.80	19.2	30.00	1.6	12700
MS20-R020T10-10M	20.00	9.0	4.90	1	17.80	19.2	30.00	1.6	12700
MS20-R025T12-10M	25.00	9.0	3.30	1	20.80	23.9	35.00	1.6	12700
MS20-R032T16-10M	32.00	9.0	2.20	1	28.80	30.7	40.00	1.6	12700

CoroMill® MS20, Fräser zum Eckfräsen

Weldonschaft - Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

AZ [mm]	KAPR [deg]
1.0	90.0

Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	BD [mm]	LB [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]	STDLET
MS20-R016B16-10L	16.00	9.0	7.70	1	16.00	15.4		76.00		1.6	42900	WE
MS20-R020B20-10L	20.00	9.0	4.90	1	20.00	19.2		80.00	25.00	1.6	35800	WE
MS20-R020B20-10M	20.00	9.0	4.90	1	20.00	19.2		80.00	25.00	1.6	35800	WE
MS20-R025B25-10H	25.00	9.0	3.30	1	25.00	23.9		92.00		1.6	30500	WE
MS20-R025B25-10L	25.00	9.0	3.30	1	25.00	23.9		92.00	32.00	1.6	30500	WE
MS20-R025B25-10M	25.00	9.0	3.30	1	25.00	23.9		92.00	32.00	1.6	30500	WE
MS20-R032B32-10H	32.00	9.0	2.20	1	32.00	30.7		105.00	40.00	1.6	25900	WE
MS20-R032B32-10M	32.00	9.0	2.20	1	32.00	30.7		105.00	40.00	1.6	25900	WE
MS20-R040B32-10H	40.00	9.0	1.60	1	32.00	38.5	30.0	105.00		1.6	22600	WE
MS20-R040B32-10M	40.00	9.0	1.60	1	32.00	38.5	30.0	105.00		1.6	22600	WE

Gemeinsame Datenwerte

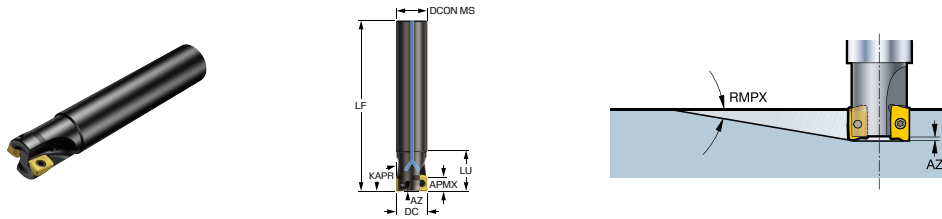
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Zoll (Zoll)

Bestellnummer	DC [inch]	APMX [inch]	RMPX [deg]	CNSC	DCON _{MS} [inch]	BD [inch]	LB [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]	STDLET
MS20-AR016M19-10L	0.625	0.354	7.80	1	0.750	0.602		3.280	1.000	1.2	43200	WE
MS20-AR019M19-10L	0.750	0.354	5.40	1	0.750	0.724		3.280	1.000	1.2	37200	WE
MS20-AR019M19-10M	0.750	0.354	5.40	1	0.750	0.724		3.280	1.000	1.2	37200	WE
MS20-AR025M19-10H	1.000	0.354	3.20	1	0.750	0.957	1.000	3.500		1.2	30200	WE
MS20-AR025M19-10L	1.000	0.354	3.20	1	0.750	0.957	1.000	3.500		1.2	30200	WE
MS20-AR025M19-10M	1.000	0.354	3.20	1	0.750	0.957	1.000	3.500		1.2	30200	WE
MS20-AR025M25-10H	1.000	0.354	3.20	1	1.000	0.957		3.750	1.250	1.2	30200	WE
MS20-AR025M25-10L	1.000	0.354	3.20	1	1.000	0.957		3.750	1.250	1.2	30200	WE
MS20-AR025M25-10M	1.000	0.354	3.20	1	1.000	0.957		3.750	1.250	1.2	30200	WE
MS20-AR032M32-10H	1.250	0.354	2.20	1	1.250	1.201		3.750	1.350	1.2	26000	WE
MS20-AR032M32-10M	1.250	0.354	2.20	1	1.250	1.201		3.750	1.350	1.2	26000	WE
MS20-AR038M32-10H	1.500	0.354	1.70	1	1.250	1.441	1.200	4.000		1.2	23200	WE
MS20-AR038M32-10M	1.500	0.354	1.70	1	1.250	1.441	1.200	4.000		1.2	23200	WE

CoroMill® MS20, Fräser zum Eckfräsen

Zylinderschaft - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

AZ [mm]	KAPR [deg]
1.0	90.0

Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	BD [mm]	LB [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS20-R016A16-10L	16.00	9.0	7.70	1	16.00	15.4		100.00	25.00	1.6	42900
MS20-R016A16L-10L	16.00	9.0	7.70	1	16.00	15.4		145.00	25.00	1.6	22300
MS20-R018A16L-10L	18.00	9.0	6.20	1	16.00	17.4	25.0	145.00		1.6	24800
MS20-R020A20-10L	20.00	9.0	4.90	1	20.00	19.2		110.00	25.00	1.6	35800
MS20-R020A20-10M	20.00	9.0	4.90	1	20.00	19.2		110.00	25.00	1.6	35800
MS20-R020A20L-10L	20.00	9.0	4.90	1	20.00	19.2		170.00	40.00	1.6	18600
MS20-R022A20L-10L	22.00	9.0	4.20	1	20.00	21.1	30.0	170.00		1.6	20200
MS20-R025A25-10H	25.00	9.0	3.30	1	25.00	23.9		120.00	32.00	1.6	30500
MS20-R025A25-10L	25.00	9.0	3.30	1	25.00	23.9		120.00	32.00	1.6	30500
MS20-R025A25-10M	25.00	9.0	3.30	1	25.00	23.9		120.00	32.00	1.6	30500
MS20-R025A25L-10L	25.00	9.0	3.30	1	25.00	23.9		210.00	50.00	1.6	14300
MS20-R030A25L-10L	30.00	9.0	2.50	1	25.00	28.7	30.0	210.00		1.6	15300
MS20-R032A32-10H	32.00	9.0	2.20	1	32.00	30.7		130.00	40.00	1.6	25900
MS20-R032A32-10L	32.00	9.0	2.20	1	32.00	30.7		130.00	40.00	1.6	25900
MS20-R032A32-10M	32.00	9.0	2.20	1	32.00	30.7		130.00	40.00	1.6	25900
MS20-R032A32L-10L	32.00	9.0	2.20	1	32.00	30.7		250.00	65.00	1.6	11800
MS20-R040A32-10H	40.00	9.0	1.60	1	32.00	38.5	30.0	170.00		1.6	22600
MS20-R040A32-10L	40.00	9.0	1.60	1	32.00	38.5	30.0	170.00		1.6	22600
MS20-R040A32-10M	40.00	9.0	1.60	1	32.00	38.5	30.0	170.00		1.6	22600
MS20-R040A32L-10L	40.00	9.0	1.60	1	32.00	38.5	33.0	250.00		1.6	12800

Gemeinsame Datenwerte

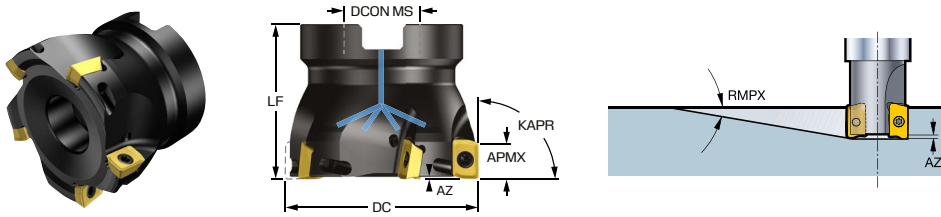
AZ [inch]	KAPR [deg]
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Zoll (Zoll)

Bestellnummer	DC [inch]	APMX [inch]	RMPX [deg]	CNSC	DCON _{MS} [inch]	BD [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS20-AR016O16L-10L	0.625	0.354	7.80	1	0.625	0.602	5.625	1.000	1.2	23100
MS20-AR019O19L-10L	0.750	0.354	5.40	1	0.750	0.724	6.500	1.250	1.2	19100
MS20-AR025O25L-10L	1.000	0.354	3.20	1	1.000	0.957	8.000	2.000	1.2	16100
MS20-AR025O25L-10M	1.000	0.354	3.20	1	1.000	0.957	8.000	2.000	1.2	16100

CoroMill® MS20, Fräser zum Eckfräsen

Fräsdorn - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

AZ [mm]	KAPR [deg]
1.0	90.0

Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	DHUB [mm]	BD [mm]	LB [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]	STDLET
MS20-R040Q16-10H	40.00	9.0	1.60	1	16.00	34.00	38.5	35.0	35.00	1.6	22600	A
MS20-R040Q16-10M	40.00	9.0	1.60	1	16.00	34.00	38.5	35.0	35.00	1.6	22600	A
MS20-R044Q16-10M	44.00	9.0	1.40	1	16.00	34.00	42.6	35.0	35.00	1.6	21300	A
MS20-R050Q22-10H	50.00	9.0	1.20	1	22.00	42.00	48.5	40.0	40.00	1.6	19800	A
MS20-R050Q22-10M	50.00	9.0	1.20	1	22.00	42.00	48.5	40.0	40.00	1.6	19800	A
MS20-R054Q22-10M	54.00	9.0	1.10	1	22.00	42.00	52.5	40.0	40.00	1.6	18900	A
MS20-R063Q22-10H	63.00	9.0	0.90	1	22.00	42.00	61.4	40.0	40.00	1.6	17300	A
MS20-R063Q22-10M	63.00	9.0	0.90	1	22.00	42.00	61.4	40.0	40.00	1.6	17300	A
MS20-R066Q22-10M	66.00	9.0	0.80	1	22.00	42.00	64.4	40.0	40.00	1.6	16900	A
MS20-R080Q27-10H	80.00	9.0	0.70	1	27.00	51.00	78.3		45.00	1.6	15200	A
MS20-R080Q27-10M	80.00	9.0	0.70	1	27.00	51.00	78.3		45.00	1.6	15200	A
MS20-R084Q27-10M	84.00	9.0	0.60	1	27.00	51.00	82.3		45.00	1.6	14800	A

Gemeinsame Datenwerte

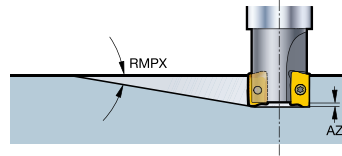
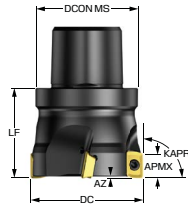
AZ [inch]	KAPR [deg]
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Zoll (Zoll)

Bestellnummer	DC [inch]	APMX [inch]	RMPX [deg]	CNSC	DCON _{MS} [inch]	DHUB [inch]	BD [inch]	LB [inch]	LF [inch]	TQ [ft]	RPMX [1/min]	STDLET
MS20-AR038R19-10H	1.500	0.354	1.70	1	0.750	1.417	1.441	1.400	1.400	1.2	23200	A
MS20-AR038R19-10M	1.500	0.354	1.70	1	0.750	1.417	1.441	1.400	1.400	1.2	23200	A
MS20-AR051R19-10H	2.000	0.354	1.20	1	0.750	1.654	1.941	1.600	1.600	1.2	19600	A
MS20-AR051R19-10M	2.000	0.354	1.20	1	0.750	1.654	1.941	1.600	1.600	1.2	19600	A
MS20-AR063R19-10H	2.500	0.354	0.90	1	0.750	1.654	2.437	1.600	1.600	1.2	17300	A
MS20-AR063R19-10M	2.500	0.354	0.90	1	0.750	1.654	2.437	1.600	1.600	1.2	17300	A
MS20-AR076R25-10H	3.000	0.354	0.70	1	1.000	2.008	2.933	1.750	1.750	1.2	15600	A
MS20-AR076R25-10M	3.000	0.354	0.70	1	1.000	2.008	2.933	1.750	1.750	1.2	15600	A
MS20-AR080JR25.4-10H	3.150	0.354	0.70	1	1.000	2.008	3.083	1.969	1.969	1.2	15200	
MS20-AR080JR25.4-10L	3.150	0.354	0.70	1	1.000	2.008	3.083	1.969	1.969	1.2	15200	
MS20-AR080JR25.4-10M	3.150	0.354	0.70	1	1.000	2.008	3.083	1.969	1.969	1.2	15200	

CoroMill® MS20, Fräser zum Eckfräsen

Coromant Capto® - Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

AZ [mm]	KAPR [deg]
1.0	90.0

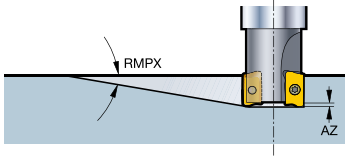
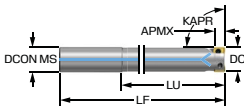
Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	BD [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]
MS20-R044C4T-10M	44.00	9.0	1.40	3	40.00	48.5	35.00	1.6	21300
MS20-R054C5T-10M	54.00	9.0	1.10	3	50.00	52.5	35.00	1.6	18900



CoroMill® MS20, Silent Tools™ Fräser zum Eckfräsen

Zylinderschaft - innere Kühlschmierstoffzufuhr



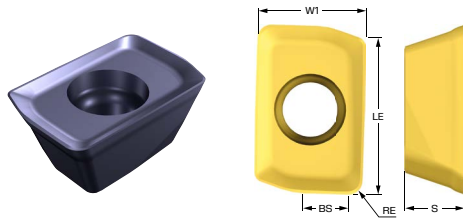
Gemeinsame Datenwerte

AZ [mm]	KAPR [deg]
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Metrisch (mm)

	Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
NEU	MS20D-R020A20-10L	20.00	9.0	4.90	1	20.00	171.00	120.00	1.6	20000
NEU	MS20D-R020A20-10M	20.00	9.0	4.90	1	20.00	171.00	120.00	1.6	20000
NEU	MS20D-R025A25-10H	25.00	9.0	3.30	1	25.00	208.00	150.00	1.6	20000
NEU	MS20D-R025A25-10L	25.00	9.0	3.30	1	25.00	208.00	150.00	1.6	20000
NEU	MS20D-R025A25-10M	25.00	9.0	3.30	1	25.00	208.00	150.00	1.6	20000
NEU	MS20D-R032A32-10H	32.00	9.0	2.20	1	32.00	254.00	192.00	1.6	15000
NEU	MS20D-R032A32-10L	32.00	9.0	2.20	1	32.00	254.00	192.00	1.6	15000
NEU	MS20D-R032A32-10M	32.00	9.0	2.20	1	32.00	254.00	192.00	1.6	15000

CoroMill® MS20, Wendeschneidplatte zum Fräsen

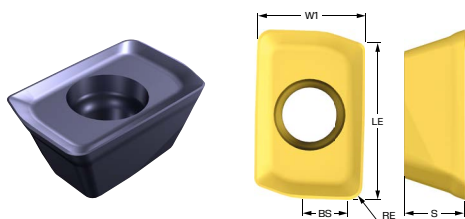


Metrisch (mm)

			P								S				H	K	M															
Bestellnummer			530	4340	4330	1230	1010	1040	2040	S30T	S40T	1230	1040	2040	530	1010	4340	4330	1010	S30T	530	4340	S40T	1230	1040	2040	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	
Mittel M20	NEU	MS20-10T302M-M20							●			○								○					●		10	3.60	1.2	0.2	6.7	
	NEU	MS20-10T304M-M20				●					○													○			10	3.60	1.2	0.4	6.7	
	NEU	MS20-10T308M-M20	○	○	○	●	○	○	○	●	○	○	○	○	○	●	○	○	○	○	○	○	○	○	○	●	○	10	3.60	1.2	0.8	6.7
		MS20-10T312M-M20							●			○									○					●		10	3.60	1.2	1.2	6.7
	NEU	MS20-10T316M-M20							●	○		○	○								○			○		●	○	10	3.60	1.2	1.6	6.7
	NEU	MS20-10T320M-M20							●			○									○					●		10	3.60	1.2	2.0	6.7
	NEU	MS20-10T324M-M20							●			○									○					●		10	3.60	1.0	2.4	6.7
	NEU	MS20-10T331M-M20							●	○		○	○								○			○		●	○	10	3.60	0.2	3.1	6.7
			P								S				H	K	M															

● = Erste Wahl ○ = Gute Wahl

CoroMill® MS20, Wendeschneidplatte zum Fräsen

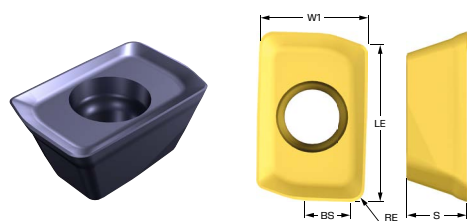


Metrisch (mm)

			P								S					H	K	M																													
			Bestellnummer																530	4340	4330	1230	1010	1040	2040	S30T	S40T	1230	1040	2040	530	1010	4340	4330	1010	S30T	4340	S40T	1230	1040	2040	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]
Mittel	M30	NEU	MS20-10T302M-M30		○		●										○																			10	3.60	1.2	0.2	6.7	9.1						
		NEU	MS20-10T304M-M30	○	○	○	●											○	○																10	3.60	1.2	0.4	6.7	9.1							
		NEU	MS20-10T308M-M30	○	○	○	●	○							●	○	○			○	○	○													10	3.60	1.2	0.8	6.7	9.1							
		NEU	MS20-10T312M-M30		○		●	○								●	○	○		○															10	3.60	1.2	1.2	6.7	9.1							
		NEU	MS20-10T316M-M30		○		●	○								●	○	○		○															10	3.60	1.2	1.6	6.7	9.1							
		NEU	MS20-10T320M-M30			○		●	○	○						●	○	○		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	10	3.60	1.2	2.0	6.7	9.1						
		NEU	MS20-10T324M-M30			○		●		○							○				○		○		○	○	○	○	○	○	○	○	○	○	10	3.60	1.0	2.4	6.7	9.1							
		NEU	MS20-10T331M-M30			○		●	○	○	○	○	○	○			○	○		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	10	3.60	0.2	3.1	6.7	9.1							

● = Erste Wahl ○ = Gute Wahl

CoroMill® MS20, Wendeschneidplatte zum Fräsen

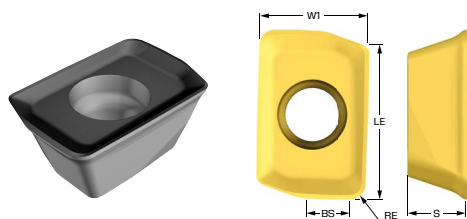


Metrisch (mm)

		P					K										
		Bestellnummer					SSC	S	BS	RE	W1	LE	APMX	KRINS	HAND		
		4340	4330	1230	4340	4330		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[deg]			
Schwer	M50	NEU	MS20-10T308M-M50	●	○	○	○	○	10	3.60	1.2	0.8	6.7	9.1	9.0	90.00	rechts
		NEU	MS20-10T316M-M50	●	○	○	○	○	10	3.60	1.2	1.6	6.7	9.1	9.0	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® MS20, Wendeschneidplatte zum Fräsen



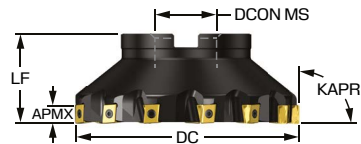
Metrisch (mm)

		S				M														
		Bestellnummer																		
		S30T	S40T	1040	2040	S30T	S40T	1040	2040	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND		
Leicht	L50	NEU	MS20-10T304E-L50	●					○											
		NEU	MS20-10T308E-L50	●	○	○	○	○	○	●	○	10	3.60	1.2	0.8	6.7	9.1	9.0	90.00	rechts
		NEU	MS20-10T316E-L50	●	○	○	○	○	○	●	○	10	3.60	1.2	1.6	6.7	9.1	9.0	90.00	rechts
		NEU	MS20-10T324E-L50	●		○		○		●		10	3.60	1.0	2.4	6.7	9.1	9.0	90.00	rechts
		NEU	MS20-10T331E-L50	●	○	○	○	○	○	●	○	10	3.60	0.2	3.1	6.7	9.1	9.0	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® MS40, tangentialer Eckfräser

Fräsdorn - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

KAPR
[deg]

90.0

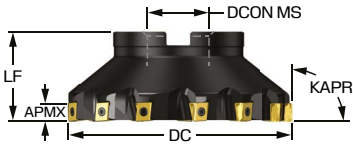
Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	CNSC	DCON _{MS} [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]	STDLET	DBC [mm]
MS40-R040Q16-09H	40.00	8.0	1	16.00	40.00	40.00	1.4	7400	A	
MS40-R040Q16-09M	40.00	8.0	1	16.00	40.00	40.00	1.4	7400	A	
MS40-R040Q16-13H	40.00	12.0	1	16.00	40.00	40.00	3.0	11700	A	
MS40-R040Q16-13M	40.00	12.0	1	16.00	40.00	40.00	3.0	11700	A	
MS40-R050Q22-09H	50.00	8.0	1	22.00	40.00	40.00	1.4	6600	A	
MS40-R050Q22-09M	50.00	8.0	1	22.00	40.00	40.00	1.4	6600	A	
MS40-R050Q22-13H	50.00	12.0	1	22.00	40.00	40.00	3.0	10500	A	
MS40-R050Q22-13M	50.00	12.0	1	22.00	40.00	40.00	3.0	10500	A	
MS40-R063Q22-09M	63.00	8.0	1	22.00	40.00	40.00	1.4	5900	A	
MS40-R063Q22-13H	63.00	12.0	1	22.00	40.00	40.00	3.0	9300	A	
MS40-R063Q22-13M	63.00	12.0	1	22.00	40.00	40.00	3.0	9300	A	
MS40-R080Q27-13H	80.00	12.0	1	27.00	50.00	50.00	3.0	8300	A	
MS40-R080Q27-13M	80.00	12.0	1	27.00	50.00	50.00	3.0	8300	A	
MS40-R100Q32-13H	100.00	12.0	1	32.00	50.00	50.00	3.0	7400	A	
MS40-R100Q32-13M	100.00	12.0	1	32.00	50.00	50.00	3.0	7400	A	
MS40-R125Q40-13H	125.00	12.0	1	40.00	63.00	63.00	3.0	6600	B	
MS40-R125Q40-13M	125.00	12.0	1	40.00	63.00	63.00	3.0	6600	B	
MS40-R160Q40-13M	160.00	12.0	0	40.00	63.00	63.00	3.0	5800	C	66.7



CoroMill® MS40, tangentialer Eckfräser

Fräsdorn - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

KAPR
[deg]
90.0

Zoll (Zoll)

Bestellnummer	DC [inch]	APMX [inch]	CNSC	DCON _{MS} [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]	STDLET	DBC [inch]
MS40-AR038R19-09M	1.500	0.315	1	0.750	1.575	1.575	1.0	7500	A	
MS40-AR051R19-09M	2.000	0.315	1	0.750	1.575	1.575	1.0	6500	A	
MS40-AR051R19-13M	2.000	0.472	1	0.750	1.575	1.575	2.2	10400	A	
MS40-AR063R25-13M	2.500	0.472	1	1.000	1.625	1.625	2.2	9300	A	
MS40-AR076R25-13M	3.000	0.472	1	1.000	1.969	1.969	2.2	8500	A	
MS40-AR102R38-13M	4.000	0.472	1	1.500	2.480	2.480	2.2	7300	A	
MS40-AR127R38-13M	5.000	0.472	1	1.500	2.480	2.480	2.2	6600	B	
MS40-AR152R38-13M	6.000	0.472	0	1.500	2.480	2.480	2.2	6000	C	2.63

CoroMill® MS40, tangentialer Eckfräser

Zylinderschaft - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

KAPR
[deg]

90.0

Metrisch (mm)

Bestellnummer	DC [mm]	APMX [mm]	CNSC	DCON _{MS} [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
MS40-R025A25-09H	25.00	8.0	1	25.00	120.00	38.00	1.4	9300
MS40-R025A25-09M	25.00	8.0	1	25.00	120.00	38.00	1.4	9300
MS40-R032A32-09H	32.00	8.0	1	32.00	130.00	39.00	1.4	8200
MS40-R032A32-09M	32.00	8.0	1	32.00	130.00	39.00	1.4	8200

Gemeinsame Datenwerte

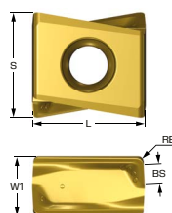
KAPR
[deg]

90.0

Zoll (Zoll)

Bestellnummer	DC [inch]	APMX [inch]	CNSC	DCON _{MS} [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
MS40-AR025O25-09M	1.000	0.315	1	1.000	4.724	1.496	1.0	9300
MS40-AR032O32-09M	1.250	0.315	1	1.250	5.118	1.535	1.0	8300

CoroMill® MS40, Wendeschneidplatte zum Fräsen



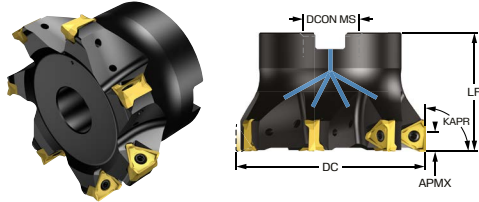
Metrisch (mm)

			P				S			K		M																		
			Bestellnummer							4330	1230	1040	2040	1230	1040	2040	4330	1220	3330	1230	1040	2040	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	L30	MS40-090404E-L30		●	○	○	○	○	○	●				○	●	○	09	8.53	1.5	0.4	4.5	8.0	90.00	rechts						
		MS40-130608E-L40		●	○	○	○	○	○	●				○	●	○	13	12.07	2.2	0.8	6.8	12.0	90.00	rechts						
Mittel	M40	MS40-090404E-M40		●	○		○	○						○	●		09	8.53	1.5	0.4	4.5	8.0	90.00	rechts						
		NEU MS40-090404M-M40	○	●	○	○	○	○	○	●	○	○	●	○	●	○	09	8.53	1.5	0.4	4.5	8.0	90.00	rechts						
	NEU MS40-090408E-M40	○	●	○	○	○	○	○	●	○	○	●	○	●	○	09	8.53	1.1	0.8	4.5	8.0	90.00	rechts							
	M50	MS40-130608E-M50		●	○		○	○						○	●		13	12.07	2.2	0.8	6.8	12.0	90.00	rechts						
		NEU MS40-130608M-M50	○	●	○	○	○	○	○	●	○	○	●	○	●	○	13	12.07	2.2	0.8	6.8	12.0	90.00	rechts						

● = Erste Wahl ○ = Gute Wahl

CoroMill® MS60, Eckfräser

Fräsdorn - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

KAPR
[deg]

90.0

Metrisch (mm)

	Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	AZ [mm]	CNSC	DCON _{MS} [mm]	LF [mm]	TQ [Nm]	RPMX [1/min]	STDLET
NEU	MS60-R040Q16-11H	40.00	5.0	1.70	0.5	1	16.00	40.00	0.9	10500	A
NEU	MS60-R040Q16-11M	40.00	5.0	1.70	0.5	1	16.00	40.00	0.9	10500	A
NEU	MS60-R050Q22-11H	50.00	5.0	1.30	0.5	1	22.00	40.00	0.9	9400	A
NEU	MS60-R050Q22-11M	50.00	5.0	1.30	0.5	1	22.00	40.00	0.9	9400	A
	MS60-R050Q22-16H	50.00	8.0	1.60	0.7	1	22.00	40.00	2.0	10700	A
	MS60-R050Q22-16M	50.00	8.0	1.60	0.7	1	22.00	40.00	2.0	10700	A
	MS60-R063Q22-16H	63.00	8.0	1.30	0.7	1	22.00	40.00	2.0	9600	A
	MS60-R063Q22-16M	63.00	8.0	1.30	0.7	1	22.00	40.00	2.0	9600	A
	MS60-R080Q27-16H	80.00	8.0	1.00	0.7	1	27.00	50.00	2.0	8500	A
	MS60-R080Q27-16M	80.00	8.0	1.00	0.7	1	27.00	50.00	2.0	8500	A
	MS60-R100Q32-16H	100.00	8.0	0.75	0.5	1	32.00	50.00	2.0	7600	A
	MS60-R100Q32-16M	100.00	8.0	0.75	0.5	1	32.00	50.00	2.0	7600	A

R = Rechtsausführung, L = Linksausführung

Gemeinsame Datenwerte

KAPR
[deg]

90.0

Zoll (Zoll)

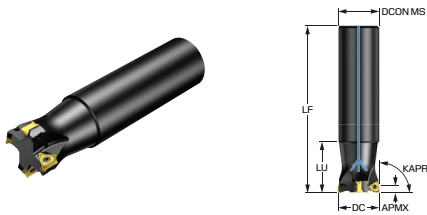
	Bestellnummer	DC [inch]	APMX [inch]	RMPX [deg]	AZ [inch]	CNSC	DCON _{MS} [inch]	LF [inch]	TQ [ft]	RPMX [1/min]	STDLET
NEU	MS60-AR038R19-11H	1.500	0.197	1.70	0.020	1	0.750	1.575	0.7	10800	A
NEU	MS60-AR038R19-11M	1.500	0.197	1.70	0.020	1	0.750	1.575	0.7	10800	A
NEU	MS60-AR051R19-11H	2.000	0.197	1.30	0.020	1	0.750	1.575	0.7	9300	A
NEU	MS60-AR051R19-11M	2.000	0.197	1.30	0.020	1	0.750	1.575	0.7	9300	A
	MS60-AR051R19-16H	2.000	0.315	1.80	0.028	1	0.750	1.500	1.5	10700	A
	MS60-AR051R19-16M	2.000	0.315	1.80	0.028	1	0.750	1.500	1.5	10700	A
	MS60-AR063R25-16M	2.500	0.315	1.40	0.028	1	1.000	1.625	1.5	9600	A
	MS60-AR076R25-16H	3.000	0.315	1.10	0.028	1	1.000	2.000	1.5	8500	A
	MS60-AR076R25-16M	3.000	0.315	1.10	0.028	1	1.000	2.000	1.5	8500	A
	MS60-AR102R38-16H	4.000	0.315	0.80	0.020	1	1.500	2.500	1.5	7600	A
	MS60-AR102R38-16M	4.000	0.315	0.80	0.020	1	1.500	2.500	1.5	7600	A

R = Rechtsausführung, L = Linksausführung



CoroMill® MS60, Eckfräser

Zylinderschaft - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

AZ [mm]	KAPR [deg]
0.5	90.0

Metrisch (mm)

	Bestellnummer	DC [mm]	APMX [mm]	RMPX [deg]	CNSC	DCON _{MS} [mm]	LF [mm]	LU [mm]	TQ [Nm]	RPMX [1/min]
NEU	MS60-R025A25-11M	25.00	5.0	3.10	1	25.00	120.00	38.00	0.9	13300
NEU	MS60-R032A32-11H	32.00	5.0	2.20	1	32.00	130.00	39.00	0.9	11800
NEU	MS60-R032A32-11M	32.00	5.0	2.20	1	32.00	130.00	39.00	0.9	11800

Gemeinsame Datenwerte

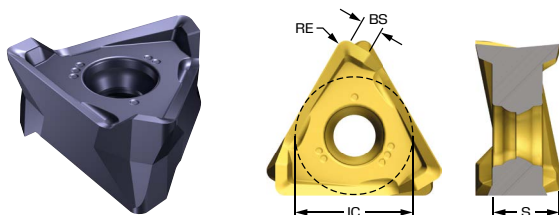
AZ [inch]	KAPR [deg]
0.020	90.0

Zoll (Zoll)

	Bestellnummer	DC [inch]	APMX [inch]	RMPX [deg]	CNSC	DCON _{MS} [inch]	LF [inch]	LU [inch]	TQ [ft]	RPMX [1/min]
NEU	MS60-AR025O25-11M	1.000	0.197	3.10	1	1.000	4.724	1.496	0.7	13200
NEU	MS60-AR032O32-11M	1.250	0.197	2.20	1	1.250	5.118	1.535	0.7	11800

R = Rechtsausführung, L = Linksausführung

CoroMill® MS60, Wendeschneidplatte zum Fräsen

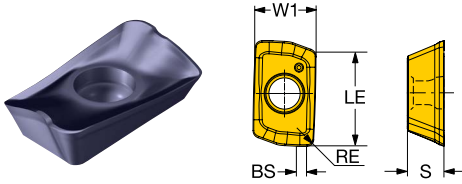


Metrisch (mm)

			P				S			K				M																							
			Bestellnummer												4330	1230	1130	1040	1230	1130	1040	4330	1220	3330	1020	1230	1130	1040	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	L50	NEU	MS60-11T304M-L50		●		○	○		○		●			○		●	11T3	3.74	1.0	0.4	6.70	5.0	5.0	90.00	rechts											
		NEU	MS60-160508M-L50	○	●	○	○	○	○	○	○	●	○	○	○	○	●	1605	5.35	1.6	0.8	9.60	8.0	8.0	90.00	rechts											
Mittel	M40	NEU	MS60-11T304M-M40		●			○							○			11T3	3.74	1.0	0.4	6.70	5.0	5.0	90.00	rechts											
		NEU	MS60-11T308M-M40	○	●			○			○		●		○			11T3	3.74	0.8	0.8	6.70	5.0	5.0	90.00	rechts											
		NEU	MS60-160508M-M40	○	●	○		○	○		○	○	●	○	○	○		1605	5.35	1.6	0.8	9.60	8.0	8.0	90.00	rechts											
		NEU	MS60-160512M-M40	○	●			○			○		●		○			1605	5.35	1.3	1.2	9.60	8.0	8.0	90.00	rechts											
		NEU	MS60-160516M-M40	○	●			○			○				○			1605	5.35	0.9	1.6	9.60	8.0	8.0	90.00	rechts											
				P				S			K				M																						

● = Erste Wahl ○ = Gute Wahl

CoroMill® 390, Wendeschneidplatte zum Fräsen

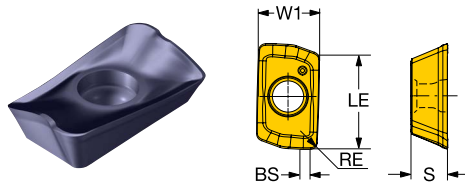


Metrisch (mm)

		P			S			M									
		Bestellnummer			1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND	
Leicht	PL	R390-11 T3 04E-PL		●	○	○	11	3.59	0.9	0.4	6.8	10.0	10.0	90.00	rechts		
		R390-11 T3 08E-PL		●	○	○	11	3.59	1.5	0.8	6.8	10.0	10.0	90.00	rechts		
		R390-11 T3 08M-PL		●	○	○	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	rechts		
		R390-17 04 08E-PL		●	○	○	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	rechts		
		R390-17 04 08M-PL		●	○	○	17	4.76	1.5	0.8	9.6	15.7	16.0	90.00	rechts		
					P			S			M						

● = Erste Wahl ○ = Gute Wahl

CoroMill® 390, Wendeschneidplatte zum Fräsen



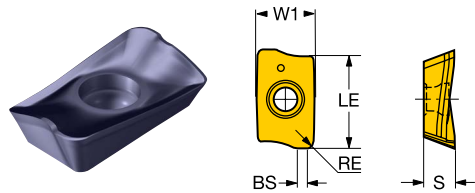
Metrisch (mm)

		P S M													
Bestellnummer		1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND		
Mittel PM	R390-11 T3 02E-PM	●	○	○	11	3.59	0.7	0.2	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 04M-PM	●	○	○	11	3.59	0.9	0.4	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 08M-PM	●	○	○	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 12E-PM	●	○	○	11	3.59	0.8	1.2	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 16E-PM	●	○	○	11	3.59	0.4	1.6	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 16M-PM	●	○	○	11	3.59	0.4	1.6	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 20E-PM	●	○	○	11	3.59		2.0	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 24E-PM	●	○	○	11	3.59		2.4	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 31E-PM	●	○	○	11	3.59		3.1	6.8	10.0	10.0	90.00	rechts		
	R390-11 T3 31M-PM	●	○	○	11	3.59		3.1	6.8	10.0	10.0	90.00	rechts		
	R390-17 04 04E-PM	●	○	○	17	4.76	1.0	0.4	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 04M-PM	●	○	○	17	4.76	1.0	0.4	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 08M-PM	●	○	○	17	4.76	1.5	0.8	9.6	15.7	16.0	90.00	rechts		
	R390-17 04 12E-PM	●	○	○	17	4.76	1.1	1.2	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 16E-PM	●	○	○	17	4.76	0.7	1.6	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 16M-PM	●	○	○	17	4.76	0.7	1.6	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 20E-PM	●	○	○	17	4.76	0.3	2.0	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 24E-PM	●	○	○	17	4.76		2.4	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 31E-PM	●	○	○	17	4.76		3.1	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 31M-PM	●	○	○	17	4.76		3.1	9.6	15.7	15.7	90.00	rechts		
	R390-17 04 40E-PM	●	○	○	17	4.76		4.0	9.6	15.7	15.0	90.00	rechts		
	R390-17 04 48E-PM	●	○	○	17	4.76		4.8	9.6	15.7	15.0	90.00	rechts		
	R390-17 04 50E-PM	●	○	○	17	4.76		5.0	9.6	15.7	15.0	90.00	rechts		
	R390-17 04 60E-PM	●	○	○	17	4.76		6.0	9.6	15.7	15.0	90.00	rechts		
	R390-17 04 64E-PM	●	○	○	17	4.76		6.3	9.6	15.7	15.0	90.00	rechts		

● = Erste Wahl ○ = Gute Wahl



CoroMill® 390, Wendeschneidplatte zum Fräsen

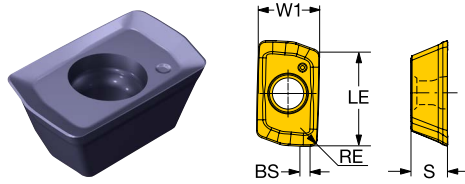


Metrisch (mm)

		P S M														
		Bestellnummer			1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Schwer PH	R390-11 T3 10M-PH	●	○	○	11	3.59	1.0	1.0	6.8	10.0	10.0	90.00	rechts			
		P S M														

● = Erste Wahl ○ = Gute Wahl

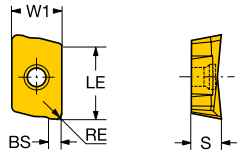
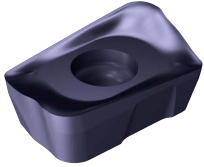
CoroMill® 390, Wendeschneidplatte zum Eckfräsen



Metrisch (mm)

		P		S		M								

CoroMill® 390, Wendeschneidplatte zum Fräsen

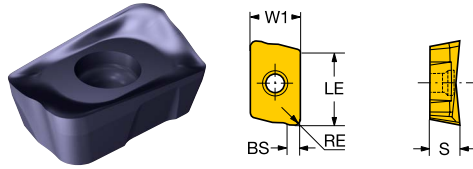


Metrisch (mm)

		P S M												
Leicht	PL	Bestellnummer	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
		R390-18 06 08H-PL	●	○	○	18	6.33	1.0	0.8	11.0	15.4	16.0	90.00	rechts
		R390-18 06 12H-PL	●	○	○	18	6.33	1.0	1.2	11.0	15.4	16.0	90.00	rechts
		R390-18 06 16H-PL	●	○	○	18	6.33	1.0	1.6	11.0	15.4	16.0	90.00	rechts
		R390-18 06 20H-PL	●	○	○	18	6.33	1.0	2.0	11.0	15.4	16.0	90.00	rechts
		R390-18 06 24H-PL	●	○	○	18	6.33	1.0	2.4	11.0	15.4	16.0	90.00	rechts
		R390-18 06 31H-PL	●	○	○	18	6.33	1.0	3.1	11.0	15.4	16.0	90.00	rechts
		R390-18 06 40H-PL	●	○	○	18	6.33	1.0	4.0	11.0	15.4	16.0	90.00	rechts
		R390-18 06 50H-PL	●	○	○	18	6.33	1.0	5.0	11.0	15.4	16.0	90.00	rechts
		R390-18 06 60H-PL	●	○	○	18	6.33	1.0	6.0	11.0	15.4	16.0	90.00	rechts
		R390-18 06 64H-PL	●	○	○	18	6.33	1.0	6.4	11.0	15.4	16.0	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 390, Wendeschneidplatte zum Fräsen



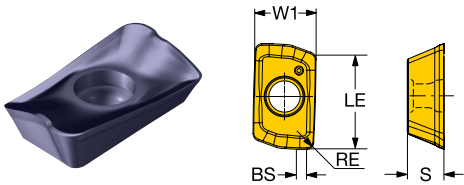
Metrisch (mm)

		P			S			M								
		Bestellnummer			1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	PM	R390-18 06 08M-PM		●	○	○	18	6.33	1.1	0.8	11.0	15.4	16.0	90.00	rechts	
		R390-18 06 12M-PM		●	○	○	18	6.33	1.1	1.2	11.0	15.4	16.0	90.00	rechts	
		R390-18 06 16M-PM		●	○	○	18	6.33	1.1	1.6	11.0	15.4	16.0	90.00	rechts	
		R390-18 06 20M-PM		●	○	○	18	6.33	0.5	2.0	11.0	15.4	16.0	90.00	rechts	
		R390-18 06 31M-PM		●	○	○	18	6.33	0.5	3.1	11.0	15.4	16.0	90.00	rechts	
	PMR	R390-18 06 12M-PMR		●	○	○	18	6.33	0.3	1.2	11.0	15.4	17.0	90.00	rechts	
					P			S			M					

● = Erste Wahl ○ = Gute Wahl



CoroMill® 390, Wendeschneidplatte zum Fräsen

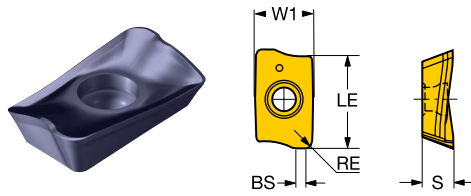


Metrisch (mm)

		Bestellnummer	1220	SSC	S	BS	RE	W1	LE	APMX	KRINS	HAND	
					[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[deg]		
Mittel	KM	NEU 390R-070208M-KM	●	07	2.40	0.7	0.8	4.1	5.9	5.8	90.00	rechts	
		NEU R390-11 T3 04M-KM	●	11	3.59	0.9	0.4	6.8	10.0	10.0	90.00	rechts	
		NEU R390-11 T3 08M-KM	●	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	rechts	

● = Erste Wahl ○ = Gute Wahl

CoroMill® 390, Wendeschneidplatte zum Fräsen



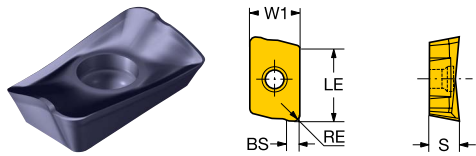
Metrisch (mm)

		K										
		Bestellnummer	1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Schwer	KH	NEU R390-17 04 08M-KH	●	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	rechts

● = Erste Wahl ○ = Gute Wahl



CoroMill® 390, Wendeschneidplatte zum Fräsen

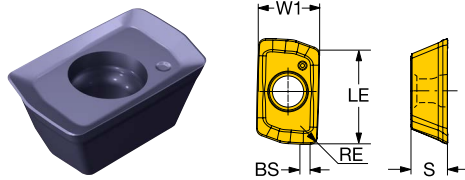


Metrisch (mm)

			K										
			Bestellnummer	1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	KM	NEU	R390-17 04 08M-KM	●	17	4.76	1.5	0.8	9.6	15.7	15.7	90.00	rechts
		NEU	R390-18 06 08M-KM	●	18	6.33	1.1	0.8	11.0	15.4	16.0	90.00	rechts
		NEU	R390-18 06 12M-KM	●	18	6.33	1.1	1.2	11.0	15.4	16.0	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 390, Wendeschneidplatte zum Fräsen



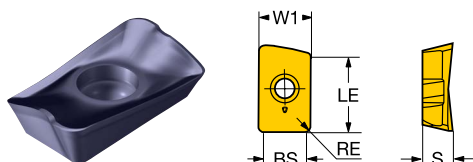
Metrisch (mm)

		K											
		Bestellnummer	1220	SSC	S	BS	RE	W1	LE	APMX	KRINS	HAND	
					[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[deg]		
Leicht	KL	NEU R390-11 T3 08M-KL	●	11	3.59	1.2	0.8	6.8	10.0	10.0	90.00	rechts	

● = Erste Wahl ○ = Gute Wahl

CoroMill® 390, Wendeschneidplatte zum Fräsen

Wiper-Technologie



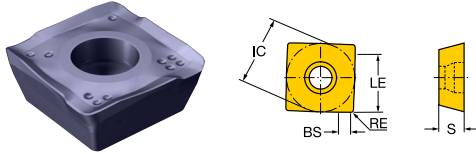
Metrisch (mm)

		P S H M N														
		Bestellnummer	1230	1230	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	PLW	R390-11 T3 08E-PLW	●	○		○		11	3.59	5.0	0.8	6.8	10.0	10.0	90.00	rechts
	PTW	R390-18 06 16H-PTW	○	○	○	○	○	18	6.33	8.6	1.6	11.0	15.4	16.1	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 490, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



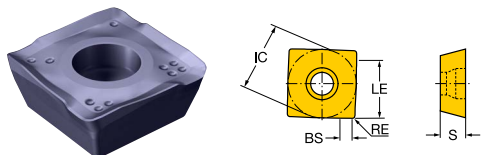
Metrisch (mm)

				P	S	K	M									
Bestellnummer				1230	1230	1220	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	KL	NEU	490R-08T304M-KL			●		08	3.30	1.5	0.4	8.50	5.6	5.5	90.00	rechts
		NEU	490R-08T308M-KL			●		08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	rechts
	ML		490R-08T308E-ML	●	○		○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	rechts
			490R-140408E-ML	●	○		○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	rechts
	PL		490R-08T304M-PL	●	○		○	08	3.30	1.5	0.4	8.50	5.6	5.5	90.00	rechts
			490R-08T308M-PL	●	○		○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	rechts
		NEU	490R-140408M-PL	●	○	●	○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 490, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



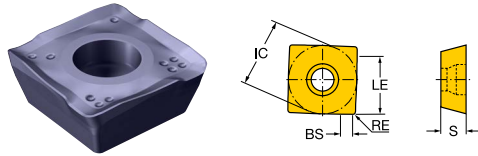
Metrisch (mm)

		P S K M													
		Bestellnummer				SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND	
Mittel	KM	NEU	490R-08T308M-KM	●		08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	rechts	
	MM		490R-08T308E-MM	●	○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	rechts	
	PM		490R-08T308M-PM	●	○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	rechts	
			490R-08T312M-PM	●	○	08	3.30	0.9	1.2	8.50	5.6	5.5	90.00	rechts	
			490R-08T316M-PM	●	○	08	3.30	0.6	1.6	8.50	5.6	5.5	90.00	rechts	
		NEU	490R-140408M-PM	●	○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	rechts	
			490R-140412M-PM	●	○	14	3.90	2.0	1.2	13.80	10.3	10.0	90.00	rechts	
			490R-140416M-PM	●	○	14	3.90	1.2	1.6	13.80	10.3	10.0	90.00	rechts	
			490R-140420M-PM	●	○	14	3.90	0.9	2.0	13.80	10.3	10.0	90.00	rechts	

● = Erste Wahl ○ = Gute Wahl

CoroMill® 490, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



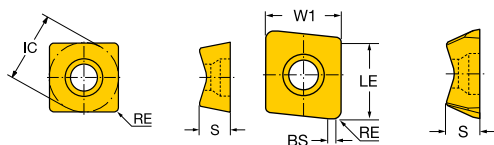
Metrisch (mm)

		P S M											
		1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Schwer	PH	490R-08T308M-PH	●	○	08	3.30	1.2	0.8	8.50	5.6	5.5	90.00	rechts
		490R-08T316M-PH	●	○	08	3.30	0.6	1.6	8.50	5.6	5.5	90.00	rechts
		490R-140408M-PH	●	○	14	3.90	2.0	0.8	13.80	10.3	10.0	90.00	rechts
		490R-140420M-PH	●	○	14	3.90	0.9	2.0	13.80	10.3	10.0	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 690, Wendeschneidplatte zum Fräsen

Walzenstirnfräsen



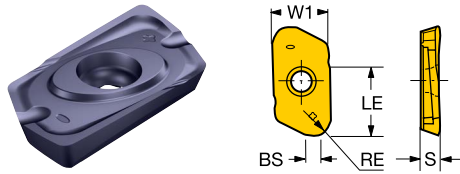
Metrisch (mm)

		S									
Leicht SL	Bestellnummer	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	W1 [mm]	LE [mm]	KRINS [deg]	HAND
	690-100508M-E-SL	○	10E	5.20	1.0	0.8		10.0	10.0	90.00	rechts
	690-100510M-P-SL	○	10P	5.20		1.0	10.00		9.0	90.00	Neutral
	690-100512M-E-SL	○	10E	5.20	1.0	1.2		10.0	10.0	90.00	rechts
	690-100516M-E-SL	○	10E	5.20	1.0	1.6		10.0	10.0	90.00	rechts
	690-100520M-E-SL	○	10E	5.20	1.0	2.0		10.0	10.0	90.00	rechts
	690-100531M-E-SL	○	10E	5.20	1.0	3.1		10.0	10.0	90.00	rechts
	690-140608M-E-SL	○	14E	6.35	1.0	0.8		14.5	14.8	90.00	rechts
	690-140610M-P-SL	○	14P	6.35		1.0	14.50		13.5	90.00	Neutral
	690-140612M-E-SL	○	14E	6.35	1.0	1.2		14.5	14.8	90.00	rechts
	690-140616M-E-SL	○	14E	6.35	1.0	1.6		14.5	14.8	90.00	rechts
	690-140631M-E-SL	○	14E	6.35	1.0	3.1		14.5	14.8	90.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 790, Wendeschneidplatte zum Fräsen

Eckfräsen



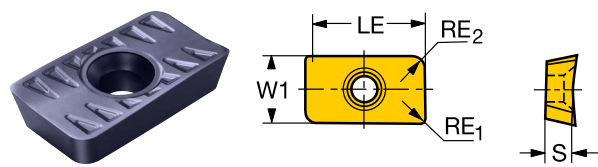
Metrisch (mm)

		P			S		M							

● = Erste Wahl ○ = Gute Wahl



Wendeschneidplatte zum Fräsen

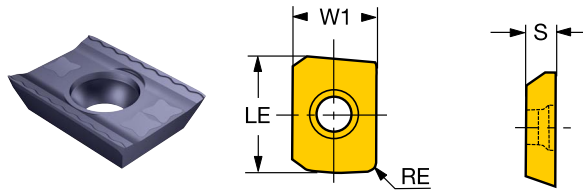


Metrisch (mm)

		P S M											
		1230	1230	1230	SSC	S	RE	W1	LE	APMX	KRINS	HAND	
						[mm]	[mm]	[mm]	[mm]	[mm]	[deg]		
Mittel	PM	LPMH 25 06 10-PM	●	○	○	25	6.35	0.8	14.3	21.6	21.6	92.00	rechts

● = Erste Wahl ○ = Gute Wahl

T-Max® long edge, Wendeschneidplatte zum Fräsen



Metrisch (mm)

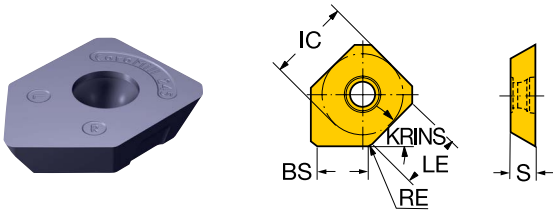
			P	S	M								
			Bestellnummer	1230	1230	1230	SSC	S [mm]	RE [mm]	W1 [mm]	LE [mm]	KRINS [deg]	HAND
Leicht	ML	LEHW 18 04 16R-2	●	○	○	18	4.75	1.6	13.7	19.0	90.00	rechts	
	PL	LDHT 19 04 00-PL	●	○	○	19	4.75	0.2	13.8	19.1	90.00	Neutral	
		LEHT 18 04 16R-PL2	●	○	○	18	4.75	1.6	13.7	19.0	90.00	rechts	

● = Erste Wahl ○ = Gute Wahl



CoroMill® 245, Wendeschneidplatte zum Fräsen

Wiper-Technologie

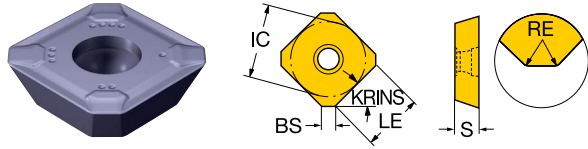


Metrisch (mm)

					P	S	K	M											
Bestellnummer					1230	1230	1220	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND	
Leicht	W	NEU	R245-12	T3 E-W	●	○	●	○	12	3.97	8.2	1.5	13.40	10.0	500.0	2.5	45.00	rechts	
			R245-18	T6 E-W	●	○		○	18	6.10	10.8	1.0	18.00	13.9	500.0	9.8	45.00	rechts	
					P	S	K	M											

● = Erste Wahl ○ = Gute Wahl

CoroMill® 245, Wendeschneidplatte zum Fräsen



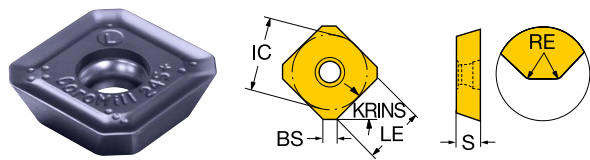
Metrisch (mm)

		P S K M													
		Bestellnummer				SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND	
Mittel	KM	NEU	R245-12 T3 M-KM			●	12	3.97	2.0	1.5	13.40	10.0	6.5	45.00	rechts
	PM		R245-12 T3 M-PM	●	○	○	12	3.97	2.0	1.5	13.40	10.0	6.5	45.00	rechts
			R245-18 T6 M-PM	●	○	○	18	6.10	1.5	1.0	18.00	13.9	9.8	45.00	rechts
		P S K M													

● = Erste Wahl ○ = Gute Wahl



CoroMill® 245, Wendeschneidplatte zum Fräsen

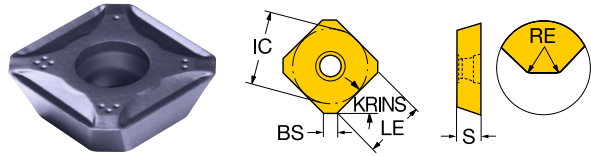


Metrisch (mm)

		P S K M															
		Bestellnummer				SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND		
Leicht	KL	NEU	R245-12 T3 E-KL		●	12	3.97	2.1	1.5	13.40	10.0	200.0	6.5	45.00	rechts		
	ML		R245-12 T3 E-ML	●	○	12	3.97	2.1	1.5	13.40	10.0	200.0	6.5	45.00	rechts		
	PL		R245-12 T3 E-PL	●	○	12	3.97	2.1	1.5	13.40	10.0	200.0	6.5	45.00	rechts		

● = Erste Wahl ○ = Gute Wahl

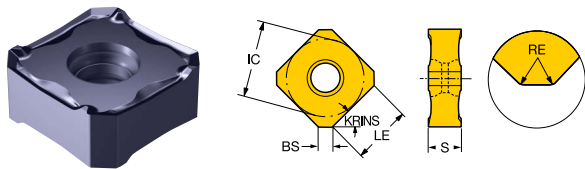
CoroMill® 245, Wendeschneidplatte zum Fräsen



Metrisch (mm)

				P	S	K	M										
				1230	1230	1220	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND	
Leicht	PL	KL	NEU	R245-12 T3 M-KL			●	12	3.97	2.0	1.5	13.40	10.0	6.5	45.00	rechts	
				R245-12 T3 M-PL	●	○		○	12	3.97	2.0	1.5	13.40	10.0	6.5	45.00	rechts

CoroMill® 345, Wendeschneidplatte zum Fräsen

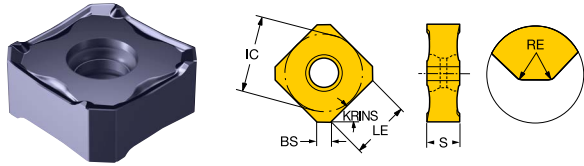


Metrisch (mm)

			P S K M														
			Bestellnummer	1230	1230	1220	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	KL	NEU	345R-1305M-KL			●		13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts
			345R-13T5E-ML	●	○		○	13	5.45	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts
	ML																
			345R-1305E-PL	●			○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts
PL			345R-1305M-PL	●			○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts
			P S K M														

● = Erste Wahl ○ = Gute Wahl

CoroMill® 345, Wendeschneidplatte zum Fräsen



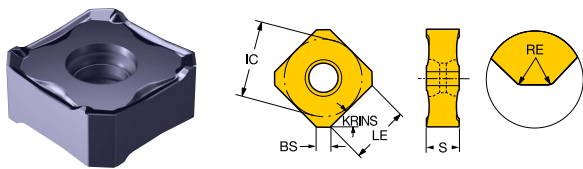
Metrisch (mm)

			P	S	M											
			Bestellnummer	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	MM	345R-13T5E-MM	●	○	○	13	5.45	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts	
		345R-13T5M-MM	●	○	○	13	5.45	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts	
	PM	345L-1305M-PM	●	○	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	links	
		345R-1305M-PM	●	○	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts	

● = Erste Wahl ○ = Gute Wahl



CoroMill® 345, Wendeschneidplatte zum Fräsen



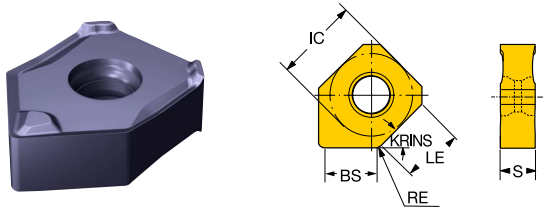
Metrisch (mm)

		P S													
		Bestellnummer	1230	1230	SSC	S	BS	RE	IC	LE	BSR	APMX	KRINS	HAND	
						[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[deg]		
Schwer	PH	345R-1305M-PH	●	○	13	5.05	2.0	0.8	13.00	8.8	107.0	6.0	45.00	rechts	

● = Erste Wahl ○ = Gute Wahl

CoroMill® 345, Wendeschneidplatte zum Fräsen

Wiper-Technologie



Metrisch (mm)

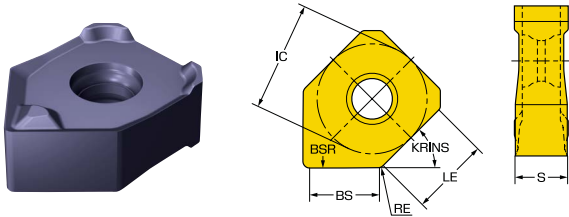
				P	S	K	M										
Bestellnummer				1230	1230	1220	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	KW8	NEU	345N-1305E-KW8			●		13	5.05	8.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutral
	PW5		345N-1305E-PW5	●	○		○	13	5.05	5.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutral
	PW8		345N-1305E-PW8	●	○		○	13	5.05	8.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutral
				P	S	K	M										

● = Erste Wahl ○ = Gute Wahl



CoroMill® 345, Wendeschneidplatte zum Fräsen

Wiper-Technologie



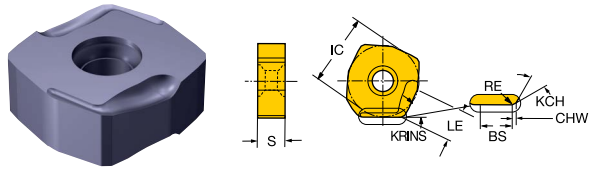
Metrisch (mm)

		P S M														
Bestellnummer		1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND		
Leicht MW8	345N-13T5E-MW8	●	○	○	13	5.45	8.0	1.0	13.00	8.8	500.0	6.0	45.00	Neutral		

● = Erste Wahl ○ = Gute Wahl

CoroMill® 365, Wendeschneidplatte zum Fräsen

Wiper-Technologie



Metrisch (mm)

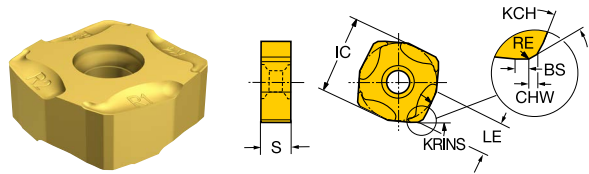
		P		M													

● = Erste Wahl ○ = Gute Wahl



CoroMill® 365, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



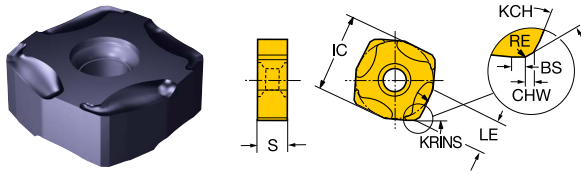
Metrisch (mm)

			K																				
			Bestellnummer					1220	1020	3220	3330	K20W	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	M50		L365-1505ZNM-M50										15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	6.0	65.00	links
	NEU		R365-1505ZNM-M50										15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	6.0	65.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 365, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



Metrisch (mm)

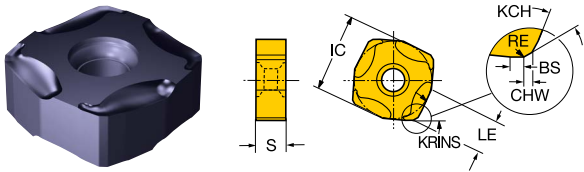
				P	S	K	M												
Bestellnummer				1230	1230	1220	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	KM	NEU	R365-1505ZNE-KM			●		15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	rechts
	PM		R365-1505ZNE-PM	●	○		○	15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	rechts
				P	S	K	M												

● = Erste Wahl ○ = Gute Wahl



CoroMill® 365, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



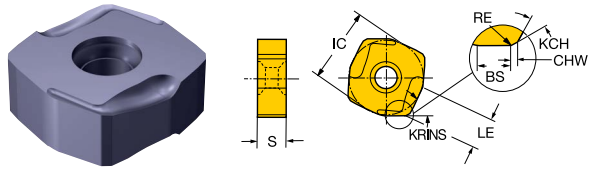
Metrisch (mm)

		PKM																
		Bestellnummer			SSC	S	BS	RE	IC	KCH	CHW	LE	BSR	APMX	KRINS	HAND		
		1230	1220	1230		[mm]	[mm]	[mm]	[mm]	[deg]	[mm]	[mm]	[mm]	[mm]	[deg]			
Leicht	KL	NEU	R365-1505ZNE-KL	●	15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	rechts		
	PL		R365-1505ZNE-PL	○	15	5.66	1.5	0.3	15.00	35.0	0.7	6.4	150.0	6.0	65.00	rechts		

● = Erste Wahl ○ = Gute Wahl

CoroMill® 365, Wendeschneidplatte zum Fräsen

Wiper-Technologie



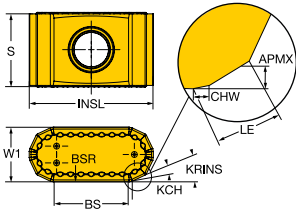
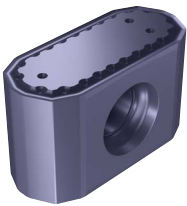
Metrisch (mm)

		K													
		Bestellnummer	1220	SSC	S	BS	RE	IC	KCH	CHW	LE	BSR	APMX	KRINS	HAND
					[mm]	[mm]	[mm]	[mm]	[deg]	[mm]	[mm]	[mm]	[mm]	[deg]	
Leicht	KW4	NEU N365-1505ZNE-KW4	●	15	5.66	4.0	0.6	15.00	35.0	0.8	6.4	200.0	6.0	65.00	Neutral

● = Erste Wahl ○ = Gute Wahl



CoroMill® 425, Wendeschneidplatte zum Fräsen



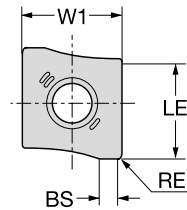
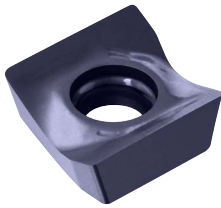
Metrisch (mm)

		K													
		Bestellnummer	1220	SSC	S [mm]	BS [mm]	KCH [deg]	CHW [mm]	W1 [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND	
Leicht	KLW	NEU	425N-1707E-KLW12	●	17	10.00	10.4	14.0	0.4	7.5	2.1	1250.0	0.9	25.00	Neutral

● = Erste Wahl ○ = Gute Wahl

CoroMill® Century, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



Metrisch (mm)

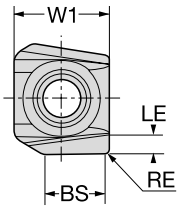
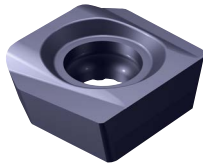
				P	S	K	M										
Bestellnummer				1230	1230	1220	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	KL	NEU	R590-110508H-KL			●		11	5.00	1.7	0.8	11.5	11.0	200.0	10.0	90.00	rechts
	PL		R590-110508H-PL	●	○		○	11	5.00	1.7	0.8	11.5	11.0	200.0	10.0	90.00	rechts
				P	S	K	M										

● = Erste Wahl ○ = Gute Wahl



CoroMill® Century, Wendeschneidplatte zum Fräsen

Wiper-Technologie



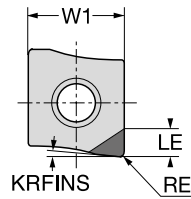
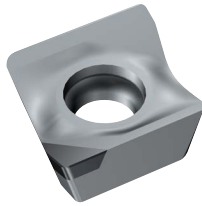
Metrisch (mm)

			P S K M														
			Bestellnummer				SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND	
Leicht	KW	NEU	R590-110508H-KW			●	11	5.00	7.0	0.8	11.5	2.0	500.0	2.0	90.00	rechts	
	PTW		R590-110504H-PTW	●	○		○	11	5.00	7.0	0.4	11.5	2.0		2.0	90.00	rechts
PW			R590-110508H-PW	●	○		○	11	5.00	7.0	0.8	11.5	2.0	500.0	2.0	90.00	rechts
			P S K M														

● = Erste Wahl ○ = Gute Wahl

CoroMill® Century, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung



Metrisch (mm)

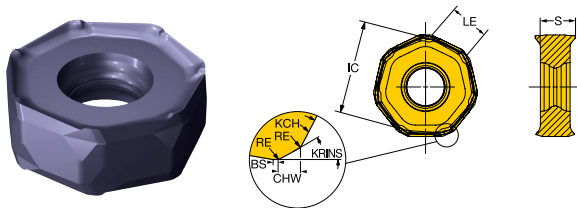
		N									
Bestellnummer		CD10	SSC	S [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND	
Leicht	NFR	R590-110504H-PR2-NFR	●	11	5.00	0.4	11.5	3.0	2.0	90.00	rechts

● = Erste Wahl ○ = Gute Wahl



CoroMill® 745, Wendeschneidplatte zum Fräsen

R = Rechtsausführung, L = Linksausführung

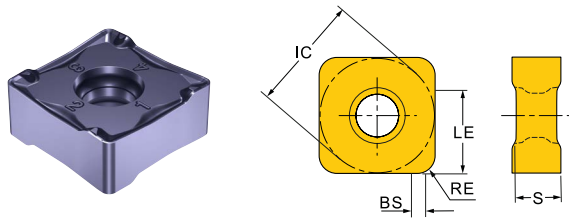


Metrisch (mm)

		P													
		Bestellnummer	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	KCH [deg]	CHW [mm]	LE [mm]	BSR [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	M30	745R-2109E-M30	●	21	9.00	0.3	1.0	21.00	17.0	1.3	8.9	25.0	5.2	42.00	rechts
	M31	745R-2109E-M31	●	21	9.00	1.9	1.0	21.00			7.1	150.0	4.5	42.00	rechts
	M50	745R-2109E-M50	●	21	9.00	0.3	1.0	21.00	17.0	1.3	8.9	25.0	5.2	42.00	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® MF80, Wendeschneidplatte zum Fräsen

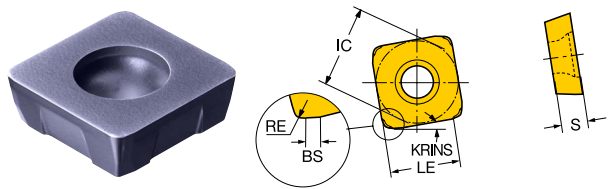


Metrisch (mm)

			P		K											
Bestellnummer			4330	1230	4330	1220	3330	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	M50	NEU	MF80-130508M-M50			●		13	5.00	1.6	0.8	13.00	9.0	9.0	89.50	rechts
			MF80-130508M-M50		●			13	5.00	1.6	0.8	13.00	9.0	9.0	89.50	rechts
		NEU	MF80-130512M-M50			○		13	5.00	1.6	1.2	13.00	8.6	8.6	89.50	rechts
		NEU	MF80-130512M-M50		○			13	5.00	1.6	1.2	13.00	8.6	8.6	89.50	rechts
		NEU	MF80-130512M-M50				●	13	5.00	1.6	1.2	13.00	8.6	8.6	89.50	rechts
		NEU	MF80-130512M-M50	●		○		13	5.00	1.6	1.2	13.00	8.6	8.6	89.50	rechts
		NEU	MF80-130516M-M50			○		13	5.00	1.6	1.6	13.00	8.2	8.2	89.50	rechts
		NEU	MF80-130516M-M50		○			13	5.00	1.6	1.6	13.00	8.2	8.2	89.50	rechts
		NEU	MF80-130516M-M50				●	13	5.00	1.6	1.6	13.00	8.2	8.2	89.50	rechts
		NEU	MF80-130516M-M50	●		○		13	5.00	1.6	1.6	13.00	8.2	8.2	89.50	rechts
			P		K											



CoroMill® 210, Wendeschneidplatte zum Fräsen

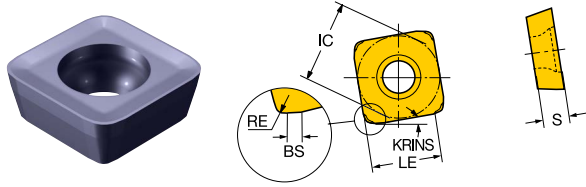


Metrisch (mm)

			P	S	M										
Bestellnummer			1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	REEQ [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	PM	R210-09 04 12M-PM	●	○	○	09	4.00	0.8	1.0	9.40	2.5	6.2	1.2	10.00	rechts
		R210-14 05 12M-PM	●	○	○	14	4.76	0.8	1.0	14.50	3.5	11.3	2.0	10.00	rechts
			P	S	M										

● = Erste Wahl ○ = Gute Wahl

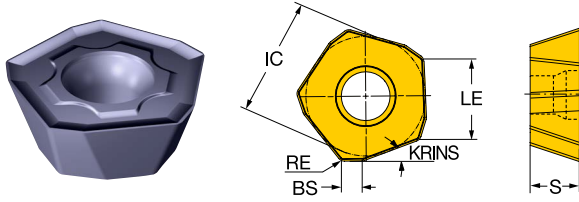
CoroMill® 210, Wendeschneidplatte zum Fräsen



Metrisch (mm)

		P S M														
		1230			SSC	S	BS	RE	IC	REEQ	LE	BSR	APMX	KRINS	HAND	
		1230				[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[deg]		
Mittel	PM	R210-09 04 14E-PM	●	○	○	09	4.50	0.7	1.4	9.50	2.5	5.8	50.0	1.2	10.00	Neutral
		R210-14 05 14E-PM	●	○	○	14	5.26	0.7	1.4	14.60	3.5	10.8	50.0	2.0	10.00	Neutral
		P S M														

CoroMill® 419, Wendeschneidplatte zum Fräsen



Metrisch (mm)

		P S M														
		Bestellnummer	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	IC [mm]	REEQ [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND	
Mittel	MM	419R-1405E-MM	●	○	○	14	5.47	2.0	0.8	13.50	4.5	9.0	2.0	19.00	rechts	
	PM	419R-1405M-PM	●	○	○	14	5.47	2.0	0.8	13.50	4.5	9.0	2.0	19.00	rechts	
	SM	419N-140530E-SM	●	○	○	14	5.47		3.0	13.50	4.5	9.0	2.0	19.00	Neutral	

● = Erste Wahl ○ = Gute Wahl

CoroMill® MH20, Wendeschneidplatte zum Fräsen

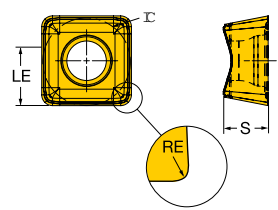
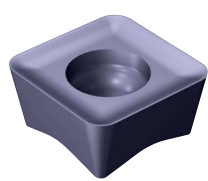


Metrisch (mm)

			P	S	M									
			1230	1230	1230	SSC	S [mm]	RE [mm]	REEQ [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	M20	MH20-060320M-M20	●	○	○	06	3.42	1.6	2.0	6.3	4.5	0.8	15.00	rechts
		MH20-080425M-M20	●	○	○	08	4.03	2.1	2.5	8.3	5.9	1.2	15.00	rechts
	M50	MH20-060320M-M50	●	○	○	06	3.42	1.6	2.0	6.3	4.5	0.8	15.00	rechts
		MH20-080425M-M50	●	○	○	08	4.03	2.1	2.5	8.3	5.9	1.2	15.00	rechts



CoroMill® 415, Wendeschneidplatte zum Fräsen

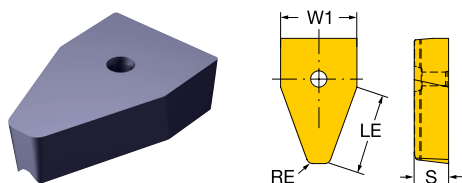


Metrisch (mm)

		P S M															
		1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	REEQ [mm]	CHW [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND			
Mittel	M30	415N-05 02 06M-M30	●	○	○	05	2.21	0.6	5.00	1.5		3.8	0.9	15.00	Neutral		
		415N-05 02 12M-M30	●	○	○	05	2.21	1.2	5.00	2.0	0.1	3.0	0.9	15.00	Neutral		
		415N-07 03 10M-M30	●	○	○	07	3.07	1.0	7.00	2.2		5.0	1.2	15.00	Neutral		
		415N-07 03 20M-M30	●	○	○	07	3.07	2.0	7.00	2.8	0.1	3.0	1.2	15.00	Neutral		

● = Erste Wahl ○ = Gute Wahl

CoroMill® 176, Wendeschneidplatte zum Verzahnungsfräsen



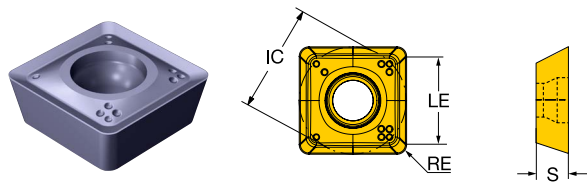
Metrisch (mm)

		P				
PM	Bestellnummer	1230	SSC	S [mm]	PRSPC	W1 [mm]
	176M40-N100608E-PM	○	10	5.50	Modul 4	9.8
	176M60-N150612E-PM	○	15	5.50	Modul 6	14.7
	176M80-N210616E-PM	○	21	5.50	Modul 8	19.5

● = Erste Wahl ○ = Gute Wahl



CoroMill® 495, Wendeschneidplatte zum Fräsen



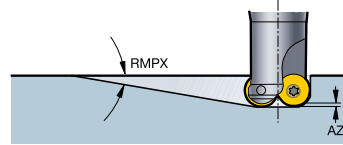
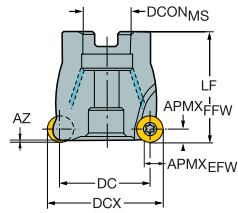
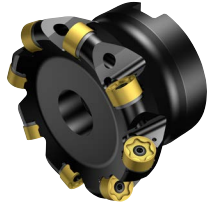
Metrisch (mm)

		P S M										
		Bestellnummer	1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	LE [mm]	KRINS [deg]	HAND
Mittel	PL	495-09T3M-PM	●	○	○	09	3.51	0.8	9.00	7.4	90.00	Neutral
		P S M										

● = Erste Wahl ○ = Gute Wahl

CoroMill® MR80, Planfräser

Fräsdorn - innere Kühlschmierstoffzufuhr



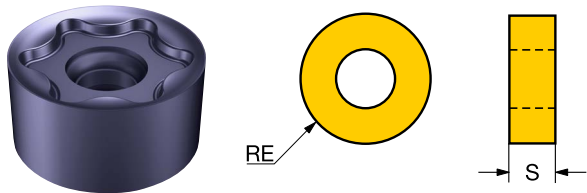
Zoll (Zoll)

Bestellnummer	DC [inch]	DCX [inch]	APMX _{FFW} [inch]	RMPX [deg]	AZ [inch]	CNSC	DCON _{MS} [inch]	LF [inch]	TQ [ft]	RPMX [1/min]	STDLET
MR80-AR051R19-12H	1.528	2.000	0.236	0.74	0.014	1	0.750	1.575	1.5	9300	A
MR80-AR051R19-12M	1.528	2.000	0.236	0.74	0.014	1	0.750	1.575	1.5	9300	A
MR80-AR063R19-12M	2.028	2.500	0.236	0.59	0.017	1	0.750	1.969	1.5	8300	A
MR80-AR076R25-12M	2.528	3.000	0.236	0.43	0.017	1	1.000	1.969	1.5	7400	A
MR80-AR102R38-12M	3.528	4.000	0.236	0.33	0.017	1	1.500	1.969	1.5	6600	B



CoroMill® MR80, Wendeschneidplatte zum Fräsen

Runde Wendeschneidplatte

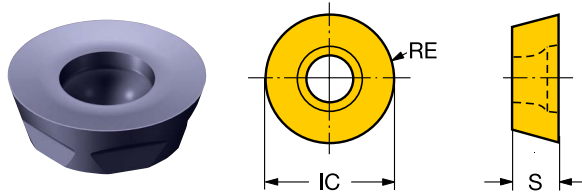


Metrisch (mm)

		P S M			SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Bestellnummer		1230	1230	1230						
Leicht L50	MR80-1206E-L50	●	○	○	1206	6.00	6.0	12.00	3.0	Neutral

● = Erste Wahl ○ = Gute Wahl

CoroMill® 300, Wendeschneidplatte zum Fräsen



Metrisch (mm)

		P			S			M		

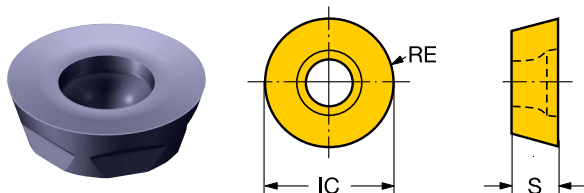
● = Erste Wahl ○ = Gute Wahl

Zoll (Zoll)

		P S M									
		1230	1230	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND	
Leicht	PL	R300-1340E-PL	●	○	○	13	0.156	0.250	0.500	0.125	Neutral
		R300-2570E-PL	●	○	○	25	0.313	0.500	1.000	0.146	Neutral

● = Erste Wahl ○ = Gute Wahl

CoroMill® 300, Wendeschneidplatte zum Fräsen

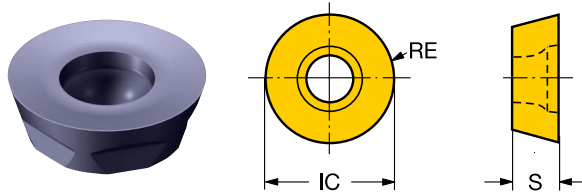


Metrisch (mm)

		P	S						
Mittel PM	Bestellnummer	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
	R300-0517E-PM	●		05	1.70	2.5	5.00	2.5	Neutral
	R300-0720E-PM	●		07 20	1.99	3.5	7.00	3.5	Neutral
	R300-0724E-PM	●		07 24	2.38	3.5	7.00	3.5	Neutral
	R300-0828E-PM	●	○	08	2.78	4.0	8.00	4.0	Neutral
	R300-0828M-PM	●	○	08	2.78	4.0	8.00	4.0	Neutral
	R300-1032E-PM	●		10	3.17	5.0	10.00	2.5	Neutral
	R300-1032M-PM	●		10	3.17	5.0	10.00	2.5	Neutral
	R300-1240E-PM	●		12	3.97	6.0	12.00	3.0	Neutral
	R300-1240M-PM	●		12	3.97	6.0	12.00	3.0	Neutral
	R300-1648E-PM	●		16	4.76	8.0	16.00	4.0	Neutral
	R300-1648M-PM	●		16	4.76	8.0	16.00	4.0	Neutral
	R300-2060E-PM	●		20	6.48	10.0	20.00	2.9	Neutral
	R300-2060M-PM	●		20	6.48	10.0	20.00	2.9	Neutral

● = Erste Wahl ○ = Gute Wahl

CoroMill® 300, Wendeschneidplatte zum Fräsen

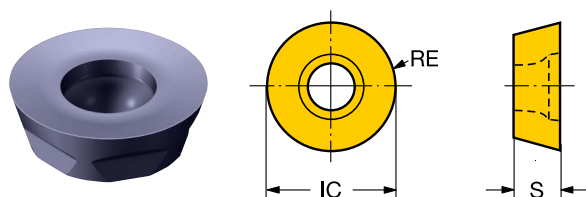


Zoll (Zoll)

		P							
		Bestellnummer	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Mittel	PM	R300-0932E-PM	●	09	0.125	0.188	0.375	0.094	Neutral
		R300-0932M-PM	●	09	0.125	0.188	0.375	0.094	Neutral
		R300-1340E-PM	●	13	0.156	0.250	0.500	0.125	Neutral
		R300-1340M-PM	●	13	0.156	0.250	0.500	0.125	Neutral
		R300-2570M-PM	●	25	0.313	0.500	1.000	0.146	Neutral

● = Erste Wahl ○ = Gute Wahl

CoroMill® 300, Wendeschneidplatte zum Fräsen



Metrisch (mm)

		P							
		Bestellnummer	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Schwer	PH	R300-0828M-PH	●	08	2.78	4.0	8.00	4.0	Neutral
		R300-1032M-PH	●	10	3.17	5.0	10.00	2.5	Neutral
		R300-1240M-PH	●	12	3.97	6.0	12.00	3.0	Neutral
		R300-1648M-PH	●	16	4.76	8.0	16.00	4.0	Neutral
		R300-2060M-PH	●	20	6.48	10.0	20.00	2.9	Neutral

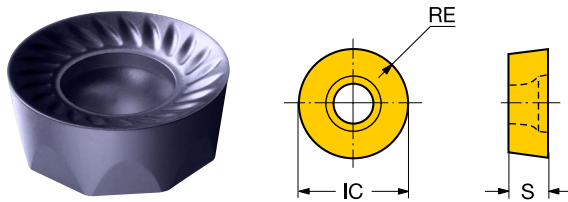
● = Erste Wahl ○ = Gute Wahl

Zoll (Zoll)

		P							
		Bestellnummer	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Schwer	PH	R300-1340M-PH	●	13	0.156	0.250	0.500	0.125	Neutral
		R300-2570M-PH	●	25	0.313	0.500	1.000	0.146	Neutral

● = Erste Wahl ○ = Gute Wahl

CoroMill® 200, Wendeschneidplatte zum Fräsen



Metrisch (mm)

		P M									
		1230		SSC	S	RE	IC	APMX	HAND		
Bestellnummer		1230	1230		[mm]	[mm]	[mm]	[mm]			
Leicht	PL	RCHT 10 T3 M0-PL	● ○	10	3.97	5.0	10.00	5.0	Neutral		
		RCHT 12 04 M0-PL	● ○	12	4.76	6.0	12.00	1.8	Neutral		
		RCHT 16 06 M0-PL	● ○	16	6.35	8.0	16.00	2.3	Neutral		
		RCHT 20 06 M0-PL	● ○	20	6.35	10.0	20.00	2.9	Neutral		
Mittel	PM	RCKT 10 T3 M0-PM	● ○	10	3.97	5.0	10.00	5.0	Neutral		
		RCKT 12 04 M0-PM	● ○	12	4.76	6.0	12.00	1.8	Neutral		
		RCKT 16 06 M0-PM	● ○	16	6.35	8.0	16.00	2.3	Neutral		
		RCKT 20 06 M0-PM	● ○	20	6.35	10.0	20.00	2.9	Neutral		
Schwer	PH	RCKT 10 T3 M0-PH	● ○	10	3.97	5.0	10.00	5.0	Neutral		
		RCKT 12 04 M0-PH	● ○	12	4.76	6.0	12.00	1.8	Neutral		
		RCKT 16 06 M0-PH	● ○	16	6.35	8.0	16.00	2.3	Neutral		
		RCKT 20 06 M0-PH	● ○	20	6.35	10.0	20.00	2.9	Neutral		

● = Erste Wahl ○ = Gute Wahl

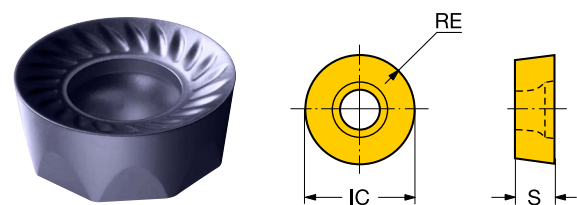
Zoll (Zoll)

		P M									
		1230		SSC	S	RE	IC	APMX	HAND		
Bestellnummer		1230	1230		[inch]	[inch]	[inch]	[inch]			
Leicht	PL	RCHT 09 T3 00-PL	● ○	3/8	0.156	0.188	0.375	0.188	Neutral		
		RCHT 13 04 00-PL	● ○	1/2	0.188	0.250	0.500	0.073	Neutral		
		RCHT 19 06 00-PL	● ○	3/4	0.250	0.375	0.750	0.110	Neutral		

● = Erste Wahl ○ = Gute Wahl



CoroMill® 200, Wendeschneidplatte zum Fräsen

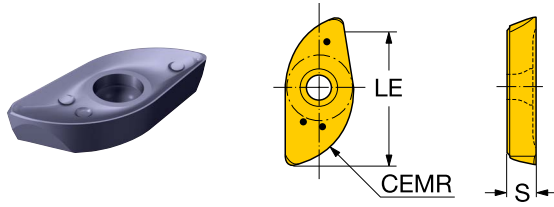


Zoll (Zoll)

			P	M						
Bestellnummer			1230	1230	SSC	S [inch]	RE [inch]	IC [inch]	APMX [inch]	HAND
Mittel	PM	RCKT 09 T3 00-PM	●	○	3/8	0.156	0.188	0.375	0.188	Neutral
		RCKT 13 04 00-PM	●	○	1/2	0.188	0.250	0.500	0.073	Neutral
		RCKT 19 06 00-PM	●	○	3/4	0.250	0.375	0.750	0.110	Neutral
Schwer	PH	RCKT 09 T3 00-PH	●		3/8	0.156	0.188	0.375	0.188	Neutral
		RCKT 13 04 00-PH	●		1/2	0.188	0.250	0.500	0.073	Neutral
		RCKT 19 06 00-PH	●		3/4	0.250	0.375	0.750	0.110	Neutral
			P	M						

● = Erste Wahl ○ = Gute Wahl

CoroMill® 216, Wendeschneidplatte zum Profilfräsen

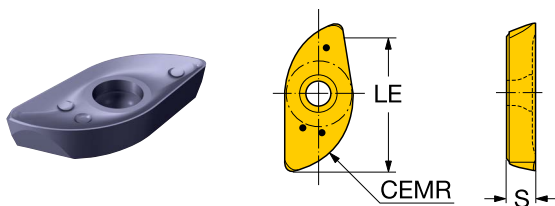


Metrisch (mm)

			P	S	M						
Bestellnummer			1230	1230	1230	SSC	S [mm]	CEMR [mm]	LE [mm]	HAND	
Mittel	E-M	NEU	R216-10 02 E-M	●	○	○	10	1.70	4.90	8.6	rechts
		NEU	R216-12 02 E-M	●	○	○	12	2.38	5.87	10.8	rechts
		NEU	R216-16 03 E-M	●	○	○	16	3.17	7.84	14.4	rechts
		NEU	R216-20 T3 E-M	●	○	○	20	3.97	9.81	17.9	rechts
		NEU	R216-25 04 E-M	●	○	○	25	4.76	12.27	22.3	rechts
		NEU	R216-30 06 E-M	●	○	○	30	6.35	14.73	26.9	rechts
		NEU	R216-32 06 E-M	●	○	○	32	6.35	15.72	28.6	rechts
			R216-40 07 E-M	●	○	○	40	7.94	19.66	36.5	rechts
			R216-50 07 E-M	●	○	○	50	7.94	24.58	44.6	rechts
	M-M	NEU	R216-12 02 M-M	●	○	○	12	2.38	6.00	10.8	rechts
		NEU	R216-16 03 M-M	●	○	○	16	3.17	8.00	14.4	rechts
		NEU	R216-20 T3 M-M	●	○	○	20	3.97	10.00	17.9	rechts
		NEU	R216-25 04 M-M	●	○	○	25	4.76	12.50	22.3	rechts
		NEU	R216-30 06 M-M	●	○	○	30	6.35	15.00	26.9	rechts
		NEU	R216-32 06 M-M	●	○	○	32	6.35	16.00	28.6	rechts
			R216-40 07 M-M	●	○	○	40	7.94	20.00	36.5	rechts
			R216-50 07 M-M	●	○	○	50	7.94	25.00	44.6	rechts

● = Erste Wahl ○ = Gute Wahl

CoroMill® 216, Wendeschneidplatte zum Profilfräsen

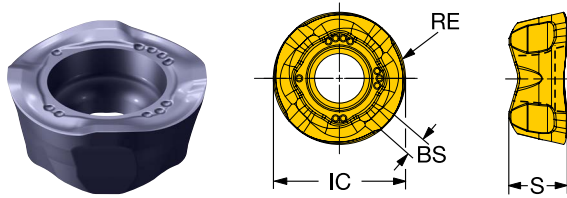


Zoll (Zoll)

				P	S	M					
		Bestellnummer	1230	1230	1230	SSC	S [inch]	CEMR [inch]	LE [inch]	HAND	
Mittel	E-M	NEU	RA216-10 02 E-M	●	○	○	3/8	0.067	0.183	0.310	rechts
		NEU	RA216-13 02 E-M	●	○	○	1/2	0.094	0.244	0.444	rechts
		NEU	RA216-16 03 E-M	●	○	○	5/8	0.125	0.306	0.559	rechts
		NEU	RA216-19 T3 E-M	●	○	○	3/4	0.156	0.368	0.669	rechts
		NEU	RA216-25 04 E-M	●	○	○	1	0.188	0.491	0.893	rechts
		NEU	RA216-32 06 E-M	●	○	○	1 1/4	0.250	0.614	1.114	rechts
	M-M	NEU	RA216-13 02 M-M	●	○	○	1/2	0.094	0.250	0.444	rechts
		NEU	RA216-16 03 M-M	●	○	○	5/8	0.125	0.313	0.559	rechts
		NEU	RA216-19 T3 M-M	●	○	○	3/4	0.156	0.375	0.669	rechts
		NEU	RA216-25 04 M-M	●	○	○	1	0.188	0.500	0.893	rechts
		NEU	RA216-32 06 M-M	●	○	○	1 1/4	0.250	0.625	1.114	rechts
			RA216-38 07 M-M	●	○	○	1 1/2	0.313	0.750	1.299	rechts
		RA216-51 07 M-M	●	○	○	2	0.313	1.000	1.791	rechts	

● = Erste Wahl ○ = Gute Wahl

CoroMill® 600, Wendeschneidplatte zum Fräsen



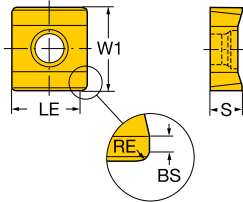
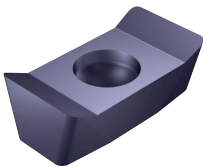
Metrisch (mm)

		P	S	M							
		Bestellnummer	1230	1230	1230	SSC	S [mm]	RE [mm]	IC [mm]	APMX [mm]	HAND
Leicht	ML	600-1045E-ML	●	○	○	10	4.50	5.0	10.00	5.0	Neutra
		600-1045M-ML	●	○	○	10	4.50	5.0	10.00	5.0	Neutra
		600-1252E-ML	●	○	○	12	5.20	6.0	12.00	6.0	Neutra
		600-1252M-ML	●	○	○	12	5.20	6.0	12.00	6.0	Neutra
		P	S	M							

● = Erste Wahl ○ = Gute Wahl



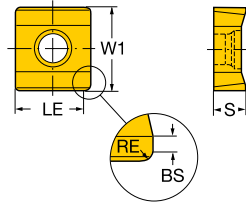
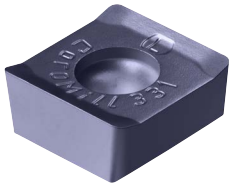
CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



Metrisch (mm)

					P	S	M									
Bestellnummer					1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	NL	N331.1A-04 35 05H-NL	●	○	○	04	3.50	0.2	0.5	9.5	4.6	4.6	90.00	Neutral		
		N331.1A-05 45 08H-NL	●	○	○	05	4.45	0.8	0.8	9.5	5.7	5.7	90.00	Neutral		
		N331.1A-08 45 08H-NL	●	○	○	08	4.45	0.9	0.8	9.5	7.7	7.7	90.00	Neutral		
		N331.1A-11 50 08H-NL	●	○	○	11	4.95	1.3	0.8	11.5	10.7	10.7	90.00	Neutral		
		N331.1A-14 50 08H-NL	●	○	○	14	4.95	1.1	0.8	11.5	13.7	13.7	90.00	Neutral		

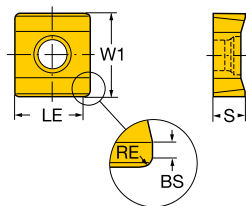
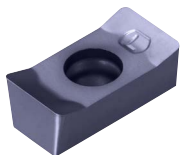
CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



Metrisch (mm)

		P	S	M									
		1230	1230	1230	SSC	S	BS	RE	W1	LE	APMX	KRINS	HAND
						[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[deg]	
Leicht	PL	N331.1A-08 45 20H-PL	●	○	○	08	4.45	1.2	2.0	9.5	6.5	90.00	Neutral
		N331.1A-11 50 20H-PL	●	○	○	11	5.00	1.2	2.0	11.5	9.5	90.00	Neutral

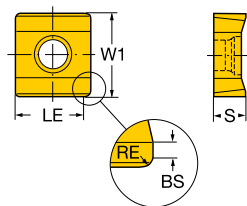
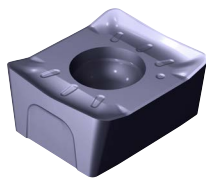
CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



Metrisch (mm)

					P	S	M							
		Bestellnummer	1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht	WL	N331.1A-04 35 05H-WL	●	○	○	04	3.50	0.4	0.5	9.5	4.6	4.6	90.00	Neutral
		N331.1A-05 45 08H-WL	●	○	○	05	4.45	1.2	0.8	9.5	5.7	5.7	90.00	Neutral
		N331.1A-08 45 08H-WL	●	○	○	08	4.45	1.2	0.8	9.5	7.7	7.7	90.00	Neutral
		N331.1A-11 50 08H-WL	●	○	○	11	4.95	1.2	0.8	11.5	10.7	10.7	90.00	Neutral
		N331.1A-14 50 08H-WL	●	○	○	14	4.95	1.2	0.8	11.5	13.7	13.7	90.00	Neutral

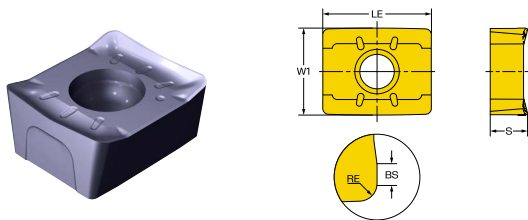
CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



Metrisch (mm)

												K

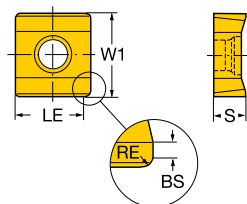
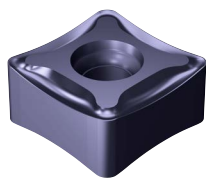
CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



Metrisch (mm)

		P			S		M							

CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen

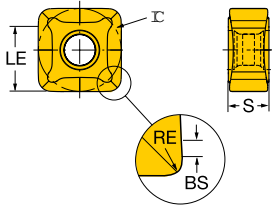
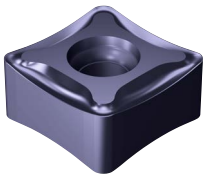


Metrisch (mm)

			P									
Bestellnummer			1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	PM	N331.1A-08 45 20H-PM	●	08	4.45	1.2	2.0	9.5	6.5	6.5	90.00	Neutral
		N331.1A-11 50 20H-PM	●	11	4.95	1.2	2.0	11.5	9.5	9.5	90.00	Neutral



CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen

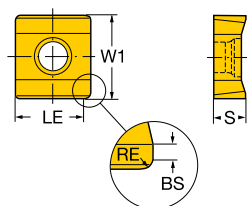


Metrisch (mm)

		P S M														
															</	

● = Erste Wahl ○ = Gute Wahl

CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



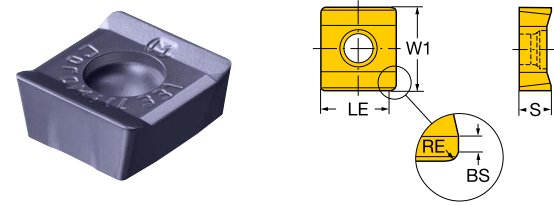
Metrisch (mm)

		Bestellnummer	1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	KM	NEU N331.1A-08 45 08M-KM	●	08	4.45	1.2	0.8	9.5	7.7	7.7	90.00	Neutral
	NEU	N331.1A-11 50 08M-KM	●	11	4.95	1.2	0.8	11.5	10.7	10.7	90.00	Neutral

● = Erste Wahl ○ = Gute Wahl



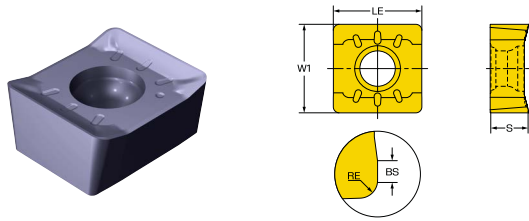
CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



Metrisch (mm)

		K										
Bestellnummer		1220	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND	
Mittel	NEU	N331.1A-11 50 08E-KM	●	11	4.95	1.2	0.8	11.5	10.7	10.7	90.00	Neutral
KM												

CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen

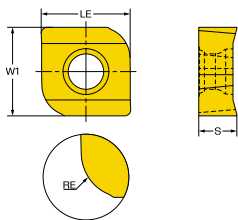


Metrisch (mm)

		P										
		Bestellnummer	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	M30	N331.1A-043505E-M30	●	04	3.50	0.4	0.5	9.5	4.6	4.6	90.00	Neutra
		N331.1A-054508E-M30	●	05	4.50	1.2	0.8	9.5	5.7	5.7	90.00	Neutra
		N331.1A-084508E-M30	●	08	4.50	1.2	0.8	9.5	7.7	7.7	90.00	Neutra
		N331.1A-115008E-M30	●	11	5.00	1.2	0.8	11.5	10.7	10.7	90.00	Neutra
		N331.1A-145008E-M30	●	14	5.00	1.2	0.8	11.5	13.7	13.7	90.00	Neutra



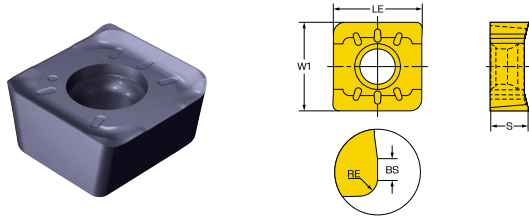
CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen



Metrisch (mm)

		P M										
Bestellnummer		1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel WM	L331.1A-08 45 40H-WM	●	○	08	4.45	1.4	4.0	9.5	7.7	7.7	90.00	links
	L331.1A-11 50 40H-WM	●	○	11	4.95	1.4	4.0	11.5	10.7	10.7	90.00	links
	L331.1A-14 50 40H-WM	●	○	14	4.95	1.4	4.0	11.5	13.7	13.7	90.00	links
	R331.1A-08 45 40H-WM	●	○	08	4.45	1.4	4.0	9.5	7.7	7.7	90.00	rechts
	R331.1A-11 50 40H-WM	●	○	11	4.95	1.4	4.0	11.5	10.7	10.7	90.00	rechts
	R331.1A-14 50 40H-WM	●	○	14	4.95	1.4	4.0	11.5	13.7	13.7	90.00	rechts

CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen

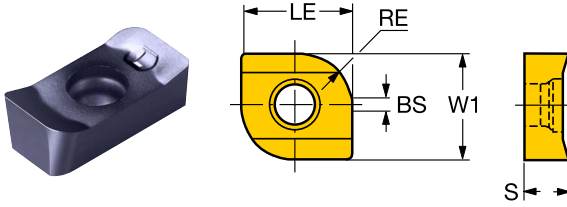


Metrisch (mm)

		P										
		Bestellnummer	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Mittel	M30	L331.1A-115015E-M30	●	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	links
		L331.1A-115023E-M30	●	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	links
		L331.1A-115030E-M30	●	11	5.00	1.3	3.0	11.5	10.7	10.7	90.00	links
		R331.1A-115015E-M30	●	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	rechts
		R331.1A-115023E-M30	●	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	rechts
		R331.1A-115030E-M30	●	11	5.00	1.3	3.0	11.5	10.7	10.7	90.00	rechts

CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen

Fräserkörper für Radiusplatten als Tailor Made erhältlich

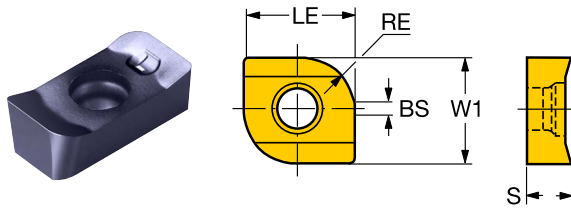


Metrisch (mm)

					P	S	M									
Bestellnummer					1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht WL	L331.1A-04 35 15H-WL	●	○	○	04	3.50	0.4	1.5	9.5	4.6	4.6	90.00	links			
	L331.1A-04 35 23H-WL	●	○	○	04	3.50	0.4	2.3	9.5	4.6	4.6	90.00	links			
	L331.1A-05 45 15H-WL	●	○	○	05	4.45	1.2	1.5	9.5	5.7	5.7	90.00	links			
	L331.1A-05 45 23H-WL	●	○	○	05	4.45	1.2	2.3	9.5	5.7	5.7	90.00	links			
	L331.1A-05 45 30H-WL	●	○	○	05	4.45	1.3	3.0	9.5	5.7	5.7	90.00	links			
	L331.1A-08 45 15H-WL	●	○	○	08	4.50	1.2	1.5	9.5	7.7	7.7	90.00	links			
	L331.1A-08 45 23H-WL	●	○	○	08	4.50	1.2	2.3	9.5	7.7	7.7	90.00	links			
	L331.1A-08 45 30H-WL	●	○	○	08	4.45	1.3	3.0	9.5	7.7	7.7	90.00	links			
	L331.1A-11 50 15H-WL	●	○	○	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	links			
	L331.1A-11 50 23H-WL	●	○	○	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	links			
	L331.1A-11 50 30H-WL	●	○	○	11	4.95	1.3	3.0	11.5	10.7	10.7	90.00	links			
	L331.1A-11 50 48H-WL	●	○	○	11	4.95	1.5	4.8	11.5	10.7	10.7	90.00	links			
	L331.1A-11 50 63H-WL	●	○	○	11	4.95	1.6	6.3	11.5	10.7	10.7	90.00	links			
	L331.1A-14 50 15H-WL	●	○	○	14	4.95	1.2	1.5	11.5	13.7	13.7	90.00	links			
	L331.1A-14 50 23H-WL	●	○	○	14	4.95	1.2	2.3	11.5	13.7	13.7	90.00	links			
	L331.1A-14 50 30H-WL	●	○	○	14	4.95	1.3	3.0	11.5	13.7	13.7	90.00	links			
	L331.1A-14 50 48H-WL	●	○	○	14	4.95	1.5	4.8	11.5	13.7	13.7	90.00	links			
	L331.1A-14 50 63H-WL	●	○	○	14	4.95	1.6	6.3	11.5	13.7	13.7	90.00	links			

CoroMill® 331, Wendeschneidplatte zum Scheibenfräsen

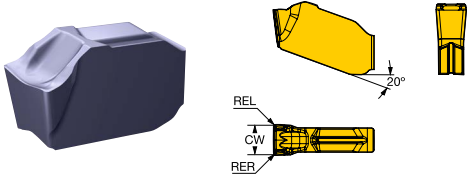
Fräserkörper für Radiusplatten als Tailor Made erhältlich



Metrisch (mm)

					P	S	M									
Bestellnummer					1230	1230	1230	SSC	S [mm]	BS [mm]	RE [mm]	W1 [mm]	LE [mm]	APMX [mm]	KRINS [deg]	HAND
Leicht WL	R331.1A-04 35 15H-WL	●	○	○	04	3.50	0.4	1.5	9.5	4.6	4.6	90.00	rechts			
	R331.1A-04 35 23H-WL	●	○	○	04	3.50	0.4	2.3	9.5	4.6	4.6	90.00	rechts			
	R331.1A-05 45 15H-WL	●	○	○	05	4.45	1.2	1.5	9.5	5.7	5.7	90.00	rechts			
	R331.1A-05 45 23H-WL	●	○	○	05	4.45	1.2	2.3	9.5	5.7	5.7	90.00	rechts			
	R331.1A-05 45 30H-WL	●	○	○	05	4.45	1.3	3.0	9.5	5.7	5.7	90.00	rechts			
	R331.1A-08 45 15H-WL	●	○	○	08	4.50	1.2	1.5	9.5	7.7	7.7	90.00	rechts			
	R331.1A-08 45 23H-WL	●	○	○	08	4.50	1.2	2.3	9.5	7.7	7.7	90.00	rechts			
	R331.1A-08 45 30H-WL	●	○	○	08	4.45	1.3	3.0	9.5	7.7	7.7	90.00	rechts			
	R331.1A-11 50 15H-WL	●	○	○	11	5.00	1.2	1.5	11.5	10.7	10.7	90.00	rechts			
	R331.1A-11 50 23H-WL	●	○	○	11	5.00	1.2	2.3	11.5	10.7	10.7	90.00	rechts			
	R331.1A-11 50 30H-WL	●	○	○	11	4.95	1.3	3.0	11.5	10.7	10.7	90.00	rechts			
	R331.1A-11 50 48H-WL	●	○	○	11	4.95	1.5	4.8	11.5	10.7	10.7	90.00	rechts			
	R331.1A-11 50 63H-WL	●	○	○	11	4.95	1.6	6.3	11.5	10.7	10.7	90.00	rechts			
	R331.1A-14 50 15H-WL	●	○	○	14	4.95	1.2	1.5	11.5	13.7	13.7	90.00	rechts			
	R331.1A-14 50 23H-WL	●	○	○	14	4.95	1.2	2.3	11.5	13.7	13.7	90.00	rechts			
	R331.1A-14 50 30H-WL	●	○	○	14	4.95	1.3	3.0	11.5	13.7	13.7	90.00	rechts			
	R331.1A-14 50 48H-WL	●	○	○	14	4.95	1.5	4.8	11.5	13.7	13.7	90.00	rechts			
	R331.1A-14 50 63H-WL	●	○	○	14	4.95	1.6	6.3	11.5	13.7	13.7	90.00	rechts			

CoroMill® QD, Wendeschneidplatte zum Einstechen

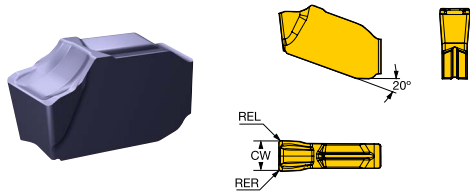


Metrisch (mm)

		P S M								
		1230	1230	1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
Leicht	PL	●	○	○	E	3.10	2.00	0.20	0.20	Neutral
		●	○	○	F	3.10	2.39	0.20	0.20	Neutral
		●	○	○	F	3.10	2.50	0.20	0.20	Neutral
		●	○	○	G	3.10	3.00	0.20	0.20	Neutral
		●	○	○	G	3.10	3.18	0.20	0.20	Neutral
		●	○	○	H	4.00	4.00	0.25	0.25	Neutral
		●	○	○	J	5.00	4.76	0.30	0.30	Neutral
		●	○	○	J	5.00	5.00	0.30	0.30	Neutral
		●	○	○	K	5.00	6.00	0.35	0.35	Neutral
		●	○	○	K	5.00	6.35	0.35	0.35	Neutral
SL		●	○	○	E	3.10	2.00	0.20	0.20	Neutral
		●	○	○	F	3.10	2.39	0.20	0.20	Neutral
		●	○	○	F	3.10	2.50	0.20	0.20	Neutral
		●	○	○	G	3.10	3.00	0.20	0.20	Neutral
		●	○	○	G	3.10	3.18	0.20	0.20	Neutral
		●	○	○	H	4.00	4.00	0.25	0.25	Neutral
		●	○	○	J	5.00	4.76	0.30	0.30	Neutral
		●	○	○	J	5.00	5.00	0.30	0.30	Neutral
		●	○	○	K	5.00	6.00	0.35	0.35	Neutral
		●	○	○	K	5.00	6.35	0.35	0.35	Neutral

● = Erste Wahl ○ = Gute Wahl

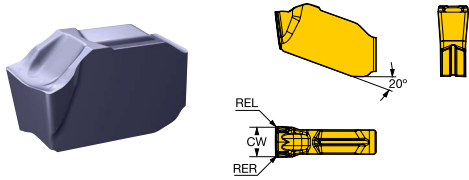
CoroMill® QD, Wendeschneidplatte zum Einstechen



Metrisch (mm)

		P						
Bestellnummer		1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
Mittel PM	QD-NE-0200-020E-PM	●	E	3.10	2.00	0.20	0.20	Neutral
	QD-NE-0200-020M-PM	●	E	3.10	2.00	0.20	0.20	Neutral
	QD-NF-0239-020E-PM	●	F	3.10	2.39	0.20	0.20	Neutral
	QD-NF-0239-020M-PM	●	F	3.10	2.39	0.20	0.20	Neutral
	QD-NF-0250-020E-PM	●	F	3.10	2.50	0.20	0.20	Neutral
	QD-NF-0250-020M-PM	●	F	3.10	2.50	0.20	0.20	Neutral
	QD-NG-0300-020E-PM	●	G	3.10	3.00	0.20	0.20	Neutral
	QD-NG-0300-020M-PM	●	G	3.10	3.00	0.20	0.20	Neutral
	QD-NG-0318-020E-PM	●	G	3.10	3.18	0.20	0.20	Neutral
	QD-NG-0318-020M-PM	●	G	3.10	3.18	0.20	0.20	Neutral
	QD-NH-0400-025E-PM	●	H	4.00	4.00	0.25	0.25	Neutral
	QD-NH-0400-025M-PM	●	H	4.00	4.00	0.25	0.25	Neutral
	QD-NJ-0476-030E-PM	●	J	5.00	4.76	0.30	0.30	Neutral
	QD-NJ-0476-030M-PM	●	J	5.00	4.76	0.30	0.30	Neutral
	QD-NJ-0500-030E-PM	●	J	5.00	5.00	0.30	0.30	Neutral
	QD-NJ-0500-030M-PM	●	J	5.00	5.00	0.30	0.30	Neutral
	QD-NK-0600-035E-PM	●	K	5.00	6.00	0.35	0.35	Neutral
	QD-NK-0600-035M-PM	●	K	5.00	6.00	0.35	0.35	Neutral
	QD-NK-0635-035E-PM	●	K	5.00	6.35	0.35	0.35	Neutral
	QD-NK-0635-035M-PM	●	K	5.00	6.35	0.35	0.35	Neutral

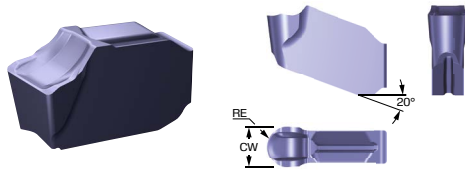
CoroMill® QD, Wendeschneidplatte zum Einstechen



Metrisch (mm)

		P S M								
Mittel SM	Bestellnummer	1230	1230	1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
	QD-NE-0200-020E-SM	●	○	○	E	3.10	2.00	0.20	0.20	Neutral
	QD-NF-0239-020E-SM	●	○	○	F	3.10	2.39	0.20	0.20	Neutral
	QD-NF-0250-020E-SM	●	○	○	F	3.10	2.50	0.20	0.20	Neutral
	QD-NG-0300-020E-SM	●	○	○	G	3.10	3.00	0.20	0.20	Neutral
	QD-NG-0318-020E-SM	●	○	○	G	3.10	3.18	0.20	0.20	Neutral
	QD-NH-0400-025E-SM	●	○	○	H	4.00	4.00	0.25	0.25	Neutral
	QD-NJ-0476-030E-SM	●	○	○	J	5.00	4.76	0.30	0.30	Neutral
	QD-NJ-0500-030E-SM	●	○	○	J	5.00	5.00	0.30	0.30	Neutral
	QD-NK-0600-035E-SM	●	○	○	K	5.00	6.00	0.35	0.35	Neutral
	QD-NK-0635-035E-SM	●	○	○	K	5.00	6.35	0.35	0.35	Neutral

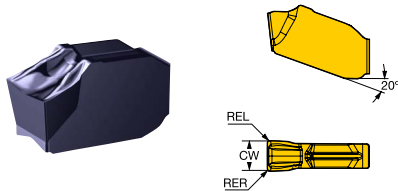
CoroMill® QD, Wendeschneidplatte zum Einstecken



Metrisch (mm)

			P					
Bestellnummer			1230	SSC	S [mm]	RE [mm]	CW [mm]	HAND
Mittel	PM	QD-NE-0200-100E-PM	●	E	3.10	1.0	2.00	Neutral
		QD-NG-0300-150E-PM	●	G	3.10	1.5	3.00	Neutral
		QD-NG-0318-159E-PM	●	G	3.10	1.6	3.18	Neutral
		QD-NH-0400-200E-PM	●	H	4.00	2.0	4.00	Neutral
		QD-NK-0600-300E-PM	●	K	5.00	3.0	6.00	Neutral
		QD-NK-0635-318E-PM	●	K	5.00	3.2	6.35	Neutral

CoroMill® QD, Wendeschneidplatte zum Einstecken

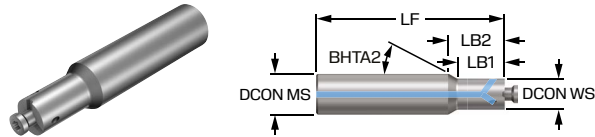


Metrisch (mm)

		P							
		Bestellnummer	1230	SSC	S [mm]	CW [mm]	RER [mm]	REL [mm]	HAND
Schwer PH	QD-NE-0200-035M-PH	●	E	3.10	2.00	0.35	0.35	Neutral	
	QD-NF-0239-035M-PH	●	F	3.10	2.39	0.35	0.35	Neutral	
	QD-NF-0250-035M-PH	●	F	3.10	2.50	0.35	0.35	Neutral	
	QD-NG-0300-035M-PH	●	G	3.10	3.00	0.35	0.35	Neutral	
	QD-NG-0318-035M-PH	●	G	3.10	3.18	0.35	0.35	Neutral	
	QD-NH-0400-040M-PH	●	H	4.00	4.00	0.40	0.40	Neutral	
	QD-NJ-0476-045M-PH	●	J	5.00	4.76	0.45	0.45	Neutral	
	QD-NJ-0500-045M-PH	●	J	5.00	5.00	0.45	0.45	Neutral	
	QD-NK-0600-050M-PH	●	K	5.00	6.00	0.50	0.50	Neutral	
	QD-NK-0635-050M-PH	●	K	5.00	6.35	0.50	0.50	Neutral	

● = Erste Wahl ○ = Gute Wahl

Adapter mit zylindrischer Schaftkupplung für CoroMill® 327



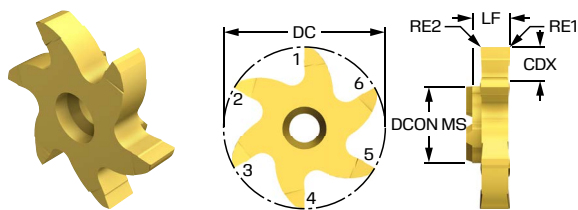
Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
20	6.5

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]	BHTA ₂ [deg]
327-16A24SC-12	16.00	12.00	74.30	18.3	22.3	1	3	12.0	12.0	30.0
327-16A42EC-12	16.00	12.00	94.30	36.3	40.3	1	3	12.0	12.0	30.0
327-16A42EC-14	16.00	14.30	93.50	35.5	37.5	1	3	14.3	14.3	30.0
327-20A35SC-14	20.00	14.30	93.50	29.2	34.9	1	3	14.0	14.0	30.0

CoroMill® 327, Vollhartmetall-Schneidkopf zum Einstechen



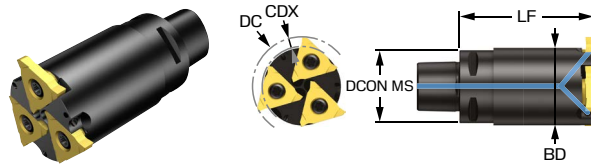
Metrisch (mm)

	P	S	K	M	N									
Bestellnummer	1025	1025	1025	1025	1025	CW [mm]	CDX [mm]	DC [mm]	LF [mm]	DCON _{MS} [mm]	ZEFP	CWTOLL [mm]	CWTOLU [mm]	RPMX [1/min]
327R12-2830002-GLM	○	○	○	○	○	3.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2840002-GLM	○	○	○	○	○	4.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2850002-GLM	○	○	○	○	○	5.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2850002-GMM	○	○	○	○	○	5.00	6.5	27.70	6.40	12.00	6	0.000	0.020	50000
327R12-2860002-GLM	○	○	○	○	○	6.00	6.5	27.70	6.40	12.00	6	-0.010	0.010	50000
327R12-2860002-GMM	○	○	○	○	○	6.00	6.5	27.70	6.40	12.00	6	0.000	0.020	50000
327R14-2850002-GM	○	○	○	○	○	5.00	6.5	27.70	6.60	14.30	3	0.000	0.020	50000
327R14-2860002-GM	○	○	○	○	○	6.00	6.5	27.70	6.60	14.30	3	0.000	0.020	50000

● = Erste Wahl ○ = Gute Wahl

CoroMill® 328, Nutenfräser

Coromant Capto® - innere Kühlschmierstoffzufuhr

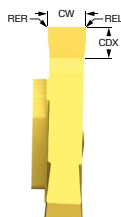
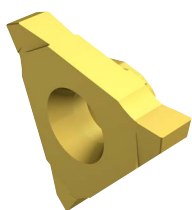


Metrisch (mm)

Bestellnummer	DC [mm]	CNSC	DCON _{MS} [mm]	BD [mm]	LF [mm]	CDX [mm]	CW [mm]	RPMX [1/min]
328-044C3-13M	44.00	3	32.00	34.0	60.00	4.0	1.30	17100
328-050C4-13M	50.00	3	40.00	40.0	40.00	4.0	1.30	14900
328-063C5-13M	63.00	3	50.00	50.0	40.00	5.0	1.30	11900

CoroMill® 328, Wendeschneidplatte zum Nutenfräsen

Zum Nutendrehen für Sicherungsringe



Metrisch (mm)

	P	S	H	K	M	N								
Bestellnummer	1025	1025	1025	1025	1025	1025	SSC	CW [mm]	REL [mm]	RER [mm]	CDX [mm]	CWTOLL [mm]	RETOLL [mm]	AN [deg]
328R13-20002-GM	○	○	○	○	○	○	13	2.00	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-25002-GM	○	○	○	○	○	○	13	2.50	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-30002-GM	○	○	○	○	○	○	13	3.00	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-40002-GM	○	○	○	○	○	○	13	4.00	0.20	0.20	5.0	-0.020	-0.050	6.0
328R13-50002-GM	○	○	○	○	○	○	13	5.00	0.20	0.20	5.0	-0.020	-0.050	6.0
	P	S	H	K	M	N								

● = Erste Wahl ○ = Gute Wahl



Erfahren Sie mehr über
CoroDrill® Dura 462:
[sandvik.coromant.com/
corodrilldura462](http://sandvik.coromant.com/corodrilldura462)



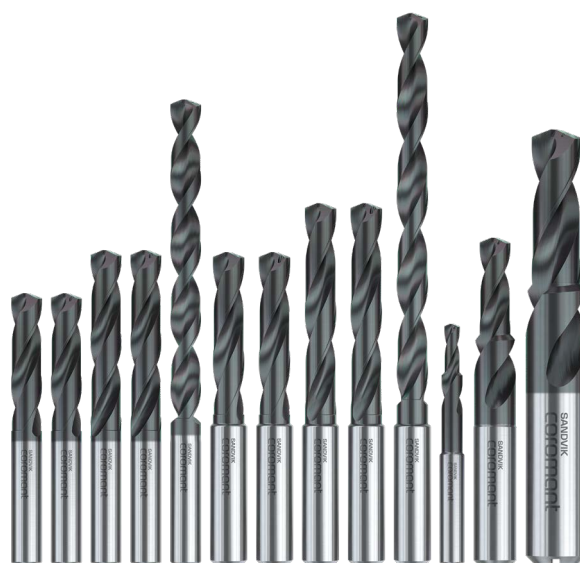
CoroDrill® Dura 462

Problemloses Allround-Bohren

CoroDrill® Dura 462 ist Ihr vielseitiger Bohrer für die problemlose Herstellung von Bohrungen in verschiedenen Materialien. Dieser Kurzlochbohrer bietet hohe Prozesssicherheit und überragende Standzeiten in allen Werkstoffen, dies ermöglicht höhere Schnittdaten bei gleichzeitig verbesserter Prozesssicherheit.

Anwendung

- Durchmesser 3.00–20.00 mm (0.118–0.787 Zoll)
- Bohrungstiefe bis zu 8 × Durchmesser
- Hauptindustriesegmente:
 - Maschinenbau, Automobilindustrie, Luft- und Raumfahrt, Öl- und Gasindustrie, Pumpen und Ventile
- Typische Bauteile:
 - Flansche, Gussteile, Siebe, Naben, Ventilgehäuse, Pumpengehäuse



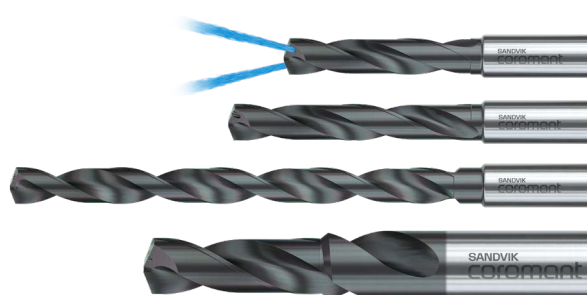
P M K N S H
ISO-Anwendungsbereich

Merkmale und Vorteile

- Die Geometrie sorgt für eine hervorragende Bearbeitungsstabilität und Prozesssicherheit.
- Maximale Produktivität dank der neuen Sorte X2BM
- Vollbeschichtete Bohrer gewährleisten hohe Verschleißfestigkeit
- Ein robustes Design sorgt für eine gute Zentrierung und Geradheit der Bohrung und sichert damit die bestmöglichen Bedingungen der Vorbohrung für nachfolgende Arbeitsgänge wie Gewindebohren oder Reiben.

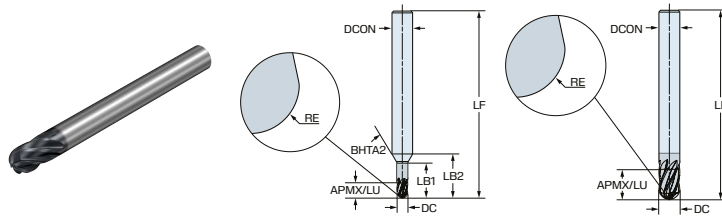
Einzigartige Sorte X2BM

- Vielseitige Geometrie für Multimaterial-Anwendungen
- Es handelt sich um ein feinkörniges Hartmetallsubstrat mit einer sehr gut kontrollierten Mikrostruktur, die höchste Leistung in einer Vielzahl von Anwendungen garantiert.
- Neue vielseitige mehrschichtige PVD-Beschichtung mit unserer neuesten Zertivo® 2.0 Technologie
- Alle Bohrer sind vollständig beschichtet
- Maßgeschneiderte Nachbehandlung für verbesserte Oberflächenglätte



CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

Zoll (Zoll)

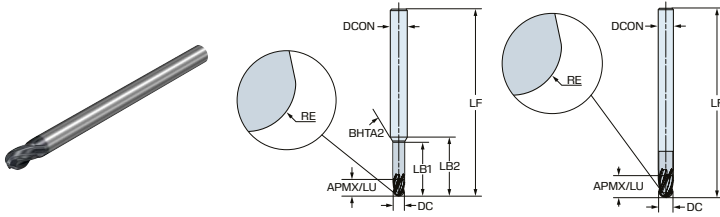
P S M

Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B255-0318-TA	○	●	○	0.125	0.063	5	0.188	0.188	2.250	0.250	0.127	0.438	0.555
2B256-0476-TA	○	●	○	0.188	0.094	6	0.281	0.281	2.250	0.250	0.189	0.625	0.688
2B256-0635-TA	○	●	○	0.250	0.125	6	0.375	0.375	2.250	0.250			
2B256-0794-TA	○	●	○	0.313	0.156	6	0.469	0.469	2.500	0.313			
2B256-0953-TA	○	●	○	0.375	0.188	6	0.563	0.563	3.000	0.375			
2B256-1270-TA	○	●	○	0.500	0.250	6	0.750	0.750	3.500	0.500			
2B256-1588-TA	○	●	○	0.625	0.313	6	0.938	0.938	3.500	0.625			
2B256-1905-TA	○	●	○	0.750	0.375	6	1.125	1.125	4.000	0.750			

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Kugelschaftfräser zum Profilfräsen

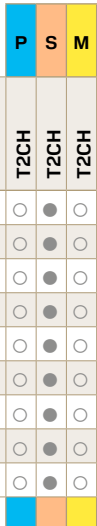
Optimiert für Titan



Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON	TCDC
4	30.00	h6	h10

Metrisch (mm)

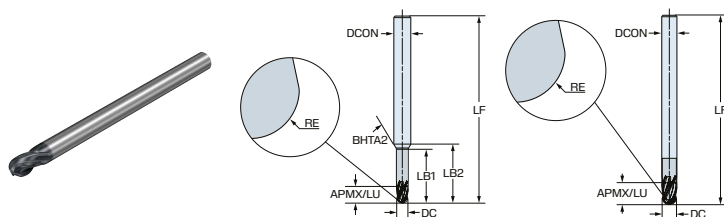


Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2B284-0300-TA	○	●	○	3.00	1.5	4.5	4.50	70.00	6.00	3.0	15.0	17.8
2B284-0400-TA	○	●	○	4.00	2.0	6.0	6.00	70.00	6.00	4.1	20.0	22.0
2B284-0500-TA	○	●	○	5.00	2.5	7.5	7.50	80.00	6.00	5.1	25.0	26.1
2B284-0600-TA	○	●	○	6.00	3.0	9.0	9.00	80.00	6.00			
2B284-0800-TA	○	●	○	8.00	4.0	12.0	12.00	80.00	8.00			
2B284-1000-TA	○	●	○	10.00	5.0	15.0	15.00	100.00	10.00			
2B284-1200-TA	○	●	○	12.00	6.0	18.0	18.00	105.00	12.00			
2B284-1600-TA	○	●	○	16.00	8.0	24.0	24.00	125.00	16.00			
2B284-2000-TA	○	●	○	20.00	10.0	30.0	30.00	150.00	20.00			

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON	TCDC
4	30.000	h6	h10

Zoll (Zoll)



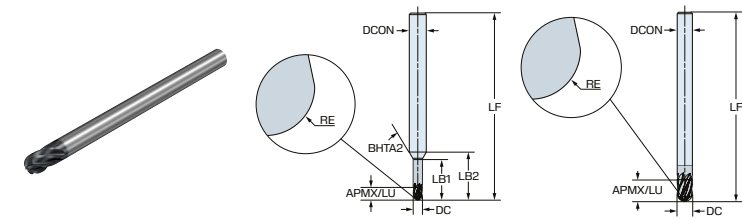
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B284-0318-TA	○	●	○	0.125	0.063	0.188	0.188	3.000	0.250	0.127	0.625	0.742
2B284-0476-TA	○	●	○	0.188	0.094	0.281	0.281	3.000	0.250	0.189	1.000	1.063
2B284-0635-TA	○	●	○	0.250	0.125	0.375	0.375	3.000	0.250			
2B284-0794-TA	○	●	○	0.313	0.156	0.469	0.469	3.500	0.313			
2B284-0953-TA	○	●	○	0.375	0.188	0.563	0.563	4.000	0.375			
2B284-1270-TA	○	●	○	0.500	0.250	0.750	0.750	4.500	0.500			
2B284-1588-TA	○	●	○	0.625	0.313	0.938	0.938	5.000	0.625			
2B284-1905-TA	○	●	○	0.750	0.375	1.125	1.125	5.500	0.750			

● = Erste Wahl ○ = Gute Wahl



CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

Metrisch (mm)

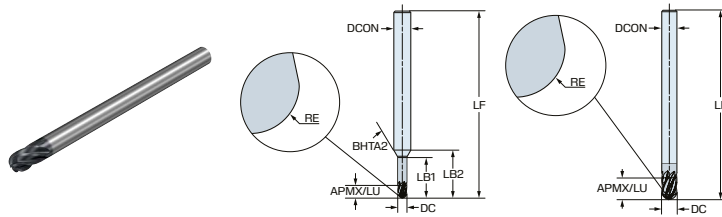
	P	S	M
Bestellnummer	T2CH	T2CH	T2CH

Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2B285-0300-TA	○	●	○	3.00	1.5	5	4.5	4.50	70.00	6.00	3.0	15.0	17.8
2B286-0400-TA	○	●	○	4.00	2.0	6	6.0	6.00	70.00	6.00	4.1	20.0	22.0
2B286-0500-TA	○	●	○	5.00	2.5	6	7.5	7.50	80.00	6.00	5.1	25.0	26.1
2B286-0600-TA	○	●	○	6.00	3.0	6	9.0	9.00	80.00	6.00			
2B286-0800-TA	○	●	○	8.00	4.0	6	12.0	12.00	80.00	8.00			
2B286-1000-TA	○	●	○	10.00	5.0	6	15.0	15.00	100.00	10.00			
2B286-1200-TA	○	●	○	12.00	6.0	6	18.0	18.00	105.00	12.00			
2B286-1600-TA	○	●	○	16.00	8.0	6	24.0	24.00	125.00	16.00			
2B286-2000-TA	○	●	○	20.00	10.0	6	30.0	30.00	150.00	20.00			

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

Zoll (Zoll)

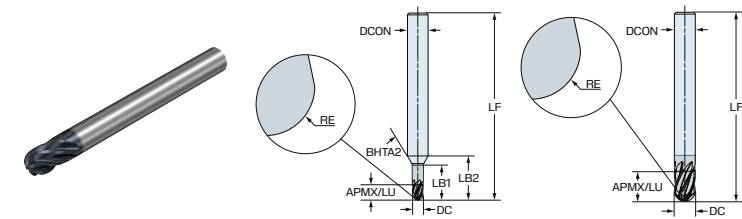
	P S M													
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]	
2B285-0318-TA	○	●	○	0.125	0.063	5	0.188	0.188	3.000	0.250	0.127	0.625	0.742	
2B286-0476-TA	○	●	○	0.188	0.094	6	0.281	0.281	3.000	0.250	0.189	1.000	1.063	
2B286-0635-TA	○	●	○	0.250	0.125	6	0.375	0.375	3.000	0.250				
2B286-0794-TA	○	●	○	0.313	0.156	6	0.469	0.469	3.500	0.313				
2B286-0953-TA	○	●	○	0.375	0.188	6	0.563	0.563	4.000	0.375				
2B286-1270-TA	○	●	○	0.500	0.250	6	0.750	0.750	4.500	0.500				
2B286-1588-TA	○	●	○	0.625	0.313	6	0.938	0.938	5.000	0.625				
2B286-1905-TA	○	●	○	0.750	0.375	6	1.125	1.125	5.500	0.750				

● = Erste Wahl ○ = Gute Wahl



CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

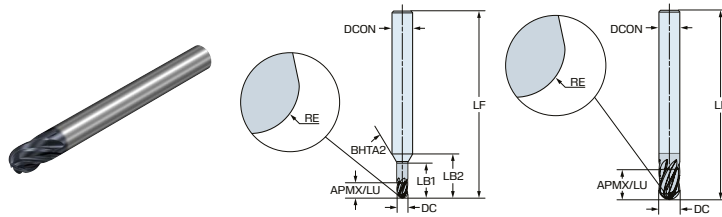
Metrisch (mm)

Bestellnummer	S H K			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
	R2AH	R2AH	R2AH										
2B255-0300-RA	●	○	○	3.00	1.5	5	4.5	4.50	57.00	6.00	3.0	10.5	13.3
2B256-0400-RA	●	○	○	4.00	2.0	6	6.0	6.00	57.00	6.00	4.1	13.0	15.0
2B256-0500-RA	●	○	○	5.00	2.5	6	7.5	7.50	57.00	6.00	5.1	16.0	17.1
2B256-0600-RA	●	○	○	6.00	3.0	6	9.0	9.00	57.00	6.00			
2B256-0800-RA	●	○	○	8.00	4.0	6	12.0	12.00	63.00	8.00			
2B256-1000-RA	●	○	○	10.00	5.0	6	15.0	15.00	72.00	10.00			
2B256-1200-RA	●	○	○	12.00	6.0	6	18.0	18.00	83.00	12.00			
2B256-1600-RA	●	○	○	16.00	8.0	6	24.0	24.00	92.00	16.00			
2B256-2000-RA	●	○	○	20.00	10.0	6	30.0	30.00	104.00	20.00			

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

Zoll (Zoll)



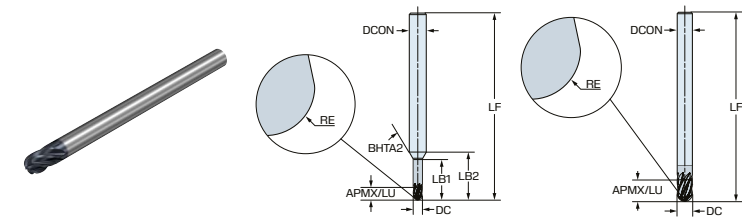
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B255-0318-RA	●	○	○	0.125	0.063	5	0.188	0.188	2.250	0.250	0.127	0.438	0.555
2B256-0476-RA	●	○	○	0.188	0.094	6	0.281	0.281	2.250	0.250	0.189	0.625	0.688
2B256-0635-RA	●	○	○	0.250	0.125	6	0.375	0.375	2.250	0.250			
2B256-0794-RA	●	○	○	0.313	0.156	6	0.469	0.469	2.500	0.313			
2B256-0953-RA	●	○	○	0.375	0.188	6	0.563	0.563	3.000	0.375			
2B256-1270-RA	●	○	○	0.500	0.250	6	0.750	0.750	3.500	0.500			
2B256-1588-RA	●	○	○	0.625	0.313	6	0.938	0.938	3.500	0.625			
2B256-1905-RA	●	○	○	0.750	0.375	6	1.125	1.125	4.000	0.750			

● = Erste Wahl ○ = Gute Wahl



CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
30.00	h6	h10

Metrisch (mm)

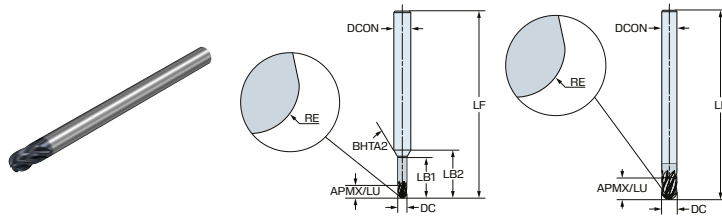
S	H	K
●	○	○
○	●	○
○	○	●

Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON [mm] _{MS}	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
2B285-0300-RA	●	○	○	3.00	1.5	5	4.5	4.50	70.00	6.00	3.0	15.0	17.8
2B286-0400-RA	●	○	○	4.00	2.0	6	6.0	6.00	70.00	6.00	4.1	20.0	22.0
2B286-0500-RA	●	○	○	5.00	2.5	6	7.5	7.50	80.00	6.00	5.1	25.0	26.1
2B286-0600-RA	●	○	○	6.00	3.0	6	9.0	9.00	80.00	6.00			
2B286-0800-RA	●	○	○	8.00	4.0	6	12.0	12.00	80.00	8.00			
2B286-1000-RA	●	○	○	10.00	5.0	6	15.0	15.00	100.00	10.00			
2B286-1200-RA	●	○	○	12.00	6.0	6	18.0	18.00	105.00	12.00			
2B286-1600-RA	●	○	○	16.00	8.0	6	24.0	24.00	125.00	16.00			
2B286-2000-RA	●	○	○	20.00	10.0	6	30.0	30.00	150.00	20.00			

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Kugelschaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
30.000	h6	h10

Zoll (Zoll)

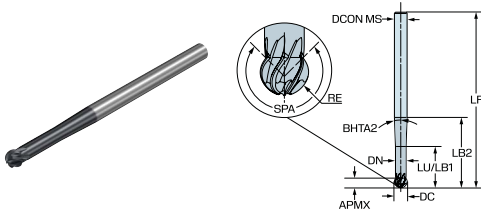


Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
2B285-0318-RA	●	○	○	0.125	0.063	5	0.188	0.188	3.000	0.250	0.127	0.625	0.742
2B286-0476-RA	●	○	○	0.188	0.094	6	0.281	0.281	3.000	0.250	0.189	1.000	1.063
2B286-0635-RA	●	○	○	0.250	0.125	6	0.375	0.375	3.000	0.250			
2B286-0794-RA	●	○	○	0.313	0.156	6	0.469	0.469	3.500	0.313			
2B286-0953-RA	●	○	○	0.375	0.188	6	0.563	0.563	4.000	0.375			
2B286-1270-RA	●	○	○	0.500	0.250	6	0.750	0.750	4.500	0.500			
2B286-1588-RA	●	○	○	0.625	0.313	6	0.938	0.938	5.000	0.625			
2B286-1905-RA	●	○	○	0.750	0.375	6	1.125	1.125	5.500	0.750			

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Lollipop, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrisch (mm)

	P	S	M										
Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L444-0200-TA0600	○	●	○	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-TA0600	○	●	○	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-TA0600	○	●	○	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-TA0600	○	●	○	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-TA0600	○	●	○	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-TA0800	○	●	○	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-TA1000	○	●	○	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

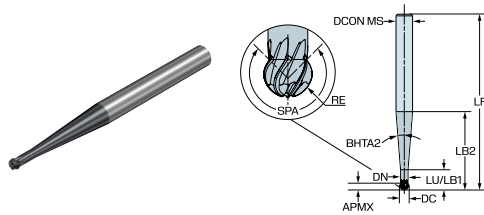
Zoll (Zoll)

	P	S	M										
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L445-0318-TA0635	○	●	○	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-TA0635	○	●	○	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-TA0635	○	●	○	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-TA0794	○	●	○	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-TA0953	○	●	○	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Lollipop, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrisch (mm)

	P S M												
Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L464-0200-TA0600	○	●	○	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-TA0800	○	●	○	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-TA0800	○	●	○	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-TA1000	○	●	○	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-TA1000	○	●	○	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-TA1200	○	●	○	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-TA1600	○	●	○	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

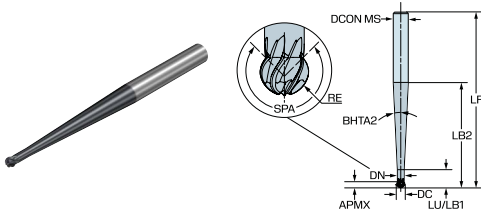
Zoll (Zoll)

	P S M												
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L465-0318-TA0794	○	●	○	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-TA0953	○	●	○	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-TA0953	○	●	○	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-TA1270	○	●	○	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-TA1588	○	●	○	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Lollipop, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrisch (mm)

	P	S	M										
Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L484-0200-Ti0600	○	●	○	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-Ti0800	○	●	○	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-Ti0800	○	●	○	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-Ti1000	○	●	○	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-Ti1000	○	●	○	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-Ti1200	○	●	○	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-Ti1600	○	●	○	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

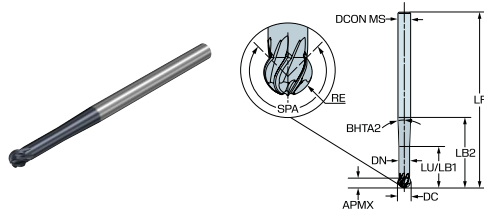
Zoll (Zoll)

	P	S	M										
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L485-0318-Ti0794	○	●	○	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-Ti0953	○	●	○	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-Ti0953	○	●	○	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-Ti1270	○	●	○	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-Ti1588	○	●	○	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Lollipop, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrisch (mm)

	S	H	K										
Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L444-0200-RA0600	●	○	○	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-RA0600	●	○	○	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-RA0600	●	○	○	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-RA0600	●	○	○	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-RA0600	●	○	○	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-RA0800	●	○	○	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-RA1000	●	○	○	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

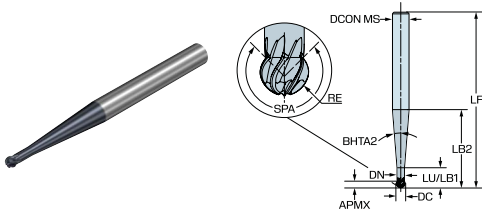
Zoll (Zoll)

	S	H	K										
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L445-0318-RA0635	●	○	○	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-RA0635	●	○	○	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-RA0635	●	○	○	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-RA0794	●	○	○	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-RA0953	●	○	○	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Lollipop, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrisch (mm)

	S	H	K										
Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L464-0200-RA0600	●	○	○	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-RA0800	●	○	○	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-RA0800	●	○	○	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-RA1000	●	○	○	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-RA1000	●	○	○	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-RA1200	●	○	○	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-RA1600	●	○	○	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

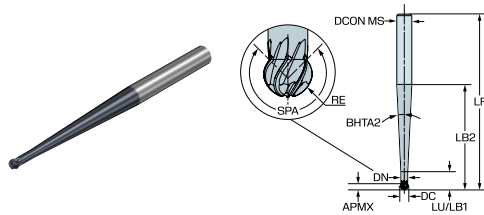
Zoll (Zoll)

	S	H	K										
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L465-0318-RA0794	●	○	○	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-RA0953	●	○	○	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-RA0953	●	○	○	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-RA1270	●	○	○	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-RA1588	●	○	○	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Lollipop, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metrisch (mm)

	S	H	K										
Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2L484-0200-RI0600	●	○	○	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-RI0800	●	○	○	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-RI0800	●	○	○	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-RI1000	●	○	○	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-RI1000	●	○	○	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-RI1200	●	○	○	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-RI1600	●	○	○	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

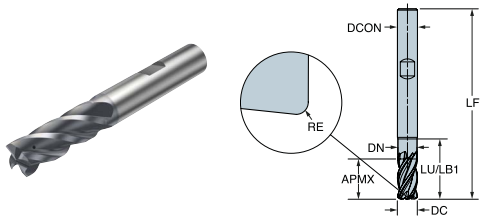
Zoll (Zoll)

	S	H	K										
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2L485-0318-RI0794	●	○	○	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-RI0953	●	○	○	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-RI0953	●	○	○	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-RI1270	●	○	○	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-RI1588	●	○	○	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura, Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Optimiert für Titan - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.00	h6	h10

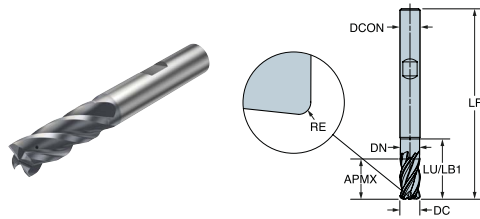
Metrisch (mm)

Bestellnummer	S M		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
	1745	1745							
2S344-0600-050CTD	●	○	6.00	0.5	13.0	20.00	57.00	6.00	5.7
2S344-0600-100CTD	●	○	6.00	1.0	13.0	20.00	57.00	6.00	5.7
2S344-0800-050CTD	●	○	8.00	0.5	18.0	26.00	63.00	8.00	7.6
2S344-0800-100CTD	●	○	8.00	1.0	18.0	26.00	63.00	8.00	7.6
2S344-0800-200CTD	●	○	8.00	2.0	18.0	26.00	63.00	8.00	7.6
2S344-1000-050CTD	●	○	10.00	0.5	22.0	30.50	72.00	10.00	9.5
2S344-1000-100CTD	●	○	10.00	1.0	22.0	30.50	72.00	10.00	9.5
2S344-1000-200CTD	●	○	10.00	2.0	22.0	30.50	72.00	10.00	9.5
2S344-1200-050CTD	●	○	12.00	0.5	26.0	36.00	83.00	12.00	11.4
2S344-1200-100CTD	●	○	12.00	1.0	26.0	36.00	83.00	12.00	11.4
2S344-1200-200CTD	●	○	12.00	2.0	26.0	36.00	83.00	12.00	11.4
2S344-1200-250CTD	●	○	12.00	2.5	26.0	36.00	83.00	12.00	11.4
2S344-1200-300CTD	●	○	12.00	3.0	26.0	36.00	83.00	12.00	11.4
2S344-1600-050CTD	●	○	16.00	0.5	34.0	47.00	97.00	16.00	15.2
2S344-1600-100CTD	●	○	16.00	1.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-200CTD	●	○	16.00	2.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-250CTD	●	○	16.00	2.5	34.0	47.00	97.00	16.00	15.2
2S344-1600-300CTD	●	○	16.00	3.0	34.0	47.00	97.00	16.00	15.2
2S344-1600-400CTD	●	○	16.00	4.0	34.0	47.00	97.00	16.00	15.2
2S344-2000-050CTD	●	○	20.00	0.5	42.0	56.00	109.60	20.00	19.0
2S344-2000-100CTD	●	○	20.00	1.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-200CTD	●	○	20.00	2.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-250CTD	●	○	20.00	2.5	42.0	56.00	109.60	20.00	19.0
2S344-2000-300CTD	●	○	20.00	3.0	42.0	56.00	109.60	20.00	19.0
2S344-2000-400CTD	●	○	20.00	4.0	42.0	56.00	109.60	20.00	19.0
2S344-2500-050CTD	●	○	25.00	0.5	52.0	70.50	129.50	25.00	23.8
2S344-2500-100CTD	●	○	25.00	1.0	52.0	70.50	129.50	25.00	23.8
2S344-2500-200CTD	●	○	25.00	2.0	52.0	70.50	129.50	25.00	23.8
2S344-2500-250CTD	●	○	25.00	2.5	52.0	70.50	129.50	25.00	23.8
2S344-2500-300CTD	●	○	25.00	3.0	52.0	70.50	129.50	25.00	23.8

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura, Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Optimiert für Titan - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.00	h6	h10

Metrisch (mm)

Bestellnummer	S M		DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
	1745	1745							
2S344-2500-400CTD	●	○	25.00	4.0	52.0	70.50	129.50	25.00	23.8

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.000	h6	h10

Zoll (Zoll)

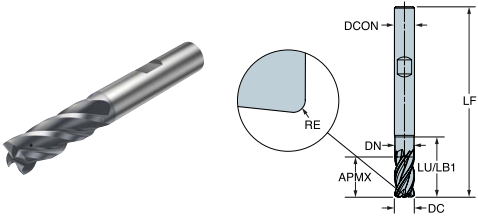
Bestellnummer	S M		DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
	1745	1745							
2S344-0635-038CTD	●	○	0.250	0.015	0.625	1.000	2.500	0.250	0.237
2S344-0635-076CTD	●	○	0.250	0.030	0.625	1.000	2.500	0.250	0.237
2S344-0635-152CTD	●	○	0.250	0.060	0.625	1.000	2.500	0.250	0.237
2S344-0952-038CTD	●	○	0.375	0.015	0.875	1.230	2.820	0.375	0.356
2S344-0952-076CTD	●	○	0.375	0.030	0.875	1.230	2.820	0.375	0.356
2S344-0952-152CTD	●	○	0.375	0.060	0.875	1.230	2.820	0.375	0.356
2S344-0952-229CTD	●	○	0.375	0.090	0.875	1.230	2.820	0.375	0.356
2S344-1270-076CTD	●	○	0.500	0.030	1.125	1.600	3.410	0.500	0.475
2S344-1270-152CTD	●	○	0.500	0.060	1.125	1.600	3.410	0.500	0.475
2S344-1270-229CTD	●	○	0.500	0.090	1.125	1.600	3.410	0.500	0.475
2S344-1588-076CTD	●	○	0.625	0.030	1.315	1.830	3.780	0.625	0.594
2S344-1588-152CTD	●	○	0.625	0.060	1.315	1.830	3.780	0.625	0.594
2S344-1588-229CTD	●	○	0.625	0.090	1.315	1.830	3.780	0.625	0.594
2S344-1588-305CTD	●	○	0.625	0.120	1.315	1.830	3.780	0.625	0.594
2S344-1588-483CTD	●	○	0.625	0.190	1.315	1.830	3.780	0.625	0.594

● = Erste Wahl ○ = Gute Wahl



CoroMill® Plura, Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Optimiert für Titan - innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

ZEFP	CNSC	FHA [deg]	TCDCON	TCDC
4	1	42.000	h6	h10

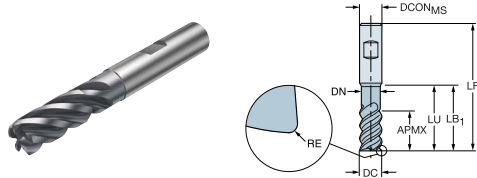
Zoll (Zoll)

Bestellnummer	S M		DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
	1745	1745							
2S344-1905-076CTD	●	○	0.750	0.030	1.625	2.230	4.320	0.750	0.712
2S344-1905-152CTD	●	○	0.750	0.060	1.625	2.230	4.320	0.750	0.712
2S344-1905-229CTD	●	○	0.750	0.090	1.625	2.230	4.320	0.750	0.712
2S344-1905-305CTD	●	○	0.750	0.120	1.625	2.230	4.320	0.750	0.712
2S344-1905-483CTD	●	○	0.750	0.190	1.625	2.230	4.320	0.750	0.712
2S344-2540-076CTD	●	○	1.000	0.030	2.125	2.880	5.220	1.000	0.950
2S344-2540-152CTD	●	○	1.000	0.060	2.125	2.880	5.220	1.000	0.950
2S344-2540-229CTD	●	○	1.000	0.090	2.125	2.880	5.220	1.000	0.950
2S344-2540-305CTD	●	○	1.000	0.120	2.125	2.880	5.220	1.000	0.950
2S344-2540-483CTD	●	○	1.000	0.190	2.125	2.880	5.220	1.000	0.950
2S344-2540-635CTD	●	○	1.000	0.250	2.125	2.880	5.220	1.000	0.950

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura, Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Optimiert für Titan



Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.00	h6	h10

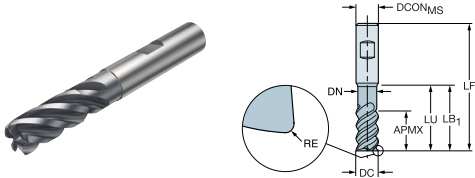
Metrisch (mm)

	S M								
Bestellnummer	1745	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2F345-0600-050-TD	●	○	6.00	0.5	13.0	20.00	57.00	6.00	5.7
2F345-0600-100-TD	●	○	6.00	1.0	13.0	20.00	57.00	6.00	5.7
2F345-0800-050-TD	●	○	8.00	0.5	18.0	25.00	63.00	8.00	7.6
2F345-0800-100-TD	●	○	8.00	1.0	18.0	25.00	63.00	8.00	7.6
2F345-0800-200-TD	●	○	8.00	2.0	18.0	25.00	63.00	8.00	7.6
2F345-1000-050-TD	●	○	10.00	0.5	22.0	30.00	72.00	10.00	9.5
2F345-1000-100-TD	●	○	10.00	1.0	22.0	30.00	72.00	10.00	9.5
2F345-1000-200-TD	●	○	10.00	2.0	22.0	30.00	72.00	10.00	9.5
2F345-1200-050-TD	●	○	12.00	0.5	26.0	36.00	83.00	12.00	11.4
2F345-1200-100-TD	●	○	12.00	1.0	26.0	36.00	83.00	12.00	11.4
2F345-1200-200-TD	●	○	12.00	2.0	26.0	36.00	83.00	12.00	11.4
2F345-1200-250-TD	●	○	12.00	2.5	26.0	36.00	83.00	12.00	11.4
2F345-1200-300-TD	●	○	12.00	3.0	26.0	36.00	83.00	12.00	11.4
2F345-1600-050-TD	●	○	16.00	0.5	34.0	42.00	92.00	16.00	15.2
2F345-1600-100-TD	●	○	16.00	1.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-200-TD	●	○	16.00	2.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-250-TD	●	○	16.00	2.5	34.0	42.00	92.00	16.00	15.2
2F345-1600-300-TD	●	○	16.00	3.0	34.0	42.00	92.00	16.00	15.2
2F345-1600-400-TD	●	○	16.00	4.0	34.0	42.00	92.00	16.00	15.2
2F345-2000-050-TD	●	○	20.00	0.5	42.0	52.00	104.00	20.00	19.0
2F345-2000-100-TD	●	○	20.00	1.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-200-TD	●	○	20.00	2.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-250-TD	●	○	20.00	2.5	42.0	52.00	104.00	20.00	19.0
2F345-2000-300-TD	●	○	20.00	3.0	42.0	52.00	104.00	20.00	19.0
2F345-2000-400-TD	●	○	20.00	4.0	42.0	52.00	104.00	20.00	19.0
2F345-2500-050-TD	●	○	25.00	0.5	52.0	63.00	121.00	25.00	24.0
2F345-2500-100-TD	●	○	25.00	1.0	52.0	63.00	121.00	25.00	24.0
2F345-2500-200-TD	●	○	25.00	2.0	52.0	63.00	121.00	25.00	24.0
2F345-2500-250-TD	●	○	25.00	2.5	52.0	63.00	121.00	25.00	24.0
2F345-2500-300-TD	●	○	25.00	3.0	52.0	63.00	121.00	25.00	24.0

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura, Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Optimiert für Titan



Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.00	h6	h10

Metrisch (mm)

	S	M							
Bestellnummer	1745	1745	DC [mm]	RE [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]
2F345-2500-400-TD	●	○	25.00	4.0	52.0	63.00	121.00	25.00	24.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.000	h6	h10

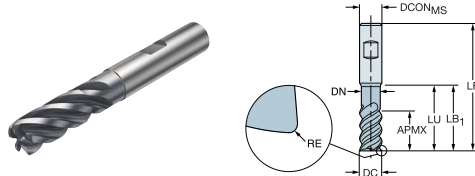
Zoll (Zoll)

	S	M							
Bestellnummer	1745	1745	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
2F345-0635-038-TD	●	○	0.250	0.015	0.625	0.937	2.500	0.250	0.237
2F345-0635-076-TD	●	○	0.250	0.030	0.625	0.937	2.500	0.250	0.237
2F345-0635-152-TD	●	○	0.250	0.060	0.625	0.937	2.500	0.250	0.237
2F345-0952-038-TD	●	○	0.375	0.015	0.875	1.250	3.000	0.375	0.356
2F345-0952-076-TD	●	○	0.375	0.030	0.875	1.250	3.000	0.375	0.356
2F345-0952-152-TD	●	○	0.375	0.060	0.875	1.250	3.000	0.375	0.356
2F345-0952-229-TD	●	○	0.375	0.090	0.875	1.250	3.000	0.375	0.356
2F345-1270-076-TD	●	○	0.500	0.030	1.125	1.438	3.500	0.500	0.475
2F345-1270-152-TD	●	○	0.500	0.060	1.125	1.438	3.500	0.500	0.475
2F345-1270-229-TD	●	○	0.500	0.090	1.125	1.438	3.500	0.500	0.475
2F345-1588-076-TD	●	○	0.625	0.030	1.315	1.625	3.780	0.625	0.594
2F345-1588-152-TD	●	○	0.625	0.060	1.315	1.625	3.780	0.625	0.594
2F345-1588-229-TD	●	○	0.625	0.090	1.315	1.625	3.780	0.625	0.594
2F345-1588-305-TD	●	○	0.625	0.120	1.315	1.625	3.780	0.625	0.594
2F345-1588-483-TD	●	○	0.625	0.190	1.315	1.625	3.780	0.625	0.594

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura, Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Optimiert für Titan



Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON	TCDC
5	42.000	h6	h10

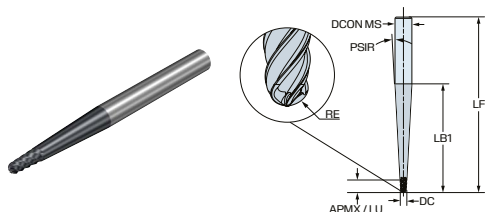
Zoll (Zoll)

	S M								
Bestellnummer	1745	1745	DC [inch]	RE [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]
2F345-1905-076-TD	●	○	0.750	0.030	1.625	1.938	4.000	0.750	0.712
2F345-1905-152-TD	●	○	0.750	0.060	1.625	1.938	4.000	0.750	0.712
2F345-1905-229-TD	●	○	0.750	0.090	1.625	1.938	4.000	0.750	0.712
2F345-1905-305-TD	●	○	0.750	0.120	1.625	1.938	4.000	0.750	0.712
2F345-1905-483-TD	●	○	0.750	0.190	1.625	1.938	4.000	0.750	0.712
2F345-2540-076-TD	●	○	1.000	0.030	2.125	2.880	5.220	1.000	0.950
2F345-2540-152-TD	●	○	1.000	0.060	2.125	2.880	5.220	1.000	0.950
2F345-2540-229-TD	●	○	1.000	0.090	2.125	2.880	5.220	1.000	0.950
2F345-2540-305-TD	●	○	1.000	0.120	2.125	2.880	5.220	1.000	0.950
2F345-2540-483-TD	●	○	1.000	0.190	2.125	2.880	5.220	1.000	0.950
2F345-2540-635-TD	●	○	1.000	0.250	2.125	2.880	5.220	1.000	0.950

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

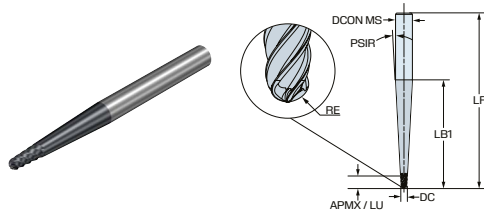
Metrisch (mm)

	P S M										
Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
2T345-0300-TA0600	○	●	○	3.00	1.5	5	7.5	7.50	70.00	6.00	30.1
2T345-0300-TA0800	○	●	○	3.00	1.5	5	8.0	8.00	90.00	8.00	49.2
2T345-0300-TA1000	○	●	○	3.00	1.5	5	10.0	10.00	110.00	10.00	68.2
2T346-0400-TA0600	○	●	○	4.00	2.0	6	10.0	10.00	70.00	6.00	21.0
2T346-0400-TA0800	○	●	○	4.00	2.0	6	10.0	10.00	90.00	8.00	40.1
2T346-0400-TA1000	○	●	○	4.00	2.0	6	10.0	10.00	110.00	10.00	59.2
2T346-0400-TA1200	○	●	○	4.00	2.0	6	12.0	12.00	125.00	12.00	78.3
2T346-0500-TA0800	○	●	○	5.00	2.5	6	12.5	12.50	90.00	8.00	31.1
2T346-0500-TA1000	○	●	○	5.00	2.5	6	12.5	12.50	110.00	10.00	50.1
2T346-0500-TA1200	○	●	○	5.00	2.5	6	12.5	12.50	125.00	12.00	69.2
2T346-0600-TA1000	○	●	○	6.00	3.0	6	15.0	15.00	110.00	10.00	41.1
2T346-0600-TA1200	○	●	○	6.00	3.0	6	15.0	15.00	125.00	12.00	60.2
2T346-0800-TA1200	○	●	○	8.00	4.0	6	20.0	20.00	125.00	12.00	42.1
2T346-1000-TA1200	○	●	○	10.00	5.0	6	22.0	22.00	125.00	12.00	24.0

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

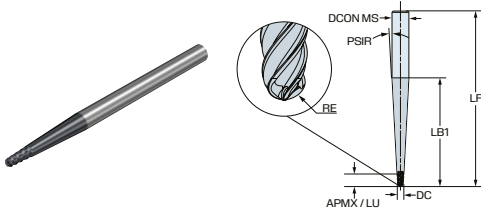
Zoll (Zoll)

	P S M										
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T345-0318-TA0635	○	●	○	0.125	0.063	5	0.313	0.313	3.000	0.250	1.253
2T345-0318-TA0953	○	●	○	0.125	0.063	5	0.375	0.375	4.250	0.375	2.446
2T346-0476-TA0953	○	●	○	0.188	0.094	6	0.469	0.469	4.250	0.375	1.880
2T346-0476-TA1270	○	●	○	0.188	0.094	6	0.500	0.500	5.000	0.500	3.073
2T346-0635-TA0953	○	●	○	0.250	0.125	6	0.625	0.625	4.250	0.375	1.314
2T346-0635-TA1270	○	●	○	0.250	0.125	6	0.625	0.625	5.000	0.500	2.507
2T346-0794-TA1270	○	●	○	0.313	0.156	6	0.781	0.781	5.000	0.500	1.941

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

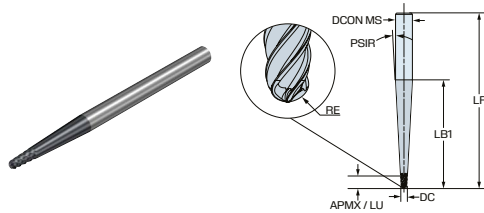
Metrisch (mm)

	P S M										
Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
2T345-0300-TE0600	○	●	○	3.00	1.5	5	7.5	7.50	100.00	6.00	30.1
2T345-0300-TE0800	○	●	○	3.00	1.5	5	8.0	8.00	120.00	8.00	49.2
2T345-0300-TE1000	○	●	○	3.00	1.5	5	10.0	10.00	140.00	10.00	68.2
2T346-0400-TE0600	○	●	○	4.00	2.0	6	10.0	10.00	100.00	6.00	21.0
2T346-0400-TE0800	○	●	○	4.00	2.0	6	10.0	10.00	120.00	8.00	40.1
2T346-0400-TE1000	○	●	○	4.00	2.0	6	10.0	10.00	140.00	10.00	59.2
2T346-0400-TE1200	○	●	○	4.00	2.0	6	12.0	12.00	155.00	12.00	78.3
2T346-0500-TE0800	○	●	○	5.00	2.5	6	12.5	12.50	120.00	8.00	31.1
2T346-0500-TE1000	○	●	○	5.00	2.5	6	12.5	12.50	140.00	10.00	50.1
2T346-0500-TE1200	○	●	○	5.00	2.5	6	12.5	12.50	155.00	12.00	69.2
2T346-0600-TE1000	○	●	○	6.00	3.0	6	15.0	15.00	140.00	10.00	41.1
2T346-0600-TE1200	○	●	○	6.00	3.0	6	15.0	15.00	155.00	12.00	60.2
2T346-0800-TE1200	○	●	○	8.00	4.0	6	20.0	20.00	155.00	12.00	42.1
2T346-1000-TE1200	○	●	○	10.00	5.0	6	22.0	22.00	155.00	12.00	24.0

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

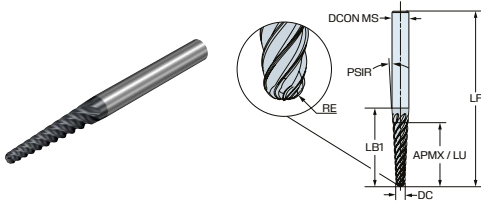
Zoll (Zoll)

Bestellnummer	P S M			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
	T2CH	T2CH	T2CH								
2T345-0318-TE0635	○	●	○	0.125	0.063	5	0.313	0.313	4.000	0.250	1.253
2T345-0318-TE0953	○	●	○	0.125	0.063	5	0.375	0.375	5.500	0.375	2.446
2T346-0476-TE0953	○	●	○	0.188	0.094	6	0.469	0.469	5.500	0.375	1.880
2T346-0476-TE1270	○	●	○	0.188	0.094	6	0.500	0.500	6.000	0.500	3.073
2T346-0635-TE0953	○	●	○	0.250	0.125	6	0.625	0.625	5.500	0.375	1.314
2T346-0635-TE1270	○	●	○	0.250	0.125	6	0.625	0.625	6.000	0.500	2.507
2T346-0794-TE1270	○	●	○	0.313	0.156	6	0.781	0.781	6.000	0.500	1.941

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

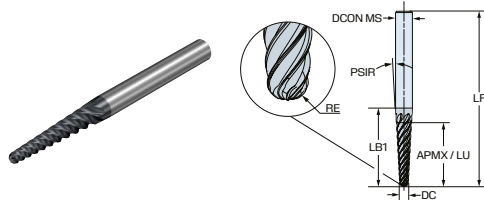
Metrisch (mm)

Bestellnummer	P S M			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
	T2CH	T2CH	T2CH								
2T385-0300-TA0600	○	●	○	3.00	1.5	5	18.0	18.00	70.00	6.00	30.1
2T385-0300-TA0800	○	●	○	3.00	1.5	5	24.0	24.00	90.00	8.00	49.2
2T385-0300-TA1000	○	●	○	3.00	1.5	5	30.0	30.00	110.00	10.00	68.2
2T386-0400-TA0600	○	●	○	4.00	2.0	6	18.0	18.00	70.00	6.00	21.0
2T386-0400-TA0800	○	●	○	4.00	2.0	6	24.0	24.00	90.00	8.00	40.1
2T386-0400-TA1000	○	●	○	4.00	2.0	6	30.0	30.00	110.00	10.00	59.2
2T386-0400-TA1200	○	●	○	4.00	2.0	6	36.0	36.00	125.00	12.00	78.3
2T386-0500-TA0800	○	●	○	5.00	2.5	6	30.0	30.00	90.00	8.00	31.1
2T386-0500-TA1000	○	●	○	5.00	2.5	6	40.0	40.00	110.00	10.00	50.1
2T386-0500-TA1200	○	●	○	5.00	2.5	6	48.0	48.00	125.00	12.00	69.2
2T386-0600-TA1000	○	●	○	6.00	3.0	6	40.0	40.00	110.00	10.00	41.1
2T386-0600-TA1200	○	●	○	6.00	3.0	6	48.0	48.00	125.00	12.00	60.2
2T386-0800-TA1200	○	●	○	8.00	4.0	6	42.0	42.00	125.00	12.00	42.1

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

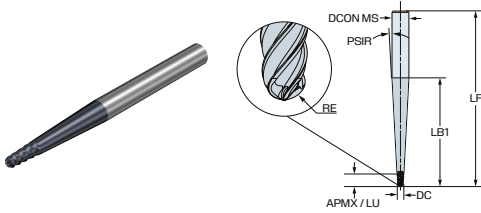
Zoll (Zoll)

	P S M										
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T385-0318-TA0635	○	●	○	0.125	0.063	5	0.750	0.750	3.000	0.250	1.253
2T385-0318-TA0953	○	●	○	0.125	0.063	5	1.125	1.125	4.250	0.375	2.446
2T386-0476-TA0953	○	●	○	0.188	0.094	6	1.500	1.500	4.250	0.375	1.880
2T386-0476-TA1270	○	●	○	0.188	0.094	6	2.000	2.000	5.000	0.500	3.073
2T386-0635-TA0953	○	●	○	0.250	0.125	6	1.250	1.250	4.250	0.375	1.314
2T386-0635-TA1270	○	●	○	0.250	0.125	6	2.000	2.000	5.000	0.500	2.507
2T386-0794-TA1270	○	●	○	0.313	0.156	6	1.875	1.875	5.000	0.500	1.941

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

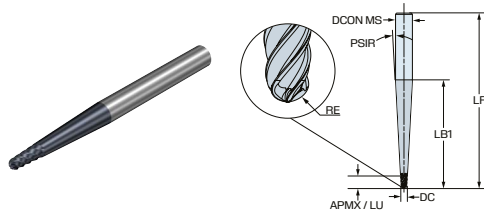
Metrisch (mm)

	S	H	K								
Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
2T345-0300-RA0600	●	○	○	3.00	1.5	5	7.5	7.50	70.00	6.00	30.1
2T345-0300-RA0800	●	○	○	3.00	1.5	5	8.0	8.00	90.00	8.00	49.2
2T345-0300-RA1000	●	○	○	3.00	1.5	5	10.0	10.00	110.00	10.00	68.2
2T346-0400-RA0600	●	○	○	4.00	2.0	6	10.0	10.00	70.00	6.00	21.0
2T346-0400-RA0800	●	○	○	4.00	2.0	6	10.0	10.00	90.00	8.00	40.1
2T346-0400-RA1000	●	○	○	4.00	2.0	6	10.0	10.00	110.00	10.00	59.2
2T346-0400-RA1200	●	○	○	4.00	2.0	6	12.0	12.00	125.00	12.00	78.3
2T346-0500-RA0800	●	○	○	5.00	2.5	6	12.5	12.50	90.00	8.00	31.1
2T346-0500-RA1000	●	○	○	5.00	2.5	6	12.5	12.50	110.00	10.00	50.1
2T346-0500-RA1200	●	○	○	5.00	2.5	6	12.5	12.50	125.00	12.00	69.2
2T346-0600-RA1000	●	○	○	6.00	3.0	6	15.0	15.00	110.00	10.00	41.1
2T346-0600-RA1200	●	○	○	6.00	3.0	6	15.0	15.00	125.00	12.00	60.2
2T346-0800-RA1200	●	○	○	8.00	4.0	6	20.0	20.00	125.00	12.00	42.1
2T346-1000-RA1200	●	○	○	10.00	5.0	6	22.0	22.00	125.00	12.00	24.0

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

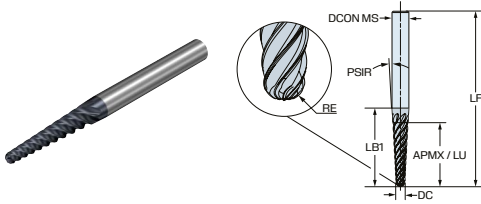
Zoll (Zoll)

	S H K										
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T345-0318-RA0635	●	○	○	0.125	0.063	5	0.313	0.313	3.000	0.250	1.253
2T345-0318-RA0953	●	○	○	0.125	0.063	5	0.375	0.375	4.250	0.375	2.446
2T346-0476-RA0953	●	○	○	0.188	0.094	6	0.469	0.469	4.250	0.375	1.880
2T346-0476-RA1270	●	○	○	0.188	0.094	6	0.500	0.500	5.000	0.500	3.073
2T346-0635-RA0953	●	○	○	0.250	0.125	6	0.625	0.625	4.250	0.375	1.314
2T346-0635-RA1270	●	○	○	0.250	0.125	6	0.625	0.625	5.000	0.500	2.507
2T346-0794-RA1270	●	○	○	0.313	0.156	6	0.781	0.781	5.000	0.500	1.941

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.00	h6	h10	3.00

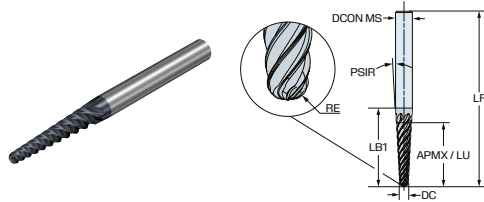
Metrisch (mm)

	S	H	K								
Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	LB ₁ [mm]
2T385-0300-RA0600	●	○	○	3.00	1.5	5	18.0	18.00	70.00	6.00	30.1
2T385-0300-RA0800	●	○	○	3.00	1.5	5	24.0	24.00	90.00	8.00	49.2
2T385-0300-RA1000	●	○	○	3.00	1.5	5	30.0	30.00	110.00	10.00	68.2
2T386-0400-RA0600	●	○	○	4.00	2.0	6	18.0	18.00	70.00	6.00	21.0
2T386-0400-RA0800	●	○	○	4.00	2.0	6	24.0	24.00	90.00	8.00	40.1
2T386-0400-RA1000	●	○	○	4.00	2.0	6	30.0	30.00	110.00	10.00	59.2
2T386-0400-RA1200	●	○	○	4.00	2.0	6	36.0	36.00	125.00	12.00	78.3
2T386-0500-RA0800	●	○	○	5.00	2.5	6	30.0	30.00	90.00	8.00	31.1
2T386-0500-RA1000	●	○	○	5.00	2.5	6	40.0	40.00	110.00	10.00	50.1
2T386-0500-RA1200	●	○	○	5.00	2.5	6	48.0	48.00	125.00	12.00	69.2
2T386-0600-RA1000	●	○	○	6.00	3.0	6	40.0	40.00	110.00	10.00	41.1
2T386-0600-RA1200	●	○	○	6.00	3.0	6	48.0	48.00	125.00	12.00	60.2
2T386-0800-RA1200	●	○	○	8.00	4.0	6	42.0	42.00	125.00	12.00	42.1

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura konischer Kugelschaftfräser aus Vollhartmetall zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC	PSIR [deg]
42.000	h6	h10	3.000

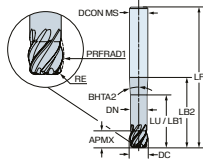
Zoll (Zoll)

	S	H	K								
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	LB ₁ [inch]
2T385-0318-RA0635	●	○	○	0.125	0.063	5	0.750	0.750	3.000	0.250	1.253
2T385-0318-RA0953	●	○	○	0.125	0.063	5	1.125	1.125	4.250	0.375	2.446
2T386-0476-RA0953	●	○	○	0.188	0.094	6	1.500	1.500	4.250	0.375	1.880
2T386-0476-RA1270	●	○	○	0.188	0.094	6	2.000	2.000	5.000	0.500	3.073
2T386-0635-RA0953	●	○	○	0.250	0.125	6	1.250	1.250	4.250	0.375	1.314
2T386-0635-RA1270	●	○	○	0.250	0.125	6	2.000	2.000	5.000	0.500	2.507
2T386-0794-RA1270	●	○	○	0.313	0.156	6	1.875	1.875	5.000	0.500	1.941

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura barrel, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON
6	42.00	h6

Metrisch (mm)

	P S M												
Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2A146-0600A012-TCMH	○	●	○	6.00	1.0	5.7	18.00	90.00	10.00	12.00	5.4	18.0	50.0
2A146-0600A030-TCMH	○	●	○	6.00	1.0	9.0	18.00	90.00	10.00	30.00	5.4	18.0	50.0
2A146-0800A016-TCMH	○	●	○	8.00	1.0	7.6	24.00	100.00	10.00	16.00	7.2	24.0	60.0
2A146-0800A040-TCMH	○	●	○	8.00	1.0	12.0	24.00	100.00	10.00	40.00	7.2	24.0	60.0
2A146-1000A020-TCMI	○	●	○	10.00	2.0	9.4	30.00	110.00	12.00	20.00	9.0	30.0	65.0
2A146-1000A050-TCMI	○	●	○	10.00	2.0	15.1	30.00	110.00	12.00	50.00	9.0	30.0	65.0
2A146-1200A024-TCMK	○	●	○	12.00	3.0	11.3	36.00	120.00	16.00	24.00	10.8	36.0	72.0
2A146-1200A060-TCMK	○	●	○	12.00	3.0	18.1	36.00	120.00	16.00	60.00	10.8	36.0	72.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON
6	42.000	h6

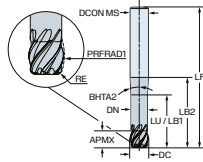
Zoll (Zoll)

	P S M												
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2A146-0635A013-TCIE	○	●	○	0.250	0.040	0.236	0.750	3.750	0.375	0.500	0.225	0.750	2.187
2A146-0635A032-TCIE	○	●	○	0.250	0.040	0.376	0.750	3.750	0.375	1.250	0.225	0.750	2.187
2A146-0953A019-TCIG	○	●	○	0.375	0.080	0.354	1.125	4.250	0.500	0.750	0.338	1.125	2.467
2A146-0953A048-TCIG	○	●	○	0.375	0.080	0.564	1.125	4.250	0.500	1.875	0.338	1.125	2.467
2A146-1270A025-TCII	○	●	○	0.500	0.120	0.472	1.500	5.000	0.625	1.000	0.450	1.500	3.094
2A146-1270A064-TCII	○	●	○	0.500	0.120	0.753	1.500	5.000	0.625	2.500	0.450	1.500	3.094

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura barrel, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für Titan



Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON
6	42.00	h6

Metrisch (mm)

	P S M												
Bestellnummer	T2CH	T2CH	T2CH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]
2A146-0600A012-TCMD	○	●	○	6.00	1.0	5.7	18.00	60.00	6.00	12.00	5.4	18.0	24.0
2A146-0600A030-TCMD	○	●	○	6.00	1.0	9.0	18.00	60.00	6.00	30.00	5.4	18.0	24.0
2A146-0800A016-TCMF	○	●	○	8.00	1.0	7.6	24.00	70.00	8.00	16.00	7.2	24.0	34.0
2A146-0800A040-TCMF	○	●	○	8.00	1.0	12.0	24.00	70.00	8.00	40.00	7.2	24.0	34.0
2A146-1000A020-TCMH	○	●	○	10.00	2.0	9.4	30.00	80.00	10.00	20.00	9.0	30.0	40.0
2A146-1000A050-TCMH	○	●	○	10.00	2.0	15.1	30.00	80.00	10.00	50.00	9.0	30.0	40.0
2A146-1200A024-TCMI	○	●	○	12.00	3.0	11.3	36.00	90.00	12.00	24.00	10.8	36.0	45.0
2A146-1200A060-TCMI	○	●	○	12.00	3.0	18.1	36.00	90.00	12.00	60.00	10.8	36.0	45.0

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

ZEFP	FHA [deg]	TCDCON
6	42.000	h6

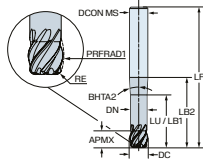
Zoll (Zoll)

	P S M												
Bestellnummer	T2CH	T2CH	T2CH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]
2A146-0635A013-TCIC	○	●	○	0.250	0.040	0.236	0.750	2.500	0.250	0.500	0.225	0.750	1.083
2A146-0635A032-TCIC	○	●	○	0.250	0.040	0.376	0.750	2.500	0.250	1.250	0.225	0.750	1.083
2A146-0953A019-TCIE	○	●	○	0.375	0.080	0.354	1.125	3.000	0.375	0.750	0.338	1.125	1.437
2A146-0953A048-TCIE	○	●	○	0.375	0.080	0.564	1.125	3.000	0.375	1.875	0.338	1.125	1.437
2A146-1270A025-TCIG	○	●	○	0.500	0.120	0.472	1.500	3.750	0.500	1.000	0.450	1.500	1.967
2A146-1270A064-TCIG	○	●	○	0.500	0.120	0.753	1.500	3.750	0.500	2.500	0.450	1.500	1.967

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura barrel, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

ZEFP	TCDCON
6	h6

Metrisch (mm)

	S	H	K											
Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]	FHA [deg]
2A146-0600A012-RCMH	●	○	○	6.00	1.0	5.7	18.00	90.00	10.00	12.00	5.4	18.0	50.0	38.00
2A146-0600A030-RCMH	●	○	○	6.00	1.0	9.0	18.00	90.00	10.00	30.00	5.4	18.0	50.0	42.00
2A146-0800A016-RCMH	●	○	○	8.00	1.0	7.6	24.00	100.00	10.00	16.00	7.2	24.0	60.0	38.00
2A146-0800A040-RCMH	●	○	○	8.00	1.0	12.0	24.00	100.00	10.00	40.00	7.2	24.0	60.0	42.00
2A146-1000A020-RCMI	●	○	○	10.00	2.0	9.4	30.00	110.00	12.00	20.00	9.0	30.0	65.0	38.00
2A146-1000A050-RCMI	●	○	○	10.00	2.0	15.1	30.00	110.00	12.00	50.00	9.0	30.0	65.0	42.00
2A146-1200A024-RCMK	●	○	○	12.00	3.0	11.3	36.00	120.00	16.00	24.00	10.8	36.0	72.0	38.00
2A146-1200A060-RCMK	●	○	○	12.00	3.0	18.1	36.00	120.00	16.00	60.00	10.8	36.0	72.0	42.00

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

ZEFP	TCDCON
6	h6

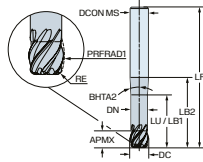
Zoll (Zoll)

	S	H	K											
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]	FHA [deg]
2A146-0635A013-RCIE	●	○	○	0.250	0.040	0.236	0.750	3.750	0.375	0.500	0.225	0.750	2.187	38.000
2A146-0635A032-RCIE	●	○	○	0.250	0.040	0.376	0.750	3.750	0.375	1.250	0.225	0.750	2.187	42.000
2A146-0953A019-RCIG	●	○	○	0.375	0.080	0.354	1.125	4.250	0.500	0.750	0.338	1.125	2.467	38.000
2A146-0953A048-RCIG	●	○	○	0.375	0.080	0.564	1.125	4.250	0.500	1.875	0.338	1.125	2.467	42.000
2A146-1270A025-RCII	●	○	○	0.500	0.120	0.472	1.500	5.000	0.625	1.000	0.450	1.500	3.094	38.000
2A146-1270A064-RCII	●	○	○	0.500	0.120	0.753	1.500	5.000	0.625	2.500	0.450	1.500	3.094	42.000

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura barrel, Vollhartmetall-Schaftfräser zum Profilfräsen

Optimiert für warmfeste Superlegierungen (HSRA)



Gemeinsame Datenwerte

ZEFP	TCDCON
6	h6

Metrisch (mm)

	S	H	K											
Bestellnummer	R2AH	R2AH	R2AH	DC [mm]	RE ₂ [mm]	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	PRFRAD [mm]	DN [mm]	LB ₁ [mm]	LB ₂ [mm]	FHA [deg]
2A146-0600A012-RCMD	●	○	○	6.00	1.0	5.7	18.00	60.00	6.00	12.00	5.4	18.0	24.0	38.00
2A146-0600A030-RCMD	●	○	○	6.00	1.0	9.0	18.00	60.00	6.00	30.00	5.4	18.0	24.0	42.00
2A146-0800A016-RCMF	●	○	○	8.00	1.0	7.6	24.00	70.00	8.00	16.00	7.2	24.0	34.0	38.00
2A146-0800A040-RCMF	●	○	○	8.00	1.0	12.0	24.00	70.00	8.00	40.00	7.2	24.0	34.0	42.00
2A146-1000A020-RCMH	●	○	○	10.00	2.0	9.4	30.00	80.00	10.00	20.00	9.0	30.0	40.0	38.00
2A146-1000A050-RCMH	●	○	○	10.00	2.0	15.1	30.00	80.00	10.00	50.00	9.0	30.0	40.0	42.00
2A146-1200A024-RCMI	●	○	○	12.00	3.0	11.3	36.00	90.00	12.00	24.00	10.8	36.0	45.0	38.00
2A146-1200A060-RCMI	●	○	○	12.00	3.0	18.1	36.00	90.00	12.00	60.00	10.8	36.0	45.0	42.00

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

ZEFP	TCDCON
6	h6

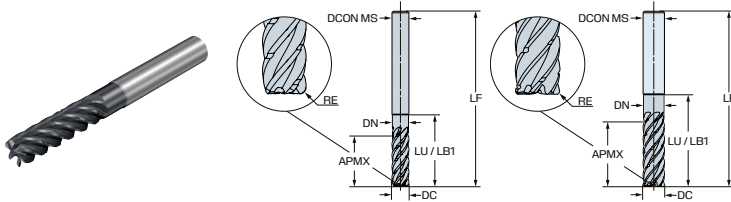
Zoll (Zoll)

	S	H	K											
Bestellnummer	R2AH	R2AH	R2AH	DC [inch]	RE ₂ [inch]	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	PRFRAD [inch]	DN [inch]	LB ₁ [inch]	LB ₂ [inch]	FHA [deg]
2A146-0635A013-RCIC	●	○	○	0.250	0.040	0.236	0.750	2.500	0.250	0.500	0.225	0.750	1.083	38.000
2A146-0635A032-RCIC	●	○	○	0.250	0.040	0.376	0.750	2.500	0.250	1.250	0.225	0.750	1.083	42.000
2A146-0953A019-RCIE	●	○	○	0.375	0.080	0.354	1.125	3.000	0.375	0.750	0.338	1.125	1.437	38.000
2A146-0953A048-RCIE	●	○	○	0.375	0.080	0.564	1.125	3.000	0.375	1.875	0.338	1.125	1.437	42.000
2A146-1270A025-RCIG	●	○	○	0.500	0.120	0.472	1.500	3.750	0.500	1.000	0.450	1.500	1.967	38.000
2A146-1270A064-RCIG	●	○	○	0.500	0.120	0.753	1.500	3.750	0.500	2.500	0.450	1.500	1.967	42.000

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Vollhartmetall-Schaftfräser zum Highfeed-Sidemilling

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

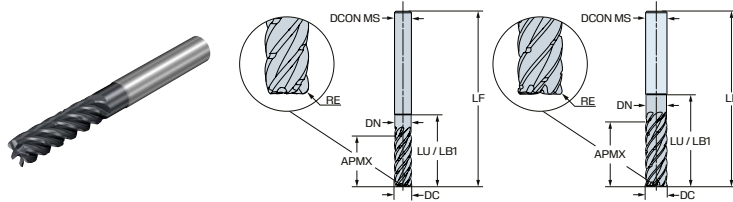
Metrisch (mm)

			S	M											
Bestellnummer			1745	1745	DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
NEU	2F365-0600-050-TD	●	●	6.00	0.5	5	19.0	27.00	66.00	6.00	5.7	5.7	27.0	27.3	
NEU	2F365-0600-100-TD	●	●	6.00	1.0	5	19.0	27.00	66.00	6.00	5.7	5.7	27.0	27.3	
NEU	2F365-0800-050-TD	●	●	8.00	0.5	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3	
NEU	2F365-0800-100-TD	●	●	8.00	1.0	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3	
NEU	2F365-0800-200-TD	●	●	8.00	2.0	5	26.0	36.00	73.00	8.00	7.6	7.6	36.0	36.3	
NEU	2F366-1000-050-TD	●	●	10.00	0.5	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4	
NEU	2F366-1000-100-TD	●	●	10.00	1.0	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4	
NEU	2F366-1000-200-TD	●	●	10.00	2.0	6	32.0	45.00	87.00	10.00	9.5	9.5	45.0	45.4	
NEU	2F366-1200-050-TD	●	●	12.00	0.5	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5	
NEU	2F366-1200-100-TD	●	●	12.00	1.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5	
NEU	2F366-1200-200-TD	●	●	12.00	2.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5	
NEU	2F366-1200-250-TD	●	●	12.00	2.5	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5	
NEU	2F366-1200-300-TD	●	●	12.00	3.0	6	38.0	54.00	103.00	12.00	11.4	11.4	54.0	54.5	
NEU	2F366-1600-050-TD	●	●	16.00	0.5	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7	
NEU	2F366-1600-100-TD	●	●	16.00	1.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7	
NEU	2F366-1600-200-TD	●	●	16.00	2.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7	
NEU	2F366-1600-250-TD	●	●	16.00	2.5	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7	
NEU	2F366-1600-300-TD	●	●	16.00	3.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7	
NEU	2F366-1600-400-TD	●	●	16.00	4.0	6	50.0	72.00	124.00	16.00	15.2	15.2	72.0	72.7	
NEU	2F366-2000-050-TD	●	●	20.00	0.5	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9	
NEU	2F366-2000-100-TD	●	●	20.00	1.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9	
NEU	2F366-2000-200-TD	●	●	20.00	2.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9	
NEU	2F366-2000-250-TD	●	●	20.00	2.5	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9	
NEU	2F366-2000-300-TD	●	●	20.00	3.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9	
NEU	2F366-2000-400-TD	●	●	20.00	4.0	6	62.0	90.00	142.00	20.00	19.0	19.0	90.0	90.9	
NEU	2F366-2500-050-TD	●	●	25.00	0.5	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1	
NEU	2F366-2500-100-TD	●	●	25.00	1.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1	
NEU	2F366-2500-200-TD	●	●	25.00	2.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1	
NEU	2F366-2500-250-TD	●	●	25.00	2.5	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1	
NEU	2F366-2500-300-TD	●	●	25.00	3.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1	

● = Erste Wahl ○ = Gute Wahl

CoroMill® Plura Vollhartmetall-Schaftfräser zum Highfeed-Sidemilling

Optimiert für Titan



Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
42.00	h6	h10

Metrisch (mm)

Bestellnummer			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON _{MS} [mm]	DN [mm]	BD ₁ [mm]	LB ₁ [mm]	LB ₂ [mm]
	1745	1745											
NEU 2F366-2500-400-TD	●	●	25.00	4.0	6	77.0	112.00	170.00	25.00	23.8	23.8	112.0	113.1

● = Erste Wahl ○ = Gute Wahl

Gemeinsame Datenwerte

FHA [deg]	TCDCON	TCDC
42.000	h6	h10

Zoll (Zoll)

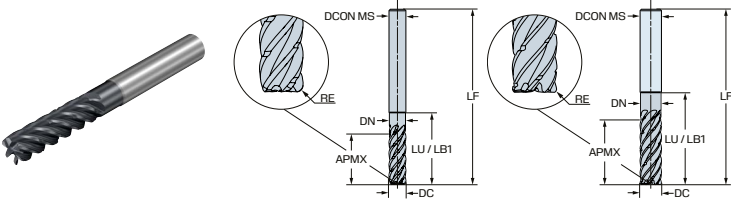
Bestellnummer			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
	1745	1745											
NEU 2F365-0635-038-TD	●	●	0.250	0.015	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
NEU 2F365-0635-076-TD	●	●	0.250	0.030	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
NEU 2F365-0635-152-TD	●	●	0.250	0.060	5	0.829	0.994	2.500	0.250	0.237	0.237	0.994	1.006
NEU 2F366-0953-038-TD	●	●	0.375	0.015	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
NEU 2F366-0953-076-TD	●	●	0.375	0.030	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
NEU 2F366-0953-152-TD	●	●	0.375	0.060	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
NEU 2F366-0953-229-TD	●	●	0.375	0.090	6	1.204	1.445	3.000	0.375	0.356	0.356	1.417	1.434
NEU 2F366-1270-076-TD	●	●	0.500	0.030	6	1.579	1.894	4.000	0.500	0.475	0.475	1.894	1.916
NEU 2F366-1270-152-TD	●	●	0.500	0.060	6	1.579	1.894	4.000	0.500	0.475	0.475	1.894	1.916
NEU 2F366-1270-229-TD	●	●	0.500	0.090	6	1.579	1.894	4.000	0.500	0.475	0.594	1.894	1.813
NEU 2F366-1588-076-TD	●	●	0.625	0.030	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
NEU 2F366-1588-152-TD	●	●	0.625	0.060	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
NEU 2F366-1588-229-TD	●	●	0.625	0.090	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
NEU 2F366-1588-305-TD	●	●	0.625	0.120	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372
NEU 2F366-1588-483-TD	●	●	0.625	0.190	6	1.954	2.345	4.500	0.625	0.594	0.594	2.345	2.372

● = Erste Wahl ○ = Gute Wahl



CoroMill® Plura Vollhartmetall-Schaftfräser zum Highfeed-Sidemilling

Optimiert für Titan



Gemeinsame Datenwerte		
FHA [deg]	TCDCON	TCDC
42.000	h6	h10

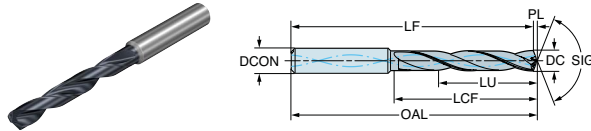
Zoll (Zoll)

		S	M											
Bestellnummer		1745	1745	DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON _{MS} [inch]	DN [inch]	BD ₁ [inch]	LB ₁ [inch]	LB ₂ [inch]
NEU	2F366-1905-076-TD	●	●	0.750	0.030	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
NEU	2F366-1905-152-TD	●	●	0.750	0.060	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
NEU	2F366-1905-229-TD	●	●	0.750	0.090	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
NEU	2F366-1905-305-TD	●	●	0.750	0.120	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.827
NEU	2F366-1905-483-TD	●	●	0.750	0.190	6	2.329	2.794	5.000	0.750	0.713	0.713	2.794	2.832
NEU	2F366-2540-076-TD	●	●	1.000	0.030	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
NEU	2F366-2540-152-TD	●	●	1.000	0.060	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
NEU	2F366-2540-229-TD	●	●	1.000	0.090	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
NEU	2F366-2540-305-TD	●	●	1.000	0.120	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
NEU	2F366-2540-483-TD	●	●	1.000	0.190	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716
NEU	2F366-2540-635-TD	●	●	1.000	0.250	6	3.079	3.689	6.000	1.000	0.951	0.951	3.673	3.716

● = Erste Wahl ○ = Gute Wahl

CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



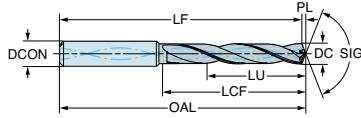
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-0300-014A1-MM	●	3.00	14.00	20.00	62.00	6.00	140.00	h6	H9	61.45	0.55	4.67
860.1-0310-014A1-MM	●	3.10	14.00	20.00	62.00	6.00	140.00	h6	H9	61.44	0.56	4.52
860.1-0318-014A1-MM	●	3.17	14.00	20.00	62.00	6.00	140.00	h6	H9	61.42	0.58	4.41
860.1-0320-014A1-MM	●	3.20	14.00	20.00	62.00	6.00	140.00	h6	H9	61.42	0.58	4.38
860.1-0325-014A1-MM	●	3.25	14.00	20.00	62.00	6.00	140.00	h6	H9	61.41	0.59	4.31
860.1-0330-014A1-MM	●	3.30	14.00	20.00	62.00	6.00	140.00	h6	H9	61.40	0.60	4.24
860.1-0340-014A1-MM	●	3.40	14.00	20.00	62.00	6.00	140.00	h6	H9	61.38	0.62	4.12
860.1-0350-014A1-MM	●	3.50	14.00	20.00	62.00	6.00	140.00	h6	H9	61.36	0.64	4.00
860.1-0357-014A1-MM	●	3.57	14.00	20.00	62.00	6.00	140.00	h6	H9	61.35	0.65	3.92
860.1-0360-014A1-MM	●	3.60	14.00	20.00	62.00	6.00	140.00	h6	H9	61.35	0.65	3.89
860.1-0370-014A1-MM	●	3.70	14.00	20.00	62.00	6.00	140.00	h6	H9	61.33	0.67	3.78
860.1-0380-017A1-MM	●	3.80	17.00	24.00	66.00	6.00	140.00	h6	H9	65.31	0.69	4.47
860.1-0390-017A1-MM	●	3.90	17.00	24.00	66.00	6.00	140.00	h6	H9	65.29	0.71	4.36
860.1-0397-017A1-MM	●	3.97	17.00	24.00	66.00	6.00	140.00	h6	H9	65.28	0.72	4.28
860.1-0400-017A1-MM	●	4.00	17.00	24.00	66.00	6.00	140.00	h6	H9	65.27	0.73	4.25
860.1-0410-017A1-MM	●	4.10	17.00	24.00	66.00	6.00	140.00	h6	H9	65.25	0.75	4.15
860.1-0420-017A1-MM	●	4.20	17.00	24.00	66.00	6.00	140.00	h6	H9	65.24	0.76	4.05
860.1-0430-017A1-MM	●	4.30	17.00	24.00	66.00	6.00	140.00	h6	H9	65.22	0.78	3.95
860.1-0437-017A1-MM	●	4.37	17.00	24.00	66.00	6.00	140.00	h6	H9	65.21	0.80	3.89
860.1-0440-017A1-MM	●	4.40	17.00	24.00	66.00	6.00	140.00	h6	H9	65.20	0.80	3.86
860.1-0450-017A1-MM	●	4.50	17.00	24.00	66.00	6.00	140.00	h6	H9	65.18	0.82	3.78
860.1-0460-017A1-MM	●	4.60	17.00	24.00	66.00	6.00	140.00	h6	H9	65.16	0.84	3.70
860.1-0465-017A1-MM	●	4.65	17.00	24.00	66.00	6.00	140.00	h6	H9	65.15	0.85	3.66
860.1-0470-017A1-MM	●	4.70	17.00	24.00	66.00	6.00	140.00	h6	H9	65.14	0.86	3.62
860.1-0476-020A1-MM	●	4.76	20.00	28.00	66.00	6.00	140.00	h6	H9	65.13	0.87	4.20
860.1-0480-020A1-MM	●	4.80	20.00	28.00	66.00	6.00	140.00	h6	H9	65.13	0.87	4.17
860.1-0490-020A1-MM	●	4.90	20.00	28.00	66.00	6.00	140.00	h6	H9	65.11	0.89	4.08
860.1-0500-020A1-MM	●	5.00	20.00	28.00	66.00	6.00	140.00	h6	H9	65.09	0.91	4.00
860.1-0510-020A1-MM	●	5.10	20.00	28.00	66.00	6.00	140.00	h6	H9	65.07	0.93	3.92
860.1-0516-020A1-MM	●	5.16	20.00	28.00	66.00	6.00	140.00	h6	H9	65.06	0.94	3.88

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CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



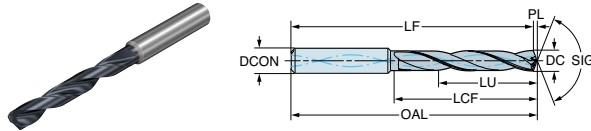
Metrisch (mm)

M													
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR	
860.1-0520-020A1-MM	●	5.20	20.00	28.00	66.00	6.00	140.00	h6	H9	65.05	0.95	3.85	
860.1-0530-020A1-MM	●	5.30	20.00	28.00	66.00	6.00	140.00	h6	H9	65.04	0.96	3.77	
860.1-0540-020A1-MM	●	5.40	20.00	28.00	66.00	6.00	140.00	h6	H9	65.02	0.98	3.70	
860.1-0550-020A1-MM	●	5.50	20.00	28.00	66.00	6.00	140.00	h6	H9	65.00	1.00	3.64	
860.1-0555-020A1-MM	●	5.55	20.00	28.00	66.00	6.00	140.00	h6	H9	64.99	1.01	3.60	
860.1-0556-020A1-MM	●	5.56	20.00	28.00	66.00	6.00	140.00	h6	H9	64.99	1.01	3.60	
860.1-0560-020A1-MM	●	5.60	20.00	28.00	66.00	6.00	140.00	h6	H9	64.98	1.02	3.57	
860.1-0570-020A1-MM	●	5.70	20.00	28.00	66.00	6.00	140.00	h6	H9	64.96	1.04	3.51	
860.1-0580-020A1-MM	●	5.80	20.00	28.00	66.00	6.00	140.00	h6	H9	64.94	1.06	3.45	
860.1-0590-020A1-MM	●	5.90	20.00	28.00	66.00	6.00	140.00	h6	H9	64.93	1.07	3.39	
860.1-0595-020A1-MM	●	5.95	20.00	28.00	66.00	6.00	140.00	h6	H9	64.92	1.08	3.36	
860.1-0610-024A1-MM	●	6.10	24.00	34.00	79.00	8.00	140.00	h6	H9	77.89	1.11	3.93	
860.1-0620-024A1-MM	●	6.20	24.00	34.00	79.00	8.00	140.00	h6	H9	77.87	1.13	3.87	
860.1-0630-024A1-MM	●	6.30	24.00	34.00	79.00	8.00	140.00	h6	H9	77.85	1.15	3.81	
860.1-0635-024A1-MM	●	6.35	24.00	34.00	79.00	8.00	140.00	h6	H9	77.84	1.16	3.78	
860.1-0640-024A1-MM	●	6.40	24.00	34.00	79.00	8.00	140.00	h6	H9	77.83	1.16	3.75	
860.1-0650-024A1-MM	●	6.50	24.00	34.00	79.00	8.00	140.00	h6	H9	77.82	1.18	3.69	
860.1-0660-024A1-MM	●	6.60	24.00	34.00	79.00	8.00	140.00	h6	H9	77.80	1.20	3.64	
860.1-0670-024A1-MM	●	6.70	24.00	34.00	79.00	8.00	140.00	h6	H9	77.78	1.22	3.58	
860.1-0675-024A1-MM	●	6.75	24.00	34.00	79.00	8.00	140.00	h6	H9	77.77	1.23	3.56	
860.1-0680-024A1-MM	●	6.80	24.00	34.00	79.00	8.00	140.00	h6	H9	77.76	1.24	3.53	
860.1-0690-024A1-MM	●	6.90	24.00	34.00	79.00	8.00	140.00	h6	H9	77.74	1.26	3.48	
860.1-0700-024A1-MM	●	7.00	24.00	34.00	79.00	8.00	140.00	h6	H9	77.73	1.27	3.43	
860.1-0710-029A1-MM	●	7.10	29.00	41.00	79.00	8.00	140.00	h6	H9	77.71	1.29	4.08	
860.1-0714-029A1-MM	●	7.14	29.00	41.00	79.00	8.00	140.00	h6	H9	77.70	1.30	4.06	
860.1-0720-029A1-MM	●	7.20	29.00	41.00	79.00	8.00	140.00	h6	H9	77.69	1.31	4.03	
860.1-0730-029A1-MM	●	7.30	29.00	41.00	79.00	8.00	140.00	h6	H9	77.67	1.33	3.97	
860.1-0740-029A1-MM	●	7.40	29.00	41.00	79.00	8.00	140.00	h6	H9	77.65	1.35	3.92	
860.1-0750-029A1-MM	●	7.50	29.00	41.00	79.00	8.00	140.00	h6	H9	77.64	1.37	3.87	
860.1-0754-029A1-MM	●	7.54	29.00	41.00	79.00	8.00	140.00	h6	H9	77.63	1.37	3.85	

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CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



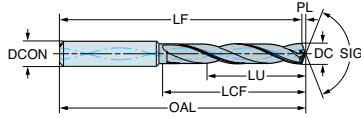
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-0760-029A1-MM	●	7.60	29.00	41.00	79.00	8.00	140.00	h6	H9	77.62	1.38	3.82
860.1-0770-029A1-MM	●	7.70	29.00	41.00	79.00	8.00	140.00	h6	H9	77.60	1.40	3.77
860.1-0780-029A1-MM	●	7.80	29.00	41.00	79.00	8.00	140.00	h6	H9	77.58	1.42	3.72
860.1-0790-029A1-MM	●	7.90	29.00	41.00	79.00	8.00	140.00	h6	H9	77.56	1.44	3.67
860.1-0794-029A1-MM	●	7.94	29.00	41.00	79.00	8.00	140.00	h6	H9	77.56	1.45	3.65
860.1-0810-035A1-MM	●	8.10	35.00	47.00	89.00	10.00	140.00	h6	H9	87.53	1.47	4.32
860.1-0820-035A1-MM	●	8.20	35.00	47.00	89.00	10.00	140.00	h6	H9	87.51	1.49	4.27
860.1-0830-035A1-MM	●	8.30	35.00	47.00	89.00	10.00	140.00	h6	H9	87.49	1.51	4.22
860.1-0833-035A1-MM	●	8.33	35.00	47.00	89.00	10.00	140.00	h6	H9	87.48	1.52	4.20
860.1-0840-035A1-MM	●	8.40	35.00	47.00	89.00	10.00	140.00	h6	H9	87.47	1.53	4.17
860.1-0850-035A1-MM	●	8.50	35.00	47.00	89.00	10.00	140.00	h6	H9	87.45	1.55	4.12
860.1-0860-035A1-MM	●	8.60	35.00	47.00	89.00	10.00	140.00	h6	H9	87.43	1.57	4.07
860.1-0870-035A1-MM	●	8.70	35.00	47.00	89.00	10.00	140.00	h6	H9	87.42	1.58	4.02
860.1-0873-035A1-MM	●	8.73	35.00	47.00	89.00	10.00	140.00	h6	H9	87.41	1.59	4.01
860.1-0880-035A1-MM	●	8.80	35.00	47.00	89.00	10.00	140.00	h6	H9	87.40	1.60	3.98
860.1-0890-035A1-MM	●	8.90	35.00	47.00	89.00	10.00	140.00	h6	H9	87.38	1.62	3.93
860.1-0900-035A1-MM	●	9.00	35.00	47.00	89.00	10.00	140.00	h6	H9	87.36	1.64	3.89
860.1-0910-035A1-MM	●	9.10	35.00	47.00	89.00	10.00	140.00	h6	H9	87.34	1.66	3.85
860.1-0913-035A1-MM	●	9.13	35.00	47.00	89.00	10.00	140.00	h6	H9	87.34	1.66	3.83
860.1-0920-035A1-MM	●	9.20	35.00	47.00	89.00	10.00	140.00	h6	H9	87.33	1.67	3.80
860.1-0930-035A1-MM	●	9.30	35.00	47.00	89.00	10.00	140.00	h6	H9	87.31	1.69	3.76
860.1-0940-035A1-MM	●	9.40	35.00	47.00	89.00	10.00	140.00	h6	H9	87.29	1.71	3.72
860.1-0950-035A1-MM	●	9.50	35.00	47.00	89.00	10.00	140.00	h6	H9	87.27	1.73	3.68
860.1-0953-035A1-MM	●	9.52	35.00	47.00	89.00	10.00	140.00	h6	H9	87.27	1.73	3.67
860.1-0960-035A1-MM	●	9.60	35.00	47.00	89.00	10.00	140.00	h6	H9	87.25	1.75	3.65
860.1-0970-035A1-MM	●	9.70	35.00	47.00	89.00	10.00	140.00	h6	H9	87.24	1.76	3.61
860.1-0980-035A1-MM	●	9.80	35.00	47.00	89.00	10.00	140.00	h6	H9	87.22	1.78	3.57
860.1-0990-035A1-MM	●	9.90	35.00	47.00	89.00	10.00	140.00	h6	H9	87.20	1.80	3.54
860.1-0992-035A1-MM	●	9.92	35.00	47.00	89.00	10.00	140.00	h6	H9	87.19	1.80	3.53
860.1-1010-040A1-MM	●	10.10	40.00	55.00	102.00	12.00	140.00	h6	H9	100.16	1.84	3.96

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CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



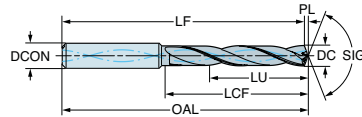
Metrisch (mm)

M													
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR	
860.1-1020-040A1-MM	●	10.20	40.00	55.00	102.00	12.00	140.00	h6	H9	100.14	1.86	3.92	
860.1-1030-040A1-MM	●	10.30	40.00	55.00	102.00	12.00	140.00	h6	H9	100.13	1.87	3.88	
860.1-1032-040A1-MM	●	10.32	40.00	55.00	102.00	12.00	140.00	h6	H9	100.12	1.88	3.88	
860.1-1040-040A1-MM	●	10.40	40.00	55.00	102.00	12.00	140.00	h6	H9	100.11	1.89	3.85	
860.1-1050-040A1-MM	●	10.50	40.00	55.00	102.00	12.00	140.00	h6	H9	100.09	1.91	3.81	
860.1-1060-040A1-MM	●	10.60	40.00	55.00	102.00	12.00	140.00	h6	H9	100.07	1.93	3.77	
860.1-1070-040A1-MM	●	10.70	40.00	55.00	102.00	12.00	140.00	h6	H9	100.05	1.95	3.74	
860.1-1072-040A1-MM	●	10.72	40.00	55.00	102.00	12.00	140.00	h6	H9	100.05	1.95	3.73	
860.1-1080-040A1-MM	●	10.80	40.00	55.00	102.00	12.00	140.00	h6	H9	100.04	1.97	3.70	
860.1-1090-040A1-MM	●	10.90	40.00	55.00	102.00	12.00	140.00	h6	H9	100.02	1.98	3.67	
860.1-1100-040A1-MM	●	11.00	40.00	55.00	102.00	12.00	140.00	h6	H9	100.00	2.00	3.64	
860.1-1110-040A1-MM	●	11.10	40.00	55.00	102.00	12.00	140.00	h6	H9	99.98	2.02	3.60	
860.1-1111-040A1-MM	●	11.11	40.00	55.00	102.00	12.00	140.00	h6	H9	99.98	2.02	3.60	
860.1-1120-040A1-MM	●	11.20	40.00	55.00	102.00	12.00	140.00	h6	H9	99.96	2.04	3.57	
860.1-1130-040A1-MM	●	11.30	40.00	55.00	102.00	12.00	140.00	h6	H9	99.94	2.06	3.54	
860.1-1140-040A1-MM	●	11.40	40.00	55.00	102.00	12.00	140.00	h6	H9	99.93	2.08	3.51	
860.1-1150-040A1-MM	●	11.50	40.00	55.00	102.00	12.00	140.00	h6	H9	99.91	2.09	3.48	
860.1-1151-040A1-MM	●	11.51	40.00	55.00	102.00	12.00	140.00	h6	H9	99.90	2.10	3.48	
860.1-1160-040A1-MM	●	11.60	40.00	55.00	102.00	12.00	140.00	h6	H9	99.89	2.11	3.45	
860.1-1170-040A1-MM	●	11.70	40.00	55.00	102.00	12.00	140.00	h6	H9	99.87	2.13	3.42	
860.1-1180-040A1-MM	●	11.80	40.00	55.00	102.00	12.00	140.00	h6	H9	99.85	2.15	3.39	
860.1-1190-040A1-MM	●	11.90	40.00	55.00	102.00	12.00	140.00	h6	H9	99.83	2.17	3.36	
860.1-1210-043A1-MM	●	12.10	43.00	60.00	107.00	14.00	140.00	h6	H9	104.80	2.20	3.55	
860.1-1220-043A1-MM	●	12.20	43.00	60.00	107.00	14.00	140.00	h6	H9	104.78	2.22	3.52	
860.1-1230-043A1-MM	●	12.30	43.00	60.00	107.00	14.00	140.00	h6	H9	104.76	2.24	3.50	
860.1-1250-043A1-MM	●	12.50	43.00	60.00	107.00	14.00	140.00	h6	H9	104.72	2.28	3.44	
860.1-1260-043A1-MM	●	12.60	43.00	60.00	107.00	14.00	140.00	h6	H9	104.71	2.29	3.41	
860.1-1270-043A1-MM	●	12.70	43.00	60.00	107.00	14.00	140.00	h6	H9	104.69	2.31	3.39	
860.1-1280-043A1-MM	●	12.80	43.00	60.00	107.00	14.00	140.00	h6	H9	104.67	2.33	3.36	
860.1-1290-043A1-MM	●	12.90	43.00	60.00	107.00	14.00	140.00	h6	H9	104.65	2.35	3.33	

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CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



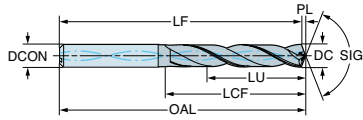
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-1300-043A1-MM	●	13.00	43.00	60.00	107.00	14.00	140.00	h6	H9	104.63	2.37	3.31
860.1-1310-043A1-MM	●	13.10	43.00	60.00	107.00	14.00	140.00	h6	H9	104.62	2.38	3.28
860.1-1330-043A1-MM	●	13.30	43.00	60.00	107.00	14.00	140.00	h6	H9	104.58	2.42	3.23
860.1-1349-043A1-MM	●	13.49	43.00	60.00	107.00	14.00	140.00	h6	H9	104.54	2.45	3.19
860.1-1350-043A1-MM	●	13.50	43.00	60.00	107.00	14.00	140.00	h6	H9	104.54	2.46	3.19
860.1-1380-043A1-MM	●	13.80	43.00	60.00	107.00	14.00	140.00	h6	H9	104.49	2.51	3.12
860.1-1400-043A1-MM	●	14.00	43.00	60.00	107.00	14.00	140.00	h6	H9	104.45	2.55	3.07
860.1-1429-045A1-MM	●	14.29	45.00	65.00	115.00	16.00	140.00	h6	H9	112.40	2.60	3.15
860.1-1440-045A1-MM	●	14.40	45.00	65.00	115.00	16.00	140.00	h6	H9	112.38	2.62	3.13
860.1-1450-045A1-MM	●	14.50	45.00	65.00	115.00	16.00	140.00	h6	H9	112.36	2.64	3.10
860.1-1475-045A1-MM	●	14.75	45.00	65.00	115.00	16.00	140.00	h6	H9	112.32	2.68	3.05
860.1-1480-045A1-MM	●	14.80	45.00	65.00	115.00	16.00	140.00	h6	H9	112.31	2.69	3.04
860.1-1500-045A1-MM	●	15.00	45.00	65.00	115.00	16.00	140.00	h6	H9	112.27	2.73	3.00
860.1-1510-045A1-MM	●	15.10	45.00	65.00	115.00	16.00	140.00	h6	H9	112.25	2.75	2.98
860.1-1520-045A1-MM	●	15.20	45.00	65.00	115.00	16.00	140.00	h6	H9	112.23	2.77	2.96
860.1-1530-045A1-MM	●	15.30	45.00	65.00	115.00	16.00	140.00	h6	H9	112.22	2.78	2.94
860.1-1550-045A1-MM	●	15.50	45.00	65.00	115.00	16.00	140.00	h6	H9	112.18	2.82	2.90
860.1-1580-045A1-MM	●	15.80	45.00	65.00	115.00	16.00	140.00	h6	H9	112.13	2.88	2.85
860.1-1588-045A1-MM	●	15.88	45.00	65.00	115.00	16.00	140.00	h6	H9	112.11	2.89	2.83
860.1-1650-051A1-MM	●	16.50	51.00	73.00	123.00	18.00	140.00	h6	H9	120.00	3.00	3.09
860.1-1700-051A1-MM	●	17.00	51.00	73.00	123.00	18.00	140.00	h6	H9	119.91	3.09	3.00
860.1-1750-051A1-MM	●	17.50	51.00	73.00	123.00	18.00	140.00	h6	H9	119.82	3.18	2.91
860.1-1850-055A1-MM	●	18.50	55.00	79.00	131.00	20.00	140.00	h6	H9	127.63	3.37	2.97
860.1-1900-055A1-MM	●	19.00	55.00	79.00	131.00	20.00	140.00	h6	H9	127.54	3.46	2.89
860.1-1950-055A1-MM	●	19.50	55.00	79.00	131.00	20.00	140.00	h6	H9	127.45	3.55	2.82

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CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe bis zu 5xD. Innere Kühlschmierstoffzufuhr



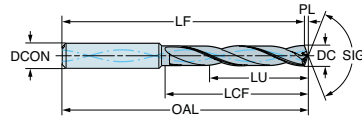
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-0600-020A1-MM	●	6.00	20.00	28.00	66.00	6.00	140.00	h6	H9	64.91	1.09	3.33
860.1-0600-035A1-MM	●	6.00	35.00	44.00	82.00	6.00	140.00	h6	H9	80.91	1.09	5.83
860.1-0800-029A1-MM	●	8.00	29.00	41.00	79.00	8.00	140.00	h6	H9	77.54	1.46	3.63
860.1-0800-043A1-MM	●	8.00	43.00	53.00	91.00	8.00	140.00	h6	H9	89.54	1.46	5.38
860.1-1000-035A1-MM	●	10.00	35.00	47.00	89.00	10.00	140.00	h6	H9	87.18	1.82	3.50
860.1-1000-049A1-MM	●	10.00	49.00	61.00	103.00	10.00	140.00	h6	H9	101.18	1.82	4.90
860.1-1200-040A1-MM	●	12.00	40.00	55.00	102.00	12.00	140.00	h6	H9	99.82	2.18	3.33
860.1-1200-056A1-MM	●	12.00	56.00	71.00	118.00	12.00	140.00	h6	H9	115.82	2.18	4.67
860.1-1400-060A1-MM	●	14.00	60.00	77.00	124.00	14.00	140.00	h6	H9	121.45	2.55	4.29
860.1-1420-045A1-MM	●	14.20	45.00	65.00	115.00	16.00	140.00	h6	H9	112.42	2.58	3.17
860.1-1600-045A1-MM	●	16.00	45.00	65.00	115.00	16.00	140.00	h6	H9	112.09	2.91	2.81
860.1-1600-063A1-MM	●	16.00	63.00	83.00	133.00	16.00	140.00	h6	H9	130.09	2.91	3.94
860.1-1800-051A1-MM	●	18.00	51.00	73.00	123.00	18.00	140.00	h6	H9	119.72	3.28	2.83
860.1-1800-071A1-MM	●	18.00	71.00	93.00	143.00	18.00	140.00	h6	H9	139.72	3.28	3.94
860.1-2000-055A1-MM	●	20.00	55.00	79.00	131.00	20.00	140.00	h6	H9	127.36	3.64	2.75
860.1-2000-077A1-MM	●	20.00	77.00	101.00	153.00	20.00	140.00	h6	H9	149.36	3.64	3.85

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Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



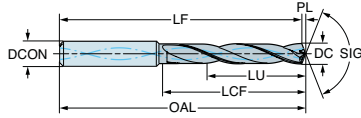
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-0300-019A1-MM	●	3.00	19.00	24.00	66.00	6.00	140.00	h6	H9	65.45	0.55	6.33
860.1-0310-019A1-MM	●	3.10	19.00	24.00	66.00	6.00	140.00	h6	H9	65.44	0.56	6.13
860.1-0318-019A1-MM	●	3.17	19.00	24.00	66.00	6.00	140.00	h6	H9	65.42	0.58	5.98
860.1-0320-019A1-MM	●	3.20	19.00	24.00	66.00	6.00	140.00	h6	H9	65.42	0.58	5.94
860.1-0325-019A1-MM	●	3.25	19.00	24.00	66.00	6.00	140.00	h6	H9	65.41	0.59	5.85
860.1-0330-019A1-MM	●	3.30	19.00	24.00	66.00	6.00	140.00	h6	H9	65.40	0.60	5.76
860.1-0340-019A1-MM	●	3.40	19.00	24.00	66.00	6.00	140.00	h6	H9	65.38	0.62	5.59
860.1-0350-019A1-MM	●	3.50	19.00	24.00	66.00	6.00	140.00	h6	H9	65.36	0.64	5.43
860.1-0357-019A1-MM	●	3.57	19.00	24.00	66.00	6.00	140.00	h6	H9	65.35	0.65	5.32
860.1-0360-019A1-MM	●	3.60	19.00	24.00	66.00	6.00	140.00	h6	H9	65.35	0.65	5.28
860.1-0370-019A1-MM	●	3.70	19.00	24.00	66.00	6.00	140.00	h6	H9	65.33	0.67	5.14
860.1-0380-029A1-MM	●	3.80	29.00	36.00	74.00	6.00	140.00	h6	H9	73.31	0.69	7.63
860.1-0390-029A1-MM	●	3.90	29.00	36.00	74.00	6.00	140.00	h6	H9	73.29	0.71	7.44
860.1-0397-029A1-MM	●	3.97	29.00	36.00	74.00	6.00	140.00	h6	H9	73.28	0.72	7.31
860.1-0400-029A1-MM	●	4.00	29.00	36.00	74.00	6.00	140.00	h6	H9	73.27	0.73	7.25
860.1-0410-029A1-MM	●	4.10	29.00	36.00	74.00	6.00	140.00	h6	H9	73.25	0.75	7.07
860.1-0420-029A1-MM	●	4.20	29.00	36.00	74.00	6.00	140.00	h6	H9	73.24	0.76	6.90
860.1-0430-029A1-MM	●	4.30	29.00	36.00	74.00	6.00	140.00	h6	H9	73.22	0.78	6.74
860.1-0437-029A1-MM	●	4.37	29.00	36.00	74.00	6.00	140.00	h6	H9	73.21	0.80	6.64
860.1-0440-029A1-MM	●	4.40	29.00	36.00	74.00	6.00	140.00	h6	H9	73.20	0.80	6.59
860.1-0450-029A1-MM	●	4.50	29.00	36.00	74.00	6.00	140.00	h6	H9	73.18	0.82	6.44
860.1-0460-029A1-MM	●	4.60	29.00	36.00	74.00	6.00	140.00	h6	H9	73.16	0.84	6.30
860.1-0465-029A1-MM	●	4.65	29.00	36.00	74.00	6.00	140.00	h6	H9	73.15	0.85	6.24
860.1-0470-029A1-MM	●	4.70	29.00	36.00	74.00	6.00	140.00	h6	H9	73.14	0.86	6.17
860.1-0476-035A1-MM	●	4.76	35.00	44.00	82.00	6.00	140.00	h6	H9	81.13	0.87	7.35
860.1-0480-035A1-MM	●	4.80	35.00	44.00	82.00	6.00	140.00	h6	H9	81.13	0.87	7.29
860.1-0490-035A1-MM	●	4.90	35.00	44.00	82.00	6.00	140.00	h6	H9	81.11	0.89	7.14
860.1-0500-035A1-MM	●	5.00	35.00	44.00	82.00	6.00	140.00	h6	H9	81.09	0.91	7.00
860.1-0510-035A1-MM	●	5.10	35.00	44.00	82.00	6.00	140.00	h6	H9	81.07	0.93	6.86
860.1-0516-035A1-MM	●	5.16	35.00	44.00	82.00	6.00	140.00	h6	H9	81.06	0.94	6.78

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Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



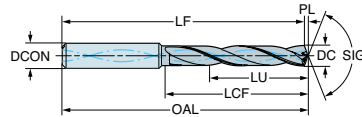
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-0520-035A1-MM	●	5.20	35.00	44.00	82.00	6.00	140.00	h6	H9	81.05	0.95	6.73
860.1-0530-035A1-MM	●	5.30	35.00	44.00	82.00	6.00	140.00	h6	H9	81.04	0.96	6.60
860.1-0540-035A1-MM	●	5.40	35.00	44.00	82.00	6.00	140.00	h6	H9	81.02	0.98	6.48
860.1-0550-035A1-MM	●	5.50	35.00	44.00	82.00	6.00	140.00	h6	H9	81.00	1.00	6.36
860.1-0555-035A1-MM	●	5.55	35.00	44.00	82.00	6.00	140.00	h6	H9	80.99	1.01	6.31
860.1-0556-035A1-MM	●	5.56	35.00	44.00	82.00	6.00	140.00	h6	H9	80.99	1.01	6.30
860.1-0560-035A1-MM	●	5.60	35.00	44.00	82.00	6.00	140.00	h6	H9	80.98	1.02	6.25
860.1-0570-035A1-MM	●	5.70	35.00	44.00	82.00	6.00	140.00	h6	H9	80.96	1.04	6.14
860.1-0580-035A1-MM	●	5.80	35.00	44.00	82.00	6.00	140.00	h6	H9	80.94	1.06	6.03
860.1-0590-035A1-MM	●	5.90	35.00	44.00	82.00	6.00	140.00	h6	H9	80.93	1.07	5.93
860.1-0595-035A1-MM	●	5.95	35.00	44.00	82.00	6.00	140.00	h6	H9	80.92	1.08	5.88
860.1-0610-043A1-MM	●	6.10	43.00	53.00	91.00	8.00	140.00	h6	H9	89.89	1.11	7.05
860.1-0620-043A1-MM	●	6.20	43.00	53.00	91.00	8.00	140.00	h6	H9	89.87	1.13	6.94
860.1-0630-043A1-MM	●	6.30	43.00	53.00	91.00	8.00	140.00	h6	H9	89.85	1.15	6.83
860.1-0635-043A1-MM	●	6.35	43.00	53.00	91.00	8.00	140.00	h6	H9	89.84	1.16	6.77
860.1-0640-043A1-MM	●	6.40	43.00	53.00	91.00	8.00	140.00	h6	H9	89.83	1.16	6.72
860.1-0650-043A1-MM	●	6.50	43.00	53.00	91.00	8.00	140.00	h6	H9	89.82	1.18	6.62
860.1-0660-043A1-MM	●	6.60	43.00	53.00	91.00	8.00	140.00	h6	H9	89.80	1.20	6.52
860.1-0670-043A1-MM	●	6.70	43.00	53.00	91.00	8.00	140.00	h6	H9	89.78	1.22	6.42
860.1-0675-043A1-MM	●	6.75	43.00	53.00	91.00	8.00	140.00	h6	H9	89.77	1.23	6.37
860.1-0680-043A1-MM	●	6.80	43.00	53.00	91.00	8.00	140.00	h6	H9	89.76	1.24	6.32
860.1-0690-043A1-MM	●	6.90	43.00	53.00	91.00	8.00	140.00	h6	H9	89.74	1.26	6.23
860.1-0700-043A1-MM	●	7.00	43.00	53.00	91.00	8.00	140.00	h6	H9	89.73	1.27	6.14
860.1-0710-043A1-MM	●	7.10	43.00	53.00	91.00	8.00	140.00	h6	H9	89.71	1.29	6.06
860.1-0714-043A1-MM	●	7.14	43.00	53.00	91.00	8.00	140.00	h6	H9	89.70	1.30	6.02
860.1-0720-043A1-MM	●	7.20	43.00	53.00	91.00	8.00	140.00	h6	H9	89.69	1.31	5.97
860.1-0730-043A1-MM	●	7.30	43.00	53.00	91.00	8.00	140.00	h6	H9	89.67	1.33	5.89
860.1-0740-043A1-MM	●	7.40	43.00	53.00	91.00	8.00	140.00	h6	H9	89.65	1.35	5.81
860.1-0750-043A1-MM	●	7.50	43.00	53.00	91.00	8.00	140.00	h6	H9	89.64	1.37	5.73
860.1-0754-043A1-MM	●	7.54	43.00	53.00	91.00	8.00	140.00	h6	H9	89.63	1.37	5.70

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CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



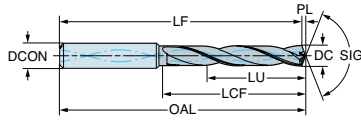
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-0760-043A1-MM	●	7.60	43.00	53.00	91.00	8.00	140.00	h6	H9	89.62	1.38	5.66
860.1-0770-043A1-MM	●	7.70	43.00	53.00	91.00	8.00	140.00	h6	H9	89.60	1.40	5.58
860.1-0780-043A1-MM	●	7.80	43.00	53.00	91.00	8.00	140.00	h6	H9	89.58	1.42	5.51
860.1-0790-043A1-MM	●	7.90	43.00	53.00	91.00	8.00	140.00	h6	H9	89.56	1.44	5.44
860.1-0794-043A1-MM	●	7.94	43.00	53.00	91.00	8.00	140.00	h6	H9	89.56	1.45	5.42
860.1-0810-049A1-MM	●	8.10	49.00	61.00	103.00	10.00	140.00	h6	H9	101.53	1.47	6.05
860.1-0820-049A1-MM	●	8.20	49.00	61.00	103.00	10.00	140.00	h6	H9	101.51	1.49	5.98
860.1-0830-049A1-MM	●	8.30	49.00	61.00	103.00	10.00	140.00	h6	H9	101.49	1.51	5.90
860.1-0833-049A1-MM	●	8.33	49.00	61.00	103.00	10.00	140.00	h6	H9	101.48	1.52	5.88
860.1-0840-049A1-MM	●	8.40	49.00	61.00	103.00	10.00	140.00	h6	H9	101.47	1.53	5.83
860.1-0850-049A1-MM	●	8.50	49.00	61.00	103.00	10.00	140.00	h6	H9	101.45	1.55	5.76
860.1-0860-049A1-MM	●	8.60	49.00	61.00	103.00	10.00	140.00	h6	H9	101.43	1.57	5.70
860.1-0870-049A1-MM	●	8.70	49.00	61.00	103.00	10.00	140.00	h6	H9	101.42	1.58	5.63
860.1-0873-049A1-MM	●	8.73	49.00	61.00	103.00	10.00	140.00	h6	H9	101.41	1.59	5.61
860.1-0880-049A1-MM	●	8.80	49.00	61.00	103.00	10.00	140.00	h6	H9	101.40	1.60	5.57
860.1-0890-049A1-MM	●	8.90	49.00	61.00	103.00	10.00	140.00	h6	H9	101.38	1.62	5.51
860.1-0900-049A1-MM	●	9.00	49.00	61.00	103.00	10.00	140.00	h6	H9	101.36	1.64	5.44
860.1-0910-049A1-MM	●	9.10	49.00	61.00	103.00	10.00	140.00	h6	H9	101.34	1.66	5.38
860.1-0913-049A1-MM	●	9.13	49.00	61.00	103.00	10.00	140.00	h6	H9	101.34	1.66	5.37
860.1-0920-049A1-MM	●	9.20	49.00	61.00	103.00	10.00	140.00	h6	H9	101.33	1.67	5.33
860.1-0930-049A1-MM	●	9.30	49.00	61.00	103.00	10.00	140.00	h6	H9	101.31	1.69	5.27
860.1-0940-049A1-MM	●	9.40	49.00	61.00	103.00	10.00	140.00	h6	H9	101.29	1.71	5.21
860.1-0950-049A1-MM	●	9.50	49.00	61.00	103.00	10.00	140.00	h6	H9	101.27	1.73	5.16
860.1-0953-049A1-MM	●	9.52	49.00	61.00	103.00	10.00	140.00	h6	H9	101.27	1.73	5.14
860.1-0960-049A1-MM	●	9.60	49.00	61.00	103.00	10.00	140.00	h6	H9	101.25	1.75	5.10
860.1-0970-049A1-MM	●	9.70	49.00	61.00	103.00	10.00	140.00	h6	H9	101.24	1.76	5.05
860.1-0980-049A1-MM	●	9.80	49.00	61.00	103.00	10.00	140.00	h6	H9	101.22	1.78	5.00
860.1-0990-049A1-MM	●	9.90	49.00	61.00	103.00	10.00	140.00	h6	H9	101.20	1.80	4.95
860.1-0992-049A1-MM	●	9.92	49.00	61.00	103.00	10.00	140.00	h6	H9	101.19	1.80	4.94
860.1-1010-056A1-MM	●	10.10	56.00	71.00	118.00	12.00	140.00	h6	H9	116.16	1.84	5.54

● = Erste Wahl ○ = Gute Wahl

CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



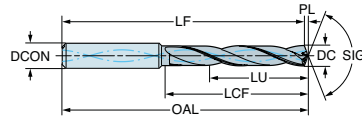
Metrisch (mm)

M													
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR	
860.1-1020-056A1-MM	●	10.20	56.00	71.00	118.00	12.00	140.00	h6	H9	116.14	1.86	5.49	
860.1-1030-056A1-MM	●	10.30	56.00	71.00	118.00	12.00	140.00	h6	H9	116.13	1.87	5.44	
860.1-1032-056A1-MM	●	10.32	56.00	71.00	118.00	12.00	140.00	h6	H9	116.12	1.88	5.43	
860.1-1040-056A1-MM	●	10.40	56.00	71.00	118.00	12.00	140.00	h6	H9	116.11	1.89	5.38	
860.1-1050-056A1-MM	●	10.50	56.00	71.00	118.00	12.00	140.00	h6	H9	116.09	1.91	5.33	
860.1-1060-056A1-MM	●	10.60	56.00	71.00	118.00	12.00	140.00	h6	H9	116.07	1.93	5.28	
860.1-1070-056A1-MM	●	10.70	56.00	71.00	118.00	12.00	140.00	h6	H9	116.05	1.95	5.23	
860.1-1072-056A1-MM	●	10.72	56.00	71.00	118.00	12.00	140.00	h6	H9	116.05	1.95	5.23	
860.1-1080-056A1-MM	●	10.80	56.00	71.00	118.00	12.00	140.00	h6	H9	116.04	1.97	5.19	
860.1-1090-056A1-MM	●	10.90	56.00	71.00	118.00	12.00	140.00	h6	H9	116.02	1.98	5.14	
860.1-1100-056A1-MM	●	11.00	56.00	71.00	118.00	12.00	140.00	h6	H9	116.00	2.00	5.09	
860.1-1110-056A1-MM	●	11.10	56.00	71.00	118.00	12.00	140.00	h6	H9	115.98	2.02	5.05	
860.1-1111-056A1-MM	●	11.11	56.00	71.00	118.00	12.00	140.00	h6	H9	115.98	2.02	5.04	
860.1-1120-056A1-MM	●	11.20	56.00	71.00	118.00	12.00	140.00	h6	H9	115.96	2.04	5.00	
860.1-1130-056A1-MM	●	11.30	56.00	71.00	118.00	12.00	140.00	h6	H9	115.94	2.06	4.96	
860.1-1140-056A1-MM	●	11.40	56.00	71.00	118.00	12.00	140.00	h6	H9	115.93	2.08	4.91	
860.1-1150-056A1-MM	●	11.50	56.00	71.00	118.00	12.00	140.00	h6	H9	115.91	2.09	4.87	
860.1-1151-056A1-MM	●	11.51	56.00	71.00	118.00	12.00	140.00	h6	H9	115.90	2.10	4.87	
860.1-1160-056A1-MM	●	11.60	56.00	71.00	118.00	12.00	140.00	h6	H9	115.89	2.11	4.83	
860.1-1170-056A1-MM	●	11.70	56.00	71.00	118.00	12.00	140.00	h6	H9	115.87	2.13	4.79	
860.1-1180-056A1-MM	●	11.80	56.00	71.00	118.00	12.00	140.00	h6	H9	115.85	2.15	4.75	
860.1-1190-056A1-MM	●	11.90	56.00	71.00	118.00	12.00	140.00	h6	H9	115.83	2.17	4.71	
860.1-1210-060A1-MM	●	12.10	60.00	77.00	124.00	14.00	140.00	h6	H9	121.80	2.20	4.96	
860.1-1220-060A1-MM	●	12.20	60.00	77.00	124.00	14.00	140.00	h6	H9	121.78	2.22	4.92	
860.1-1230-060A1-MM	●	12.30	60.00	77.00	124.00	14.00	140.00	h6	H9	121.76	2.24	4.88	
860.1-1250-060A1-MM	●	12.50	60.00	77.00	124.00	14.00	140.00	h6	H9	121.72	2.28	4.80	
860.1-1260-060A1-MM	●	12.60	60.00	77.00	124.00	14.00	140.00	h6	H9	121.71	2.29	4.76	
860.1-1270-060A1-MM	●	12.70	60.00	77.00	124.00	14.00	140.00	h6	H9	121.69	2.31	4.72	
860.1-1280-060A1-MM	●	12.80	60.00	77.00	124.00	14.00	140.00	h6	H9	121.67	2.33	4.69	
860.1-1290-060A1-MM	●	12.90	60.00	77.00	124.00	14.00	140.00	h6	H9	121.65	2.35	4.65	

● = Erste Wahl ○ = Gute Wahl

CoroDrill® 860-MM, Vollhartmetallbohrer für ISO-M

Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



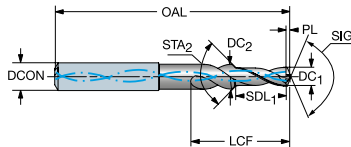
Metrisch (mm)

M												
Bestellnummer	M2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR
860.1-1300-060A1-MM	●	13.00	60.00	77.00	124.00	14.00	140.00	h6	H9	121.63	2.37	4.62
860.1-1310-060A1-MM	●	13.10	60.00	77.00	124.00	14.00	140.00	h6	H9	121.62	2.38	4.58
860.1-1330-060A1-MM	●	13.30	60.00	77.00	124.00	14.00	140.00	h6	H9	121.58	2.42	4.51
860.1-1349-060A1-MM	●	13.49	60.00	77.00	124.00	14.00	140.00	h6	H9	121.54	2.45	4.45
860.1-1350-060A1-MM	●	13.50	60.00	77.00	124.00	14.00	140.00	h6	H9	121.54	2.46	4.44
860.1-1380-060A1-MM	●	13.80	60.00	77.00	124.00	14.00	140.00	h6	H9	121.49	2.51	4.35
860.1-1420-063A1-MM	●	14.20	63.00	83.00	133.00	16.00	140.00	h6	H9	130.42	2.58	4.44
860.1-1429-063A1-MM	●	14.29	63.00	83.00	133.00	16.00	140.00	h6	H9	130.40	2.60	4.41
860.1-1440-063A1-MM	●	14.40	63.00	83.00	133.00	16.00	140.00	h6	H9	130.38	2.62	4.38
860.1-1450-063A1-MM	●	14.50	63.00	83.00	133.00	16.00	140.00	h6	H9	130.36	2.64	4.34
860.1-1475-063A1-MM	●	14.75	63.00	83.00	133.00	16.00	140.00	h6	H9	130.32	2.68	4.27
860.1-1480-063A1-MM	●	14.80	63.00	83.00	133.00	16.00	140.00	h6	H9	130.31	2.69	4.26
860.1-1500-063A1-MM	●	15.00	63.00	83.00	133.00	16.00	140.00	h6	H9	130.27	2.73	4.20
860.1-1510-063A1-MM	●	15.10	63.00	83.00	133.00	16.00	140.00	h6	H9	130.25	2.75	4.17
860.1-1520-063A1-MM	●	15.20	63.00	83.00	133.00	16.00	140.00	h6	H9	130.23	2.77	4.14
860.1-1530-063A1-MM	●	15.30	63.00	83.00	133.00	16.00	140.00	h6	H9	130.22	2.78	4.12
860.1-1550-063A1-MM	●	15.50	63.00	83.00	133.00	16.00	140.00	h6	H9	130.18	2.82	4.06
860.1-1580-063A1-MM	●	15.80	63.00	83.00	133.00	16.00	140.00	h6	H9	130.13	2.88	3.99
860.1-1588-063A1-MM	●	15.88	63.00	83.00	133.00	16.00	140.00	h6	H9	130.11	2.89	3.97
860.1-1650-071A1-MM	●	16.50	71.00	93.00	143.00	18.00	140.00	h6	H9	140.00	3.00	4.30
860.1-1700-071A1-MM	●	17.00	71.00	93.00	143.00	18.00	140.00	h6	H9	139.91	3.09	4.18
860.1-1750-071A1-MM	●	17.50	71.00	93.00	143.00	18.00	140.00	h6	H9	139.82	3.18	4.06
860.1-1850-077A1-MM	●	18.50	77.00	101.00	153.00	20.00	140.00	h6	H9	149.63	3.37	4.16
860.1-1900-077A1-MM	●	19.00	77.00	101.00	153.00	20.00	140.00	h6	H9	149.54	3.46	4.05
860.1-1950-077A1-MM	●	19.50	77.00	101.00	153.00	20.00	140.00	h6	H9	149.45	3.55	3.95

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Stufen- und Fasbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCHA

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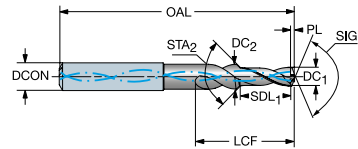
Metrisch (mm)

	P	S	H	K	M	N									
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	LCF [mm]	PL [mm]	COATING
462.2-0330-010A1-XM	●	●	●	●	●	●	10.84	66.00	66.00	6.00	140.00	h6	22.00	0.60	PVD TiAlCrSiN
462.2-0335-011A1-XM	●	●	●	●	●	●	11.01	66.00	66.00	6.00	140.00	h6	22.00	0.61	PVD TiAlCrSiN
462.2-0340-011A1-XM	●	●	●	●	●	●	11.17	66.00	66.00	6.00	140.00	h6	22.00	0.62	PVD TiAlCrSiN
462.2-0350-011A1-XM	●	●	●	●	●	●	11.50	65.00	66.00	6.00	140.00	h6	22.00	0.64	PVD TiAlCrSiN
462.2-0370-012A1-XM	●	●	●	●	●	●	12.16	65.00	66.00	6.00	140.00	h6	24.00	0.67	PVD TiAlCrSiN
462.2-0375-012A1-XM	●	●	●	●	●	●	12.32	65.00	66.00	6.00	140.00	h6	24.00	0.68	PVD TiAlCrSiN
462.2-0380-012A1-XM	●	●	●	●	●	●	12.48	65.00	66.00	6.00	140.00	h6	24.00	0.69	PVD TiAlCrSiN
462.2-0385-012A1-XM	●	●	●	●	●	●	12.65	65.00	66.00	6.00	140.00	h6	24.00	0.70	PVD TiAlCrSiN
462.2-0420-013A1-XM	●	●	●	●	●	●	13.80	65.00	66.00	6.00	140.00	h6	26.00	0.76	PVD TiAlCrSiN
462.2-0425-013A1-XM	●	●	●	●	●	●	13.97	65.00	66.00	6.00	140.00	h6	26.00	0.77	PVD TiAlCrSiN
462.2-0430-014A1-XM	●	●	●	●	●	●	14.13	65.00	66.00	6.00	140.00	h6	26.00	0.78	PVD TiAlCrSiN
462.2-0465-015A1-XM	●	●	●	●	●	●	15.28	78.00	79.00	8.00	140.00	h6	28.00	0.85	PVD TiAlCrSiN
462.2-0480-015A1-XM	●	●	●	●	●	●	15.77	78.00	79.00	8.00	140.00	h6	30.00	0.87	PVD TiAlCrSiN
462.2-0500-016A1-XM	●	●	●	●	●	●	16.43	78.00	79.00	8.00	140.00	h6	30.00	0.91	PVD TiAlCrSiN
462.2-0510-016A1-XM	●	●	●	●	●	●	16.76	78.00	79.00	8.00	140.00	h6	32.00	0.93	PVD TiAlCrSiN
462.2-0525-017A1-XM	●	●	●	●	●	●	17.25	78.00	79.00	8.00	140.00	h6	32.00	0.96	PVD TiAlCrSiN
462.2-0530-017A1-XM	●	●	●	●	●	●	17.42	78.00	79.00	8.00	140.00	h6	32.00	0.96	PVD TiAlCrSiN
462.2-0550-018A1-XM	●	●	●	●	●	●	18.07	78.00	79.00	8.00	140.00	h6	34.00	1.00	PVD TiAlCrSiN
462.2-0555-018A1-XM	●	●	●	●	●	●	18.23	78.00	79.00	8.00	140.00	h6	34.00	1.01	PVD TiAlCrSiN
462.2-0556-018A1-XM	●	●	●	●	●	●	18.27	78.00	79.00	8.00	140.00	h6	34.00	1.01	PVD TiAlCrSiN
462.2-0565-018A1-XM	●	●	●	●	●	●	18.57	78.00	79.00	8.00	140.00	h6	34.00	1.03	PVD TiAlCrSiN
462.2-0575-018A1-XM	●	●	●	●	●	●	18.89	78.00	79.00	8.00	140.00	h6	34.00	1.05	PVD TiAlCrSiN
462.2-0620-020A1-XM	●	●	●	●	●	●	20.37	88.00	89.00	10.00	140.00	h6	38.00	1.13	PVD TiAlCrSiN
462.2-0625-020A1-XM	●	●	●	●	●	●	20.54	88.00	89.00	10.00	140.00	h6	38.00	1.14	PVD TiAlCrSiN
462.2-0655-021A1-XM	●	●	●	●	●	●	21.52	88.00	89.00	10.00	140.00	h6	40.00	1.19	PVD TiAlCrSiN
462.2-0660-021A1-XM	●	●	●	●	●	●	21.68	88.00	89.00	10.00	140.00	h6	40.00	1.20	PVD TiAlCrSiN
462.2-0665-021A1-XM	●	●	●	●	●	●	21.85	88.00	89.00	10.00	140.00	h6	40.00	1.21	PVD TiAlCrSiN
462.2-0675-022A1-XM	●	●	●	●	●	●	22.18	88.00	89.00	10.00	140.00	h6	40.00	1.23	PVD TiAlCrSiN
462.2-0680-022A1-XM	●	●	●	●	●	●	22.34	88.00	89.00	10.00	140.00	h6	40.00	1.24	PVD TiAlCrSiN
462.2-0685-022A1-XM	●	●	●	●	●	●	22.51	88.00	89.00	10.00	140.00	h6	40.00	1.25	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Stufen- und Fasbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCHA

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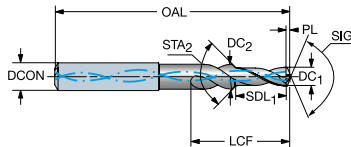
Metrisch (mm)

	P S H K M N														
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	LCF [mm]	PL [mm]	COATING
462.2-0690-022A1-XM	●	●	●	●	●	●	22.67	88.00	89.00	10.00	140.00	h6	40.00	1.26	PVD TiAlCrSiN
462.2-0700-022A1-XM	●	●	●	●	●	●	23.00	88.00	89.00	10.00	140.00	h6	42.00	1.27	PVD TiAlCrSiN
462.2-0725-023A1-XM	●	●	●	●	●	●	23.82	88.00	89.00	10.00	140.00	h6	42.00	1.32	PVD TiAlCrSiN
462.2-0730-023A1-XM	●	●	●	●	●	●	23.99	88.00	89.00	10.00	140.00	h6	42.00	1.33	PVD TiAlCrSiN
462.2-0740-024A1-XM	●	●	●	●	●	●	24.31	88.00	89.00	10.00	140.00	h6	42.00	1.35	PVD TiAlCrSiN
462.2-0800-026A1-XM	●	●	●	●	●	●	26.28	101.00	102.00	12.00	140.00	h6	44.00	1.46	PVD TiAlCrSiN
462.2-0825-027A1-XM	●	●	●	●	●	●	27.11	101.00	102.00	12.00	140.00	h6	46.00	1.50	PVD TiAlCrSiN
462.2-0840-027A1-XM	●	●	●	●	●	●	27.60	101.00	102.00	12.00	140.00	h6	46.00	1.53	PVD TiAlCrSiN
462.2-0850-027A1-XM	●	●	●	●	●	●	27.93	101.00	102.00	12.00	140.00	h6	48.00	1.55	PVD TiAlCrSiN
462.2-0855-028A1-XM	●	●	●	●	●	●	28.09	101.00	102.00	12.00	140.00	h6	48.00	1.56	PVD TiAlCrSiN
462.2-0860-028A1-XM	●	●	●	●	●	●	28.26	101.00	102.00	12.00	140.00	h6	48.00	1.57	PVD TiAlCrSiN
462.2-0865-028A1-XM	●	●	●	●	●	●	28.42	101.00	102.00	12.00	140.00	h6	48.00	1.57	PVD TiAlCrSiN
462.2-0870-028A1-XM	●	●	●	●	●	●	28.59	101.00	102.00	12.00	140.00	h6	48.00	1.58	PVD TiAlCrSiN
462.2-0880-028A1-XM	●	●	●	●	●	●	28.91	101.00	102.00	12.00	140.00	h6	50.00	1.60	PVD TiAlCrSiN
462.2-0885-029A1-XM	●	●	●	●	●	●	29.08	101.00	102.00	12.00	140.00	h6	50.00	1.61	PVD TiAlCrSiN
462.2-0900-029A1-XM	●	●	●	●	●	●	29.57	106.00	107.00	12.00	140.00	h8	50.00	1.64	PVD TiAlCrSiN
462.2-0925-030A1-XM	●	●	●	●	●	●	30.39	106.00	107.00	14.00	140.00	h6	52.00	1.68	PVD TiAlCrSiN
462.2-0930-030A1-XM	●	●	●	●	●	●	30.56	106.00	107.00	14.00	140.00	h6	52.00	1.69	PVD TiAlCrSiN
462.2-0940-030A1-XM	●	●	●	●	●	●	30.89	106.00	107.00	14.00	140.00	h6	52.00	1.71	PVD TiAlCrSiN
462.2-0950-031A1-XM	●	●	●	●	●	●	31.22	106.00	107.00	14.00	140.00	h6	52.00	1.73	PVD TiAlCrSiN
462.2-0955-031A1-XM	●	●	●	●	●	●	31.38	106.00	107.00	14.00	140.00	h6	54.00	1.74	PVD TiAlCrSiN
462.2-0965-031A1-XM	●	●	●	●	●	●	31.71	106.00	107.00	14.00	140.00	h6	54.00	1.76	PVD TiAlCrSiN
462.2-0980-032A1-XM	●	●	●	●	●	●	32.20	106.00	107.00	14.00	140.00	h6	54.00	1.78	PVD TiAlCrSiN
462.2-1000-032A1-XM	●	●	●	●	●	●	32.86	106.00	107.00	14.00	140.00	h6	56.00	1.82	PVD TiAlCrSiN
462.2-1020-033A1-XM	●	●	●	●	●	●	33.51	106.00	107.00	14.00	140.00	h6	56.00	1.86	PVD TiAlCrSiN
462.2-1025-033A1-XM	●	●	●	●	●	●	33.68	106.00	107.00	14.00	140.00	h6	56.00	1.87	PVD TiAlCrSiN
462.2-1030-033A1-XM	●	●	●	●	●	●	33.84	106.00	107.00	14.00	140.00	h6	58.00	1.87	PVD TiAlCrSiN
462.2-1100-036A1-XM	●	●	●	●	●	●	36.14	113.00	115.00	16.00	140.00	h6	60.00	2.00	PVD TiAlCrSiN
462.2-1120-036A1-XM	●	●	●	●	●	●	36.80	113.00	115.00	16.00	140.00	h6	62.00	2.04	PVD TiAlCrSiN
462.2-1130-037A1-XM	●	●	●	●	●	●	37.13	113.00	115.00	16.00	140.00	h6	62.00	2.06	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Stufen- und Fasbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

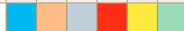
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Metrisch (mm)



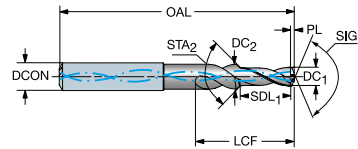
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	LCF [mm]	PL [mm]	COATING
462.2-1140-037A1-XM	●	●	●	●	●	●	37.46	113.00	115.00	16.00	140.00	h6	62.00	2.07	PVD TiAlCrSiN
462.2-1150-037A1-XM	●	●	●	●	●	●	37.79	113.00	115.00	16.00	140.00	h6	64.00	2.09	PVD TiAlCrSiN
462.2-1155-037A1-XM	●	●	●	●	●	●	37.95	113.00	115.00	16.00	140.00	h6	64.00	2.10	PVD TiAlCrSiN
462.2-1180-038A1-XM	●	●	●	●	●	●	38.77	113.00	115.00	16.00	140.00	h6	64.00	2.15	PVD TiAlCrSiN
462.2-1217-039A1-XM	●	●	●	●	●	●	39.81	121.00	123.00	18.00	140.00	h6	66.00	2.21	PVD TiAlCrSiN
462.2-1220-040A1-XM	●	●	●	●	●	●	40.08	121.00	123.00	18.00	140.00	h6	68.00	2.22	PVD TiAlCrSiN
462.2-1225-040A1-XM	●	●	●	●	●	●	40.25	121.00	123.00	18.00	140.00	h6	68.00	2.23	PVD TiAlCrSiN
462.2-1250-041A1-XM	●	●	●	●	●	●	41.07	121.00	123.00	18.00	140.00	h6	68.00	2.27	PVD TiAlCrSiN
462.2-1275-041A1-XM	●	●	●	●	●	●	41.89	121.00	123.00	18.00	140.00	h6	70.00	2.32	PVD TiAlCrSiN
462.2-1290-042A1-XM	●	●	●	●	●	●	42.39	121.00	123.00	18.00	140.00	h6	70.00	2.35	PVD TiAlCrSiN
462.2-1300-042A1-XM	●	●	●	●	●	●	42.71	121.00	123.00	18.00	140.00	h6	72.00	2.37	PVD TiAlCrSiN
462.2-1310-043A1-XM	●	●	●	●	●	●	43.04	121.00	123.00	18.00	140.00	h6	72.00	2.38	PVD TiAlCrSiN
462.2-1330-043A1-XM	●	●	●	●	●	●	43.70	121.00	123.00	18.00	140.00	h6	72.00	2.42	PVD TiAlCrSiN
462.2-1400-045A1-XM	●	●	●	●	●	●	46.00	140.00	142.00	20.00	140.00	h6	76.00	2.55	PVD TiAlCrSiN
462.2-1410-046A1-XM	●	●	●	●	●	●	46.33	140.00	142.00	20.00	140.00	h6	78.00	2.57	PVD TiAlCrSiN
462.2-1420-046A1-XM	●	●	●	●	●	●	46.65	140.00	142.00	20.00	140.00	h6	78.00	2.58	PVD TiAlCrSiN
462.2-1425-046A1-XM	●	●	●	●	●	●	46.82	140.00	142.00	20.00	140.00	h6	78.00	2.59	PVD TiAlCrSiN
462.2-1430-046A1-XM	●	●	●	●	●	●	46.99	140.00	142.00	20.00	140.00	h6	78.00	2.60	PVD TiAlCrSiN
462.2-1446-047A1-XM	●	●	●	●	●	●	47.51	140.00	142.00	20.00	140.00	h6	80.00	2.63	PVD TiAlCrSiN
462.2-1450-047A1-XM	●	●	●	●	●	●	47.64	140.00	142.00	20.00	140.00	h6	80.00	2.64	PVD TiAlCrSiN
462.2-1455-047A1-XM	●	●	●	●	●	●	47.80	140.00	142.00	20.00	140.00	h6	80.00	2.65	PVD TiAlCrSiN
462.2-1480-048A1-XM	●	●	●	●	●	●	48.63	140.00	142.00	20.00	140.00	h6	82.00	2.69	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Stufen- und Fasbohrer für verschiedene Werkstoffe

Nennbohrtiefe bis 6xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCHA

H9

Metrisch (mm)

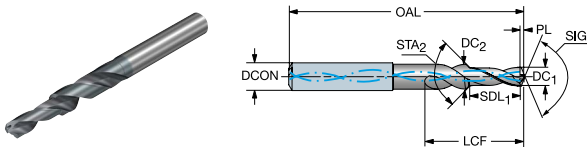
	P S H K M N														
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	LCF [mm]	PL [mm]	COATING
462.2-0450-014A1-XM	●	●	●	●	●	●	14.76	65.00	66.00	6.00	140.00	h6	28.00	0.82	PVD TiAlCrSiN
462.2-0595-019A1-XM	●	●	●	●	●	●	19.54	78.00	79.00	8.00	140.00	h6	36.00	1.08	PVD TiAlCrSiN
462.2-0600-019A1-XM	●	●	●	●	●	●	19.67	78.00	79.00	8.00	140.00	h6	36.00	1.09	PVD TiAlCrSiN
462.2-0745-024A1-XM	●	●	●	●	●	●	24.45	88.00	89.00	10.00	140.00	h6	42.00	1.36	PVD TiAlCrSiN
462.2-0755-024A1-XM	●	●	●	●	●	●	24.73	88.00	89.00	12.00	140.00	h6	42.00	1.37	PVD TiAlCrSiN
462.2-0765-025A1-XM	●	●	●	●	●	●	25.00	88.00	89.00	12.00	140.00	h6	42.00	1.39	PVD TiAlCrSiN
462.2-0775-025A1-XM	●	●	●	●	●	●	25.28	88.00	89.00	12.00	140.00	h6	42.00	1.41	PVD TiAlCrSiN
462.2-0905-029A1-XM	●	●	●	●	●	●	29.65	106.00	107.00	14.00	140.00	h6	50.00	1.65	PVD TiAlCrSiN
462.2-1040-034A1-XM	●	●	●	●	●	●	34.15	105.00	107.00	14.00	140.00	h6	58.00	1.89	PVD TiAlCrSiN
462.2-1050-034A1-XM	●	●	●	●	●	●	34.43	105.00	107.00	16.00	140.00	h6	58.00	1.91	PVD TiAlCrSiN
462.2-1055-034A1-XM	●	●	●	●	●	●	34.57	105.00	107.00	16.00	140.00	h6	58.00	1.92	PVD TiAlCrSiN
462.2-1065-034A1-XM	●	●	●	●	●	●	34.84	105.00	107.00	16.00	140.00	h6	58.00	1.94	PVD TiAlCrSiN
462.2-1075-035A1-XM	●	●	●	●	●	●	35.12	105.00	107.00	16.00	140.00	h6	58.00	1.96	PVD TiAlCrSiN
462.2-1080-035A1-XM	●	●	●	●	●	●	35.25	105.00	107.00	16.00	140.00	h6	58.00	1.97	PVD TiAlCrSiN
462.2-1200-039A1-XM	●	●	●	●	●	●	39.35	113.00	115.00	16.00	140.00	h6	64.00	2.18	PVD TiAlCrSiN
462.2-1210-039A1-XM	●	●	●	●	●	●	39.76	121.00	123.00	16.00	140.00	h8	66.00	2.20	PVD TiAlCrSiN
462.2-1340-043A1-XM	●	●	●	●	●	●	43.99	121.00	123.00	18.00	140.00	h6	72.00	2.44	PVD TiAlCrSiN
462.2-1350-044A1-XM	●	●	●	●	●	●	44.26	121.00	123.00	20.00	140.00	h6	72.00	2.46	PVD TiAlCrSiN
462.2-1355-044A1-XM	●	●	●	●	●	●	44.40	121.00	123.00	20.00	140.00	h6	72.00	2.47	PVD TiAlCrSiN
462.2-1365-044A1-XM	●	●	●	●	●	●	44.68	121.00	123.00	20.00	140.00	h6	72.00	2.48	PVD TiAlCrSiN
462.2-1500-049A1-XM	●	●	●	●	●	●	49.18	140.00	142.00	20.00	140.00	h6	82.00	2.73	PVD TiAlCrSiN
462.2-1510-049A1-XM	●	●	●	●	●	●	49.46	140.00	142.00	20.00	140.00	h6	82.00	2.75	PVD TiAlCrSiN
462.2-1525-049A1-XM	●	●	●	●	●	●	49.87	140.00	142.00	20.00	140.00	h6	82.00	2.78	PVD TiAlCrSiN
462.2-1530-050A1-XM	●	●	●	●	●	●	50.01	140.00	142.00	20.00	140.00	h6	82.00	2.78	PVD TiAlCrSiN
462.2-1550-050A1-XM	●	●	●	●	●	●	50.56	140.00	142.00	20.00	140.00	h6	84.00	2.82	PVD TiAlCrSiN
462.2-1555-050A1-XM	●	●	●	●	●	●	50.69	140.00	142.00	20.00	140.00	h6	84.00	2.83	PVD TiAlCrSiN
462.2-1560-050A1-XM	●	●	●	●	●	●	50.83	140.00	142.00	20.00	140.00	h6	84.00	2.84	PVD TiAlCrSiN
462.2-1570-051A1-XM	●	●	●	●	●	●	51.11	140.00	142.00	20.00	140.00	h6	84.00	2.86	PVD TiAlCrSiN
462.2-1600-051A1-XM	●	●	●	●	●	●	51.93	140.00	142.00	20.00	140.00	h6	84.00	2.91	PVD TiAlCrSiN
462.2-1650-053A1-XM	●	●	●	●	●	●	53.30	140.00	142.00	20.00	140.00	h6	86.00	3.00	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl



CoroDrill® Dura 462, Vollhartmetall-Stufen- und Fasbohrer für verschiedene Werkstoffe

Nennbohrtiefe bis 6xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCHA

H9

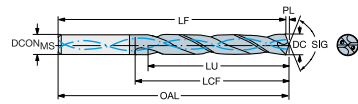
Metrisch (mm)

	P	S	H	K	M	N									
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	LCF [mm]	PL [mm]	COATING
462.2-1651-053A1-XM	●	●	●	●	●	●	53.33	140.00	142.00	20.00	140.00	h6	86.00	3.00	PVD TiAlCrSiN
462.2-1700-054A1-XM	●	●	●	●	●	●	54.67	140.00	142.00	20.00	140.00	h6	86.00	3.09	PVD TiAlCrSiN
462.2-1746-055A1-XM	●	●	●	●	●	●	55.94	139.00	142.00	20.00	140.00	h6	88.00	3.18	PVD TiAlCrSiN
462.2-1750-056A1-XM	●	●	●	●	●	●	56.05	139.00	142.00	20.00	140.00	h6	88.00	3.18	PVD TiAlCrSiN
462.2-1800-057A1-XM	●	●	●	●	●	●	57.42	139.00	142.00	20.00	140.00	h6	90.00	3.28	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

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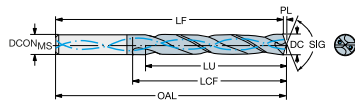
Metrisch (mm)

	P	S	H	K	M	N											
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0300-009A1-XM	●	●	●	●	●	●	3.00	9.44	61.56	62.00	6.00	140.00	20.00	0.55	3.15	20	PVD TiAlCrSiN
462.1-0305-009A1-XM	●	●	●	●	●	●	3.05	9.59	61.56	62.00	6.00	140.00	20.00	0.56	3.15	20	PVD TiAlCrSiN
462.1-0310-009A1-XM	●	●	●	●	●	●	3.10	9.75	61.55	62.00	6.00	140.00	20.00	0.56	3.15	20	PVD TiAlCrSiN
462.1-0315-009A1-XM	●	●	●	●	●	●	3.15	9.91	61.54	62.00	6.00	140.00	20.00	0.57	3.15	20	PVD TiAlCrSiN
462.1-0318-010A1-XM	●	●	●	●	●	●	3.17	10.00	61.54	62.00	6.00	140.00	20.00	0.58	3.15	20	PVD TiAlCrSiN
462.1-0320-010A1-XM	●	●	●	●	●	●	3.20	10.07	61.53	62.00	6.00	140.00	20.00	0.58	3.15	20	PVD TiAlCrSiN
462.1-0326-010A1-XM	●	●	●	●	●	●	3.26	10.25	61.53	62.00	6.00	140.00	20.00	0.59	3.14	20	PVD TiAlCrSiN
462.1-0330-010A1-XM	●	●	●	●	●	●	3.30	10.38	61.52	62.00	6.00	140.00	20.00	0.60	3.15	20	PVD TiAlCrSiN
462.1-0335-010A1-XM	●	●	●	●	●	●	3.35	10.54	61.51	62.00	6.00	140.00	20.00	0.61	3.15	20	PVD TiAlCrSiN
462.1-0338-010A1-XM	●	●	●	●	●	●	3.38	10.63	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	PVD TiAlCrSiN
462.1-0340-010A1-XM	●	●	●	●	●	●	3.40	10.69	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	PVD TiAlCrSiN
462.1-0345-010A1-XM	●	●	●	●	●	●	3.45	10.85	61.50	62.00	6.00	140.00	20.00	0.63	3.14	20	PVD TiAlCrSiN
462.1-0350-011A1-XM	●	●	●	●	●	●	3.50	11.01	61.49	62.00	6.00	140.00	20.00	0.64	3.15	20	PVD TiAlCrSiN
462.1-0357-011A1-XM	●	●	●	●	●	●	3.57	11.23	61.48	62.00	6.00	140.00	20.00	0.65	3.14	20	PVD TiAlCrSiN
462.1-0360-011A1-XM	●	●	●	●	●	●	3.60	11.32	61.48	62.00	6.00	140.00	20.00	0.66	3.14	20	PVD TiAlCrSiN
462.1-0366-011A1-XM	●	●	●	●	●	●	3.66	11.51	61.47	62.00	6.00	140.00	20.00	0.67	3.15	20	PVD TiAlCrSiN
462.1-0370-011A1-XM	●	●	●	●	●	●	3.70	11.64	61.46	62.00	6.00	140.00	20.00	0.67	3.15	20	PVD TiAlCrSiN
462.1-0373-011A1-XM	●	●	●	●	●	●	3.73	11.73	61.46	62.00	6.00	140.00	20.00	0.68	3.14	20	PVD TiAlCrSiN
462.1-0380-011A1-XM	●	●	●	●	●	●	3.80	11.95	65.45	66.00	6.00	140.00	24.00	0.69	3.14	20	PVD TiAlCrSiN
462.1-0386-011A1-XM	●	●	●	●	●	●	3.86	12.14	65.44	66.00	6.00	140.00	24.00	0.70	3.14	20	PVD TiAlCrSiN
462.1-0390-012A1-XM	●	●	●	●	●	●	3.90	12.27	65.43	66.00	6.00	140.00	24.00	0.71	3.15	20	PVD TiAlCrSiN
462.1-0391-012A1-XM	●	●	●	●	●	●	3.91	12.30	65.43	66.00	6.00	140.00	24.00	0.71	3.14	20	PVD TiAlCrSiN
462.1-0397-012A1-XM	●	●	●	●	●	●	3.97	12.49	65.42	66.00	6.00	140.00	24.00	0.72	3.15	20	PVD TiAlCrSiN
462.1-0399-012A1-XM	●	●	●	●	●	●	3.99	12.55	65.42	66.00	6.00	140.00	24.00	0.73	3.15	20	PVD TiAlCrSiN
462.1-0400-012A1-XM	●	●	●	●	●	●	4.00	12.58	65.42	66.00	6.00	140.00	24.00	0.73	3.14	20	PVD TiAlCrSiN
462.1-0404-012A1-XM	●	●	●	●	●	●	4.04	12.71	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	PVD TiAlCrSiN
462.1-0405-012A1-XM	●	●	●	●	●	●	4.05	12.74	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	PVD TiAlCrSiN
462.1-0409-012A1-XM	●	●	●	●	●	●	4.09	12.87	65.40	66.00	6.00	140.00	24.00	0.74	3.15	20	PVD TiAlCrSiN
462.1-0410-012A1-XM	●	●	●	●	●	●	4.10	12.90	65.40	66.00	6.00	140.00	24.00	0.75	3.15	20	PVD TiAlCrSiN
462.1-0415-012A1-XM	●	●	●	●	●	●	4.15	13.05	65.40	66.00	6.00	140.00	24.00	0.76	3.14	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



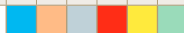
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



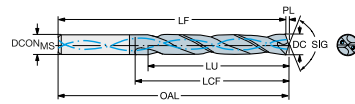
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0420-013A1-XM	●	●	●	●	●	●	4.20	13.21	65.39	66.00	6.00	140.00	24.00	0.76	3.15	20	PVD TiAlCrSiN
462.1-0422-013A1-XM	●	●	●	●	●	●	4.22	13.27	65.39	66.00	6.00	140.00	24.00	0.77	3.15	20	PVD TiAlCrSiN
462.1-0425-013A1-XM	●	●	●	●	●	●	4.25	13.37	65.38	66.00	6.00	140.00	24.00	0.77	3.15	20	PVD TiAlCrSiN
462.1-0430-013A1-XM	●	●	●	●	●	●	4.30	13.53	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	PVD TiAlCrSiN
462.1-0431-013A1-XM	●	●	●	●	●	●	4.30	13.56	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	PVD TiAlCrSiN
462.1-0435-013A1-XM	●	●	●	●	●	●	4.35	13.68	65.37	66.00	6.00	140.00	24.00	0.79	3.14	20	PVD TiAlCrSiN
462.1-0437-013A1-XM	●	●	●	●	●	●	4.37	13.75	65.36	66.00	6.00	140.00	24.00	0.79	3.15	20	PVD TiAlCrSiN
462.1-0439-013A1-XM	●	●	●	●	●	●	4.39	13.81	65.36	66.00	6.00	140.00	24.00	0.80	3.14	20	PVD TiAlCrSiN
462.1-0440-013A1-XM	●	●	●	●	●	●	4.40	13.84	65.36	66.00	6.00	140.00	24.00	0.80	3.15	20	PVD TiAlCrSiN
462.1-0445-013A1-XM	●	●	●	●	●	●	4.45	14.00	65.35	66.00	6.00	140.00	24.00	0.81	3.15	20	PVD TiAlCrSiN
462.1-0450-014A1-XM	●	●	●	●	●	●	4.50	14.16	65.35	66.00	6.00	140.00	24.00	0.82	3.15	20	PVD TiAlCrSiN
462.1-0457-014A1-XM	●	●	●	●	●	●	4.57	14.38	65.33	66.00	6.00	140.00	24.00	0.83	3.15	20	PVD TiAlCrSiN
462.1-0460-014A1-XM	●	●	●	●	●	●	4.60	14.47	65.33	66.00	6.00	140.00	24.00	0.84	3.15	20	PVD TiAlCrSiN
462.1-0462-014A1-XM	●	●	●	●	●	●	4.62	14.53	65.33	66.00	6.00	140.00	24.00	0.84	3.14	20	PVD TiAlCrSiN
462.1-0470-014A1-XM	●	●	●	●	●	●	4.70	14.78	65.32	66.00	6.00	140.00	24.00	0.86	3.14	20	PVD TiAlCrSiN
462.1-0476-014A1-XM	●	●	●	●	●	●	4.76	14.97	65.31	66.00	6.00	140.00	28.00	0.87	3.14	20	PVD TiAlCrSiN
462.1-0480-014A1-XM	●	●	●	●	●	●	4.80	15.10	65.30	66.00	6.00	140.00	28.00	0.87	3.15	20	PVD TiAlCrSiN
462.1-0485-014A1-XM	●	●	●	●	●	●	4.85	15.26	65.29	66.00	6.00	140.00	28.00	0.88	3.15	20	PVD TiAlCrSiN
462.1-0490-015A1-XM	●	●	●	●	●	●	4.90	15.41	65.29	66.00	6.00	140.00	28.00	0.89	3.14	20	PVD TiAlCrSiN
462.1-0492-015A1-XM	●	●	●	●	●	●	4.91	15.48	65.28	66.00	6.00	140.00	28.00	0.90	3.15	20	PVD TiAlCrSiN
462.1-0498-015A1-XM	●	●	●	●	●	●	4.98	15.67	65.28	66.00	6.00	140.00	28.00	0.91	3.15	20	PVD TiAlCrSiN
462.1-0500-015A1-XM	●	●	●	●	●	●	5.00	15.73	65.27	66.00	6.00	140.00	28.00	0.91	3.15	20	PVD TiAlCrSiN
462.1-0505-015A1-XM	●	●	●	●	●	●	5.05	15.89	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	PVD TiAlCrSiN
462.1-0506-015A1-XM	●	●	●	●	●	●	5.05	15.92	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	PVD TiAlCrSiN
462.1-0510-015A1-XM	●	●	●	●	●	●	5.10	16.04	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	PVD TiAlCrSiN
462.1-0511-015A1-XM	●	●	●	●	●	●	5.11	16.07	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	PVD TiAlCrSiN
462.1-0516-016A1-XM	●	●	●	●	●	●	5.16	16.23	65.25	66.00	6.00	140.00	28.00	0.94	3.15	20	PVD TiAlCrSiN
462.1-0518-016A1-XM	●	●	●	●	●	●	5.18	16.29	65.25	66.00	6.00	140.00	28.00	0.94	3.14	20	PVD TiAlCrSiN
462.1-0520-016A1-XM	●	●	●	●	●	●	5.20	16.36	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	PVD TiAlCrSiN
462.1-0522-016A1-XM	●	●	●	●	●	●	5.22	16.42	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

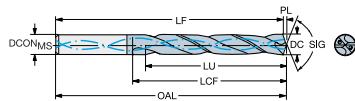
Metrisch (mm)

	P	S	H	K	M	N											
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0525-016A1-XM	●	●	●	●	●	●	5.25	16.51	65.24	66.00	6.00	140.00	28.00	0.96	3.14	20	PVD TiAlCrSiN
462.1-0530-016A1-XM	●	●	●	●	●	●	5.30	16.67	65.23	66.00	6.00	140.00	28.00	0.96	3.15	20	PVD TiAlCrSiN
462.1-0540-016A1-XM	●	●	●	●	●	●	5.40	16.99	65.21	66.00	6.00	140.00	28.00	0.98	3.15	20	PVD TiAlCrSiN
462.1-0550-017A1-XM	●	●	●	●	●	●	5.50	17.30	65.20	66.00	6.00	140.00	28.00	1.00	3.15	20	PVD TiAlCrSiN
462.1-0556-017A1-XM	●	●	●	●	●	●	5.56	17.49	65.19	66.00	6.00	140.00	28.00	1.01	3.15	20	PVD TiAlCrSiN
462.1-0560-017A1-XM	●	●	●	●	●	●	5.60	17.62	65.18	66.00	6.00	140.00	28.00	1.02	3.15	20	PVD TiAlCrSiN
462.1-0561-017A1-XM	●	●	●	●	●	●	5.61	17.65	65.18	66.00	6.00	140.00	28.00	1.02	3.14	20	PVD TiAlCrSiN
462.1-0565-017A1-XM	●	●	●	●	●	●	5.65	17.77	65.18	66.00	6.00	140.00	28.00	1.03	3.15	20	PVD TiAlCrSiN
462.1-0570-017A1-XM	●	●	●	●	●	●	5.70	17.93	65.17	66.00	6.00	140.00	28.00	1.04	3.15	20	PVD TiAlCrSiN
462.1-0575-017A1-XM	●	●	●	●	●	●	5.75	18.09	65.16	66.00	6.00	140.00	28.00	1.05	3.15	20	PVD TiAlCrSiN
462.1-0579-017A1-XM	●	●	●	●	●	●	5.79	18.21	65.16	66.00	6.00	140.00	28.00	1.05	3.14	20	PVD TiAlCrSiN
462.1-0580-017A1-XM	●	●	●	●	●	●	5.80	18.24	65.16	66.00	6.00	140.00	28.00	1.06	3.14	20	PVD TiAlCrSiN
462.1-0590-017A1-XM	●	●	●	●	●	●	5.90	18.56	65.14	66.00	6.00	140.00	28.00	1.07	3.15	20	PVD TiAlCrSiN
462.1-0594-017A1-XM	●	●	●	●	●	●	5.94	18.68	65.14	66.00	6.00	140.00	28.00	1.08	3.14	20	PVD TiAlCrSiN
462.1-0595-018A1-XM	●	●	●	●	●	●	5.95	18.72	65.13	66.00	6.00	140.00	28.00	1.08	3.14	20	PVD TiAlCrSiN
462.1-0605-018A1-XM	●	●	●	●	●	●	6.05	19.03	78.12	79.00	8.00	140.00	34.00	1.10	3.15	20	PVD TiAlCrSiN
462.1-0610-018A1-XM	●	●	●	●	●	●	6.10	19.19	78.11	79.00	8.00	140.00	34.00	1.11	3.15	20	PVD TiAlCrSiN
462.1-0615-018A1-XM	●	●	●	●	●	●	6.15	19.35	78.11	79.00	8.00	140.00	34.00	1.12	3.15	20	PVD TiAlCrSiN
462.1-0620-019A1-XM	●	●	●	●	●	●	6.20	19.50	78.10	79.00	8.00	140.00	34.00	1.13	3.15	20	PVD TiAlCrSiN
462.1-0625-019A1-XM	●	●	●	●	●	●	6.25	19.66	78.09	79.00	8.00	140.00	34.00	1.14	3.15	20	PVD TiAlCrSiN
462.1-0630-019A1-XM	●	●	●	●	●	●	6.30	19.82	78.08	79.00	8.00	140.00	34.00	1.15	3.15	20	PVD TiAlCrSiN
462.1-0635-019A1-XM	●	●	●	●	●	●	6.35	19.97	78.08	79.00	8.00	140.00	34.00	1.16	3.14	20	PVD TiAlCrSiN
462.1-0640-019A1-XM	●	●	●	●	●	●	6.40	20.13	78.07	79.00	8.00	140.00	34.00	1.16	3.15	20	PVD TiAlCrSiN
462.1-0650-020A1-XM	●	●	●	●	●	●	6.50	20.45	78.05	79.00	8.00	140.00	34.00	1.18	3.15	20	PVD TiAlCrSiN
462.1-0653-020A1-XM	●	●	●	●	●	●	6.53	20.54	78.05	79.00	8.00	140.00	34.00	1.19	3.15	20	PVD TiAlCrSiN
462.1-0660-020A1-XM	●	●	●	●	●	●	6.60	20.76	78.04	79.00	8.00	140.00	34.00	1.20	3.15	20	PVD TiAlCrSiN
462.1-0663-020A1-XM	●	●	●	●	●	●	6.63	20.86	78.04	79.00	8.00	140.00	34.00	1.21	3.15	20	PVD TiAlCrSiN
462.1-0670-020A1-XM	●	●	●	●	●	●	6.70	21.08	78.03	79.00	8.00	140.00	34.00	1.22	3.15	20	PVD TiAlCrSiN
462.1-0675-020A1-XM	●	●	●	●	●	●	6.75	21.23	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	PVD TiAlCrSiN
462.1-0676-020A1-XM	●	●	●	●	●	●	6.76	21.26	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	PVD TiAlCrSiN
	P	S	H	K	M	N											

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



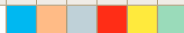
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



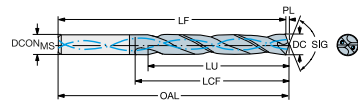
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0680-020A1-XM	●	●	●	●	●	●	6.80	21.39	78.01	79.00	8.00	140.00	34.00	1.24	3.15	20	PVD TiAlCrSiN
462.1-0685-020A1-XM	●	●	●	●	●	●	6.85	21.55	78.00	79.00	8.00	140.00	34.00	1.25	3.15	20	PVD TiAlCrSiN
462.1-0690-021A1-XM	●	●	●	●	●	●	6.90	21.70	78.00	79.00	8.00	140.00	34.00	1.26	3.14	20	PVD TiAlCrSiN
462.1-0691-021A1-XM	●	●	●	●	●	●	6.91	21.74	77.99	79.00	8.00	140.00	34.00	1.26	3.15	20	PVD TiAlCrSiN
462.1-0700-021A1-XM	●	●	●	●	●	●	7.00	22.02	77.98	79.00	8.00	140.00	34.00	1.27	3.15	20	PVD TiAlCrSiN
462.1-0704-021A1-XM	●	●	●	●	●	●	7.04	22.14	77.97	79.00	8.00	140.00	41.00	1.28	3.15	20	PVD TiAlCrSiN
462.1-0710-021A1-XM	●	●	●	●	●	●	7.10	22.33	77.97	79.00	8.00	140.00	41.00	1.29	3.15	20	PVD TiAlCrSiN
462.1-0714-021A1-XM	●	●	●	●	●	●	7.14	22.46	77.96	79.00	8.00	140.00	41.00	1.30	3.14	20	PVD TiAlCrSiN
462.1-0720-021A1-XM	●	●	●	●	●	●	7.20	22.65	77.95	79.00	8.00	140.00	41.00	1.31	3.15	20	PVD TiAlCrSiN
462.1-0725-021A1-XM	●	●	●	●	●	●	7.25	22.81	77.94	79.00	8.00	140.00	41.00	1.32	3.15	20	PVD TiAlCrSiN
462.1-0730-022A1-XM	●	●	●	●	●	●	7.30	22.96	77.94	79.00	8.00	140.00	41.00	1.33	3.15	20	PVD TiAlCrSiN
462.1-0737-022A1-XM	●	●	●	●	●	●	7.37	23.18	77.93	79.00	8.00	140.00	41.00	1.34	3.15	20	PVD TiAlCrSiN
462.1-0740-022A1-XM	●	●	●	●	●	●	7.40	23.28	77.92	79.00	8.00	140.00	41.00	1.35	3.15	20	PVD TiAlCrSiN
462.1-0745-022A1-XM	●	●	●	●	●	●	7.45	23.43	77.92	79.00	8.00	140.00	41.00	1.36	3.14	20	PVD TiAlCrSiN
462.1-0749-022A1-XM	●	●	●	●	●	●	7.49	23.56	77.91	79.00	8.00	140.00	41.00	1.36	3.14	20	PVD TiAlCrSiN
462.1-0750-023A1-XM	●	●	●	●	●	●	7.50	23.59	77.91	79.00	8.00	140.00	41.00	1.36	3.15	20	PVD TiAlCrSiN
462.1-0754-023A1-XM	●	●	●	●	●	●	7.54	23.72	77.90	79.00	8.00	140.00	41.00	1.37	3.15	20	PVD TiAlCrSiN
462.1-0760-023A1-XM	●	●	●	●	●	●	7.60	23.91	77.89	79.00	8.00	140.00	41.00	1.38	3.15	20	PVD TiAlCrSiN
462.1-0767-023A1-XM	●	●	●	●	●	●	7.67	24.13	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	PVD TiAlCrSiN
462.1-0770-023A1-XM	●	●	●	●	●	●	7.70	24.22	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	PVD TiAlCrSiN
462.1-0780-023A1-XM	●	●	●	●	●	●	7.80	24.54	77.86	79.00	8.00	140.00	41.00	1.42	3.15	20	PVD TiAlCrSiN
462.1-0790-024A1-XM	●	●	●	●	●	●	7.90	24.85	77.85	79.00	8.00	140.00	41.00	1.44	3.15	20	PVD TiAlCrSiN
462.1-0794-024A1-XM	●	●	●	●	●	●	7.94	24.98	77.84	79.00	8.00	140.00	41.00	1.44	3.15	20	PVD TiAlCrSiN
462.1-0803-024A1-XM	●	●	●	●	●	●	8.03	25.26	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	PVD TiAlCrSiN
462.1-0805-024A1-XM	●	●	●	●	●	●	8.05	25.32	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	PVD TiAlCrSiN
462.1-0810-024A1-XM	●	●	●	●	●	●	8.10	25.48	87.82	89.00	10.00	140.00	47.00	1.47	3.15	20	PVD TiAlCrSiN
462.1-0815-024A1-XM	●	●	●	●	●	●	8.15	25.64	87.81	89.00	10.00	140.00	47.00	1.48	3.15	20	PVD TiAlCrSiN
462.1-0820-025A1-XM	●	●	●	●	●	●	8.20	25.79	87.81	89.00	10.00	140.00	47.00	1.49	3.15	20	PVD TiAlCrSiN
462.1-0825-025A1-XM	●	●	●	●	●	●	8.25	25.95	87.80	89.00	10.00	140.00	47.00	1.50	3.15	20	PVD TiAlCrSiN
462.1-0830-025A1-XM	●	●	●	●	●	●	8.30	26.11	87.79	89.00	10.00	140.00	47.00	1.51	3.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

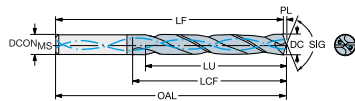
Metrisch (mm)

	P	S	H	K	M	N											
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0833-025A1-XM	●	●	●	●	●	●	8.33	26.20	87.79	89.00	10.00	140.00	47.00	1.52	3.14	20	PVD TiAlCrSiN
462.1-0840-025A1-XM	●	●	●	●	●	●	8.40	26.42	87.78	89.00	10.00	140.00	47.00	1.53	3.15	20	PVD TiAlCrSiN
462.1-0843-025A1-XM	●	●	●	●	●	●	8.43	26.52	87.77	89.00	10.00	140.00	47.00	1.53	3.14	20	PVD TiAlCrSiN
462.1-0850-026A1-XM	●	●	●	●	●	●	8.50	26.74	87.76	89.00	10.00	140.00	47.00	1.55	3.15	20	PVD TiAlCrSiN
462.1-0855-026A1-XM	●	●	●	●	●	●	8.55	26.89	87.75	89.00	10.00	140.00	47.00	1.56	3.15	20	PVD TiAlCrSiN
462.1-0860-026A1-XM	●	●	●	●	●	●	8.60	27.05	87.75	89.00	10.00	140.00	47.00	1.57	3.15	20	PVD TiAlCrSiN
462.1-0861-026A1-XM	●	●	●	●	●	●	8.61	27.08	87.75	89.00	10.00	140.00	47.00	1.57	3.14	20	PVD TiAlCrSiN
462.1-0865-026A1-XM	●	●	●	●	●	●	8.65	27.21	87.74	89.00	10.00	140.00	47.00	1.57	3.15	20	PVD TiAlCrSiN
462.1-0870-026A1-XM	●	●	●	●	●	●	8.70	27.37	87.73	89.00	10.00	140.00	47.00	1.58	3.15	20	PVD TiAlCrSiN
462.1-0873-026A1-XM	●	●	●	●	●	●	8.73	27.46	87.73	89.00	10.00	140.00	47.00	1.59	3.15	20	PVD TiAlCrSiN
462.1-0880-026A1-XM	●	●	●	●	●	●	8.80	27.68	87.72	89.00	10.00	140.00	47.00	1.60	3.15	20	PVD TiAlCrSiN
462.1-0884-026A1-XM	●	●	●	●	●	●	8.84	27.81	87.71	89.00	10.00	140.00	47.00	1.61	3.15	20	PVD TiAlCrSiN
462.1-0890-027A1-XM	●	●	●	●	●	●	8.90	28.00	87.70	89.00	10.00	140.00	47.00	1.62	3.15	20	PVD TiAlCrSiN
462.1-0900-027A1-XM	●	●	●	●	●	●	9.00	28.31	87.69	89.00	10.00	140.00	47.00	1.64	3.15	20	PVD TiAlCrSiN
462.1-0905-027A1-XM	●	●	●	●	●	●	9.05	28.47	87.68	89.00	10.00	140.00	47.00	1.65	3.15	20	PVD TiAlCrSiN
462.1-0909-027A1-XM	●	●	●	●	●	●	9.09	28.59	87.68	89.00	10.00	140.00	47.00	1.65	3.14	20	PVD TiAlCrSiN
462.1-0910-027A1-XM	●	●	●	●	●	●	9.10	28.62	87.68	89.00	10.00	140.00	47.00	1.66	3.15	20	PVD TiAlCrSiN
462.1-0913-027A1-XM	●	●	●	●	●	●	9.13	28.72	87.67	89.00	10.00	140.00	47.00	1.66	3.15	20	PVD TiAlCrSiN
462.1-0920-027A1-XM	●	●	●	●	●	●	9.20	28.94	87.66	89.00	10.00	140.00	47.00	1.67	3.15	20	PVD TiAlCrSiN
462.1-0925-027A1-XM	●	●	●	●	●	●	9.25	29.10	87.65	89.00	10.00	140.00	47.00	1.68	3.15	20	PVD TiAlCrSiN
462.1-0930-028A1-XM	●	●	●	●	●	●	9.30	29.25	87.65	89.00	10.00	140.00	47.00	1.69	3.15	20	PVD TiAlCrSiN
462.1-0935-028A1-XM	●	●	●	●	●	●	9.35	29.41	87.64	89.00	10.00	140.00	47.00	1.70	3.15	20	PVD TiAlCrSiN
462.1-0940-028A1-XM	●	●	●	●	●	●	9.40	29.57	87.63	89.00	10.00	140.00	47.00	1.71	3.15	20	PVD TiAlCrSiN
462.1-0950-029A1-XM	●	●	●	●	●	●	9.50	29.88	87.62	89.00	10.00	140.00	47.00	1.73	3.15	20	PVD TiAlCrSiN
462.1-0953-029A1-XM	●	●	●	●	●	●	9.52	29.98	87.61	89.00	10.00	140.00	47.00	1.73	3.15	20	PVD TiAlCrSiN
462.1-0958-029A1-XM	●	●	●	●	●	●	9.58	30.13	87.61	89.00	10.00	140.00	47.00	1.74	3.15	20	PVD TiAlCrSiN
462.1-0960-029A1-XM	●	●	●	●	●	●	9.60	30.20	87.60	89.00	10.00	140.00	47.00	1.75	3.15	20	PVD TiAlCrSiN
462.1-0965-029A1-XM	●	●	●	●	●	●	9.65	30.35	87.60	89.00	10.00	140.00	47.00	1.76	3.15	20	PVD TiAlCrSiN
462.1-0970-029A1-XM	●	●	●	●	●	●	9.70	30.51	87.59	89.00	10.00	140.00	47.00	1.77	3.15	20	PVD TiAlCrSiN
462.1-0980-029A1-XM	●	●	●	●	●	●	9.80	30.83	87.57	89.00	10.00	140.00	47.00	1.78	3.15	20	PVD TiAlCrSiN
	P	S	H	K	M	N											

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



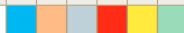
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



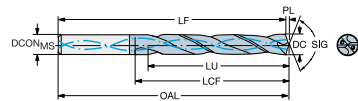
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0990-030A1-XM	●	●	●	●	●	●	9.90	31.14	87.56	89.00	10.00	140.00	47.00	1.80	3.15	20	PVD TiAlCrSiN
462.1-0992-030A1-XM	●	●	●	●	●	●	9.92	31.20	87.56	89.00	10.00	140.00	47.00	1.81	3.14	20	PVD TiAlCrSiN
462.1-1005-030A1-XM	●	●	●	●	●	●	10.05	31.61	100.54	102.00	12.00	140.00	55.00	1.83	3.15	20	PVD TiAlCrSiN
462.1-1008-030A1-XM	●	●	●	●	●	●	10.08	31.71	100.53	102.00	12.00	140.00	55.00	1.83	3.14	20	PVD TiAlCrSiN
462.1-1010-030A1-XM	●	●	●	●	●	●	10.10	31.77	100.53	102.00	12.00	140.00	55.00	1.84	3.15	20	PVD TiAlCrSiN
462.1-1020-031A1-XM	●	●	●	●	●	●	10.20	32.08	100.51	102.00	12.00	140.00	55.00	1.86	3.15	20	PVD TiAlCrSiN
462.1-1026-031A1-XM	●	●	●	●	●	●	10.26	32.27	100.51	102.00	12.00	140.00	55.00	1.87	3.14	20	PVD TiAlCrSiN
462.1-1030-031A1-XM	●	●	●	●	●	●	10.30	32.40	100.50	102.00	12.00	140.00	55.00	1.87	3.15	20	PVD TiAlCrSiN
462.1-1032-031A1-XM	●	●	●	●	●	●	10.32	32.46	100.50	102.00	12.00	140.00	55.00	1.88	3.15	20	PVD TiAlCrSiN
462.1-1040-031A1-XM	●	●	●	●	●	●	10.40	32.71	100.49	102.00	12.00	140.00	55.00	1.89	3.15	20	PVD TiAlCrSiN
462.1-1045-031A1-XM	●	●	●	●	●	●	10.45	32.87	100.48	102.00	12.00	140.00	55.00	1.90	3.15	20	PVD TiAlCrSiN
462.1-1049-031A1-XM	●	●	●	●	●	●	10.49	33.00	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	PVD TiAlCrSiN
462.1-1050-032A1-XM	●	●	●	●	●	●	10.50	33.03	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	PVD TiAlCrSiN
462.1-1055-032A1-XM	●	●	●	●	●	●	10.55	33.19	100.46	102.00	12.00	140.00	55.00	1.92	3.15	20	PVD TiAlCrSiN
462.1-1060-032A1-XM	●	●	●	●	●	●	10.60	33.34	100.46	102.00	12.00	140.00	55.00	1.93	3.15	20	PVD TiAlCrSiN
462.1-1065-032A1-XM	●	●	●	●	●	●	10.65	33.50	100.45	102.00	12.00	140.00	55.00	1.94	3.15	20	PVD TiAlCrSiN
462.1-1070-032A1-XM	●	●	●	●	●	●	10.70	33.66	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	PVD TiAlCrSiN
462.1-1072-032A1-XM	●	●	●	●	●	●	10.72	33.72	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	PVD TiAlCrSiN
462.1-1075-032A1-XM	●	●	●	●	●	●	10.75	33.82	100.43	102.00	12.00	140.00	55.00	1.96	3.15	20	PVD TiAlCrSiN
462.1-1080-032A1-XM	●	●	●	●	●	●	10.80	33.97	100.43	102.00	12.00	140.00	55.00	1.97	3.15	20	PVD TiAlCrSiN
462.1-1090-032A1-XM	●	●	●	●	●	●	10.90	34.29	100.41	102.00	12.00	140.00	55.00	1.98	3.15	20	PVD TiAlCrSiN
462.1-1100-033A1-XM	●	●	●	●	●	●	11.00	34.60	100.40	102.00	12.00	140.00	55.00	2.00	3.15	20	PVD TiAlCrSiN
462.1-1111-033A1-XM	●	●	●	●	●	●	11.11	34.95	100.38	102.00	12.00	140.00	55.00	2.02	3.14	20	PVD TiAlCrSiN
462.1-1120-034A1-XM	●	●	●	●	●	●	11.20	35.23	100.37	102.00	12.00	140.00	55.00	2.04	3.15	20	PVD TiAlCrSiN
462.1-1130-034A1-XM	●	●	●	●	●	●	11.30	35.55	100.36	102.00	12.00	140.00	55.00	2.06	3.15	20	PVD TiAlCrSiN
462.1-1140-034A1-XM	●	●	●	●	●	●	11.40	35.86	100.34	102.00	12.00	140.00	55.00	2.07	3.15	20	PVD TiAlCrSiN
462.1-1150-035A1-XM	●	●	●	●	●	●	11.50	36.17	100.33	102.00	12.00	140.00	55.00	2.09	3.15	20	PVD TiAlCrSiN
462.1-1151-035A1-XM	●	●	●	●	●	●	11.51	36.21	100.32	102.00	12.00	140.00	55.00	2.09	3.15	20	PVD TiAlCrSiN
462.1-1155-035A1-XM	●	●	●	●	●	●	11.55	36.33	100.32	102.00	12.00	140.00	55.00	2.10	3.15	20	PVD TiAlCrSiN
462.1-1160-035A1-XM	●	●	●	●	●	●	11.60	36.49	100.31	102.00	12.00	140.00	55.00	2.11	3.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



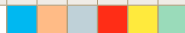
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



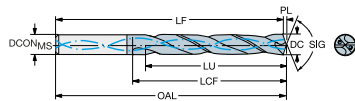
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1170-035A1-XM	●	●	●	●	●	11.70	36.80	100.30	102.00	12.00	140.00	55.00	2.13	3.15	20	PVD TiAlCrSiN
462.1-1180-035A1-XM	●	●	●	●	●	11.80	37.12	100.28	102.00	12.00	140.00	55.00	2.15	3.15	20	PVD TiAlCrSiN
462.1-1191-036A1-XM	●	●	●	●	●	11.91	37.46	100.27	102.00	12.00	140.00	55.00	2.17	3.15	20	PVD TiAlCrSiN
462.1-1205-036A1-XM	●	●	●	●	●	12.05	37.90	105.25	107.00	14.00	140.00	60.00	2.19	3.15	20	PVD TiAlCrSiN
462.1-1210-036A1-XM	●	●	●	●	●	12.10	38.06	105.24	107.00	14.00	140.00	60.00	2.20	3.15	20	PVD TiAlCrSiN
462.1-1220-037A1-XM	●	●	●	●	●	12.20	38.38	105.22	107.00	14.00	140.00	60.00	2.22	3.15	20	PVD TiAlCrSiN
462.1-1225-037A1-XM	●	●	●	●	●	12.25	38.53	105.22	107.00	14.00	140.00	60.00	2.23	3.15	20	PVD TiAlCrSiN
462.1-1230-037A1-XM	●	●	●	●	●	12.30	38.69	105.21	107.00	14.00	140.00	60.00	2.24	3.14	20	PVD TiAlCrSiN
462.1-1240-037A1-XM	●	●	●	●	●	12.40	39.01	105.19	107.00	14.00	140.00	60.00	2.26	3.15	20	PVD TiAlCrSiN
462.1-1250-038A1-XM	●	●	●	●	●	12.50	39.32	105.18	107.00	14.00	140.00	60.00	2.27	3.15	20	PVD TiAlCrSiN
462.1-1260-038A1-XM	●	●	●	●	●	12.60	39.63	105.17	107.00	14.00	140.00	60.00	2.29	3.15	20	PVD TiAlCrSiN
462.1-1270-038A1-XM	●	●	●	●	●	12.70	39.95	105.15	107.00	14.00	140.00	60.00	2.31	3.15	20	PVD TiAlCrSiN
462.1-1275-038A1-XM	●	●	●	●	●	12.75	40.11	105.14	107.00	14.00	140.00	60.00	2.32	3.15	20	PVD TiAlCrSiN
462.1-1280-038A1-XM	●	●	●	●	●	12.80	40.26	105.14	107.00	14.00	140.00	60.00	2.33	3.15	20	PVD TiAlCrSiN
462.1-1290-038A1-XM	●	●	●	●	●	12.90	40.58	105.12	107.00	14.00	140.00	60.00	2.35	3.15	20	PVD TiAlCrSiN
462.1-1300-039A1-XM	●	●	●	●	●	13.00	40.89	105.11	107.00	14.00	140.00	60.00	2.37	3.15	20	PVD TiAlCrSiN
462.1-1310-039A1-XM	●	●	●	●	●	13.10	41.21	105.09	107.00	14.00	140.00	60.00	2.38	3.15	20	PVD TiAlCrSiN
462.1-1325-039A1-XM	●	●	●	●	●	13.25	41.68	105.07	107.00	14.00	140.00	60.00	2.41	3.15	20	PVD TiAlCrSiN
462.1-1330-039A1-XM	●	●	●	●	●	13.30	41.84	105.06	107.00	14.00	140.00	60.00	2.42	3.15	20	PVD TiAlCrSiN
462.1-1340-039A1-XM	●	●	●	●	●	13.40	42.15	105.05	107.00	14.00	140.00	60.00	2.44	3.15	20	PVD TiAlCrSiN
462.1-1349-041A1-XM	●	●	●	●	●	13.49	42.43	105.04	107.00	14.00	140.00	60.00	2.46	3.14	20	PVD TiAlCrSiN
462.1-1350-041A1-XM	●	●	●	●	●	13.50	42.47	105.04	107.00	14.00	140.00	60.00	2.46	3.15	20	PVD TiAlCrSiN
462.1-1355-041A1-XM	●	●	●	●	●	13.55	42.62	105.03	107.00	14.00	140.00	60.00	2.47	3.15	20	PVD TiAlCrSiN
462.1-1365-041A1-XM	●	●	●	●	●	13.65	42.94	105.01	107.00	14.00	140.00	60.00	2.48	3.15	20	PVD TiAlCrSiN
462.1-1370-041A1-XM	●	●	●	●	●	13.70	43.09	105.00	107.00	14.00	140.00	60.00	2.49	3.15	20	PVD TiAlCrSiN
462.1-1375-041A1-XM	●	●	●	●	●	13.75	43.25	105.00	107.00	14.00	140.00	60.00	2.50	3.15	20	PVD TiAlCrSiN
462.1-1380-041A1-XM	●	●	●	●	●	13.80	43.41	104.99	107.00	14.00	140.00	60.00	2.51	3.15	20	PVD TiAlCrSiN
462.1-1389-042A1-XM	●	●	●	●	●	13.89	43.69	104.98	107.00	14.00	140.00	60.00	2.53	3.15	20	PVD TiAlCrSiN
462.1-1410-042A1-XM	●	●	●	●	●	14.10	44.35	112.95	115.00	16.00	140.00	65.00	2.57	3.15	20	PVD TiAlCrSiN
462.1-1420-042A1-XM	●	●	●	●	●	14.20	44.67	112.93	115.00	16.00	140.00	65.00	2.58	3.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



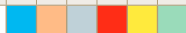
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



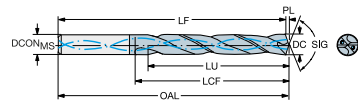
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1425-043A1-XM	●	●	●	●	●	●	14.25	44.82	112.93	115.00	16.00	140.00	65.00	2.59	3.15	20	PVD TiAlCrSiN
462.1-1429-043A1-XM	●	●	●	●	●	●	14.29	44.95	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	PVD TiAlCrSiN
462.1-1430-043A1-XM	●	●	●	●	●	●	14.30	44.98	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	PVD TiAlCrSiN
462.1-1450-044A1-XM	●	●	●	●	●	●	14.50	45.61	112.89	115.00	16.00	140.00	65.00	2.64	3.15	20	PVD TiAlCrSiN
462.1-1455-044A1-XM	●	●	●	●	●	●	14.55	45.77	112.88	115.00	16.00	140.00	65.00	2.65	3.15	20	PVD TiAlCrSiN
462.1-1460-044A1-XM	●	●	●	●	●	●	14.60	45.93	112.87	115.00	16.00	140.00	65.00	2.66	3.15	20	PVD TiAlCrSiN
462.1-1468-044A1-XM	●	●	●	●	●	●	14.68	46.18	112.86	115.00	16.00	140.00	65.00	2.67	3.14	20	PVD TiAlCrSiN
462.1-1470-044A1-XM	●	●	●	●	●	●	14.70	46.24	112.86	115.00	16.00	140.00	65.00	2.67	3.15	20	PVD TiAlCrSiN
462.1-1475-044A1-XM	●	●	●	●	●	●	14.75	46.40	112.85	115.00	16.00	140.00	65.00	2.68	3.15	20	PVD TiAlCrSiN
462.1-1480-044A1-XM	●	●	●	●	●	●	14.80	46.55	112.85	115.00	16.00	140.00	65.00	2.69	3.15	20	PVD TiAlCrSiN
462.1-1500-045A1-XM	●	●	●	●	●	●	15.00	47.18	112.82	115.00	16.00	140.00	65.00	2.73	3.15	20	PVD TiAlCrSiN
462.1-1508-045A1-XM	●	●	●	●	●	●	15.08	47.44	112.81	115.00	16.00	140.00	65.00	2.74	3.15	20	PVD TiAlCrSiN
462.1-1510-045A1-XM	●	●	●	●	●	●	15.10	47.50	112.80	115.00	16.00	140.00	65.00	2.75	3.15	20	PVD TiAlCrSiN
462.1-1525-045A1-XM	●	●	●	●	●	●	15.25	47.90	112.78	115.00	16.00	140.00	65.00	2.78	3.14	20	PVD TiAlCrSiN
462.1-1530-045A1-XM	●	●	●	●	●	●	15.30	47.80	112.77	115.00	16.00	140.00	65.00	2.78	3.12	20	PVD TiAlCrSiN
462.1-1548-046A1-XM	●	●	●	●	●	●	15.48	47.60	112.75	115.00	16.00	140.00	65.00	2.82	3.08	20	PVD TiAlCrSiN
462.1-1550-047A1-XM	●	●	●	●	●	●	15.50	47.60	112.74	115.00	16.00	140.00	65.00	2.82	3.07	20	PVD TiAlCrSiN
462.1-1555-047A1-XM	●	●	●	●	●	●	15.55	47.60	112.74	115.00	16.00	140.00	65.00	2.83	3.06	20	PVD TiAlCrSiN
462.1-1560-047A1-XM	●	●	●	●	●	●	15.60	47.50	112.73	115.00	16.00	140.00	65.00	2.84	3.04	20	PVD TiAlCrSiN
462.1-1570-047A1-XM	●	●	●	●	●	●	15.70	47.50	112.71	115.00	16.00	140.00	65.00	2.86	3.03	20	PVD TiAlCrSiN
462.1-1580-047A1-XM	●	●	●	●	●	●	15.80	47.40	112.70	115.00	16.00	140.00	65.00	2.88	3.00	20	PVD TiAlCrSiN
462.1-1588-048A1-XM	●	●	●	●	●	●	15.88	47.30	112.69	115.00	16.00	140.00	65.00	2.89	2.98	20	PVD TiAlCrSiN
462.1-1608-048A1-XM	●	●	●	●	●	●	16.08	50.58	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	PVD TiAlCrSiN
462.1-1610-048A1-XM	●	●	●	●	●	●	16.10	50.64	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	PVD TiAlCrSiN
462.1-1627-049A1-XM	●	●	●	●	●	●	16.27	51.18	120.63	123.00	18.00	140.00	73.00	2.96	3.15	20	PVD TiAlCrSiN
462.1-1630-050A1-XM	●	●	●	●	●	●	16.30	51.27	120.63	123.00	18.00	140.00	73.00	2.97	3.15	20	PVD TiAlCrSiN
462.1-1650-050A1-XM	●	●	●	●	●	●	16.50	51.90	120.60	123.00	18.00	140.00	73.00	3.00	3.15	20	PVD TiAlCrSiN
462.1-1655-050A1-XM	●	●	●	●	●	●	16.55	52.06	120.59	123.00	18.00	140.00	73.00	3.01	3.15	20	PVD TiAlCrSiN
462.1-1667-050A1-XM	●	●	●	●	●	●	16.67	52.44	120.57	123.00	18.00	140.00	73.00	3.03	3.15	20	PVD TiAlCrSiN
462.1-1675-050A1-XM	●	●	●	●	●	●	16.75	52.69	120.56	123.00	18.00	140.00	73.00	3.05	3.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)

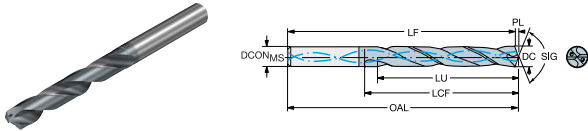
	P	S	H	K	M	N											
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1680-050A1-XM	●	●	●	●	●	●	16.80	52.70	120.55	123.00	18.00	140.00	73.00	3.06	3.14	20	PVD TiAlCrSiN
462.1-1690-050A1-XM	●	●	●	●	●	●	16.90	52.50	120.54	123.00	18.00	140.00	73.00	3.08	3.11	20	PVD TiAlCrSiN
462.1-1700-051A1-XM	●	●	●	●	●	●	17.00	52.40	120.53	123.00	18.00	140.00	73.00	3.09	3.08	20	PVD TiAlCrSiN
462.1-1707-051A1-XM	●	●	●	●	●	●	17.07	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	PVD TiAlCrSiN
462.1-1710-051A1-XM	●	●	●	●	●	●	17.10	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	PVD TiAlCrSiN
462.1-1730-051A1-XM	●	●	●	●	●	●	17.30	52.00	120.48	123.00	18.00	140.00	73.00	3.15	3.01	20	PVD TiAlCrSiN
462.1-1746-052A1-XM	●	●	●	●	●	●	17.46	51.70	120.46	123.00	18.00	140.00	73.00	3.18	2.96	20	PVD TiAlCrSiN
462.1-1750-053A1-XM	●	●	●	●	●	●	17.50	51.70	120.45	123.00	18.00	140.00	73.00	3.18	2.95	20	PVD TiAlCrSiN
462.1-1755-053A1-XM	●	●	●	●	●	●	17.55	51.60	120.44	123.00	18.00	140.00	73.00	3.19	2.94	20	PVD TiAlCrSiN
462.1-1780-053A1-XM	●	●	●	●	●	●	17.80	51.20	120.41	123.00	18.00	140.00	73.00	3.24	2.88	20	PVD TiAlCrSiN
462.1-1786-054A1-XM	●	●	●	●	●	●	17.86	51.10	120.40	123.00	18.00	140.00	73.00	3.25	2.86	20	PVD TiAlCrSiN
462.1-1790-054A1-XM	●	●	●	●	●	●	17.90	51.10	120.39	123.00	18.00	140.00	73.00	3.26	2.85	20	PVD TiAlCrSiN
462.1-1826-055A1-XM	●	●	●	●	●	●	18.26	57.10	128.34	131.00	20.00	140.00	79.00	3.32	3.13	20	PVD TiAlCrSiN
462.1-1835-055A1-XM	●	●	●	●	●	●	18.35	57.00	128.33	131.00	20.00	140.00	79.00	3.34	3.11	20	PVD TiAlCrSiN
462.1-1850-056A1-XM	●	●	●	●	●	●	18.50	57.00	128.31	131.00	20.00	140.00	79.00	3.37	3.08	20	PVD TiAlCrSiN
462.1-1865-056A1-XM	●	●	●	●	●	●	18.65	56.90	128.29	131.00	20.00	140.00	79.00	3.39	3.05	20	PVD TiAlCrSiN
462.1-1880-056A1-XM	●	●	●	●	●	●	18.80	56.80	128.26	131.00	20.00	140.00	79.00	3.42	3.02	20	PVD TiAlCrSiN
462.1-1890-056A1-XM	●	●	●	●	●	●	18.90	56.80	128.25	131.00	20.00	140.00	79.00	3.44	3.01	20	PVD TiAlCrSiN
462.1-1900-057A1-XM	●	●	●	●	●	●	19.00	56.70	128.23	131.00	20.00	140.00	79.00	3.46	2.98	20	PVD TiAlCrSiN
462.1-1905-057A1-XM	●	●	●	●	●	●	19.05	56.70	128.23	131.00	20.00	140.00	79.00	3.47	2.98	20	PVD TiAlCrSiN
462.1-1925-057A1-XM	●	●	●	●	●	●	19.25	56.60	128.20	131.00	20.00	140.00	79.00	3.50	2.94	20	PVD TiAlCrSiN
462.1-1930-057A1-XM	●	●	●	●	●	●	19.30	56.60	128.19	131.00	20.00	140.00	79.00	3.51	2.93	20	PVD TiAlCrSiN
462.1-1950-059A1-XM	●	●	●	●	●	●	19.50	56.50	128.16	131.00	20.00	140.00	79.00	3.54	2.90	20	PVD TiAlCrSiN
462.1-1955-059A1-XM	●	●	●	●	●	●	19.55	56.40	128.15	131.00	20.00	140.00	79.00	3.56	2.88	20	PVD TiAlCrSiN
462.1-1980-059A1-XM	●	●	●	●	●	●	19.80	56.30	128.12	131.00	20.00	140.00	79.00	3.60	2.84	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl



CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

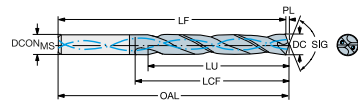
Metrisch (mm)

	P	S	H	K	M	N											
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0600-018A1-XM	●	●	●	●	●	●	6.00	18.87	65.13	66.00	6.00	140.00	28.00	1.09	3.14	20	PVD TiAlCrSiN
462.1-0800-024A1-XM	●	●	●	●	●	●	8.00	25.16	77.83	79.00	8.00	140.00	41.00	1.46	3.14	20	PVD TiAlCrSiN
462.1-1000-030A1-XM	●	●	●	●	●	●	10.00	31.46	87.54	89.00	10.00	140.00	47.00	1.82	3.15	20	PVD TiAlCrSiN
462.1-1200-036A1-XM	●	●	●	●	●	●	12.00	37.75	100.25	102.00	12.00	140.00	55.00	2.18	3.15	20	PVD TiAlCrSiN
462.1-1400-042A1-XM	●	●	●	●	●	●	14.00	43.60	104.96	107.00	14.00	140.00	60.00	2.55	3.11	20	PVD TiAlCrSiN
462.1-1600-048A1-XM	●	●	●	●	●	●	16.00	47.20	112.67	115.00	16.00	140.00	65.00	2.91	2.95	20	PVD TiAlCrSiN
462.1-1800-054A1-XM	●	●	●	●	●	●	18.00	50.90	120.38	123.00	18.00	140.00	73.00	3.28	2.83	20	PVD TiAlCrSiN
462.1-2000-060A1-XM	●	●	●	●	●	●	20.00	56.20	128.09	131.00	20.00	140.00	79.00	3.64	2.81	20	PVD TiAlCrSiN
	P	S	H	K	M	N											

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

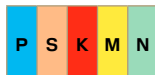
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



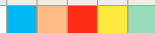
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



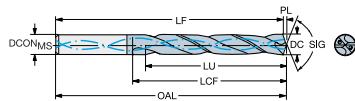
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0300-015A1-XM	●	●	●	●	3.00	15.44	65.56	66.00	6.00	140.00	28.00	0.55	5.15	20	PVD TiAlCrSiN
462.1-0305-015A1-XM	●	●	●	●	3.05	15.69	65.56	66.00	6.00	140.00	28.00	0.56	5.15	20	PVD TiAlCrSiN
462.1-0310-016A1-XM	●	●	●	●	3.10	15.95	65.55	66.00	6.00	140.00	28.00	0.56	5.15	20	PVD TiAlCrSiN
462.1-0315-016A1-XM	●	●	●	●	3.15	16.21	65.54	66.00	6.00	140.00	28.00	0.57	5.15	20	PVD TiAlCrSiN
462.1-0318-016A1-XM	●	●	●	●	3.17	16.36	65.54	66.00	6.00	140.00	28.00	0.58	5.15	20	PVD TiAlCrSiN
462.1-0320-016A1-XM	●	●	●	●	3.20	16.47	65.53	66.00	6.00	140.00	28.00	0.58	5.15	20	PVD TiAlCrSiN
462.1-0326-016A1-XM	●	●	●	●	3.26	16.77	65.53	66.00	6.00	140.00	28.00	0.59	5.14	20	PVD TiAlCrSiN
462.1-0330-017A1-XM	●	●	●	●	3.30	16.98	65.52	66.00	6.00	140.00	28.00	0.60	5.15	20	PVD TiAlCrSiN
462.1-0335-017A1-XM	●	●	●	●	3.35	17.24	65.51	66.00	6.00	140.00	28.00	0.61	5.15	20	PVD TiAlCrSiN
462.1-0338-017A1-XM	●	●	●	●	3.38	17.39	65.51	66.00	6.00	140.00	28.00	0.62	5.14	20	PVD TiAlCrSiN
462.1-0340-017A1-XM	●	●	●	●	3.40	17.49	65.50	66.00	6.00	140.00	28.00	0.62	5.14	20	PVD TiAlCrSiN
462.1-0345-017A1-XM	●	●	●	●	3.45	17.75	65.50	66.00	6.00	140.00	28.00	0.63	5.14	20	PVD TiAlCrSiN
462.1-0350-018A1-XM	●	●	●	●	3.50	18.01	65.49	66.00	6.00	140.00	28.00	0.64	5.15	20	PVD TiAlCrSiN
462.1-0357-018A1-XM	●	●	●	●	3.57	18.37	65.48	66.00	6.00	140.00	28.00	0.65	5.14	20	PVD TiAlCrSiN
462.1-0360-018A1-XM	●	●	●	●	3.60	18.52	65.48	66.00	6.00	140.00	28.00	0.66	5.14	20	PVD TiAlCrSiN
462.1-0366-018A1-XM	●	●	●	●	3.66	18.83	65.47	66.00	6.00	140.00	28.00	0.67	5.15	20	PVD TiAlCrSiN
462.1-0370-019A1-XM	●	●	●	●	3.70	19.04	65.46	66.00	6.00	140.00	28.00	0.67	5.15	20	PVD TiAlCrSiN
462.1-0373-019A1-XM	●	●	●	●	3.73	19.19	65.46	66.00	6.00	140.00	28.00	0.68	5.14	20	PVD TiAlCrSiN
462.1-0380-019A1-XM	●	●	●	●	3.80	19.55	73.45	74.00	6.00	140.00	36.00	0.69	5.14	20	PVD TiAlCrSiN
462.1-0386-019A1-XM	●	●	●	●	3.86	19.86	73.44	74.00	6.00	140.00	36.00	0.70	5.14	20	PVD TiAlCrSiN
462.1-0390-020A1-XM	●	●	●	●	3.90	20.07	73.43	74.00	6.00	140.00	36.00	0.71	5.15	20	PVD TiAlCrSiN
462.1-0391-020A1-XM	●	●	●	●	3.91	20.12	73.43	74.00	6.00	140.00	36.00	0.71	5.14	20	PVD TiAlCrSiN
462.1-0397-020A1-XM	●	●	●	●	3.97	20.43	73.42	74.00	6.00	140.00	36.00	0.72	5.15	20	PVD TiAlCrSiN
462.1-0399-020A1-XM	●	●	●	●	3.99	20.53	73.42	74.00	6.00	140.00	36.00	0.73	5.15	20	PVD TiAlCrSiN
462.1-0400-020A1-XM	●	●	●	●	4.00	20.58	73.42	74.00	6.00	140.00	36.00	0.73	5.14	20	PVD TiAlCrSiN
462.1-0404-020A1-XM	●	●	●	●	4.04	20.79	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	PVD TiAlCrSiN
462.1-0405-020A1-XM	●	●	●	●	4.05	20.84	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	PVD TiAlCrSiN
462.1-0409-020A1-XM	●	●	●	●	4.09	21.05	73.40	74.00	6.00	140.00	36.00	0.74	5.15	20	PVD TiAlCrSiN
462.1-0410-021A1-XM	●	●	●	●	4.10	21.10	73.40	74.00	6.00	140.00	36.00	0.75	5.15	20	PVD TiAlCrSiN
462.1-0415-021A1-XM	●	●	●	●	4.15	21.35	73.40	74.00	6.00	140.00	36.00	0.76	5.14	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

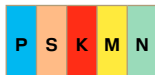
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



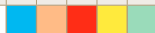
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



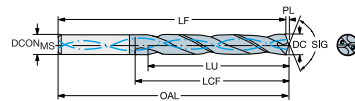
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0420-021A1-XM	●	●	●	●	●	4.20	21.61	73.39	74.00	6.00	140.00	36.00	0.76	5.15	20	PVD TiAlCrSiN
462.1-0422-021A1-XM	●	●	●	●	●	4.22	21.71	73.39	74.00	6.00	140.00	36.00	0.77	5.15	20	PVD TiAlCrSiN
462.1-0425-021A1-XM	●	●	●	●	●	4.25	21.87	73.38	74.00	6.00	140.00	36.00	0.77	5.15	20	PVD TiAlCrSiN
462.1-0430-022A1-XM	●	●	●	●	●	4.30	22.13	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	PVD TiAlCrSiN
462.1-0431-022A1-XM	●	●	●	●	●	4.30	22.18	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	PVD TiAlCrSiN
462.1-0435-022A1-XM	●	●	●	●	●	4.35	22.38	73.37	74.00	6.00	140.00	36.00	0.79	5.14	20	PVD TiAlCrSiN
462.1-0437-022A1-XM	●	●	●	●	●	4.37	22.49	73.36	74.00	6.00	140.00	36.00	0.79	5.15	20	PVD TiAlCrSiN
462.1-0439-022A1-XM	●	●	●	●	●	4.39	22.59	73.36	74.00	6.00	140.00	36.00	0.80	5.14	20	PVD TiAlCrSiN
462.1-0440-022A1-XM	●	●	●	●	●	4.40	22.64	73.36	74.00	6.00	140.00	36.00	0.80	5.15	20	PVD TiAlCrSiN
462.1-0445-022A1-XM	●	●	●	●	●	4.45	22.90	73.35	74.00	6.00	140.00	36.00	0.81	5.15	20	PVD TiAlCrSiN
462.1-0450-023A1-XM	●	●	●	●	●	4.50	23.16	73.35	74.00	6.00	140.00	36.00	0.82	5.15	20	PVD TiAlCrSiN
462.1-0457-023A1-XM	●	●	●	●	●	4.57	23.52	73.33	74.00	6.00	140.00	36.00	0.83	5.14	20	PVD TiAlCrSiN
462.1-0460-023A1-XM	●	●	●	●	●	4.60	23.67	73.33	74.00	6.00	140.00	36.00	0.84	5.15	20	PVD TiAlCrSiN
462.1-0462-023A1-XM	●	●	●	●	●	4.62	23.77	73.33	74.00	6.00	140.00	36.00	0.84	5.14	20	PVD TiAlCrSiN
462.1-0470-024A1-XM	●	●	●	●	●	4.70	24.18	73.32	74.00	6.00	140.00	36.00	0.86	5.14	20	PVD TiAlCrSiN
462.1-0476-024A1-XM	●	●	●	●	●	4.76	24.49	81.31	82.00	6.00	140.00	44.00	0.87	5.14	20	PVD TiAlCrSiN
462.1-0480-024A1-XM	●	●	●	●	●	4.80	24.70	81.30	82.00	6.00	140.00	44.00	0.87	5.15	20	PVD TiAlCrSiN
462.1-0485-024A1-XM	●	●	●	●	●	4.85	24.96	81.29	82.00	6.00	140.00	44.00	0.88	5.15	20	PVD TiAlCrSiN
462.1-0490-025A1-XM	●	●	●	●	●	4.90	25.21	81.29	82.00	6.00	140.00	44.00	0.89	5.14	20	PVD TiAlCrSiN
462.1-0492-025A1-XM	●	●	●	●	●	4.91	25.32	81.28	82.00	6.00	140.00	44.00	0.90	5.15	20	PVD TiAlCrSiN
462.1-0498-025A1-XM	●	●	●	●	●	4.98	25.63	81.28	82.00	6.00	140.00	44.00	0.91	5.15	20	PVD TiAlCrSiN
462.1-0500-025A1-XM	●	●	●	●	●	5.00	25.73	81.27	82.00	6.00	140.00	44.00	0.91	5.15	20	PVD TiAlCrSiN
462.1-0505-025A1-XM	●	●	●	●	●	5.05	25.99	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	PVD TiAlCrSiN
462.1-0506-025A1-XM	●	●	●	●	●	5.05	26.04	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	PVD TiAlCrSiN
462.1-0510-026A1-XM	●	●	●	●	●	5.10	26.24	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	PVD TiAlCrSiN
462.1-0511-026A1-XM	●	●	●	●	●	5.11	26.29	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	PVD TiAlCrSiN
462.1-0516-026A1-XM	●	●	●	●	●	5.16	26.55	81.25	82.00	6.00	140.00	44.00	0.94	5.15	20	PVD TiAlCrSiN
462.1-0518-026A1-XM	●	●	●	●	●	5.18	26.65	81.25	82.00	6.00	140.00	44.00	0.94	5.14	20	PVD TiAlCrSiN
462.1-0520-026A1-XM	●	●	●	●	●	5.20	26.76	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	PVD TiAlCrSiN
462.1-0522-026A1-XM	●	●	●	●	●	5.22	26.86	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

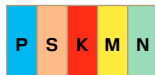
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



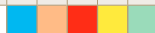
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



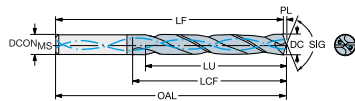
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0525-026A1-XM	●	●	●	●	●	5.25	27.01	81.24	82.00	6.00	140.00	44.00	0.96	5.14	20	PVD TiAlCrSiN
462.1-0530-027A1-XM	●	●	●	●	●	5.30	27.27	81.23	82.00	6.00	140.00	44.00	0.96	5.15	20	PVD TiAlCrSiN
462.1-0540-027A1-XM	●	●	●	●	●	5.40	27.79	81.21	82.00	6.00	140.00	44.00	0.98	5.15	20	PVD TiAlCrSiN
462.1-0550-028A1-XM	●	●	●	●	●	5.50	28.30	81.20	82.00	6.00	140.00	44.00	1.00	5.15	20	PVD TiAlCrSiN
462.1-0556-028A1-XM	●	●	●	●	●	5.56	28.61	81.19	82.00	6.00	140.00	44.00	1.01	5.15	20	PVD TiAlCrSiN
462.1-0560-028A1-XM	●	●	●	●	●	5.60	28.82	81.18	82.00	6.00	140.00	44.00	1.02	5.15	20	PVD TiAlCrSiN
462.1-0561-028A1-XM	●	●	●	●	●	5.61	28.87	81.18	82.00	6.00	140.00	44.00	1.02	5.14	20	PVD TiAlCrSiN
462.1-0565-028A1-XM	●	●	●	●	●	5.65	29.07	81.18	82.00	6.00	140.00	44.00	1.03	5.15	20	PVD TiAlCrSiN
462.1-0570-029A1-XM	●	●	●	●	●	5.70	29.33	81.17	82.00	6.00	140.00	44.00	1.04	5.15	20	PVD TiAlCrSiN
462.1-0575-029A1-XM	●	●	●	●	●	5.75	29.59	81.16	82.00	6.00	140.00	44.00	1.05	5.15	20	PVD TiAlCrSiN
462.1-0579-029A1-XM	●	●	●	●	●	5.79	29.79	81.16	82.00	6.00	140.00	44.00	1.05	5.14	20	PVD TiAlCrSiN
462.1-0580-029A1-XM	●	●	●	●	●	5.80	29.84	81.16	82.00	6.00	140.00	44.00	1.06	5.14	20	PVD TiAlCrSiN
462.1-0590-030A1-XM	●	●	●	●	●	5.90	30.36	81.14	82.00	6.00	140.00	44.00	1.07	5.15	20	PVD TiAlCrSiN
462.1-0594-030A1-XM	●	●	●	●	●	5.94	30.56	81.14	82.00	6.00	140.00	44.00	1.08	5.14	20	PVD TiAlCrSiN
462.1-0595-030A1-XM	●	●	●	●	●	5.95	30.62	81.13	82.00	6.00	140.00	44.00	1.08	5.14	20	PVD TiAlCrSiN
462.1-0605-030A1-XM	●	●	●	●	●	6.05	31.13	90.12	91.00	8.00	140.00	53.00	1.10	5.15	20	PVD TiAlCrSiN
462.1-0610-031A1-XM	●	●	●	●	●	6.10	31.39	90.11	91.00	8.00	140.00	53.00	1.11	5.15	20	PVD TiAlCrSiN
462.1-0615-031A1-XM	●	●	●	●	●	6.15	31.65	90.11	91.00	8.00	140.00	53.00	1.12	5.15	20	PVD TiAlCrSiN
462.1-0620-031A1-XM	●	●	●	●	●	6.20	31.90	90.10	91.00	8.00	140.00	53.00	1.13	5.15	20	PVD TiAlCrSiN
462.1-0625-031A1-XM	●	●	●	●	●	6.25	32.16	90.09	91.00	8.00	140.00	53.00	1.14	5.15	20	PVD TiAlCrSiN
462.1-0630-032A1-XM	●	●	●	●	●	6.30	32.42	90.08	91.00	8.00	140.00	53.00	1.15	5.15	20	PVD TiAlCrSiN
462.1-0635-032A1-XM	●	●	●	●	●	6.35	32.67	90.08	91.00	8.00	140.00	53.00	1.16	5.14	20	PVD TiAlCrSiN
462.1-0640-032A1-XM	●	●	●	●	●	6.40	32.93	90.07	91.00	8.00	140.00	53.00	1.16	5.15	20	PVD TiAlCrSiN
462.1-0650-033A1-XM	●	●	●	●	●	6.50	33.45	90.05	91.00	8.00	140.00	53.00	1.18	5.15	20	PVD TiAlCrSiN
462.1-0653-033A1-XM	●	●	●	●	●	6.53	33.60	90.05	91.00	8.00	140.00	53.00	1.19	5.15	20	PVD TiAlCrSiN
462.1-0660-033A1-XM	●	●	●	●	●	6.60	33.96	90.04	91.00	8.00	140.00	53.00	1.20	5.15	20	PVD TiAlCrSiN
462.1-0663-033A1-XM	●	●	●	●	●	6.63	34.12	90.04	91.00	8.00	140.00	53.00	1.21	5.15	20	PVD TiAlCrSiN
462.1-0670-034A1-XM	●	●	●	●	●	6.70	34.48	90.03	91.00	8.00	140.00	53.00	1.22	5.15	20	PVD TiAlCrSiN
462.1-0675-034A1-XM	●	●	●	●	●	6.75	34.73	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	PVD TiAlCrSiN
462.1-0676-034A1-XM	●	●	●	●	●	6.76	34.78	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

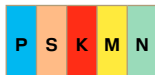
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



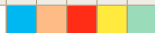
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



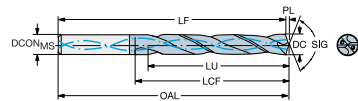
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0680-034A1-XM	●	●	●	●	●	6.80	34.99	90.01	91.00	8.00	140.00	53.00	1.24	5.15	20	PVD TiAlCrSiN
462.1-0685-034A1-XM	●	●	●	●	●	6.85	35.25	90.00	91.00	8.00	140.00	53.00	1.25	5.15	20	PVD TiAlCrSiN
462.1-0690-035A1-XM	●	●	●	●	●	6.90	35.50	90.00	91.00	8.00	140.00	53.00	1.26	5.14	20	PVD TiAlCrSiN
462.1-0691-035A1-XM	●	●	●	●	●	6.91	35.56	89.99	91.00	8.00	140.00	53.00	1.26	5.15	20	PVD TiAlCrSiN
462.1-0700-035A1-XM	●	●	●	●	●	7.00	36.02	89.98	91.00	8.00	140.00	53.00	1.27	5.15	20	PVD TiAlCrSiN
462.1-0704-035A1-XM	●	●	●	●	●	7.04	36.22	89.97	91.00	8.00	140.00	53.00	1.28	5.15	20	PVD TiAlCrSiN
462.1-0710-036A1-XM	●	●	●	●	●	7.10	36.53	89.97	91.00	8.00	140.00	53.00	1.29	5.15	20	PVD TiAlCrSiN
462.1-0714-036A1-XM	●	●	●	●	●	7.14	36.74	89.96	91.00	8.00	140.00	53.00	1.30	5.14	20	PVD TiAlCrSiN
462.1-0720-036A1-XM	●	●	●	●	●	7.20	37.05	89.95	91.00	8.00	140.00	53.00	1.31	5.15	20	PVD TiAlCrSiN
462.1-0725-036A1-XM	●	●	●	●	●	7.25	37.31	89.94	91.00	8.00	140.00	53.00	1.32	5.15	20	PVD TiAlCrSiN
462.1-0730-037A1-XM	●	●	●	●	●	7.30	37.56	89.94	91.00	8.00	140.00	53.00	1.33	5.15	20	PVD TiAlCrSiN
462.1-0737-037A1-XM	●	●	●	●	●	7.37	37.92	89.93	91.00	8.00	140.00	53.00	1.34	5.15	20	PVD TiAlCrSiN
462.1-0740-037A1-XM	●	●	●	●	●	7.40	38.08	89.92	91.00	8.00	140.00	53.00	1.35	5.15	20	PVD TiAlCrSiN
462.1-0745-037A1-XM	●	●	●	●	●	7.45	38.33	89.92	91.00	8.00	140.00	53.00	1.36	5.14	20	PVD TiAlCrSiN
462.1-0749-037A1-XM	●	●	●	●	●	7.49	38.54	89.91	91.00	8.00	140.00	53.00	1.36	5.14	20	PVD TiAlCrSiN
462.1-0750-038A1-XM	●	●	●	●	●	7.50	38.59	89.91	91.00	8.00	140.00	53.00	1.36	5.15	20	PVD TiAlCrSiN
462.1-0754-038A1-XM	●	●	●	●	●	7.54	38.80	89.90	91.00	8.00	140.00	53.00	1.37	5.15	20	PVD TiAlCrSiN
462.1-0760-038A1-XM	●	●	●	●	●	7.60	39.11	89.89	91.00	8.00	140.00	53.00	1.38	5.15	20	PVD TiAlCrSiN
462.1-0767-038A1-XM	●	●	●	●	●	7.67	39.47	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	PVD TiAlCrSiN
462.1-0770-039A1-XM	●	●	●	●	●	7.70	39.62	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	PVD TiAlCrSiN
462.1-0780-039A1-XM	●	●	●	●	●	7.80	40.14	89.86	91.00	8.00	140.00	53.00	1.42	5.15	20	PVD TiAlCrSiN
462.1-0790-040A1-XM	●	●	●	●	●	7.90	40.65	89.85	91.00	8.00	140.00	53.00	1.44	5.15	20	PVD TiAlCrSiN
462.1-0794-040A1-XM	●	●	●	●	●	7.94	40.86	89.84	91.00	8.00	140.00	53.00	1.44	5.15	20	PVD TiAlCrSiN
462.1-0803-040A1-XM	●	●	●	●	●	8.03	41.32	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	PVD TiAlCrSiN
462.1-0805-040A1-XM	●	●	●	●	●	8.05	41.42	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	PVD TiAlCrSiN
462.1-0810-041A1-XM	●	●	●	●	●	8.10	41.68	101.82	103.00	10.00	140.00	61.00	1.47	5.15	20	PVD TiAlCrSiN
462.1-0815-041A1-XM	●	●	●	●	●	8.15	41.94	101.81	103.00	10.00	140.00	61.00	1.48	5.15	20	PVD TiAlCrSiN
462.1-0820-041A1-XM	●	●	●	●	●	8.20	42.19	101.81	103.00	10.00	140.00	61.00	1.49	5.15	20	PVD TiAlCrSiN
462.1-0825-041A1-XM	●	●	●	●	●	8.25	42.45	101.80	103.00	10.00	140.00	61.00	1.50	5.15	20	PVD TiAlCrSiN
462.1-0830-042A1-XM	●	●	●	●	●	8.30	42.71	101.79	103.00	10.00	140.00	61.00	1.51	5.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

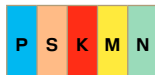
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



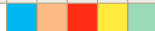
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



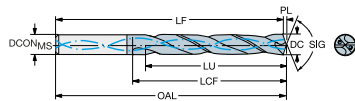
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0833-042A1-XM	●	●	●	●	●	8.33	42.86	101.79	103.00	10.00	140.00	61.00	1.52	5.14	20	PVD TiAlCrSiN
462.1-0840-042A1-XM	●	●	●	●	●	8.40	43.22	101.78	103.00	10.00	140.00	61.00	1.53	5.15	20	PVD TiAlCrSiN
462.1-0843-042A1-XM	●	●	●	●	●	8.43	43.38	101.77	103.00	10.00	140.00	61.00	1.53	5.14	20	PVD TiAlCrSiN
462.1-0850-043A1-XM	●	●	●	●	●	8.50	43.74	101.76	103.00	10.00	140.00	61.00	1.55	5.15	20	PVD TiAlCrSiN
462.1-0855-043A1-XM	●	●	●	●	●	8.55	43.99	101.75	103.00	10.00	140.00	61.00	1.56	5.15	20	PVD TiAlCrSiN
462.1-0860-043A1-XM	●	●	●	●	●	8.60	44.25	101.75	103.00	10.00	140.00	61.00	1.57	5.15	20	PVD TiAlCrSiN
462.1-0861-043A1-XM	●	●	●	●	●	8.61	44.30	101.75	103.00	10.00	140.00	61.00	1.57	5.14	20	PVD TiAlCrSiN
462.1-0865-043A1-XM	●	●	●	●	●	8.65	44.51	101.74	103.00	10.00	140.00	61.00	1.57	5.15	20	PVD TiAlCrSiN
462.1-0870-044A1-XM	●	●	●	●	●	8.70	44.77	101.73	103.00	10.00	140.00	61.00	1.58	5.15	20	PVD TiAlCrSiN
462.1-0873-044A1-XM	●	●	●	●	●	8.73	44.92	101.73	103.00	10.00	140.00	61.00	1.59	5.14	20	PVD TiAlCrSiN
462.1-0880-044A1-XM	●	●	●	●	●	8.80	45.28	101.72	103.00	10.00	140.00	61.00	1.60	5.15	20	PVD TiAlCrSiN
462.1-0884-044A1-XM	●	●	●	●	●	8.84	45.49	101.71	103.00	10.00	140.00	61.00	1.61	5.15	20	PVD TiAlCrSiN
462.1-0890-045A1-XM	●	●	●	●	●	8.90	45.80	101.70	103.00	10.00	140.00	61.00	1.62	5.15	20	PVD TiAlCrSiN
462.1-0900-045A1-XM	●	●	●	●	●	9.00	46.31	101.69	103.00	10.00	140.00	61.00	1.64	5.15	20	PVD TiAlCrSiN
462.1-0905-045A1-XM	●	●	●	●	●	9.05	46.57	101.68	103.00	10.00	140.00	61.00	1.65	5.15	20	PVD TiAlCrSiN
462.1-0909-045A1-XM	●	●	●	●	●	9.09	46.77	101.68	103.00	10.00	140.00	61.00	1.65	5.14	20	PVD TiAlCrSiN
462.1-0910-046A1-XM	●	●	●	●	●	9.10	46.82	101.68	103.00	10.00	140.00	61.00	1.66	5.15	20	PVD TiAlCrSiN
462.1-0913-046A1-XM	●	●	●	●	●	9.13	46.98	101.67	103.00	10.00	140.00	61.00	1.66	5.15	20	PVD TiAlCrSiN
462.1-0920-046A1-XM	●	●	●	●	●	9.20	47.34	101.66	103.00	10.00	140.00	61.00	1.67	5.15	20	PVD TiAlCrSiN
462.1-0925-046A1-XM	●	●	●	●	●	9.25	47.60	101.65	103.00	10.00	140.00	61.00	1.68	5.15	20	PVD TiAlCrSiN
462.1-0930-047A1-XM	●	●	●	●	●	9.30	47.85	101.65	103.00	10.00	140.00	61.00	1.69	5.15	20	PVD TiAlCrSiN
462.1-0935-047A1-XM	●	●	●	●	●	9.35	48.11	101.64	103.00	10.00	140.00	61.00	1.70	5.15	20	PVD TiAlCrSiN
462.1-0940-047A1-XM	●	●	●	●	●	9.40	48.37	101.63	103.00	10.00	140.00	61.00	1.71	5.15	20	PVD TiAlCrSiN
462.1-0950-048A1-XM	●	●	●	●	●	9.50	48.88	101.62	103.00	10.00	140.00	61.00	1.73	5.15	20	PVD TiAlCrSiN
462.1-0953-048A1-XM	●	●	●	●	●	9.52	49.04	101.61	103.00	10.00	140.00	61.00	1.73	5.15	20	PVD TiAlCrSiN
462.1-0958-048A1-XM	●	●	●	●	●	9.58	49.29	101.61	103.00	10.00	140.00	61.00	1.74	5.15	20	PVD TiAlCrSiN
462.1-0960-048A1-XM	●	●	●	●	●	9.60	49.40	101.60	103.00	10.00	140.00	61.00	1.75	5.15	20	PVD TiAlCrSiN
462.1-0965-048A1-XM	●	●	●	●	●	9.65	49.65	101.60	103.00	10.00	140.00	61.00	1.76	5.15	20	PVD TiAlCrSiN
462.1-0970-049A1-XM	●	●	●	●	●	9.70	49.91	101.59	103.00	10.00	140.00	61.00	1.77	5.15	20	PVD TiAlCrSiN
462.1-0980-049A1-XM	●	●	●	●	●	9.80	50.30	101.57	103.00	10.00	140.00	61.00	1.78	5.13	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

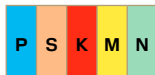
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



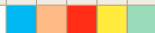
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



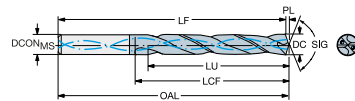
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0990-050A1-XM	●	●	●	●	●	9.90	50.20	101.56	103.00	10.00	140.00	61.00	1.80	5.07	20	PVD TiAlCrSiN
462.1-0992-050A1-XM	●	●	●	●	●	9.92	50.20	101.56	103.00	10.00	140.00	61.00	1.81	5.06	20	PVD TiAlCrSiN
462.1-1005-050A1-XM	●	●	●	●	●	10.05	51.71	116.54	118.00	12.00	140.00	71.00	1.83	5.15	20	PVD TiAlCrSiN
462.1-1008-050A1-XM	●	●	●	●	●	10.08	51.87	116.53	118.00	12.00	140.00	71.00	1.83	5.14	20	PVD TiAlCrSiN
462.1-1010-051A1-XM	●	●	●	●	●	10.10	51.97	116.53	118.00	12.00	140.00	71.00	1.84	5.15	20	PVD TiAlCrSiN
462.1-1020-051A1-XM	●	●	●	●	●	10.20	52.48	116.51	118.00	12.00	140.00	71.00	1.86	5.15	20	PVD TiAlCrSiN
462.1-1026-051A1-XM	●	●	●	●	●	10.26	52.79	116.51	118.00	12.00	140.00	71.00	1.87	5.14	20	PVD TiAlCrSiN
462.1-1030-052A1-XM	●	●	●	●	●	10.30	53.00	116.50	118.00	12.00	140.00	71.00	1.87	5.15	20	PVD TiAlCrSiN
462.1-1032-052A1-XM	●	●	●	●	●	10.32	53.10	116.50	118.00	12.00	140.00	71.00	1.88	5.15	20	PVD TiAlCrSiN
462.1-1040-052A1-XM	●	●	●	●	●	10.40	53.51	116.49	118.00	12.00	140.00	71.00	1.89	5.15	20	PVD TiAlCrSiN
462.1-1045-052A1-XM	●	●	●	●	●	10.45	53.77	116.48	118.00	12.00	140.00	71.00	1.90	5.15	20	PVD TiAlCrSiN
462.1-1049-052A1-XM	●	●	●	●	●	10.49	53.98	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	PVD TiAlCrSiN
462.1-1050-053A1-XM	●	●	●	●	●	10.50	54.03	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	PVD TiAlCrSiN
462.1-1055-053A1-XM	●	●	●	●	●	10.55	54.29	116.46	118.00	12.00	140.00	71.00	1.92	5.15	20	PVD TiAlCrSiN
462.1-1060-053A1-XM	●	●	●	●	●	10.60	54.54	116.46	118.00	12.00	140.00	71.00	1.93	5.15	20	PVD TiAlCrSiN
462.1-1065-053A1-XM	●	●	●	●	●	10.65	54.80	116.45	118.00	12.00	140.00	71.00	1.94	5.15	20	PVD TiAlCrSiN
462.1-1070-054A1-XM	●	●	●	●	●	10.70	55.06	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	PVD TiAlCrSiN
462.1-1072-054A1-XM	●	●	●	●	●	10.72	55.16	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	PVD TiAlCrSiN
462.1-1075-054A1-XM	●	●	●	●	●	10.75	55.32	116.43	118.00	12.00	140.00	71.00	1.96	5.15	20	PVD TiAlCrSiN
462.1-1080-054A1-XM	●	●	●	●	●	10.80	55.57	116.43	118.00	12.00	140.00	71.00	1.97	5.15	20	PVD TiAlCrSiN
462.1-1090-055A1-XM	●	●	●	●	●	10.90	56.09	116.41	118.00	12.00	140.00	71.00	1.98	5.15	20	PVD TiAlCrSiN
462.1-1100-055A1-XM	●	●	●	●	●	11.00	56.60	116.40	118.00	12.00	140.00	71.00	2.00	5.15	20	PVD TiAlCrSiN
462.1-1111-056A1-XM	●	●	●	●	●	11.11	57.17	116.38	118.00	12.00	140.00	71.00	2.02	5.14	20	PVD TiAlCrSiN
462.1-1120-056A1-XM	●	●	●	●	●	11.20	57.63	116.37	118.00	12.00	140.00	71.00	2.04	5.15	20	PVD TiAlCrSiN
462.1-1130-057A1-XM	●	●	●	●	●	11.30	58.15	116.36	118.00	12.00	140.00	71.00	2.06	5.15	20	PVD TiAlCrSiN
462.1-1140-057A1-XM	●	●	●	●	●	11.40	58.60	116.34	118.00	12.00	140.00	71.00	2.07	5.14	20	PVD TiAlCrSiN
462.1-1150-058A1-XM	●	●	●	●	●	11.50	58.50	116.33	118.00	12.00	140.00	71.00	2.09	5.09	20	PVD TiAlCrSiN
462.1-1151-058A1-XM	●	●	●	●	●	11.51	58.50	116.32	118.00	12.00	140.00	71.00	2.09	5.08	20	PVD TiAlCrSiN
462.1-1155-058A1-XM	●	●	●	●	●	11.55	58.40	116.32	118.00	12.00	140.00	71.00	2.10	5.06	20	PVD TiAlCrSiN
462.1-1160-058A1-XM	●	●	●	●	●	11.60	58.40	116.31	118.00	12.00	140.00	71.00	2.11	5.03	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

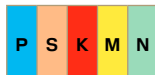
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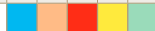
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



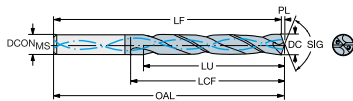
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1170-059A1-XM	●	●	●	●	●	11.70	58.30	116.30	118.00	12.00	140.00	71.00	2.13	4.98	20	PVD TiAlCrSiN
462.1-1180-059A1-XM	●	●	●	●	●	11.80	58.20	116.28	118.00	12.00	140.00	71.00	2.15	4.93	20	PVD TiAlCrSiN
462.1-1191-060A1-XM	●	●	●	●	●	11.91	58.10	116.27	118.00	12.00	140.00	71.00	2.17	4.88	20	PVD TiAlCrSiN
462.1-1205-060A1-XM	●	●	●	●	●	12.05	62.00	122.25	124.00	14.00	140.00	77.00	2.19	5.15	20	PVD TiAlCrSiN
462.1-1210-060A1-XM	●	●	●	●	●	12.10	62.26	122.24	124.00	14.00	140.00	77.00	2.20	5.15	20	PVD TiAlCrSiN
462.1-1220-061A1-XM	●	●	●	●	●	12.20	62.78	122.22	124.00	14.00	140.00	77.00	2.22	5.15	20	PVD TiAlCrSiN
462.1-1225-061A1-XM	●	●	●	●	●	12.25	62.70	122.22	124.00	14.00	140.00	77.00	2.23	5.12	20	PVD TiAlCrSiN
462.1-1230-062A1-XM	●	●	●	●	●	12.30	62.70	122.21	124.00	14.00	140.00	77.00	2.24	5.10	20	PVD TiAlCrSiN
462.1-1240-062A1-XM	●	●	●	●	●	12.40	62.60	122.19	124.00	14.00	140.00	77.00	2.26	5.05	20	PVD TiAlCrSiN
462.1-1250-063A1-XM	●	●	●	●	●	12.50	62.40	122.18	124.00	14.00	140.00	77.00	2.27	4.99	20	PVD TiAlCrSiN
462.1-1260-063A1-XM	●	●	●	●	●	12.60	62.30	122.17	124.00	14.00	140.00	77.00	2.29	4.94	20	PVD TiAlCrSiN
462.1-1270-064A1-XM	●	●	●	●	●	12.70	62.20	122.15	124.00	14.00	140.00	77.00	2.31	4.90	20	PVD TiAlCrSiN
462.1-1275-064A1-XM	●	●	●	●	●	12.75	62.10	122.14	124.00	14.00	140.00	77.00	2.32	4.87	20	PVD TiAlCrSiN
462.1-1280-064A1-XM	●	●	●	●	●	12.80	62.10	122.14	124.00	14.00	140.00	77.00	2.33	4.85	20	PVD TiAlCrSiN
462.1-1290-065A1-XM	●	●	●	●	●	12.90	62.00	122.12	124.00	14.00	140.00	77.00	2.35	4.81	20	PVD TiAlCrSiN
462.1-1300-065A1-XM	●	●	●	●	●	13.00	61.80	122.11	124.00	14.00	140.00	77.00	2.37	4.75	20	PVD TiAlCrSiN
462.1-1310-066A1-XM	●	●	●	●	●	13.10	61.70	122.09	124.00	14.00	140.00	77.00	2.38	4.71	20	PVD TiAlCrSiN
462.1-1325-066A1-XM	●	●	●	●	●	13.25	61.50	122.07	124.00	14.00	140.00	77.00	2.41	4.64	20	PVD TiAlCrSiN
462.1-1330-067A1-XM	●	●	●	●	●	13.30	61.50	122.06	124.00	14.00	140.00	77.00	2.42	4.62	20	PVD TiAlCrSiN
462.1-1340-067A1-XM	●	●	●	●	●	13.40	61.30	122.05	124.00	14.00	140.00	77.00	2.44	4.57	20	PVD TiAlCrSiN
462.1-1349-061A1-XM	●	●	●	●	●	13.49	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.54	20	PVD TiAlCrSiN
462.1-1350-061A1-XM	●	●	●	●	●	13.50	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.53	20	PVD TiAlCrSiN
462.1-1355-061A1-XM	●	●	●	●	●	13.55	61.20	122.03	124.00	14.00	140.00	77.00	2.47	4.52	20	PVD TiAlCrSiN
462.1-1365-061A1-XM	●	●	●	●	●	13.65	61.00	122.01	124.00	14.00	140.00	77.00	2.48	4.47	20	PVD TiAlCrSiN
462.1-1370-061A1-XM	●	●	●	●	●	13.70	61.00	122.00	124.00	14.00	140.00	77.00	2.49	4.45	20	PVD TiAlCrSiN
462.1-1375-062A1-XM	●	●	●	●	●	13.75	60.90	122.00	124.00	14.00	140.00	77.00	2.50	4.43	20	PVD TiAlCrSiN
462.1-1380-062A1-XM	●	●	●	●	●	13.80	60.90	121.99	124.00	14.00	140.00	77.00	2.51	4.41	20	PVD TiAlCrSiN
462.1-1389-063A1-XM	●	●	●	●	●	13.89	60.80	121.98	124.00	14.00	140.00	77.00	2.53	4.38	20	PVD TiAlCrSiN
462.1-1410-063A1-XM	●	●	●	●	●	14.10	66.90	130.95	133.00	16.00	140.00	83.00	2.57	4.74	20	PVD TiAlCrSiN
462.1-1420-063A1-XM	●	●	●	●	●	14.20	66.80	130.93	133.00	16.00	140.00	83.00	2.58	4.70	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

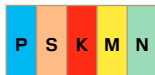
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



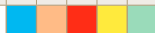
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



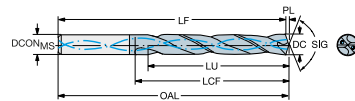
Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1425-071A1-XM	●	●	●	●	●	14.25	66.80	130.93	133.00	16.00	140.00	83.00	2.59	4.69	20	PVD TiAlCrSiN
462.1-1429-072A1-XM	●	●	●	●	●	14.29	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.67	20	PVD TiAlCrSiN
462.1-1430-072A1-XM	●	●	●	●	●	14.30	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.66	20	PVD TiAlCrSiN
462.1-1450-073A1-XM	●	●	●	●	●	14.50	66.50	130.89	133.00	16.00	140.00	83.00	2.64	4.59	20	PVD TiAlCrSiN
462.1-1455-073A1-XM	●	●	●	●	●	14.55	66.50	130.88	133.00	16.00	140.00	83.00	2.65	4.57	20	PVD TiAlCrSiN
462.1-1460-073A1-XM	●	●	●	●	●	14.60	66.40	130.87	133.00	16.00	140.00	83.00	2.66	4.55	20	PVD TiAlCrSiN
462.1-1468-073A1-XM	●	●	●	●	●	14.68	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	PVD TiAlCrSiN
462.1-1470-073A1-XM	●	●	●	●	●	14.70	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	PVD TiAlCrSiN
462.1-1475-066A1-XM	●	●	●	●	●	14.75	66.30	130.85	133.00	16.00	140.00	83.00	2.68	4.49	20	PVD TiAlCrSiN
462.1-1480-067A1-XM	●	●	●	●	●	14.80	66.30	130.85	133.00	16.00	140.00	83.00	2.69	4.48	20	PVD TiAlCrSiN
462.1-1500-068A1-XM	●	●	●	●	●	15.00	66.10	130.82	133.00	16.00	140.00	83.00	2.73	4.41	20	PVD TiAlCrSiN
462.1-1508-068A1-XM	●	●	●	●	●	15.08	66.00	130.80	133.00	16.00	140.00	83.00	2.74	4.38	20	PVD TiAlCrSiN
462.1-1510-068A1-XM	●	●	●	●	●	15.10	66.00	130.80	133.00	16.00	140.00	83.00	2.75	4.37	20	PVD TiAlCrSiN
462.1-1525-069A1-XM	●	●	●	●	●	15.25	65.90	130.78	133.00	16.00	140.00	83.00	2.78	4.32	20	PVD TiAlCrSiN
462.1-1530-069A1-XM	●	●	●	●	●	15.30	65.80	130.77	133.00	16.00	140.00	83.00	2.78	4.30	20	PVD TiAlCrSiN
462.1-1548-070A1-XM	●	●	●	●	●	15.48	65.60	130.75	133.00	16.00	140.00	83.00	2.82	4.24	20	PVD TiAlCrSiN
462.1-1550-070A1-XM	●	●	●	●	●	15.50	65.60	130.74	133.00	16.00	140.00	83.00	2.82	4.23	20	PVD TiAlCrSiN
462.1-1555-070A1-XM	●	●	●	●	●	15.55	65.60	130.74	133.00	16.00	140.00	83.00	2.83	4.22	20	PVD TiAlCrSiN
462.1-1560-070A1-XM	●	●	●	●	●	15.60	65.50	130.73	133.00	16.00	140.00	83.00	2.84	4.20	20	PVD TiAlCrSiN
462.1-1570-070A1-XM	●	●	●	●	●	15.70	65.50	130.71	133.00	16.00	140.00	83.00	2.86	4.17	20	PVD TiAlCrSiN
462.1-1580-071A1-XM	●	●	●	●	●	15.80	65.40	130.70	133.00	16.00	140.00	83.00	2.88	4.14	20	PVD TiAlCrSiN
462.1-1588-071A1-XM	●	●	●	●	●	15.88	65.30	130.69	133.00	16.00	140.00	83.00	2.89	4.11	20	PVD TiAlCrSiN
462.1-1608-072A1-XM	●	●	●	●	●	16.08	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	PVD TiAlCrSiN
462.1-1610-072A1-XM	●	●	●	●	●	16.10	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	PVD TiAlCrSiN
462.1-1627-081A1-XM	●	●	●	●	●	16.27	73.50	140.63	143.00	18.00	140.00	93.00	2.96	4.52	20	PVD TiAlCrSiN
462.1-1630-073A1-XM	●	●	●	●	●	16.30	73.40	140.63	143.00	18.00	140.00	93.00	2.97	4.50	20	PVD TiAlCrSiN
462.1-1650-074A1-XM	●	●	●	●	●	16.50	73.10	140.60	143.00	18.00	140.00	93.00	3.00	4.43	20	PVD TiAlCrSiN
462.1-1655-074A1-XM	●	●	●	●	●	16.55	73.10	140.59	143.00	18.00	140.00	93.00	3.01	4.42	20	PVD TiAlCrSiN
462.1-1667-075A1-XM	●	●	●	●	●	16.67	72.90	140.57	143.00	18.00	140.00	93.00	3.03	4.37	20	PVD TiAlCrSiN
462.1-1675-075A1-XM	●	●	●	●	●	16.75	72.80	140.56	143.00	18.00	140.00	93.00	3.05	4.35	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

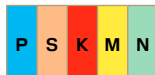
Nennbohrtiefe 5xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)

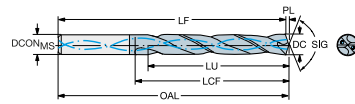


Bestellnummer	X2BM	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1680-076A1-XM	●	●	●	●	●	16.80	72.70	140.55	143.00	18.00	140.00	93.00	3.06	4.33	20	PVD TiAlCrSiN
462.1-1690-076A1-XM	●	●	●	●	●	16.90	72.50	140.54	143.00	18.00	140.00	93.00	3.08	4.29	20	PVD TiAlCrSiN
462.1-1700-077A1-XM	●	●	●	●	●	17.00	72.40	140.52	143.00	18.00	140.00	93.00	3.09	4.26	20	PVD TiAlCrSiN
462.1-1707-077A1-XM	●	●	●	●	●	17.07	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.24	20	PVD TiAlCrSiN
462.1-1710-077A1-XM	●	●	●	●	●	17.10	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.23	20	PVD TiAlCrSiN
462.1-1730-078A1-XM	●	●	●	●	●	17.30	72.00	140.48	143.00	18.00	140.00	93.00	3.15	4.16	20	PVD TiAlCrSiN
462.1-1746-079A1-XM	●	●	●	●	●	17.46	71.70	140.46	143.00	18.00	140.00	93.00	3.18	4.11	20	PVD TiAlCrSiN
462.1-1750-079A1-XM	●	●	●	●	●	17.50	71.70	140.45	143.00	18.00	140.00	93.00	3.18	4.10	20	PVD TiAlCrSiN
462.1-1755-079A1-XM	●	●	●	●	●	17.55	71.60	140.45	143.00	18.00	140.00	93.00	3.19	4.08	20	PVD TiAlCrSiN
462.1-1780-080A1-XM	●	●	●	●	●	17.80	71.20	140.41	143.00	18.00	140.00	93.00	3.24	4.00	20	PVD TiAlCrSiN
462.1-1786-080A1-XM	●	●	●	●	●	17.86	71.10	140.40	143.00	18.00	140.00	93.00	3.25	3.98	20	PVD TiAlCrSiN
462.1-1790-081A1-XM	●	●	●	●	●	17.90	71.10	140.39	143.00	18.00	140.00	93.00	3.26	3.97	20	PVD TiAlCrSiN
462.1-1826-082A1-XM	●	●	●	●	●	18.26	79.10	150.34	153.00	20.00	140.00	101.00	3.32	4.33	20	PVD TiAlCrSiN
462.1-1835-083A1-XM	●	●	●	●	●	18.35	79.00	150.33	153.00	20.00	140.00	101.00	3.34	4.31	20	PVD TiAlCrSiN
462.1-1850-083A1-XM	●	●	●	●	●	18.50	79.00	150.31	153.00	20.00	140.00	101.00	3.37	4.27	20	PVD TiAlCrSiN
462.1-1865-084A1-XM	●	●	●	●	●	18.65	78.90	150.29	153.00	20.00	140.00	101.00	3.39	4.23	20	PVD TiAlCrSiN
462.1-1880-084A1-XM	●	●	●	●	●	18.80	78.80	150.26	153.00	20.00	140.00	101.00	3.42	4.19	20	PVD TiAlCrSiN
462.1-1890-085A1-XM	●	●	●	●	●	18.90	78.80	150.25	153.00	20.00	140.00	101.00	3.44	4.17	20	PVD TiAlCrSiN
462.1-1900-086A1-XM	●	●	●	●	●	19.00	78.70	150.23	153.00	20.00	140.00	101.00	3.46	4.14	20	PVD TiAlCrSiN
462.1-1905-086A1-XM	●	●	●	●	●	19.05	78.70	150.23	153.00	20.00	140.00	101.00	3.47	4.13	20	PVD TiAlCrSiN
462.1-1925-087A1-XM	●	●	●	●	●	19.25	78.60	150.20	153.00	20.00	140.00	101.00	3.50	4.08	20	PVD TiAlCrSiN
462.1-1930-087A1-XM	●	●	●	●	●	19.30	78.60	150.19	153.00	20.00	140.00	101.00	3.51	4.07	20	PVD TiAlCrSiN
462.1-1950-088A1-XM	●	●	●	●	●	19.50	78.50	150.16	153.00	20.00	140.00	101.00	3.54	4.03	20	PVD TiAlCrSiN
462.1-1955-088A1-XM	●	●	●	●	●	19.55	78.40	150.15	153.00	20.00	140.00	101.00	3.56	4.01	20	PVD TiAlCrSiN
462.1-1980-089A1-XM	●	●	●	●	●	19.80	78.30	150.12	153.00	20.00	140.00	101.00	3.60	3.95	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



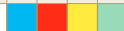
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



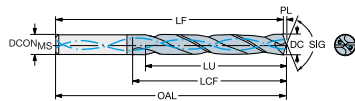
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0300-023A1-XM	●	●	●	●	3.00	24.44	78.56	79.00	6.00	140.00	37.00	0.55	8.15	20	PVD TiAlCrSiN
462.1-0305-023A1-XM	●	●	●	●	3.05	24.84	78.56	79.00	6.00	140.00	37.00	0.56	8.15	20	PVD TiAlCrSiN
462.1-0310-023A1-XM	●	●	●	●	3.10	25.25	78.55	79.00	6.00	140.00	37.00	0.56	8.15	20	PVD TiAlCrSiN
462.1-0315-023A1-XM	●	●	●	●	3.15	25.66	78.54	79.00	6.00	140.00	37.00	0.57	8.15	20	PVD TiAlCrSiN
462.1-0318-024A1-XM	●	●	●	●	3.17	25.90	78.54	79.00	6.00	140.00	37.00	0.58	8.16	20	PVD TiAlCrSiN
462.1-0320-024A1-XM	●	●	●	●	3.20	26.07	78.53	79.00	6.00	140.00	37.00	0.58	8.15	20	PVD TiAlCrSiN
462.1-0326-024A1-XM	●	●	●	●	3.26	26.55	78.53	79.00	6.00	140.00	37.00	0.59	8.13	20	PVD TiAlCrSiN
462.1-0330-025A1-XM	●	●	●	●	3.30	26.88	78.52	79.00	6.00	140.00	37.00	0.60	8.15	20	PVD TiAlCrSiN
462.1-0335-025A1-XM	●	●	●	●	3.35	27.29	78.51	79.00	6.00	140.00	37.00	0.61	8.15	20	PVD TiAlCrSiN
462.1-0338-025A1-XM	●	●	●	●	3.38	27.53	78.51	79.00	6.00	140.00	37.00	0.62	8.14	20	PVD TiAlCrSiN
462.1-0340-026A1-XM	●	●	●	●	3.40	27.69	78.50	79.00	6.00	140.00	37.00	0.62	8.14	20	PVD TiAlCrSiN
462.1-0345-026A1-XM	●	●	●	●	3.45	28.10	78.50	79.00	6.00	140.00	37.00	0.63	8.14	20	PVD TiAlCrSiN
462.1-0350-026A1-XM	●	●	●	●	3.50	28.51	78.49	79.00	6.00	140.00	37.00	0.64	8.15	20	PVD TiAlCrSiN
462.1-0357-027A1-XM	●	●	●	●	3.57	29.08	78.48	79.00	6.00	140.00	37.00	0.65	8.14	20	PVD TiAlCrSiN
462.1-0360-027A1-XM	●	●	●	●	3.60	29.32	78.48	79.00	6.00	140.00	37.00	0.66	8.14	20	PVD TiAlCrSiN
462.1-0366-027A1-XM	●	●	●	●	3.66	29.81	78.47	79.00	6.00	140.00	37.00	0.67	8.15	20	PVD TiAlCrSiN
462.1-0370-028A1-XM	●	●	●	●	3.70	30.14	78.46	79.00	6.00	140.00	37.00	0.67	8.15	20	PVD TiAlCrSiN
462.1-0373-028A1-XM	●	●	●	●	3.73	30.38	78.46	79.00	6.00	140.00	37.00	0.68	8.14	20	PVD TiAlCrSiN
462.1-0380-029A1-XM	●	●	●	●	3.80	30.95	89.45	90.00	6.00	140.00	48.00	0.69	8.14	20	PVD TiAlCrSiN
462.1-0386-029A1-XM	●	●	●	●	3.86	31.44	89.44	90.00	6.00	140.00	48.00	0.70	8.14	20	PVD TiAlCrSiN
462.1-0390-029A1-XM	●	●	●	●	3.90	31.77	89.43	90.00	6.00	140.00	48.00	0.71	8.15	20	PVD TiAlCrSiN
462.1-0391-029A1-XM	●	●	●	●	3.91	31.85	89.43	90.00	6.00	140.00	48.00	0.71	8.14	20	PVD TiAlCrSiN
462.1-0397-030A1-XM	●	●	●	●	3.97	32.34	89.42	90.00	6.00	140.00	48.00	0.72	8.15	20	PVD TiAlCrSiN
462.1-0399-030A1-XM	●	●	●	●	3.99	32.50	89.42	90.00	6.00	140.00	48.00	0.73	8.15	20	PVD TiAlCrSiN
462.1-0400-030A1-XM	●	●	●	●	4.00	32.58	89.42	90.00	6.00	140.00	48.00	0.73	8.15	20	PVD TiAlCrSiN
462.1-0404-030A1-XM	●	●	●	●	4.04	32.91	89.41	90.00	6.00	140.00	48.00	0.74	8.15	20	PVD TiAlCrSiN
462.1-0405-030A1-XM	●	●	●	●	4.05	32.99	89.41	90.00	6.00	140.00	48.00	0.74	8.15	20	PVD TiAlCrSiN
462.1-0409-030A1-XM	●	●	●	●	4.09	33.32	89.40	90.00	6.00	140.00	48.00	0.74	8.15	20	PVD TiAlCrSiN
462.1-0410-031A1-XM	●	●	●	●	4.10	33.40	89.40	90.00	6.00	140.00	48.00	0.75	8.15	20	PVD TiAlCrSiN
462.1-0415-031A1-XM	●	●	●	●	4.15	33.80	89.40	90.00	6.00	140.00	48.00	0.76	8.14	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



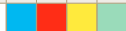
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



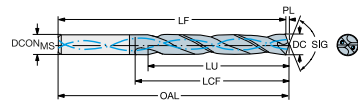
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0420-032A1-XM	●	●	●	●	4.20	34.21	89.39	90.00	6.00	140.00	48.00	0.76	8.15	20	PVD TiAlCrSiN
462.1-0422-032A1-XM	●	●	●	●	4.22	34.37	89.39	90.00	6.00	140.00	48.00	0.77	8.15	20	PVD TiAlCrSiN
462.1-0425-032A1-XM	●	●	●	●	4.25	34.62	89.38	90.00	6.00	140.00	48.00	0.77	8.15	20	PVD TiAlCrSiN
462.1-0430-032A1-XM	●	●	●	●	4.30	35.03	89.37	90.00	6.00	140.00	48.00	0.78	8.15	20	PVD TiAlCrSiN
462.1-0431-032A1-XM	●	●	●	●	4.30	35.11	89.37	90.00	6.00	140.00	48.00	0.78	8.16	20	PVD TiAlCrSiN
462.1-0435-032A1-XM	●	●	●	●	4.35	35.43	89.37	90.00	6.00	140.00	48.00	0.79	8.14	20	PVD TiAlCrSiN
462.1-0437-033A1-XM	●	●	●	●	4.37	35.60	89.36	90.00	6.00	140.00	48.00	0.79	8.15	20	PVD TiAlCrSiN
462.1-0439-033A1-XM	●	●	●	●	4.39	35.76	89.36	90.00	6.00	140.00	48.00	0.80	8.14	20	PVD TiAlCrSiN
462.1-0440-033A1-XM	●	●	●	●	4.40	35.84	89.36	90.00	6.00	140.00	48.00	0.80	8.15	20	PVD TiAlCrSiN
462.1-0445-033A1-XM	●	●	●	●	4.45	36.25	89.35	90.00	6.00	140.00	48.00	0.81	8.15	20	PVD TiAlCrSiN
462.1-0450-034A1-XM	●	●	●	●	4.50	36.66	89.35	90.00	6.00	140.00	48.00	0.82	8.15	20	PVD TiAlCrSiN
462.1-0457-034A1-XM	●	●	●	●	4.57	37.23	89.33	90.00	6.00	140.00	48.00	0.83	8.14	20	PVD TiAlCrSiN
462.1-0460-035A1-XM	●	●	●	●	4.60	37.47	89.33	90.00	6.00	140.00	48.00	0.84	8.15	20	PVD TiAlCrSiN
462.1-0462-035A1-XM	●	●	●	●	4.62	37.63	89.33	90.00	6.00	140.00	48.00	0.84	8.14	20	PVD TiAlCrSiN
462.1-0470-035A1-XM	●	●	●	●	4.70	38.28	89.32	90.00	6.00	140.00	48.00	0.86	8.14	20	PVD TiAlCrSiN
462.1-0476-036A1-XM	●	●	●	●	4.76	38.77	103.31	104.00	6.00	140.00	62.00	0.87	8.14	20	PVD TiAlCrSiN
462.1-0480-036A1-XM	●	●	●	●	4.80	39.10	103.30	104.00	6.00	140.00	62.00	0.87	8.15	20	PVD TiAlCrSiN
462.1-0485-036A1-XM	●	●	●	●	4.85	39.51	103.29	104.00	6.00	140.00	62.00	0.88	8.14	20	PVD TiAlCrSiN
462.1-0490-036A1-XM	●	●	●	●	4.90	39.91	103.29	104.00	6.00	140.00	62.00	0.89	8.14	20	PVD TiAlCrSiN
462.1-0492-036A1-XM	●	●	●	●	4.91	40.08	103.28	104.00	6.00	140.00	62.00	0.90	8.15	20	PVD TiAlCrSiN
462.1-0498-036A1-XM	●	●	●	●	4.98	40.57	103.28	104.00	6.00	140.00	62.00	0.91	8.15	20	PVD TiAlCrSiN
462.1-0500-038A1-XM	●	●	●	●	5.00	40.73	103.27	104.00	6.00	140.00	62.00	0.91	8.15	20	PVD TiAlCrSiN
462.1-0505-038A1-XM	●	●	●	●	5.05	41.14	103.26	104.00	6.00	140.00	62.00	0.92	8.15	20	PVD TiAlCrSiN
462.1-0506-038A1-XM	●	●	●	●	5.05	41.22	103.26	104.00	6.00	140.00	62.00	0.92	8.15	20	PVD TiAlCrSiN
462.1-0510-038A1-XM	●	●	●	●	5.10	41.54	103.26	104.00	6.00	140.00	62.00	0.93	8.15	20	PVD TiAlCrSiN
462.1-0511-038A1-XM	●	●	●	●	5.11	41.62	103.26	104.00	6.00	140.00	62.00	0.93	8.15	20	PVD TiAlCrSiN
462.1-0516-039A1-XM	●	●	●	●	5.16	42.03	103.25	104.00	6.00	140.00	62.00	0.94	8.15	20	PVD TiAlCrSiN
462.1-0518-039A1-XM	●	●	●	●	5.18	42.19	103.25	104.00	6.00	140.00	62.00	0.94	8.14	20	PVD TiAlCrSiN
462.1-0520-039A1-XM	●	●	●	●	5.20	42.36	103.24	104.00	6.00	140.00	62.00	0.95	8.15	20	PVD TiAlCrSiN
462.1-0522-039A1-XM	●	●	●	●	5.22	42.52	103.24	104.00	6.00	140.00	62.00	0.95	8.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



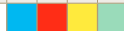
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



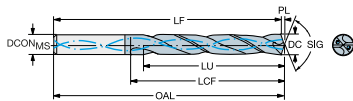
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0525-039A1-XM	●	●	●	●	5.25	42.76	103.24	104.00	6.00	140.00	62.00	0.96	8.14	20	PVD TiAlCrSiN
462.1-0530-039A1-XM	●	●	●	●	5.30	43.17	103.23	104.00	6.00	140.00	62.00	0.96	8.15	20	PVD TiAlCrSiN
462.1-0540-039A1-XM	●	●	●	●	5.40	43.99	103.21	104.00	6.00	140.00	62.00	0.98	8.15	20	PVD TiAlCrSiN
462.1-0550-041A1-XM	●	●	●	●	5.50	44.80	103.20	104.00	6.00	140.00	62.00	1.00	8.15	20	PVD TiAlCrSiN
462.1-0556-042A1-XM	●	●	●	●	5.56	45.29	103.19	104.00	6.00	140.00	62.00	1.01	8.15	20	PVD TiAlCrSiN
462.1-0560-042A1-XM	●	●	●	●	5.60	45.62	103.18	104.00	6.00	140.00	62.00	1.02	8.15	20	PVD TiAlCrSiN
462.1-0561-042A1-XM	●	●	●	●	5.61	45.70	103.18	104.00	6.00	140.00	62.00	1.02	8.14	20	PVD TiAlCrSiN
462.1-0565-042A1-XM	●	●	●	●	5.65	46.02	103.18	104.00	6.00	140.00	62.00	1.03	8.15	20	PVD TiAlCrSiN
462.1-0570-043A1-XM	●	●	●	●	5.70	46.43	103.17	104.00	6.00	140.00	62.00	1.04	8.15	20	PVD TiAlCrSiN
462.1-0575-043A1-XM	●	●	●	●	5.75	46.84	103.16	104.00	6.00	140.00	62.00	1.05	8.15	20	PVD TiAlCrSiN
462.1-0579-043A1-XM	●	●	●	●	5.79	47.16	103.16	104.00	6.00	140.00	62.00	1.05	8.14	20	PVD TiAlCrSiN
462.1-0580-044A1-XM	●	●	●	●	5.80	47.24	103.16	104.00	6.00	140.00	62.00	1.06	8.14	20	PVD TiAlCrSiN
462.1-0590-044A1-XM	●	●	●	●	5.90	48.06	103.14	104.00	6.00	140.00	62.00	1.07	8.15	20	PVD TiAlCrSiN
462.1-0594-044A1-XM	●	●	●	●	5.94	48.38	103.14	104.00	6.00	140.00	62.00	1.08	8.14	20	PVD TiAlCrSiN
462.1-0595-045A1-XM	●	●	●	●	5.95	48.47	103.13	104.00	6.00	140.00	62.00	1.08	8.14	20	PVD TiAlCrSiN
462.1-0605-045A1-XM	●	●	●	●	6.05	49.28	125.12	126.00	8.00	140.00	84.00	1.10	8.15	20	PVD TiAlCrSiN
462.1-0610-046A1-XM	●	●	●	●	6.10	49.69	125.11	126.00	8.00	140.00	84.00	1.11	8.15	20	PVD TiAlCrSiN
462.1-0615-046A1-XM	●	●	●	●	6.15	50.10	125.11	126.00	8.00	140.00	84.00	1.12	8.15	20	PVD TiAlCrSiN
462.1-0620-047A1-XM	●	●	●	●	6.20	50.50	125.10	126.00	8.00	140.00	84.00	1.13	8.15	20	PVD TiAlCrSiN
462.1-0625-047A1-XM	●	●	●	●	6.25	50.91	125.09	126.00	8.00	140.00	84.00	1.14	8.15	20	PVD TiAlCrSiN
462.1-0630-047A1-XM	●	●	●	●	6.30	51.32	125.08	126.00	8.00	140.00	84.00	1.15	8.15	20	PVD TiAlCrSiN
462.1-0635-048A1-XM	●	●	●	●	6.35	51.72	125.08	126.00	8.00	140.00	84.00	1.16	8.14	20	PVD TiAlCrSiN
462.1-0640-048A1-XM	●	●	●	●	6.40	52.13	125.07	126.00	8.00	140.00	84.00	1.16	8.15	20	PVD TiAlCrSiN
462.1-0650-049A1-XM	●	●	●	●	6.50	52.95	125.05	126.00	8.00	140.00	84.00	1.18	8.15	20	PVD TiAlCrSiN
462.1-0653-049A1-XM	●	●	●	●	6.53	53.19	125.05	126.00	8.00	140.00	84.00	1.19	8.15	20	PVD TiAlCrSiN
462.1-0660-050A1-XM	●	●	●	●	6.60	53.76	125.04	126.00	8.00	140.00	84.00	1.20	8.15	20	PVD TiAlCrSiN
462.1-0663-050A1-XM	●	●	●	●	6.63	54.01	125.04	126.00	8.00	140.00	84.00	1.21	8.15	20	PVD TiAlCrSiN
462.1-0670-050A1-XM	●	●	●	●	6.70	54.58	125.03	126.00	8.00	140.00	84.00	1.22	8.15	20	PVD TiAlCrSiN
462.1-0675-051A1-XM	●	●	●	●	6.75	54.98	125.02	126.00	8.00	140.00	84.00	1.23	8.15	20	PVD TiAlCrSiN
462.1-0676-051A1-XM	●	●	●	●	6.76	55.06	125.02	126.00	8.00	140.00	84.00	1.23	8.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



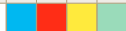
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



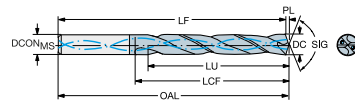
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0680-051A1-XM	●	●	●	●	6.80	55.39	125.01	126.00	8.00	140.00	84.00	1.24	8.15	20	PVD TiAlCrSiN
462.1-0685-051A1-XM	●	●	●	●	6.85	55.80	125.00	126.00	8.00	140.00	84.00	1.25	8.15	20	PVD TiAlCrSiN
462.1-0690-052A1-XM	●	●	●	●	6.90	56.20	125.00	126.00	8.00	140.00	84.00	1.26	8.14	20	PVD TiAlCrSiN
462.1-0691-052A1-XM	●	●	●	●	6.91	56.29	124.99	126.00	8.00	140.00	84.00	1.26	8.15	20	PVD TiAlCrSiN
462.1-0700-053A1-XM	●	●	●	●	7.00	57.02	124.98	126.00	8.00	140.00	84.00	1.27	8.15	20	PVD TiAlCrSiN
462.1-0704-053A1-XM	●	●	●	●	7.04	57.34	124.97	126.00	8.00	140.00	84.00	1.28	8.15	20	PVD TiAlCrSiN
462.1-0710-053A1-XM	●	●	●	●	7.10	57.83	124.97	126.00	8.00	140.00	84.00	1.29	8.15	20	PVD TiAlCrSiN
462.1-0714-054A1-XM	●	●	●	●	7.14	58.16	124.96	126.00	8.00	140.00	84.00	1.30	8.14	20	PVD TiAlCrSiN
462.1-0720-054A1-XM	●	●	●	●	7.20	58.65	124.95	126.00	8.00	140.00	84.00	1.31	8.15	20	PVD TiAlCrSiN
462.1-0725-054A1-XM	●	●	●	●	7.25	59.06	124.94	126.00	8.00	140.00	84.00	1.32	8.15	20	PVD TiAlCrSiN
462.1-0730-054A1-XM	●	●	●	●	7.30	59.46	124.94	126.00	8.00	140.00	84.00	1.33	8.15	20	PVD TiAlCrSiN
462.1-0737-054A1-XM	●	●	●	●	7.37	60.03	124.93	126.00	8.00	140.00	84.00	1.34	8.15	20	PVD TiAlCrSiN
462.1-0740-056A1-XM	●	●	●	●	7.40	60.28	124.92	126.00	8.00	140.00	84.00	1.35	8.15	20	PVD TiAlCrSiN
462.1-0745-056A1-XM	●	●	●	●	7.45	60.68	124.92	126.00	8.00	140.00	84.00	1.36	8.14	20	PVD TiAlCrSiN
462.1-0749-056A1-XM	●	●	●	●	7.49	61.01	124.91	126.00	8.00	140.00	84.00	1.36	8.14	20	PVD TiAlCrSiN
462.1-0750-056A1-XM	●	●	●	●	7.50	61.09	124.91	126.00	8.00	140.00	84.00	1.36	8.15	20	PVD TiAlCrSiN
462.1-0754-057A1-XM	●	●	●	●	7.54	61.42	124.90	126.00	8.00	140.00	84.00	1.37	8.14	20	PVD TiAlCrSiN
462.1-0760-057A1-XM	●	●	●	●	7.60	61.91	124.89	126.00	8.00	140.00	84.00	1.38	8.15	20	PVD TiAlCrSiN
462.1-0767-057A1-XM	●	●	●	●	7.67	62.48	124.88	126.00	8.00	140.00	84.00	1.40	8.14	20	PVD TiAlCrSiN
462.1-0770-058A1-XM	●	●	●	●	7.70	62.72	124.88	126.00	8.00	140.00	84.00	1.40	8.15	20	PVD TiAlCrSiN
462.1-0780-059A1-XM	●	●	●	●	7.80	63.54	124.86	126.00	8.00	140.00	84.00	1.42	8.15	20	PVD TiAlCrSiN
462.1-0790-059A1-XM	●	●	●	●	7.90	64.35	124.85	126.00	8.00	140.00	84.00	1.44	8.15	20	PVD TiAlCrSiN
462.1-0794-060A1-XM	●	●	●	●	7.94	64.68	124.84	126.00	8.00	140.00	84.00	1.44	8.15	20	PVD TiAlCrSiN
462.1-0803-060A1-XM	●	●	●	●	8.03	65.41	150.83	152.00	10.00	140.00	106.00	1.46	8.15	20	PVD TiAlCrSiN
462.1-0805-060A1-XM	●	●	●	●	8.05	65.57	150.83	152.00	10.00	140.00	106.00	1.46	8.15	20	PVD TiAlCrSiN
462.1-0810-061A1-XM	●	●	●	●	8.10	65.98	150.82	152.00	10.00	140.00	106.00	1.47	8.15	20	PVD TiAlCrSiN
462.1-0815-061A1-XM	●	●	●	●	8.15	66.39	150.81	152.00	10.00	140.00	106.00	1.48	8.15	20	PVD TiAlCrSiN
462.1-0820-062A1-XM	●	●	●	●	8.20	66.79	150.81	152.00	10.00	140.00	106.00	1.49	8.15	20	PVD TiAlCrSiN
462.1-0825-062A1-XM	●	●	●	●	8.25	67.20	150.80	152.00	10.00	140.00	106.00	1.50	8.15	20	PVD TiAlCrSiN
462.1-0830-062A1-XM	●	●	●	●	8.30	67.61	150.79	152.00	10.00	140.00	106.00	1.51	8.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



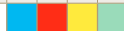
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



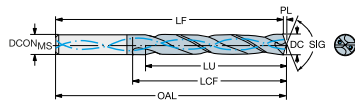
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0833-062A1-XM	●	●	●	●	8.33	67.85	150.79	152.00	10.00	140.00	106.00	1.52	8.14	20	PVD TiAlCrSiN
462.1-0840-063A1-XM	●	●	●	●	8.40	68.42	150.78	152.00	10.00	140.00	106.00	1.53	8.15	20	PVD TiAlCrSiN
462.1-0843-063A1-XM	●	●	●	●	8.43	68.67	150.77	152.00	10.00	140.00	106.00	1.53	8.14	20	PVD TiAlCrSiN
462.1-0850-064A1-XM	●	●	●	●	8.50	69.24	150.76	152.00	10.00	140.00	106.00	1.55	8.15	20	PVD TiAlCrSiN
462.1-0855-064A1-XM	●	●	●	●	8.55	69.64	150.76	152.00	10.00	140.00	106.00	1.56	8.15	20	PVD TiAlCrSiN
462.1-0860-065A1-XM	●	●	●	●	8.60	70.05	150.75	152.00	10.00	140.00	106.00	1.57	8.15	20	PVD TiAlCrSiN
462.1-0861-065A1-XM	●	●	●	●	8.61	70.13	150.75	152.00	10.00	140.00	106.00	1.57	8.14	20	PVD TiAlCrSiN
462.1-0865-065A1-XM	●	●	●	●	8.65	70.46	150.74	152.00	10.00	140.00	106.00	1.57	8.15	20	PVD TiAlCrSiN
462.1-0870-065A1-XM	●	●	●	●	8.70	70.87	150.73	152.00	10.00	140.00	106.00	1.58	8.15	20	PVD TiAlCrSiN
462.1-0873-065A1-XM	●	●	●	●	8.73	71.11	150.73	152.00	10.00	140.00	106.00	1.59	8.14	20	PVD TiAlCrSiN
462.1-0880-066A1-XM	●	●	●	●	8.80	71.68	150.72	152.00	10.00	140.00	106.00	1.60	8.15	20	PVD TiAlCrSiN
462.1-0884-066A1-XM	●	●	●	●	8.84	72.01	150.71	152.00	10.00	140.00	106.00	1.61	8.15	20	PVD TiAlCrSiN
462.1-0890-066A1-XM	●	●	●	●	8.90	72.50	150.70	152.00	10.00	140.00	106.00	1.62	8.15	20	PVD TiAlCrSiN
462.1-0900-068A1-XM	●	●	●	●	9.00	73.31	150.69	152.00	10.00	140.00	106.00	1.64	8.15	20	PVD TiAlCrSiN
462.1-0905-068A1-XM	●	●	●	●	9.05	73.72	150.68	152.00	10.00	140.00	106.00	1.65	8.15	20	PVD TiAlCrSiN
462.1-0909-068A1-XM	●	●	●	●	9.09	74.04	150.68	152.00	10.00	140.00	106.00	1.65	8.14	20	PVD TiAlCrSiN
462.1-0910-068A1-XM	●	●	●	●	9.10	74.12	150.68	152.00	10.00	140.00	106.00	1.66	8.15	20	PVD TiAlCrSiN
462.1-0913-068A1-XM	●	●	●	●	9.13	74.37	150.67	152.00	10.00	140.00	106.00	1.66	8.15	20	PVD TiAlCrSiN
462.1-0920-068A1-XM	●	●	●	●	9.20	74.94	150.66	152.00	10.00	140.00	106.00	1.67	8.15	20	PVD TiAlCrSiN
462.1-0925-068A1-XM	●	●	●	●	9.25	75.35	150.65	152.00	10.00	140.00	106.00	1.68	8.15	20	PVD TiAlCrSiN
462.1-0930-070A1-XM	●	●	●	●	9.30	75.75	150.65	152.00	10.00	140.00	106.00	1.69	8.15	20	PVD TiAlCrSiN
462.1-0935-070A1-XM	●	●	●	●	9.35	76.16	150.64	152.00	10.00	140.00	106.00	1.70	8.15	20	PVD TiAlCrSiN
462.1-0940-070A1-XM	●	●	●	●	9.40	76.57	150.63	152.00	10.00	140.00	106.00	1.71	8.15	20	PVD TiAlCrSiN
462.1-0950-071A1-XM	●	●	●	●	9.50	77.38	150.62	152.00	10.00	140.00	106.00	1.73	8.15	20	PVD TiAlCrSiN
462.1-0953-071A1-XM	●	●	●	●	9.52	77.63	150.61	152.00	10.00	140.00	106.00	1.73	8.15	20	PVD TiAlCrSiN
462.1-0958-071A1-XM	●	●	●	●	9.58	78.03	150.60	152.00	10.00	140.00	106.00	1.74	8.15	20	PVD TiAlCrSiN
462.1-0960-071A1-XM	●	●	●	●	9.60	78.20	150.60	152.00	10.00	140.00	106.00	1.75	8.15	20	PVD TiAlCrSiN
462.1-0965-071A1-XM	●	●	●	●	9.65	78.60	150.60	152.00	10.00	140.00	106.00	1.76	8.15	20	PVD TiAlCrSiN
462.1-0970-071A1-XM	●	●	●	●	9.70	79.01	150.59	152.00	10.00	140.00	106.00	1.77	8.15	20	PVD TiAlCrSiN
462.1-0980-074A1-XM	●	●	●	●	9.80	79.83	150.57	152.00	10.00	140.00	106.00	1.78	8.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



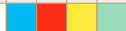
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



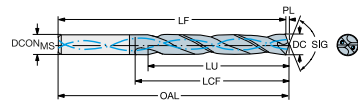
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0990-074A1-XM	●	●	●	●	9.90	80.64	150.56	152.00	10.00	140.00	106.00	1.80	8.15	20	PVD TiAlCrSiN
462.1-0992-074A1-XM	●	●	●	●	9.92	80.80	150.56	152.00	10.00	140.00	106.00	1.81	8.14	20	PVD TiAlCrSiN
462.1-1005-075A1-XM	●	●	●	●	10.05	81.86	178.54	180.00	12.00	140.00	128.00	1.83	8.15	20	PVD TiAlCrSiN
462.1-1008-075A1-XM	●	●	●	●	10.08	82.11	178.53	180.00	12.00	140.00	128.00	1.83	8.14	20	PVD TiAlCrSiN
462.1-1010-075A1-XM	●	●	●	●	10.10	82.27	178.53	180.00	12.00	140.00	128.00	1.84	8.15	20	PVD TiAlCrSiN
462.1-1020-077A1-XM	●	●	●	●	10.20	83.08	178.51	180.00	12.00	140.00	128.00	1.86	8.15	20	PVD TiAlCrSiN
462.1-1026-077A1-XM	●	●	●	●	10.26	83.57	178.51	180.00	12.00	140.00	128.00	1.87	8.14	20	PVD TiAlCrSiN
462.1-1030-077A1-XM	●	●	●	●	10.30	83.90	178.50	180.00	12.00	140.00	128.00	1.87	8.15	20	PVD TiAlCrSiN
462.1-1032-077A1-XM	●	●	●	●	10.32	84.06	178.50	180.00	12.00	140.00	128.00	1.88	8.15	20	PVD TiAlCrSiN
462.1-1040-078A1-XM	●	●	●	●	10.40	84.71	178.49	180.00	12.00	140.00	128.00	1.89	8.15	20	PVD TiAlCrSiN
462.1-1045-078A1-XM	●	●	●	●	10.45	85.12	178.48	180.00	12.00	140.00	128.00	1.90	8.15	20	PVD TiAlCrSiN
462.1-1049-078A1-XM	●	●	●	●	10.49	85.45	178.47	180.00	12.00	140.00	128.00	1.91	8.15	20	PVD TiAlCrSiN
462.1-1050-079A1-XM	●	●	●	●	10.50	85.53	178.47	180.00	12.00	140.00	128.00	1.91	8.15	20	PVD TiAlCrSiN
462.1-1055-079A1-XM	●	●	●	●	10.55	85.94	178.46	180.00	12.00	140.00	128.00	1.92	8.15	20	PVD TiAlCrSiN
462.1-1060-079A1-XM	●	●	●	●	10.60	86.34	178.46	180.00	12.00	140.00	128.00	1.93	8.15	20	PVD TiAlCrSiN
462.1-1065-079A1-XM	●	●	●	●	10.65	86.75	178.45	180.00	12.00	140.00	128.00	1.94	8.15	20	PVD TiAlCrSiN
462.1-1070-079A1-XM	●	●	●	●	10.70	87.16	178.44	180.00	12.00	140.00	128.00	1.95	8.15	20	PVD TiAlCrSiN
462.1-1072-080A1-XM	●	●	●	●	10.72	87.32	178.44	180.00	12.00	140.00	128.00	1.95	8.15	20	PVD TiAlCrSiN
462.1-1075-080A1-XM	●	●	●	●	10.75	87.57	178.43	180.00	12.00	140.00	128.00	1.96	8.15	20	PVD TiAlCrSiN
462.1-1080-080A1-XM	●	●	●	●	10.80	87.97	178.43	180.00	12.00	140.00	128.00	1.97	8.15	20	PVD TiAlCrSiN
462.1-1090-080A1-XM	●	●	●	●	10.90	88.79	178.41	180.00	12.00	140.00	128.00	1.98	8.15	20	PVD TiAlCrSiN
462.1-1100-083A1-XM	●	●	●	●	11.00	89.60	178.40	180.00	12.00	140.00	128.00	2.00	8.15	20	PVD TiAlCrSiN
462.1-1111-083A1-XM	●	●	●	●	11.11	90.50	178.38	180.00	12.00	140.00	128.00	2.02	8.14	20	PVD TiAlCrSiN
462.1-1120-084A1-XM	●	●	●	●	11.20	91.23	178.37	180.00	12.00	140.00	128.00	2.04	8.15	20	PVD TiAlCrSiN
462.1-1130-084A1-XM	●	●	●	●	11.30	92.05	178.35	180.00	12.00	140.00	128.00	2.06	8.15	20	PVD TiAlCrSiN
462.1-1140-084A1-XM	●	●	●	●	11.40	92.86	178.34	180.00	12.00	140.00	128.00	2.07	8.15	20	PVD TiAlCrSiN
462.1-1150-086A1-XM	●	●	●	●	11.50	93.67	178.33	180.00	12.00	140.00	128.00	2.09	8.15	20	PVD TiAlCrSiN
462.1-1151-086A1-XM	●	●	●	●	11.51	93.76	178.32	180.00	12.00	140.00	128.00	2.09	8.15	20	PVD TiAlCrSiN
462.1-1155-086A1-XM	●	●	●	●	11.55	94.08	178.32	180.00	12.00	140.00	128.00	2.10	8.15	20	PVD TiAlCrSiN
462.1-1160-086A1-XM	●	●	●	●	11.60	94.49	178.31	180.00	12.00	140.00	128.00	2.11	8.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



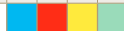
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



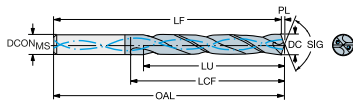
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1170-086A1-XM	●	●	●	●	11.70	95.30	178.30	180.00	12.00	140.00	128.00	2.13	8.15	20	PVD TiAlCrSiN
462.1-1180-089A1-XM	●	●	●	●	11.80	96.12	178.28	180.00	12.00	140.00	128.00	2.15	8.15	20	PVD TiAlCrSiN
462.1-1191-089A1-XM	●	●	●	●	11.91	97.01	178.27	180.00	12.00	140.00	128.00	2.17	8.15	20	PVD TiAlCrSiN
462.1-1205-090A1-XM	●	●	●	●	12.05	98.15	200.25	202.00	14.00	140.00	151.00	2.19	8.15	20	PVD TiAlCrSiN
462.1-1210-090A1-XM	●	●	●	●	12.10	98.56	200.24	202.00	14.00	140.00	151.00	2.20	8.15	20	PVD TiAlCrSiN
462.1-1220-092A1-XM	●	●	●	●	12.20	99.38	200.22	202.00	14.00	140.00	151.00	2.22	8.15	20	PVD TiAlCrSiN
462.1-1225-092A1-XM	●	●	●	●	12.25	99.78	200.22	202.00	14.00	140.00	151.00	2.23	8.15	20	PVD TiAlCrSiN
462.1-1230-092A1-XM	●	●	●	●	12.30	100.19	200.21	202.00	14.00	140.00	151.00	2.24	8.14	20	PVD TiAlCrSiN
462.1-1240-092A1-XM	●	●	●	●	12.40	101.01	200.20	202.00	14.00	140.00	151.00	2.26	8.15	20	PVD TiAlCrSiN
462.1-1250-094A1-XM	●	●	●	●	12.50	101.82	200.18	202.00	14.00	140.00	151.00	2.27	8.15	20	PVD TiAlCrSiN
462.1-1260-094A1-XM	●	●	●	●	12.60	102.63	200.17	202.00	14.00	140.00	151.00	2.29	8.15	20	PVD TiAlCrSiN
462.1-1270-095A1-XM	●	●	●	●	12.70	103.45	200.15	202.00	14.00	140.00	151.00	2.31	8.15	20	PVD TiAlCrSiN
462.1-1275-095A1-XM	●	●	●	●	12.75	103.86	200.14	202.00	14.00	140.00	151.00	2.32	8.15	20	PVD TiAlCrSiN
462.1-1280-096A1-XM	●	●	●	●	12.80	104.26	200.14	202.00	14.00	140.00	151.00	2.33	8.15	20	PVD TiAlCrSiN
462.1-1290-096A1-XM	●	●	●	●	12.90	105.08	200.12	202.00	14.00	140.00	151.00	2.35	8.15	20	PVD TiAlCrSiN
462.1-1300-098A1-XM	●	●	●	●	13.00	105.89	200.11	202.00	14.00	140.00	151.00	2.37	8.15	20	PVD TiAlCrSiN
462.1-1310-098A1-XM	●	●	●	●	13.10	106.71	200.09	202.00	14.00	140.00	151.00	2.38	8.15	20	PVD TiAlCrSiN
462.1-1325-098A1-XM	●	●	●	●	13.25	107.93	200.07	202.00	14.00	140.00	151.00	2.41	8.15	20	PVD TiAlCrSiN
462.1-1330-098A1-XM	●	●	●	●	13.30	108.34	200.06	202.00	14.00	140.00	151.00	2.42	8.15	20	PVD TiAlCrSiN
462.1-1340-098A1-XM	●	●	●	●	13.40	109.15	200.05	202.00	14.00	140.00	151.00	2.44	8.15	20	PVD TiAlCrSiN
462.1-1349-101A1-XM	●	●	●	●	13.49	109.88	200.04	202.00	14.00	140.00	151.00	2.46	8.14	20	PVD TiAlCrSiN
462.1-1350-101A1-XM	●	●	●	●	13.50	109.97	200.04	202.00	14.00	140.00	151.00	2.46	8.15	20	PVD TiAlCrSiN
462.1-1355-101A1-XM	●	●	●	●	13.55	110.37	200.03	202.00	14.00	140.00	151.00	2.47	8.15	20	PVD TiAlCrSiN
462.1-1365-101A1-XM	●	●	●	●	13.65	111.19	200.01	202.00	14.00	140.00	151.00	2.48	8.15	20	PVD TiAlCrSiN
462.1-1370-103A1-XM	●	●	●	●	13.70	111.59	200.01	202.00	14.00	140.00	151.00	2.49	8.15	20	PVD TiAlCrSiN
462.1-1375-103A1-XM	●	●	●	●	13.75	112.00	200.00	202.00	14.00	140.00	151.00	2.50	8.15	20	PVD TiAlCrSiN
462.1-1380-103A1-XM	●	●	●	●	13.80	112.41	199.99	202.00	14.00	140.00	151.00	2.51	8.15	20	PVD TiAlCrSiN
462.1-1389-104A1-XM	●	●	●	●	13.89	113.14	199.98	202.00	14.00	140.00	151.00	2.53	8.14	20	PVD TiAlCrSiN
462.1-1410-105A1-XM	●	●	●	●	14.10	114.85	224.95	227.00	16.00	140.00	172.00	2.57	8.15	20	PVD TiAlCrSiN
462.1-1420-107A1-XM	●	●	●	●	14.20	115.67	224.93	227.00	16.00	140.00	172.00	2.58	8.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



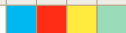
Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



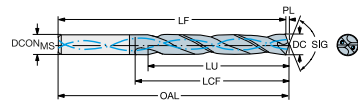
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1425-107A1-XM	●	●	●	●	14.25	116.07	224.93	227.00	16.00	140.00	172.00	2.59	8.15	20	PVD TiAlCrSiN
462.1-1429-107A1-XM	●	●	●	●	14.29	116.40	224.92	227.00	16.00	140.00	172.00	2.60	8.15	20	PVD TiAlCrSiN
462.1-1430-107A1-XM	●	●	●	●	14.30	116.48	224.92	227.00	16.00	140.00	172.00	2.60	8.15	20	PVD TiAlCrSiN
462.1-1450-109A1-XM	●	●	●	●	14.50	118.11	224.89	227.00	16.00	140.00	172.00	2.64	8.15	20	PVD TiAlCrSiN
462.1-1455-109A1-XM	●	●	●	●	14.55	118.52	224.88	227.00	16.00	140.00	172.00	2.65	8.15	20	PVD TiAlCrSiN
462.1-1460-109A1-XM	●	●	●	●	14.60	118.93	224.87	227.00	16.00	140.00	172.00	2.66	8.15	20	PVD TiAlCrSiN
462.1-1468-110A1-XM	●	●	●	●	14.68	119.58	224.86	227.00	16.00	140.00	172.00	2.67	8.14	20	PVD TiAlCrSiN
462.1-1470-110A1-XM	●	●	●	●	14.70	119.74	224.86	227.00	16.00	140.00	172.00	2.67	8.15	20	PVD TiAlCrSiN
462.1-1475-110A1-XM	●	●	●	●	14.75	120.15	224.85	227.00	16.00	140.00	172.00	2.68	8.15	20	PVD TiAlCrSiN
462.1-1480-110A1-XM	●	●	●	●	14.80	120.55	224.85	227.00	16.00	140.00	172.00	2.69	8.15	20	PVD TiAlCrSiN
462.1-1500-113A1-XM	●	●	●	●	15.00	122.18	224.82	227.00	16.00	140.00	172.00	2.73	8.15	20	PVD TiAlCrSiN
462.1-1508-113A1-XM	●	●	●	●	15.08	122.84	224.80	227.00	16.00	140.00	172.00	2.74	8.15	20	PVD TiAlCrSiN
462.1-1510-113A1-XM	●	●	●	●	15.10	123.00	224.80	227.00	16.00	140.00	172.00	2.75	8.15	20	PVD TiAlCrSiN
462.1-1525-113A1-XM	●	●	●	●	15.25	124.22	224.78	227.00	16.00	140.00	172.00	2.78	8.15	20	PVD TiAlCrSiN
462.1-1530-113A1-XM	●	●	●	●	15.30	124.63	224.77	227.00	16.00	140.00	172.00	2.78	8.15	20	PVD TiAlCrSiN
462.1-1548-116A1-XM	●	●	●	●	15.48	126.09	224.75	227.00	16.00	140.00	172.00	2.82	8.15	20	PVD TiAlCrSiN
462.1-1550-116A1-XM	●	●	●	●	15.50	126.26	224.74	227.00	16.00	140.00	172.00	2.82	8.15	20	PVD TiAlCrSiN
462.1-1555-116A1-XM	●	●	●	●	15.55	126.66	224.74	227.00	16.00	140.00	172.00	2.83	8.15	20	PVD TiAlCrSiN
462.1-1560-116A1-XM	●	●	●	●	15.60	127.07	224.73	227.00	16.00	140.00	172.00	2.84	8.15	20	PVD TiAlCrSiN
462.1-1570-118A1-XM	●	●	●	●	15.70	127.89	224.71	227.00	16.00	140.00	172.00	2.86	8.15	20	PVD TiAlCrSiN
462.1-1580-118A1-XM	●	●	●	●	15.80	128.70	224.70	227.00	16.00	140.00	172.00	2.88	8.15	20	PVD TiAlCrSiN
462.1-1588-119A1-XM	●	●	●	●	15.88	129.35	224.69	227.00	16.00	140.00	172.00	2.89	8.15	20	PVD TiAlCrSiN
462.1-1608-120A1-XM	●	●	●	●	16.08	130.98	243.66	246.00	18.00	140.00	194.00	2.93	8.15	20	PVD TiAlCrSiN
462.1-1610-120A1-XM	●	●	●	●	16.10	131.14	243.66	246.00	18.00	140.00	194.00	2.93	8.15	20	PVD TiAlCrSiN
462.1-1627-120A1-XM	●	●	●	●	16.27	132.53	243.63	246.00	18.00	140.00	194.00	2.96	8.14	20	PVD TiAlCrSiN
462.1-1630-120A1-XM	●	●	●	●	16.30	132.77	243.63	246.00	18.00	140.00	194.00	2.97	8.15	20	PVD TiAlCrSiN
462.1-1650-120A1-XM	●	●	●	●	16.50	134.40	243.60	246.00	18.00	140.00	194.00	3.00	8.15	20	PVD TiAlCrSiN
462.1-1655-120A1-XM	●	●	●	●	16.55	134.81	243.59	246.00	18.00	140.00	194.00	3.01	8.15	20	PVD TiAlCrSiN
462.1-1667-120A1-XM	●	●	●	●	16.67	135.79	243.57	246.00	18.00	140.00	194.00	3.03	8.15	20	PVD TiAlCrSiN
462.1-1675-120A1-XM	●	●	●	●	16.75	136.44	243.56	246.00	18.00	140.00	194.00	3.05	8.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



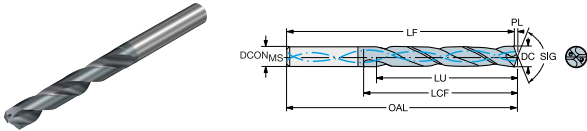
Bestellnummer	X2BM	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1680-120A1-XM	●	●	●	●	16.80	136.85	243.55	246.00	18.00	140.00	194.00	3.06	8.15	20	PVD TiAlCrSiN
462.1-1690-120A1-XM	●	●	●	●	16.90	137.66	243.54	246.00	18.00	140.00	194.00	3.08	8.15	20	PVD TiAlCrSiN
462.1-1700-128A1-XM	●	●	●	●	17.00	138.47	243.52	246.00	18.00	140.00	194.00	3.09	8.15	20	PVD TiAlCrSiN
462.1-1707-128A1-XM	●	●	●	●	17.07	139.05	243.51	246.00	18.00	140.00	194.00	3.11	8.15	20	PVD TiAlCrSiN
462.1-1710-128A1-XM	●	●	●	●	17.10	139.29	243.51	246.00	18.00	140.00	194.00	3.11	8.15	20	PVD TiAlCrSiN
462.1-1730-128A1-XM	●	●	●	●	17.30	140.92	243.48	246.00	18.00	140.00	194.00	3.15	8.15	20	PVD TiAlCrSiN
462.1-1746-128A1-XM	●	●	●	●	17.46	142.22	243.46	246.00	18.00	140.00	194.00	3.18	8.14	20	PVD TiAlCrSiN
462.1-1750-131A1-XM	●	●	●	●	17.50	142.55	243.45	246.00	18.00	140.00	194.00	3.18	8.15	20	PVD TiAlCrSiN
462.1-1755-131A1-XM	●	●	●	●	17.55	142.96	243.45	246.00	18.00	140.00	194.00	3.19	8.15	20	PVD TiAlCrSiN
462.1-1780-131A1-XM	●	●	●	●	17.80	144.99	243.41	246.00	18.00	140.00	194.00	3.24	8.15	20	PVD TiAlCrSiN
462.1-1786-131A1-XM	●	●	●	●	17.86	145.48	243.40	246.00	18.00	140.00	194.00	3.25	8.15	20	PVD TiAlCrSiN
462.1-1790-131A1-XM	●	●	●	●	17.90	145.81	243.39	246.00	18.00	140.00	194.00	3.26	8.15	20	PVD TiAlCrSiN
462.1-1826-135A1-XM	●	●	●	●	18.26	148.74	266.34	269.00	20.00	140.00	215.00	3.32	8.15	20	PVD TiAlCrSiN
462.1-1835-135A1-XM	●	●	●	●	18.35	149.47	266.33	269.00	20.00	140.00	215.00	3.34	8.15	20	PVD TiAlCrSiN
462.1-1850-139A1-XM	●	●	●	●	18.50	150.69	266.31	269.00	20.00	140.00	215.00	3.37	8.15	20	PVD TiAlCrSiN
462.1-1865-139A1-XM	●	●	●	●	18.65	151.92	266.29	269.00	20.00	140.00	215.00	3.39	8.14	20	PVD TiAlCrSiN
462.1-1880-139A1-XM	●	●	●	●	18.80	153.14	266.26	269.00	20.00	140.00	215.00	3.42	8.15	20	PVD TiAlCrSiN
462.1-1890-139A1-XM	●	●	●	●	18.90	153.95	266.25	269.00	20.00	140.00	215.00	3.44	8.15	20	PVD TiAlCrSiN
462.1-1900-143A1-XM	●	●	●	●	19.00	154.77	266.23	269.00	20.00	140.00	215.00	3.46	8.15	20	PVD TiAlCrSiN
462.1-1905-143A1-XM	●	●	●	●	19.05	155.17	266.23	269.00	20.00	140.00	215.00	3.47	8.15	20	PVD TiAlCrSiN
462.1-1925-143A1-XM	●	●	●	●	19.25	156.80	266.20	269.00	20.00	140.00	215.00	3.50	8.15	20	PVD TiAlCrSiN
462.1-1930-143A1-XM	●	●	●	●	19.30	157.21	266.19	269.00	20.00	140.00	215.00	3.51	8.15	20	PVD TiAlCrSiN
462.1-1950-146A1-XM	●	●	●	●	19.50	158.84	266.16	269.00	20.00	140.00	215.00	3.54	8.15	20	PVD TiAlCrSiN
462.1-1955-146A1-XM	●	●	●	●	19.55	159.25	266.15	269.00	20.00	140.00	215.00	3.56	8.15	20	PVD TiAlCrSiN
462.1-1980-146A1-XM	●	●	●	●	19.80	161.28	266.12	269.00	20.00	140.00	215.00	3.60	8.15	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl



CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 8xD. Innere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

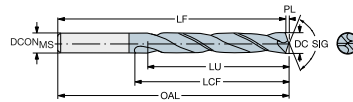
Metrisch (mm)

Bestellnummer	P K M N				DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
	X2BM	X2BM	X2BM	X2BM											
462.1-0600-045A1-XM	●	●	●	●	6.00	48.87	103.13	104.00	6.00	140.00	62.00	1.09	8.15	20	PVD TiAlCrSiN
462.1-0800-060A1-XM	●	●	●	●	8.00	65.16	124.83	126.00	8.00	140.00	84.00	1.46	8.15	20	PVD TiAlCrSiN
462.1-1000-075A1-XM	●	●	●	●	10.00	81.46	150.54	152.00	10.00	140.00	106.00	1.82	8.15	20	PVD TiAlCrSiN
462.1-1200-090A1-XM	●	●	●	●	12.00	97.75	178.25	180.00	12.00	140.00	128.00	2.18	8.15	20	PVD TiAlCrSiN
462.1-1400-105A1-XM	●	●	●	●	14.00	114.04	199.96	202.00	14.00	140.00	151.00	2.55	8.15	20	PVD TiAlCrSiN
462.1-1600-120A1-XM	●	●	●	●	16.00	130.33	224.67	227.00	16.00	140.00	172.00	2.91	8.15	20	PVD TiAlCrSiN
462.1-1800-135A1-XM	●	●	●	●	18.00	146.62	243.38	246.00	18.00	140.00	194.00	3.28	8.15	20	PVD TiAlCrSiN
462.1-2000-150A1-XM	●	●	●	●	20.00	162.91	266.09	269.00	20.00	140.00	215.00	3.64	8.15	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

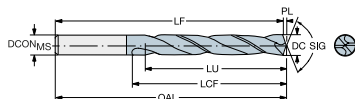
Metrisch (mm)

	P	K	N											
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0300-009A0-XM	●	●	●	3.00	9.44	61.56	62.00	6.00	140.00	20.00	0.55	3.15	20	PVD TiAlCrSiN
462.1-0305-009A0-XM	●	●	●	3.05	9.59	61.56	62.00	6.00	140.00	20.00	0.56	3.15	20	PVD TiAlCrSiN
462.1-0310-009A0-XM	●	●	●	3.10	9.75	61.55	62.00	6.00	140.00	20.00	0.56	3.15	20	PVD TiAlCrSiN
462.1-0315-009A0-XM	●	●	●	3.15	9.91	61.54	62.00	6.00	140.00	20.00	0.57	3.15	20	PVD TiAlCrSiN
462.1-0318-010A0-XM	●	●	●	3.17	10.00	61.54	62.00	6.00	140.00	20.00	0.58	3.15	20	PVD TiAlCrSiN
462.1-0320-010A0-XM	●	●	●	3.20	10.07	61.53	62.00	6.00	140.00	20.00	0.58	3.15	20	PVD TiAlCrSiN
462.1-0326-010A0-XM	●	●	●	3.26	10.25	61.53	62.00	6.00	140.00	20.00	0.59	3.14	20	PVD TiAlCrSiN
462.1-0330-010A0-XM	●	●	●	3.30	10.38	61.52	62.00	6.00	140.00	20.00	0.60	3.15	20	PVD TiAlCrSiN
462.1-0335-010A0-XM	●	●	●	3.35	10.54	61.51	62.00	6.00	140.00	20.00	0.61	3.15	20	PVD TiAlCrSiN
462.1-0338-010A0-XM	●	●	●	3.38	10.63	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	PVD TiAlCrSiN
462.1-0340-010A0-XM	●	●	●	3.40	10.69	61.51	62.00	6.00	140.00	20.00	0.62	3.14	20	PVD TiAlCrSiN
462.1-0345-010A0-XM	●	●	●	3.45	10.85	61.50	62.00	6.00	140.00	20.00	0.63	3.14	20	PVD TiAlCrSiN
462.1-0350-011A0-XM	●	●	●	3.50	11.01	61.49	62.00	6.00	140.00	20.00	0.64	3.15	20	PVD TiAlCrSiN
462.1-0357-011A0-XM	●	●	●	3.57	11.23	61.48	62.00	6.00	140.00	20.00	0.65	3.14	20	PVD TiAlCrSiN
462.1-0360-011A0-XM	●	●	●	3.60	11.32	61.48	62.00	6.00	140.00	20.00	0.66	3.14	20	PVD TiAlCrSiN
462.1-0366-011A0-XM	●	●	●	3.66	11.51	61.47	62.00	6.00	140.00	20.00	0.67	3.15	20	PVD TiAlCrSiN
462.1-0370-011A0-XM	●	●	●	3.70	11.64	61.46	62.00	6.00	140.00	20.00	0.67	3.15	20	PVD TiAlCrSiN
462.1-0373-011A0-XM	●	●	●	3.73	11.73	61.46	62.00	6.00	140.00	20.00	0.68	3.14	20	PVD TiAlCrSiN
462.1-0380-011A0-XM	●	●	●	3.80	11.95	65.45	66.00	6.00	140.00	24.00	0.69	3.14	20	PVD TiAlCrSiN
462.1-0386-011A0-XM	●	●	●	3.86	12.14	65.44	66.00	6.00	140.00	24.00	0.70	3.14	20	PVD TiAlCrSiN
462.1-0390-012A0-XM	●	●	●	3.90	12.27	65.43	66.00	6.00	140.00	24.00	0.71	3.15	20	PVD TiAlCrSiN
462.1-0391-012A0-XM	●	●	●	3.91	12.30	65.43	66.00	6.00	140.00	24.00	0.71	3.14	20	PVD TiAlCrSiN
462.1-0397-012A0-XM	●	●	●	3.97	12.49	65.42	66.00	6.00	140.00	24.00	0.72	3.15	20	PVD TiAlCrSiN
462.1-0399-012A0-XM	●	●	●	3.99	12.55	65.42	66.00	6.00	140.00	24.00	0.73	3.15	20	PVD TiAlCrSiN
462.1-0400-012A0-XM	●	●	●	4.00	12.58	65.42	66.00	6.00	140.00	24.00	0.73	3.14	20	PVD TiAlCrSiN
462.1-0404-012A0-XM	●	●	●	4.04	12.71	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	PVD TiAlCrSiN
462.1-0405-012A0-XM	●	●	●	4.05	12.74	65.41	66.00	6.00	140.00	24.00	0.74	3.15	20	PVD TiAlCrSiN
462.1-0409-012A0-XM	●	●	●	4.09	12.87	65.40	66.00	6.00	140.00	24.00	0.74	3.15	20	PVD TiAlCrSiN
462.1-0410-012A0-XM	●	●	●	4.10	12.90	65.40	66.00	6.00	140.00	24.00	0.75	3.15	20	PVD TiAlCrSiN
462.1-0415-012A0-XM	●	●	●	4.15	13.05	65.40	66.00	6.00	140.00	24.00	0.76	3.14	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



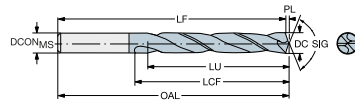
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0420-013A0-XM	●	●	●	4.20	13.21	65.39	66.00	6.00	140.00	24.00	0.76	3.15	20	PVD TiAlCrSiN
462.1-0422-013A0-XM	●	●	●	4.22	13.27	65.39	66.00	6.00	140.00	24.00	0.77	3.15	20	PVD TiAlCrSiN
462.1-0425-013A0-XM	●	●	●	4.25	13.37	65.38	66.00	6.00	140.00	24.00	0.77	3.15	20	PVD TiAlCrSiN
462.1-0430-013A0-XM	●	●	●	4.30	13.53	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	PVD TiAlCrSiN
462.1-0431-013A0-XM	●	●	●	4.30	13.56	65.37	66.00	6.00	140.00	24.00	0.78	3.15	20	PVD TiAlCrSiN
462.1-0435-013A0-XM	●	●	●	4.35	13.68	65.37	66.00	6.00	140.00	24.00	0.79	3.14	20	PVD TiAlCrSiN
462.1-0437-013A0-XM	●	●	●	4.37	13.75	65.36	66.00	6.00	140.00	24.00	0.79	3.15	20	PVD TiAlCrSiN
462.1-0439-013A0-XM	●	●	●	4.39	13.81	65.36	66.00	6.00	140.00	24.00	0.80	3.14	20	PVD TiAlCrSiN
462.1-0440-013A0-XM	●	●	●	4.40	13.84	65.36	66.00	6.00	140.00	24.00	0.80	3.15	20	PVD TiAlCrSiN
462.1-0445-013A0-XM	●	●	●	4.45	14.00	65.35	66.00	6.00	140.00	24.00	0.81	3.15	20	PVD TiAlCrSiN
462.1-0450-014A0-XM	●	●	●	4.50	14.16	65.35	66.00	6.00	140.00	24.00	0.82	3.15	20	PVD TiAlCrSiN
462.1-0457-014A0-XM	●	●	●	4.57	14.38	65.33	66.00	6.00	140.00	24.00	0.83	3.15	20	PVD TiAlCrSiN
462.1-0460-014A0-XM	●	●	●	4.60	14.47	65.33	66.00	6.00	140.00	24.00	0.84	3.15	20	PVD TiAlCrSiN
462.1-0462-014A0-XM	●	●	●	4.62	14.53	65.33	66.00	6.00	140.00	24.00	0.84	3.14	20	PVD TiAlCrSiN
462.1-0470-014A0-XM	●	●	●	4.70	14.78	65.32	66.00	6.00	140.00	24.00	0.86	3.14	20	PVD TiAlCrSiN
462.1-0476-014A0-XM	●	●	●	4.76	14.97	65.31	66.00	6.00	140.00	28.00	0.87	3.14	20	PVD TiAlCrSiN
462.1-0480-014A0-XM	●	●	●	4.80	15.10	65.30	66.00	6.00	140.00	28.00	0.87	3.15	20	PVD TiAlCrSiN
462.1-0485-014A0-XM	●	●	●	4.85	15.26	65.29	66.00	6.00	140.00	28.00	0.88	3.15	20	PVD TiAlCrSiN
462.1-0490-015A0-XM	●	●	●	4.90	15.41	65.29	66.00	6.00	140.00	28.00	0.89	3.14	20	PVD TiAlCrSiN
462.1-0492-015A0-XM	●	●	●	4.91	15.48	65.28	66.00	6.00	140.00	28.00	0.90	3.15	20	PVD TiAlCrSiN
462.1-0498-015A0-XM	●	●	●	4.98	15.67	65.28	66.00	6.00	140.00	28.00	0.91	3.15	20	PVD TiAlCrSiN
462.1-0500-015A0-XM	●	●	●	5.00	15.73	65.27	66.00	6.00	140.00	28.00	0.91	3.15	20	PVD TiAlCrSiN
462.1-0505-015A0-XM	●	●	●	5.05	15.89	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	PVD TiAlCrSiN
462.1-0506-015A0-XM	●	●	●	5.05	15.92	65.26	66.00	6.00	140.00	28.00	0.92	3.15	20	PVD TiAlCrSiN
462.1-0510-015A0-XM	●	●	●	5.10	16.04	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	PVD TiAlCrSiN
462.1-0511-015A0-XM	●	●	●	5.11	16.07	65.26	66.00	6.00	140.00	28.00	0.93	3.15	20	PVD TiAlCrSiN
462.1-0516-016A0-XM	●	●	●	5.16	16.23	65.25	66.00	6.00	140.00	28.00	0.94	3.15	20	PVD TiAlCrSiN
462.1-0518-016A0-XM	●	●	●	5.18	16.29	65.25	66.00	6.00	140.00	28.00	0.94	3.14	20	PVD TiAlCrSiN
462.1-0520-016A0-XM	●	●	●	5.20	16.36	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	PVD TiAlCrSiN
462.1-0522-016A0-XM	●	●	●	5.22	16.42	65.24	66.00	6.00	140.00	28.00	0.95	3.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

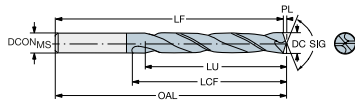
Metrisch (mm)

Bestellnummer	P K N			DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
	X2BM	X2BM	X2BM											
462.1-0525-016A0-XM	●	●	●	5.25	16.51	65.24	66.00	6.00	140.00	28.00	0.96	3.14	20	PVD TiAlCrSiN
462.1-0530-016A0-XM	●	●	●	5.30	16.67	65.23	66.00	6.00	140.00	28.00	0.96	3.15	20	PVD TiAlCrSiN
462.1-0540-016A0-XM	●	●	●	5.40	16.99	65.21	66.00	6.00	140.00	28.00	0.98	3.15	20	PVD TiAlCrSiN
462.1-0550-017A0-XM	●	●	●	5.50	17.30	65.20	66.00	6.00	140.00	28.00	1.00	3.15	20	PVD TiAlCrSiN
462.1-0556-017A0-XM	●	●	●	5.56	17.49	65.19	66.00	6.00	140.00	28.00	1.01	3.15	20	PVD TiAlCrSiN
462.1-0560-017A0-XM	●	●	●	5.60	17.62	65.18	66.00	6.00	140.00	28.00	1.02	3.15	20	PVD TiAlCrSiN
462.1-0561-017A0-XM	●	●	●	5.61	17.65	65.18	66.00	6.00	140.00	28.00	1.02	3.14	20	PVD TiAlCrSiN
462.1-0565-017A0-XM	●	●	●	5.65	17.77	65.18	66.00	6.00	140.00	28.00	1.03	3.15	20	PVD TiAlCrSiN
462.1-0570-017A0-XM	●	●	●	5.70	17.93	65.17	66.00	6.00	140.00	28.00	1.04	3.15	20	PVD TiAlCrSiN
462.1-0575-017A0-XM	●	●	●	5.75	18.09	65.16	66.00	6.00	140.00	28.00	1.05	3.15	20	PVD TiAlCrSiN
462.1-0579-017A0-XM	●	●	●	5.79	18.21	65.16	66.00	6.00	140.00	28.00	1.05	3.14	20	PVD TiAlCrSiN
462.1-0580-017A0-XM	●	●	●	5.80	18.24	65.16	66.00	6.00	140.00	28.00	1.06	3.14	20	PVD TiAlCrSiN
462.1-0590-017A0-XM	●	●	●	5.90	18.56	65.14	66.00	6.00	140.00	28.00	1.07	3.15	20	PVD TiAlCrSiN
462.1-0594-017A0-XM	●	●	●	5.94	18.68	65.14	66.00	6.00	140.00	28.00	1.08	3.14	20	PVD TiAlCrSiN
462.1-0595-018A0-XM	●	●	●	5.95	18.72	65.13	66.00	6.00	140.00	28.00	1.08	3.14	20	PVD TiAlCrSiN
462.1-0605-018A0-XM	●	●	●	6.05	19.03	78.12	79.00	8.00	140.00	34.00	1.10	3.15	20	PVD TiAlCrSiN
462.1-0610-018A0-XM	●	●	●	6.10	19.19	78.11	79.00	8.00	140.00	34.00	1.11	3.15	20	PVD TiAlCrSiN
462.1-0615-018A0-XM	●	●	●	6.15	19.35	78.11	79.00	8.00	140.00	34.00	1.12	3.15	20	PVD TiAlCrSiN
462.1-0620-019A0-XM	●	●	●	6.20	19.50	78.10	79.00	8.00	140.00	34.00	1.13	3.15	20	PVD TiAlCrSiN
462.1-0625-019A0-XM	●	●	●	6.25	19.66	78.09	79.00	8.00	140.00	34.00	1.14	3.15	20	PVD TiAlCrSiN
462.1-0630-019A0-XM	●	●	●	6.30	19.82	78.08	79.00	8.00	140.00	34.00	1.15	3.15	20	PVD TiAlCrSiN
462.1-0635-019A0-XM	●	●	●	6.35	19.97	78.08	79.00	8.00	140.00	34.00	1.16	3.14	20	PVD TiAlCrSiN
462.1-0640-019A0-XM	●	●	●	6.40	20.13	78.07	79.00	8.00	140.00	34.00	1.16	3.15	20	PVD TiAlCrSiN
462.1-0650-020A0-XM	●	●	●	6.50	20.45	78.05	79.00	8.00	140.00	34.00	1.18	3.15	20	PVD TiAlCrSiN
462.1-0653-020A0-XM	●	●	●	6.53	20.54	78.05	79.00	8.00	140.00	34.00	1.19	3.15	20	PVD TiAlCrSiN
462.1-0660-020A0-XM	●	●	●	6.60	20.76	78.04	79.00	8.00	140.00	34.00	1.20	3.15	20	PVD TiAlCrSiN
462.1-0663-020A0-XM	●	●	●	6.63	20.86	78.04	79.00	8.00	140.00	34.00	1.21	3.15	20	PVD TiAlCrSiN
462.1-0670-020A0-XM	●	●	●	6.70	21.08	78.03	79.00	8.00	140.00	34.00	1.22	3.15	20	PVD TiAlCrSiN
462.1-0675-020A0-XM	●	●	●	6.75	21.23	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	PVD TiAlCrSiN
462.1-0676-020A0-XM	●	●	●	6.76	21.26	78.02	79.00	8.00	140.00	34.00	1.23	3.15	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



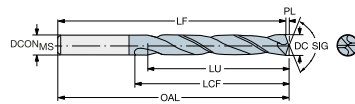
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0680-020A0-XM	●	●	●	6.80	21.39	78.01	79.00	8.00	140.00	34.00	1.24	3.15	20	PVD TiAlCrSiN
462.1-0685-020A0-XM	●	●	●	6.85	21.55	78.00	79.00	8.00	140.00	34.00	1.25	3.15	20	PVD TiAlCrSiN
462.1-0690-021A0-XM	●	●	●	6.90	21.70	78.00	79.00	8.00	140.00	34.00	1.26	3.14	20	PVD TiAlCrSiN
462.1-0691-021A0-XM	●	●	●	6.91	21.74	77.99	79.00	8.00	140.00	34.00	1.26	3.15	20	PVD TiAlCrSiN
462.1-0700-021A0-XM	●	●	●	7.00	22.02	77.98	79.00	8.00	140.00	34.00	1.27	3.15	20	PVD TiAlCrSiN
462.1-0704-021A0-XM	●	●	●	7.04	22.14	77.97	79.00	8.00	140.00	41.00	1.28	3.15	20	PVD TiAlCrSiN
462.1-0710-021A0-XM	●	●	●	7.10	22.33	77.97	79.00	8.00	140.00	41.00	1.29	3.15	20	PVD TiAlCrSiN
462.1-0714-021A0-XM	●	●	●	7.14	22.46	77.96	79.00	8.00	140.00	41.00	1.30	3.14	20	PVD TiAlCrSiN
462.1-0720-021A0-XM	●	●	●	7.20	22.65	77.95	79.00	8.00	140.00	41.00	1.31	3.15	20	PVD TiAlCrSiN
462.1-0725-021A0-XM	●	●	●	7.25	22.81	77.94	79.00	8.00	140.00	41.00	1.32	3.15	20	PVD TiAlCrSiN
462.1-0730-022A0-XM	●	●	●	7.30	22.96	77.94	79.00	8.00	140.00	41.00	1.33	3.15	20	PVD TiAlCrSiN
462.1-0737-022A0-XM	●	●	●	7.37	23.18	77.93	79.00	8.00	140.00	41.00	1.34	3.15	20	PVD TiAlCrSiN
462.1-0740-022A0-XM	●	●	●	7.40	23.28	77.92	79.00	8.00	140.00	41.00	1.35	3.15	20	PVD TiAlCrSiN
462.1-0745-022A0-XM	●	●	●	7.45	23.43	77.92	79.00	8.00	140.00	41.00	1.36	3.14	20	PVD TiAlCrSiN
462.1-0749-022A0-XM	●	●	●	7.49	23.56	77.91	79.00	8.00	140.00	41.00	1.36	3.14	20	PVD TiAlCrSiN
462.1-0750-023A0-XM	●	●	●	7.50	23.59	77.91	79.00	8.00	140.00	41.00	1.36	3.15	20	PVD TiAlCrSiN
462.1-0754-023A0-XM	●	●	●	7.54	23.72	77.90	79.00	8.00	140.00	41.00	1.37	3.15	20	PVD TiAlCrSiN
462.1-0760-023A0-XM	●	●	●	7.60	23.91	77.89	79.00	8.00	140.00	41.00	1.38	3.15	20	PVD TiAlCrSiN
462.1-0767-023A0-XM	●	●	●	7.67	24.13	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	PVD TiAlCrSiN
462.1-0770-023A0-XM	●	●	●	7.70	24.22	77.88	79.00	8.00	140.00	41.00	1.40	3.15	20	PVD TiAlCrSiN
462.1-0780-023A0-XM	●	●	●	7.80	24.54	77.86	79.00	8.00	140.00	41.00	1.42	3.15	20	PVD TiAlCrSiN
462.1-0790-024A0-XM	●	●	●	7.90	24.85	77.85	79.00	8.00	140.00	41.00	1.44	3.15	20	PVD TiAlCrSiN
462.1-0794-024A0-XM	●	●	●	7.94	24.98	77.84	79.00	8.00	140.00	41.00	1.44	3.15	20	PVD TiAlCrSiN
462.1-0803-024A0-XM	●	●	●	8.03	25.26	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	PVD TiAlCrSiN
462.1-0805-024A0-XM	●	●	●	8.05	25.32	87.83	89.00	10.00	140.00	47.00	1.46	3.15	20	PVD TiAlCrSiN
462.1-0810-024A0-XM	●	●	●	8.10	25.48	87.82	89.00	10.00	140.00	47.00	1.47	3.15	20	PVD TiAlCrSiN
462.1-0815-024A0-XM	●	●	●	8.15	25.64	87.81	89.00	10.00	140.00	47.00	1.48	3.15	20	PVD TiAlCrSiN
462.1-0820-025A0-XM	●	●	●	8.20	25.79	87.81	89.00	10.00	140.00	47.00	1.49	3.15	20	PVD TiAlCrSiN
462.1-0825-025A0-XM	●	●	●	8.25	25.95	87.80	89.00	10.00	140.00	47.00	1.50	3.15	20	PVD TiAlCrSiN
462.1-0830-025A0-XM	●	●	●	8.30	26.11	87.79	89.00	10.00	140.00	47.00	1.51	3.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



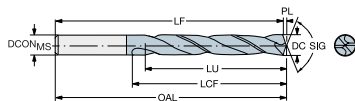
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0833-025A0-XM	●	●	●	8.33	26.20	87.79	89.00	10.00	140.00	47.00	1.52	3.14	20	PVD TiAlCrSiN
462.1-0840-025A0-XM	●	●	●	8.40	26.42	87.78	89.00	10.00	140.00	47.00	1.53	3.15	20	PVD TiAlCrSiN
462.1-0843-025A0-XM	●	●	●	8.43	26.52	87.77	89.00	10.00	140.00	47.00	1.53	3.14	20	PVD TiAlCrSiN
462.1-0850-026A0-XM	●	●	●	8.50	26.74	87.76	89.00	10.00	140.00	47.00	1.55	3.15	20	PVD TiAlCrSiN
462.1-0855-026A0-XM	●	●	●	8.55	26.89	87.75	89.00	10.00	140.00	47.00	1.56	3.15	20	PVD TiAlCrSiN
462.1-0860-026A0-XM	●	●	●	8.60	27.05	87.75	89.00	10.00	140.00	47.00	1.57	3.15	20	PVD TiAlCrSiN
462.1-0861-026A0-XM	●	●	●	8.61	27.08	87.75	89.00	10.00	140.00	47.00	1.57	3.14	20	PVD TiAlCrSiN
462.1-0865-026A0-XM	●	●	●	8.65	27.21	87.74	89.00	10.00	140.00	47.00	1.57	3.15	20	PVD TiAlCrSiN
462.1-0870-026A0-XM	●	●	●	8.70	27.37	87.73	89.00	10.00	140.00	47.00	1.58	3.15	20	PVD TiAlCrSiN
462.1-0873-026A0-XM	●	●	●	8.73	27.46	87.73	89.00	10.00	140.00	47.00	1.59	3.15	20	PVD TiAlCrSiN
462.1-0880-026A0-XM	●	●	●	8.80	27.68	87.72	89.00	10.00	140.00	47.00	1.60	3.15	20	PVD TiAlCrSiN
462.1-0884-026A0-XM	●	●	●	8.84	27.81	87.71	89.00	10.00	140.00	47.00	1.61	3.15	20	PVD TiAlCrSiN
462.1-0890-026A0-XM	●	●	●	8.90	28.00	87.70	89.00	10.00	140.00	47.00	1.62	3.15	20	PVD TiAlCrSiN
462.1-0900-027A0-XM	●	●	●	9.00	28.31	87.69	89.00	10.00	140.00	47.00	1.64	3.15	20	PVD TiAlCrSiN
462.1-0905-027A0-XM	●	●	●	9.05	28.47	87.68	89.00	10.00	140.00	47.00	1.65	3.15	20	PVD TiAlCrSiN
462.1-0909-027A0-XM	●	●	●	9.09	28.59	87.68	89.00	10.00	140.00	47.00	1.65	3.14	20	PVD TiAlCrSiN
462.1-0910-027A0-XM	●	●	●	9.10	28.62	87.68	89.00	10.00	140.00	47.00	1.66	3.15	20	PVD TiAlCrSiN
462.1-0913-027A0-XM	●	●	●	9.13	28.72	87.67	89.00	10.00	140.00	47.00	1.66	3.15	20	PVD TiAlCrSiN
462.1-0920-027A0-XM	●	●	●	9.20	28.94	87.66	89.00	10.00	140.00	47.00	1.67	3.15	20	PVD TiAlCrSiN
462.1-0925-027A0-XM	●	●	●	9.25	29.10	87.65	89.00	10.00	140.00	47.00	1.68	3.15	20	PVD TiAlCrSiN
462.1-0930-028A0-XM	●	●	●	9.30	29.25	87.65	89.00	10.00	140.00	47.00	1.69	3.15	20	PVD TiAlCrSiN
462.1-0935-028A0-XM	●	●	●	9.35	29.41	87.64	89.00	10.00	140.00	47.00	1.70	3.15	20	PVD TiAlCrSiN
462.1-0940-028A0-XM	●	●	●	9.40	29.57	87.63	89.00	10.00	140.00	47.00	1.71	3.15	20	PVD TiAlCrSiN
462.1-0950-029A0-XM	●	●	●	9.50	29.88	87.62	89.00	10.00	140.00	47.00	1.73	3.15	20	PVD TiAlCrSiN
462.1-0953-029A0-XM	●	●	●	9.52	29.98	87.61	89.00	10.00	140.00	47.00	1.73	3.15	20	PVD TiAlCrSiN
462.1-0958-029A0-XM	●	●	●	9.58	30.13	87.61	89.00	10.00	140.00	47.00	1.74	3.15	20	PVD TiAlCrSiN
462.1-0960-029A0-XM	●	●	●	9.60	30.20	87.60	89.00	10.00	140.00	47.00	1.75	3.15	20	PVD TiAlCrSiN
462.1-0965-029A0-XM	●	●	●	9.65	30.35	87.60	89.00	10.00	140.00	47.00	1.76	3.15	20	PVD TiAlCrSiN
462.1-0970-029A0-XM	●	●	●	9.70	30.51	87.59	89.00	10.00	140.00	47.00	1.77	3.15	20	PVD TiAlCrSiN
462.1-0980-029A0-XM	●	●	●	9.80	30.83	87.57	89.00	10.00	140.00	47.00	1.78	3.15	20	PVD TiAlCrSiN



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CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



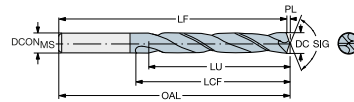
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0990-030A0-XM	●	●	●	9.90	31.14	87.56	89.00	10.00	140.00	47.00	1.80	3.15	20	PVD TiAlCrSiN
462.1-0992-030A0-XM	●	●	●	9.92	31.20	87.56	89.00	10.00	140.00	47.00	1.81	3.14	20	PVD TiAlCrSiN
462.1-1005-030A0-XM	●	●	●	10.05	31.61	100.54	102.00	12.00	140.00	55.00	1.83	3.15	20	PVD TiAlCrSiN
462.1-1008-030A0-XM	●	●	●	10.08	31.71	100.53	102.00	12.00	140.00	55.00	1.83	3.14	20	PVD TiAlCrSiN
462.1-1010-030A0-XM	●	●	●	10.10	31.77	100.53	102.00	12.00	140.00	55.00	1.84	3.15	20	PVD TiAlCrSiN
462.1-1020-031A0-XM	●	●	●	10.20	32.08	100.51	102.00	12.00	140.00	55.00	1.86	3.15	20	PVD TiAlCrSiN
462.1-1026-031A0-XM	●	●	●	10.26	32.27	100.51	102.00	12.00	140.00	55.00	1.87	3.14	20	PVD TiAlCrSiN
462.1-1030-031A0-XM	●	●	●	10.30	32.40	100.50	102.00	12.00	140.00	55.00	1.87	3.15	20	PVD TiAlCrSiN
462.1-1032-031A0-XM	●	●	●	10.32	32.46	100.50	102.00	12.00	140.00	55.00	1.88	3.15	20	PVD TiAlCrSiN
462.1-1040-031A0-XM	●	●	●	10.40	32.71	100.49	102.00	12.00	140.00	55.00	1.89	3.15	20	PVD TiAlCrSiN
462.1-1045-031A0-XM	●	●	●	10.45	32.87	100.48	102.00	12.00	140.00	55.00	1.90	3.15	20	PVD TiAlCrSiN
462.1-1049-031A0-XM	●	●	●	10.49	33.00	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	PVD TiAlCrSiN
462.1-1050-032A0-XM	●	●	●	10.50	33.03	100.47	102.00	12.00	140.00	55.00	1.91	3.15	20	PVD TiAlCrSiN
462.1-1055-032A0-XM	●	●	●	10.55	33.19	100.46	102.00	12.00	140.00	55.00	1.92	3.15	20	PVD TiAlCrSiN
462.1-1060-032A0-XM	●	●	●	10.60	33.34	100.46	102.00	12.00	140.00	55.00	1.93	3.15	20	PVD TiAlCrSiN
462.1-1065-032A0-XM	●	●	●	10.65	33.50	100.45	102.00	12.00	140.00	55.00	1.94	3.15	20	PVD TiAlCrSiN
462.1-1070-032A0-XM	●	●	●	10.70	33.66	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	PVD TiAlCrSiN
462.1-1072-032A0-XM	●	●	●	10.72	33.72	100.44	102.00	12.00	140.00	55.00	1.95	3.15	20	PVD TiAlCrSiN
462.1-1075-032A0-XM	●	●	●	10.75	33.82	100.43	102.00	12.00	140.00	55.00	1.96	3.15	20	PVD TiAlCrSiN
462.1-1080-032A0-XM	●	●	●	10.80	33.97	100.43	102.00	12.00	140.00	55.00	1.97	3.15	20	PVD TiAlCrSiN
462.1-1090-032A0-XM	●	●	●	10.90	34.29	100.41	102.00	12.00	140.00	55.00	1.98	3.15	20	PVD TiAlCrSiN
462.1-1100-033A0-XM	●	●	●	11.00	34.60	100.40	102.00	12.00	140.00	55.00	2.00	3.15	20	PVD TiAlCrSiN
462.1-1111-033A0-XM	●	●	●	11.11	34.95	100.38	102.00	12.00	140.00	55.00	2.02	3.14	20	PVD TiAlCrSiN
462.1-1120-034A0-XM	●	●	●	11.20	35.23	100.37	102.00	12.00	140.00	55.00	2.04	3.15	20	PVD TiAlCrSiN
462.1-1130-034A0-XM	●	●	●	11.30	35.55	100.36	102.00	12.00	140.00	55.00	2.06	3.15	20	PVD TiAlCrSiN
462.1-1140-034A0-XM	●	●	●	11.40	35.86	100.34	102.00	12.00	140.00	55.00	2.07	3.15	20	PVD TiAlCrSiN
462.1-1150-035A0-XM	●	●	●	11.50	36.17	100.33	102.00	12.00	140.00	55.00	2.09	3.15	20	PVD TiAlCrSiN
462.1-1151-035A0-XM	●	●	●	11.51	36.21	100.32	102.00	12.00	140.00	55.00	2.09	3.15	20	PVD TiAlCrSiN
462.1-1155-035A0-XM	●	●	●	11.55	36.33	100.32	102.00	12.00	140.00	55.00	2.10	3.15	20	PVD TiAlCrSiN
462.1-1160-035A0-XM	●	●	●	11.60	36.49	100.31	102.00	12.00	140.00	55.00	2.11	3.15	20	PVD TiAlCrSiN



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CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

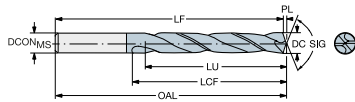
Metrisch (mm)

Bestellnummer	P K N			DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
	X2BM	X2BM	X2BM											
462.1-1170-035A0-XM	●	●	●	11.70	36.80	100.30	102.00	12.00	140.00	55.00	2.13	3.15	20	PVD TiAlCrSiN
462.1-1180-035A0-XM	●	●	●	11.80	37.12	100.28	102.00	12.00	140.00	55.00	2.15	3.15	20	PVD TiAlCrSiN
462.1-1191-036A0-XM	●	●	●	11.91	37.46	100.27	102.00	12.00	140.00	55.00	2.17	3.15	20	PVD TiAlCrSiN
462.1-1205-036A0-XM	●	●	●	12.05	37.90	105.25	107.00	14.00	140.00	60.00	2.19	3.15	20	PVD TiAlCrSiN
462.1-1210-036A0-XM	●	●	●	12.10	38.06	105.24	107.00	14.00	140.00	60.00	2.20	3.15	20	PVD TiAlCrSiN
462.1-1220-037A0-XM	●	●	●	12.20	38.38	105.22	107.00	14.00	140.00	60.00	2.22	3.15	20	PVD TiAlCrSiN
462.1-1225-037A0-XM	●	●	●	12.25	38.53	105.22	107.00	14.00	140.00	60.00	2.23	3.15	20	PVD TiAlCrSiN
462.1-1230-037A0-XM	●	●	●	12.30	38.69	105.21	107.00	14.00	140.00	60.00	2.24	3.14	20	PVD TiAlCrSiN
462.1-1240-037A0-XM	●	●	●	12.40	39.01	105.19	107.00	14.00	140.00	60.00	2.26	3.15	20	PVD TiAlCrSiN
462.1-1250-038A0-XM	●	●	●	12.50	39.32	105.18	107.00	14.00	140.00	60.00	2.27	3.15	20	PVD TiAlCrSiN
462.1-1260-038A0-XM	●	●	●	12.60	39.63	105.17	107.00	14.00	140.00	60.00	2.29	3.15	20	PVD TiAlCrSiN
462.1-1270-038A0-XM	●	●	●	12.70	39.95	105.15	107.00	14.00	140.00	60.00	2.31	3.15	20	PVD TiAlCrSiN
462.1-1275-038A0-XM	●	●	●	12.75	40.11	105.14	107.00	14.00	140.00	60.00	2.32	3.15	20	PVD TiAlCrSiN
462.1-1280-038A0-XM	●	●	●	12.80	40.26	105.14	107.00	14.00	140.00	60.00	2.33	3.15	20	PVD TiAlCrSiN
462.1-1290-038A0-XM	●	●	●	12.90	40.58	105.12	107.00	14.00	140.00	60.00	2.35	3.15	20	PVD TiAlCrSiN
462.1-1300-039A0-XM	●	●	●	13.00	40.89	105.11	107.00	14.00	140.00	60.00	2.37	3.15	20	PVD TiAlCrSiN
462.1-1310-039A0-XM	●	●	●	13.10	41.21	105.09	107.00	14.00	140.00	60.00	2.38	3.15	20	PVD TiAlCrSiN
462.1-1325-039A0-XM	●	●	●	13.25	41.68	105.07	107.00	14.00	140.00	60.00	2.41	3.15	20	PVD TiAlCrSiN
462.1-1330-039A0-XM	●	●	●	13.30	41.84	105.06	107.00	14.00	140.00	60.00	2.42	3.15	20	PVD TiAlCrSiN
462.1-1340-039A0-XM	●	●	●	13.40	42.15	105.05	107.00	14.00	140.00	60.00	2.44	3.15	20	PVD TiAlCrSiN
462.1-1349-041A0-XM	●	●	●	13.49	42.43	105.04	107.00	14.00	140.00	60.00	2.46	3.14	20	PVD TiAlCrSiN
462.1-1350-041A0-XM	●	●	●	13.50	42.47	105.04	107.00	14.00	140.00	60.00	2.46	3.15	20	PVD TiAlCrSiN
462.1-1355-041A0-XM	●	●	●	13.55	42.62	105.03	107.00	14.00	140.00	60.00	2.47	3.15	20	PVD TiAlCrSiN
462.1-1365-041A0-XM	●	●	●	13.65	42.94	105.01	107.00	14.00	140.00	60.00	2.48	3.15	20	PVD TiAlCrSiN
462.1-1370-041A0-XM	●	●	●	13.70	43.09	105.00	107.00	14.00	140.00	60.00	2.49	3.15	20	PVD TiAlCrSiN
462.1-1375-041A0-XM	●	●	●	13.75	43.25	105.00	107.00	14.00	140.00	60.00	2.50	3.15	20	PVD TiAlCrSiN
462.1-1380-041A0-XM	●	●	●	13.80	43.41	104.99	107.00	14.00	140.00	60.00	2.51	3.15	20	PVD TiAlCrSiN
462.1-1389-042A0-XM	●	●	●	13.89	43.69	104.98	107.00	14.00	140.00	60.00	2.53	3.15	20	PVD TiAlCrSiN
462.1-1410-042A0-XM	●	●	●	14.10	44.35	112.95	115.00	16.00	140.00	65.00	2.57	3.15	20	PVD TiAlCrSiN
462.1-1420-042A0-XM	●	●	●	14.20	44.67	112.93	115.00	16.00	140.00	65.00	2.58	3.15	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



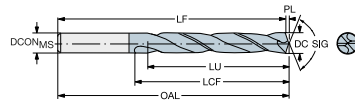
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1425-043A0-XM	●	●	●	14.25	44.82	112.93	115.00	16.00	140.00	65.00	2.59	3.15	20	PVD TiAlCrSiN
462.1-1429-043A0-XM	●	●	●	14.29	44.95	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	PVD TiAlCrSiN
462.1-1430-043A0-XM	●	●	●	14.30	44.98	112.92	115.00	16.00	140.00	65.00	2.60	3.15	20	PVD TiAlCrSiN
462.1-1450-044A0-XM	●	●	●	14.50	45.61	112.89	115.00	16.00	140.00	65.00	2.64	3.15	20	PVD TiAlCrSiN
462.1-1455-044A0-XM	●	●	●	14.55	45.77	112.88	115.00	16.00	140.00	65.00	2.65	3.15	20	PVD TiAlCrSiN
462.1-1460-044A0-XM	●	●	●	14.60	45.93	112.87	115.00	16.00	140.00	65.00	2.66	3.15	20	PVD TiAlCrSiN
462.1-1468-044A0-XM	●	●	●	14.68	46.18	112.86	115.00	16.00	140.00	65.00	2.67	3.14	20	PVD TiAlCrSiN
462.1-1470-044A0-XM	●	●	●	14.70	46.24	112.86	115.00	16.00	140.00	65.00	2.67	3.15	20	PVD TiAlCrSiN
462.1-1475-044A0-XM	●	●	●	14.75	46.40	112.85	115.00	16.00	140.00	65.00	2.68	3.15	20	PVD TiAlCrSiN
462.1-1480-044A0-XM	●	●	●	14.80	46.55	112.85	115.00	16.00	140.00	65.00	2.69	3.15	20	PVD TiAlCrSiN
462.1-1500-045A0-XM	●	●	●	15.00	47.18	112.82	115.00	16.00	140.00	65.00	2.73	3.15	20	PVD TiAlCrSiN
462.1-1508-045A0-XM	●	●	●	15.08	47.44	112.81	115.00	16.00	140.00	65.00	2.74	3.15	20	PVD TiAlCrSiN
462.1-1510-045A0-XM	●	●	●	15.10	47.50	112.80	115.00	16.00	140.00	65.00	2.75	3.15	20	PVD TiAlCrSiN
462.1-1525-045A0-XM	●	●	●	15.25	47.90	112.78	115.00	16.00	140.00	65.00	2.78	3.14	20	PVD TiAlCrSiN
462.1-1530-045A0-XM	●	●	●	15.30	47.80	112.77	115.00	16.00	140.00	65.00	2.78	3.12	20	PVD TiAlCrSiN
462.1-1548-046A0-XM	●	●	●	15.48	47.60	112.75	115.00	16.00	140.00	65.00	2.82	3.08	20	PVD TiAlCrSiN
462.1-1550-047A0-XM	●	●	●	15.50	47.60	112.74	115.00	16.00	140.00	65.00	2.82	3.07	20	PVD TiAlCrSiN
462.1-1555-047A0-XM	●	●	●	15.55	47.60	112.74	115.00	16.00	140.00	65.00	2.83	3.06	20	PVD TiAlCrSiN
462.1-1560-047A0-XM	●	●	●	15.60	47.50	112.73	115.00	16.00	140.00	65.00	2.84	3.04	20	PVD TiAlCrSiN
462.1-1570-047A0-XM	●	●	●	15.70	47.50	112.71	115.00	16.00	140.00	65.00	2.86	3.03	20	PVD TiAlCrSiN
462.1-1580-047A0-XM	●	●	●	15.80	47.40	112.70	115.00	16.00	140.00	65.00	2.88	3.00	20	PVD TiAlCrSiN
462.1-1588-047A0-XM	●	●	●	15.88	47.30	112.69	115.00	16.00	140.00	65.00	2.89	2.98	20	PVD TiAlCrSiN
462.1-1608-048A0-XM	●	●	●	16.08	50.58	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	PVD TiAlCrSiN
462.1-1610-048A0-XM	●	●	●	16.10	50.64	120.66	123.00	18.00	140.00	73.00	2.93	3.15	20	PVD TiAlCrSiN
462.1-1627-049A0-XM	●	●	●	16.27	51.18	120.63	123.00	18.00	140.00	73.00	2.96	3.15	20	PVD TiAlCrSiN
462.1-1630-049A0-XM	●	●	●	16.30	51.27	120.63	123.00	18.00	140.00	73.00	2.97	3.15	20	PVD TiAlCrSiN
462.1-1650-050A0-XM	●	●	●	16.50	51.90	120.60	123.00	18.00	140.00	73.00	3.00	3.15	20	PVD TiAlCrSiN
462.1-1655-050A0-XM	●	●	●	16.55	52.06	120.59	123.00	18.00	140.00	73.00	3.01	3.15	20	PVD TiAlCrSiN
462.1-1667-050A0-XM	●	●	●	16.67	52.44	120.57	123.00	18.00	140.00	73.00	3.03	3.15	20	PVD TiAlCrSiN
462.1-1675-050A0-XM	●	●	●	16.75	52.69	120.56	123.00	18.00	140.00	73.00	3.05	3.15	20	PVD TiAlCrSiN



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CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



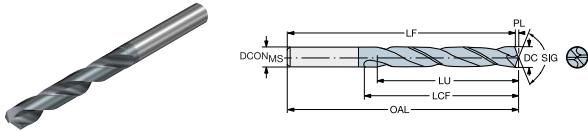
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1680-050A0-XM	●	●	●	16.80	52.70	120.55	123.00	18.00	140.00	73.00	3.06	3.14	20	PVD TiAlCrSiN
462.1-1690-050A0-XM	●	●	●	16.90	52.50	120.54	123.00	18.00	140.00	73.00	3.08	3.11	20	PVD TiAlCrSiN
462.1-1700-051A0-XM	●	●	●	17.00	52.40	120.53	123.00	18.00	140.00	73.00	3.09	3.08	20	PVD TiAlCrSiN
462.1-1707-051A0-XM	●	●	●	17.07	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	PVD TiAlCrSiN
462.1-1710-051A0-XM	●	●	●	17.10	52.30	120.51	123.00	18.00	140.00	73.00	3.11	3.06	20	PVD TiAlCrSiN
462.1-1730-051A0-XM	●	●	●	17.30	52.00	120.48	123.00	18.00	140.00	73.00	3.15	3.01	20	PVD TiAlCrSiN
462.1-1746-052A0-XM	●	●	●	17.46	51.70	120.46	123.00	18.00	140.00	73.00	3.18	2.96	20	PVD TiAlCrSiN
462.1-1750-053A0-XM	●	●	●	17.50	51.70	120.45	123.00	18.00	140.00	73.00	3.18	2.95	20	PVD TiAlCrSiN
462.1-1755-053A0-XM	●	●	●	17.55	51.60	120.44	123.00	18.00	140.00	73.00	3.19	2.94	20	PVD TiAlCrSiN
462.1-1780-053A0-XM	●	●	●	17.80	51.20	120.41	123.00	18.00	140.00	73.00	3.24	2.88	20	PVD TiAlCrSiN
462.1-1786-054A0-XM	●	●	●	17.86	51.10	120.40	123.00	18.00	140.00	73.00	3.25	2.86	20	PVD TiAlCrSiN
462.1-1790-054A0-XM	●	●	●	17.90	51.10	120.39	123.00	18.00	140.00	73.00	3.26	2.85	20	PVD TiAlCrSiN
462.1-1826-055A0-XM	●	●	●	18.26	57.10	128.34	131.00	20.00	140.00	79.00	3.32	3.13	20	PVD TiAlCrSiN
462.1-1835-055A0-XM	●	●	●	18.35	57.00	128.33	131.00	20.00	140.00	79.00	3.34	3.11	20	PVD TiAlCrSiN
462.1-1850-056A0-XM	●	●	●	18.50	57.00	128.31	131.00	20.00	140.00	79.00	3.37	3.08	20	PVD TiAlCrSiN
462.1-1865-056A0-XM	●	●	●	18.65	56.90	128.29	131.00	20.00	140.00	79.00	3.39	3.05	20	PVD TiAlCrSiN
462.1-1880-056A0-XM	●	●	●	18.80	56.80	128.26	131.00	20.00	140.00	79.00	3.42	3.02	20	PVD TiAlCrSiN
462.1-1890-056A0-XM	●	●	●	18.90	56.80	128.25	131.00	20.00	140.00	79.00	3.44	3.01	20	PVD TiAlCrSiN
462.1-1900-057A0-XM	●	●	●	19.00	56.70	128.23	131.00	20.00	140.00	79.00	3.46	2.98	20	PVD TiAlCrSiN
462.1-1905-057A0-XM	●	●	●	19.05	56.70	128.23	131.00	20.00	140.00	79.00	3.47	2.98	20	PVD TiAlCrSiN
462.1-1925-057A0-XM	●	●	●	19.25	56.60	128.20	131.00	20.00	140.00	79.00	3.50	2.94	20	PVD TiAlCrSiN
462.1-1930-057A0-XM	●	●	●	19.30	56.60	128.19	131.00	20.00	140.00	79.00	3.51	2.93	20	PVD TiAlCrSiN
462.1-1950-059A0-XM	●	●	●	19.50	56.50	128.16	131.00	20.00	140.00	79.00	3.54	2.90	20	PVD TiAlCrSiN
462.1-1955-059A0-XM	●	●	●	19.55	56.40	128.15	131.00	20.00	140.00	79.00	3.56	2.88	20	PVD TiAlCrSiN
462.1-1980-059A0-XM	●	●	●	19.80	56.30	128.12	131.00	20.00	140.00	79.00	3.60	2.84	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl



CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 3xD. Äußere Kühlschmierstoffzufuhr



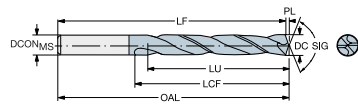
Metrisch (mm)

	P K N														
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR	CP [bar]
462.1-0600-018A0-XM	●	●	●	6.00	18.87	28.00	66.00	6.00	140.00	h6	H9	65.13	1.09	3.14	20
462.1-0800-024A0-XM	●	●	●	8.00	25.16	41.00	79.00	8.00	140.00	h6	H9	77.83	1.46	3.14	20
462.1-1000-030A0-XM	●	●	●	10.00	31.46	47.00	89.00	10.00	140.00	h6	H9	87.54	1.82	3.15	20
462.1-1200-036A0-XM	●	●	●	12.00	37.75	55.00	102.00	12.00	140.00	h6	H9	100.25	2.18	3.15	20
462.1-1400-042A0-XM	●	●	●	14.00	43.60	60.00	107.00	14.00	140.00	h6	H9	104.96	2.55	3.11	20
462.1-1600-048A0-XM	●	●	●	16.00	47.20	65.00	115.00	16.00	140.00	h6	H9	112.67	2.91	2.95	20
462.1-1800-054A0-XM	●	●	●	18.00	50.90	73.00	123.00	18.00	140.00	h6	H9	120.38	3.28	2.83	20
462.1-2000-060A0-XM	●	●	●	20.00	56.20	79.00	131.00	20.00	140.00	h6	H9	128.09	3.64	2.81	20

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CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

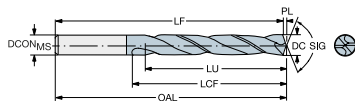
Metrisch (mm)

	P	K	N											
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0300-015A0-XM	●	●	●	3.00	15.44	65.56	66.00	6.00	140.00	28.00	0.55	5.15	20	PVD TiAlCrSiN
462.1-0305-015A0-XM	●	●	●	3.05	15.69	65.56	66.00	6.00	140.00	28.00	0.56	5.15	20	PVD TiAlCrSiN
462.1-0310-016A0-XM	●	●	●	3.10	15.95	65.55	66.00	6.00	140.00	28.00	0.56	5.15	20	PVD TiAlCrSiN
462.1-0315-016A0-XM	●	●	●	3.15	16.21	65.54	66.00	6.00	140.00	28.00	0.57	5.15	20	PVD TiAlCrSiN
462.1-0318-016A0-XM	●	●	●	3.17	16.36	65.54	66.00	6.00	140.00	28.00	0.58	5.15	20	PVD TiAlCrSiN
462.1-0320-016A0-XM	●	●	●	3.20	16.47	65.53	66.00	6.00	140.00	28.00	0.58	5.15	20	PVD TiAlCrSiN
462.1-0326-016A0-XM	●	●	●	3.26	16.77	65.53	66.00	6.00	140.00	28.00	0.59	5.14	20	PVD TiAlCrSiN
462.1-0330-017A0-XM	●	●	●	3.30	16.98	65.52	66.00	6.00	140.00	28.00	0.60	5.15	20	PVD TiAlCrSiN
462.1-0335-017A0-XM	●	●	●	3.35	17.24	65.51	66.00	6.00	140.00	28.00	0.61	5.15	20	PVD TiAlCrSiN
462.1-0338-017A0-XM	●	●	●	3.38	17.39	65.51	66.00	6.00	140.00	28.00	0.62	5.14	20	PVD TiAlCrSiN
462.1-0340-017A0-XM	●	●	●	3.40	17.49	65.50	66.00	6.00	140.00	28.00	0.62	5.14	20	PVD TiAlCrSiN
462.1-0345-017A0-XM	●	●	●	3.45	17.75	65.50	66.00	6.00	140.00	28.00	0.63	5.14	20	PVD TiAlCrSiN
462.1-0350-018A0-XM	●	●	●	3.50	18.01	65.49	66.00	6.00	140.00	28.00	0.64	5.15	20	PVD TiAlCrSiN
462.1-0357-018A0-XM	●	●	●	3.57	18.37	65.48	66.00	6.00	140.00	28.00	0.65	5.14	20	PVD TiAlCrSiN
462.1-0360-018A0-XM	●	●	●	3.60	18.52	65.48	66.00	6.00	140.00	28.00	0.66	5.14	20	PVD TiAlCrSiN
462.1-0366-018A0-XM	●	●	●	3.66	18.83	65.47	66.00	6.00	140.00	28.00	0.67	5.15	20	PVD TiAlCrSiN
462.1-0370-019A0-XM	●	●	●	3.70	19.04	65.46	66.00	6.00	140.00	28.00	0.67	5.15	20	PVD TiAlCrSiN
462.1-0373-019A0-XM	●	●	●	3.73	19.19	65.46	66.00	6.00	140.00	28.00	0.68	5.14	20	PVD TiAlCrSiN
462.1-0380-019A0-XM	●	●	●	3.80	19.55	73.45	74.00	6.00	140.00	36.00	0.69	5.14	20	PVD TiAlCrSiN
462.1-0386-019A0-XM	●	●	●	3.86	19.86	73.44	74.00	6.00	140.00	36.00	0.70	5.14	20	PVD TiAlCrSiN
462.1-0390-020A0-XM	●	●	●	3.90	20.07	73.43	74.00	6.00	140.00	36.00	0.71	5.15	20	PVD TiAlCrSiN
462.1-0391-020A0-XM	●	●	●	3.91	20.12	73.43	74.00	6.00	140.00	36.00	0.71	5.14	20	PVD TiAlCrSiN
462.1-0397-020A0-XM	●	●	●	3.97	20.43	73.42	74.00	6.00	140.00	36.00	0.72	5.15	20	PVD TiAlCrSiN
462.1-0399-020A0-XM	●	●	●	3.99	20.53	73.42	74.00	6.00	140.00	36.00	0.73	5.15	20	PVD TiAlCrSiN
462.1-0400-020A0-XM	●	●	●	4.00	20.58	73.42	74.00	6.00	140.00	36.00	0.73	5.14	20	PVD TiAlCrSiN
462.1-0404-020A0-XM	●	●	●	4.04	20.79	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	PVD TiAlCrSiN
462.1-0405-020A0-XM	●	●	●	4.05	20.84	73.41	74.00	6.00	140.00	36.00	0.74	5.15	20	PVD TiAlCrSiN
462.1-0409-020A0-XM	●	●	●	4.09	21.05	73.40	74.00	6.00	140.00	36.00	0.74	5.15	20	PVD TiAlCrSiN
462.1-0410-021A0-XM	●	●	●	4.10	21.10	73.40	74.00	6.00	140.00	36.00	0.75	5.15	20	PVD TiAlCrSiN
462.1-0415-021A0-XM	●	●	●	4.15	21.35	73.40	74.00	6.00	140.00	36.00	0.76	5.14	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



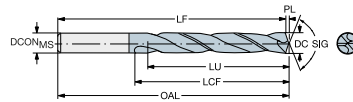
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0420-021A0-XM	●	●	●	4.20	21.61	73.39	74.00	6.00	140.00	36.00	0.76	5.15	20	PVD TiAlCrSiN
462.1-0422-021A0-XM	●	●	●	4.22	21.71	73.39	74.00	6.00	140.00	36.00	0.77	5.15	20	PVD TiAlCrSiN
462.1-0425-021A0-XM	●	●	●	4.25	21.87	73.38	74.00	6.00	140.00	36.00	0.77	5.15	20	PVD TiAlCrSiN
462.1-0430-022A0-XM	●	●	●	4.30	22.13	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	PVD TiAlCrSiN
462.1-0431-022A0-XM	●	●	●	4.30	22.18	73.37	74.00	6.00	140.00	36.00	0.78	5.15	20	PVD TiAlCrSiN
462.1-0435-022A0-XM	●	●	●	4.35	22.38	73.37	74.00	6.00	140.00	36.00	0.79	5.14	20	PVD TiAlCrSiN
462.1-0437-022A0-XM	●	●	●	4.37	22.49	73.36	74.00	6.00	140.00	36.00	0.79	5.15	20	PVD TiAlCrSiN
462.1-0439-022A0-XM	●	●	●	4.39	22.59	73.36	74.00	6.00	140.00	36.00	0.80	5.14	20	PVD TiAlCrSiN
462.1-0440-022A0-XM	●	●	●	4.40	22.64	73.36	74.00	6.00	140.00	36.00	0.80	5.15	20	PVD TiAlCrSiN
462.1-0445-022A0-XM	●	●	●	4.45	22.90	73.35	74.00	6.00	140.00	36.00	0.81	5.15	20	PVD TiAlCrSiN
462.1-0450-023A0-XM	●	●	●	4.50	23.16	73.35	74.00	6.00	140.00	36.00	0.82	5.15	20	PVD TiAlCrSiN
462.1-0457-023A0-XM	●	●	●	4.57	23.52	73.33	74.00	6.00	140.00	36.00	0.83	5.14	20	PVD TiAlCrSiN
462.1-0460-023A0-XM	●	●	●	4.60	23.67	73.33	74.00	6.00	140.00	36.00	0.84	5.15	20	PVD TiAlCrSiN
462.1-0462-023A0-XM	●	●	●	4.62	23.77	73.33	74.00	6.00	140.00	36.00	0.84	5.14	20	PVD TiAlCrSiN
462.1-0470-024A0-XM	●	●	●	4.70	24.18	73.32	74.00	6.00	140.00	36.00	0.86	5.14	20	PVD TiAlCrSiN
462.1-0476-024A0-XM	●	●	●	4.76	24.49	81.31	82.00	6.00	140.00	44.00	0.87	5.14	20	PVD TiAlCrSiN
462.1-0480-024A0-XM	●	●	●	4.80	24.70	81.30	82.00	6.00	140.00	44.00	0.87	5.15	20	PVD TiAlCrSiN
462.1-0485-024A0-XM	●	●	●	4.85	24.96	81.29	82.00	6.00	140.00	44.00	0.88	5.15	20	PVD TiAlCrSiN
462.1-0490-025A0-XM	●	●	●	4.90	25.21	81.29	82.00	6.00	140.00	44.00	0.89	5.14	20	PVD TiAlCrSiN
462.1-0492-025A0-XM	●	●	●	4.91	25.32	81.28	82.00	6.00	140.00	44.00	0.90	5.15	20	PVD TiAlCrSiN
462.1-0498-025A0-XM	●	●	●	4.98	25.63	81.28	82.00	6.00	140.00	44.00	0.91	5.15	20	PVD TiAlCrSiN
462.1-0500-025A0-XM	●	●	●	5.00	25.73	81.27	82.00	6.00	140.00	44.00	0.91	5.15	20	PVD TiAlCrSiN
462.1-0505-025A0-XM	●	●	●	5.05	25.99	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	PVD TiAlCrSiN
462.1-0506-025A0-XM	●	●	●	5.05	26.04	81.26	82.00	6.00	140.00	44.00	0.92	5.15	20	PVD TiAlCrSiN
462.1-0510-026A0-XM	●	●	●	5.10	26.24	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	PVD TiAlCrSiN
462.1-0511-026A0-XM	●	●	●	5.11	26.29	81.26	82.00	6.00	140.00	44.00	0.93	5.15	20	PVD TiAlCrSiN
462.1-0516-026A0-XM	●	●	●	5.16	26.55	81.25	82.00	6.00	140.00	44.00	0.94	5.15	20	PVD TiAlCrSiN
462.1-0518-026A0-XM	●	●	●	5.18	26.65	81.25	82.00	6.00	140.00	44.00	0.94	5.14	20	PVD TiAlCrSiN
462.1-0520-026A0-XM	●	●	●	5.20	26.76	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	PVD TiAlCrSiN
462.1-0522-026A0-XM	●	●	●	5.22	26.86	81.24	82.00	6.00	140.00	44.00	0.95	5.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

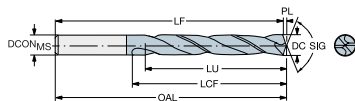
Metrisch (mm)

	P	K	N											
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0525-026A0-XM	●	●	●	5.25	27.01	81.24	82.00	6.00	140.00	44.00	0.96	5.14	20	PVD TiAlCrSiN
462.1-0530-026A0-XM	●	●	●	5.30	27.27	81.23	82.00	6.00	140.00	44.00	0.96	5.15	20	PVD TiAlCrSiN
462.1-0540-026A0-XM	●	●	●	5.40	27.79	81.21	82.00	6.00	140.00	44.00	0.98	5.15	20	PVD TiAlCrSiN
462.1-0550-028A0-XM	●	●	●	5.50	28.30	81.20	82.00	6.00	140.00	44.00	1.00	5.15	20	PVD TiAlCrSiN
462.1-0556-028A0-XM	●	●	●	5.56	28.61	81.19	82.00	6.00	140.00	44.00	1.01	5.15	20	PVD TiAlCrSiN
462.1-0560-028A0-XM	●	●	●	5.60	28.82	81.18	82.00	6.00	140.00	44.00	1.02	5.15	20	PVD TiAlCrSiN
462.1-0561-028A0-XM	●	●	●	5.61	28.87	81.18	82.00	6.00	140.00	44.00	1.02	5.14	20	PVD TiAlCrSiN
462.1-0565-028A0-XM	●	●	●	5.65	29.07	81.18	82.00	6.00	140.00	44.00	1.03	5.15	20	PVD TiAlCrSiN
462.1-0570-029A0-XM	●	●	●	5.70	29.33	81.17	82.00	6.00	140.00	44.00	1.04	5.15	20	PVD TiAlCrSiN
462.1-0575-029A0-XM	●	●	●	5.75	29.59	81.16	82.00	6.00	140.00	44.00	1.05	5.15	20	PVD TiAlCrSiN
462.1-0579-029A0-XM	●	●	●	5.79	29.79	81.16	82.00	6.00	140.00	44.00	1.05	5.14	20	PVD TiAlCrSiN
462.1-0580-029A0-XM	●	●	●	5.80	29.84	81.16	82.00	6.00	140.00	44.00	1.06	5.14	20	PVD TiAlCrSiN
462.1-0590-029A0-XM	●	●	●	5.90	30.36	81.14	82.00	6.00	140.00	44.00	1.07	5.15	20	PVD TiAlCrSiN
462.1-0594-029A0-XM	●	●	●	5.94	30.56	81.14	82.00	6.00	140.00	44.00	1.08	5.14	20	PVD TiAlCrSiN
462.1-0595-030A0-XM	●	●	●	5.95	30.62	81.13	82.00	6.00	140.00	44.00	1.08	5.14	20	PVD TiAlCrSiN
462.1-0605-030A0-XM	●	●	●	6.05	31.13	90.12	91.00	8.00	140.00	53.00	1.10	5.15	20	PVD TiAlCrSiN
462.1-0610-031A0-XM	●	●	●	6.10	31.39	90.11	91.00	8.00	140.00	53.00	1.11	5.15	20	PVD TiAlCrSiN
462.1-0615-031A0-XM	●	●	●	6.15	31.65	90.11	91.00	8.00	140.00	53.00	1.12	5.15	20	PVD TiAlCrSiN
462.1-0620-031A0-XM	●	●	●	6.20	31.90	90.10	91.00	8.00	140.00	53.00	1.13	5.15	20	PVD TiAlCrSiN
462.1-0625-031A0-XM	●	●	●	6.25	32.16	90.09	91.00	8.00	140.00	53.00	1.14	5.15	20	PVD TiAlCrSiN
462.1-0630-032A0-XM	●	●	●	6.30	32.42	90.08	91.00	8.00	140.00	53.00	1.15	5.15	20	PVD TiAlCrSiN
462.1-0635-032A0-XM	●	●	●	6.35	32.67	90.08	91.00	8.00	140.00	53.00	1.16	5.14	20	PVD TiAlCrSiN
462.1-0640-032A0-XM	●	●	●	6.40	32.93	90.07	91.00	8.00	140.00	53.00	1.16	5.15	20	PVD TiAlCrSiN
462.1-0650-033A0-XM	●	●	●	6.50	33.45	90.05	91.00	8.00	140.00	53.00	1.18	5.15	20	PVD TiAlCrSiN
462.1-0653-033A0-XM	●	●	●	6.53	33.60	90.05	91.00	8.00	140.00	53.00	1.19	5.15	20	PVD TiAlCrSiN
462.1-0660-033A0-XM	●	●	●	6.60	33.96	90.04	91.00	8.00	140.00	53.00	1.20	5.15	20	PVD TiAlCrSiN
462.1-0663-033A0-XM	●	●	●	6.63	34.12	90.04	91.00	8.00	140.00	53.00	1.21	5.15	20	PVD TiAlCrSiN
462.1-0670-034A0-XM	●	●	●	6.70	34.48	90.03	91.00	8.00	140.00	53.00	1.22	5.15	20	PVD TiAlCrSiN
462.1-0675-034A0-XM	●	●	●	6.75	34.73	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	PVD TiAlCrSiN
462.1-0676-034A0-XM	●	●	●	6.76	34.78	90.02	91.00	8.00	140.00	53.00	1.23	5.15	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



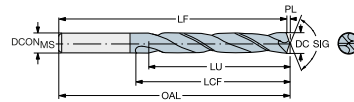
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0680-034A0-XM	●	●	●	6.80	34.99	90.01	91.00	8.00	140.00	53.00	1.24	5.15	20	PVD TiAlCrSiN
462.1-0685-034A0-XM	●	●	●	6.85	35.25	90.00	91.00	8.00	140.00	53.00	1.25	5.15	20	PVD TiAlCrSiN
462.1-0690-035A0-XM	●	●	●	6.90	35.50	90.00	91.00	8.00	140.00	53.00	1.26	5.14	20	PVD TiAlCrSiN
462.1-0691-035A0-XM	●	●	●	6.91	35.56	89.99	91.00	8.00	140.00	53.00	1.26	5.15	20	PVD TiAlCrSiN
462.1-0700-035A0-XM	●	●	●	7.00	36.02	89.98	91.00	8.00	140.00	53.00	1.27	5.15	20	PVD TiAlCrSiN
462.1-0704-035A0-XM	●	●	●	7.04	36.22	89.97	91.00	8.00	140.00	53.00	1.28	5.15	20	PVD TiAlCrSiN
462.1-0710-036A0-XM	●	●	●	7.10	36.53	89.97	91.00	8.00	140.00	53.00	1.29	5.15	20	PVD TiAlCrSiN
462.1-0714-036A0-XM	●	●	●	7.14	36.74	89.96	91.00	8.00	140.00	53.00	1.30	5.14	20	PVD TiAlCrSiN
462.1-0720-036A0-XM	●	●	●	7.20	37.05	89.95	91.00	8.00	140.00	53.00	1.31	5.15	20	PVD TiAlCrSiN
462.1-0725-036A0-XM	●	●	●	7.25	37.31	89.94	91.00	8.00	140.00	53.00	1.32	5.15	20	PVD TiAlCrSiN
462.1-0730-037A0-XM	●	●	●	7.30	37.56	89.94	91.00	8.00	140.00	53.00	1.33	5.15	20	PVD TiAlCrSiN
462.1-0737-037A0-XM	●	●	●	7.37	37.92	89.93	91.00	8.00	140.00	53.00	1.34	5.15	20	PVD TiAlCrSiN
462.1-0740-037A0-XM	●	●	●	7.40	38.08	89.92	91.00	8.00	140.00	53.00	1.35	5.15	20	PVD TiAlCrSiN
462.1-0745-037A0-XM	●	●	●	7.45	38.33	89.92	91.00	8.00	140.00	53.00	1.36	5.14	20	PVD TiAlCrSiN
462.1-0749-037A0-XM	●	●	●	7.49	38.54	89.91	91.00	8.00	140.00	53.00	1.36	5.14	20	PVD TiAlCrSiN
462.1-0750-038A0-XM	●	●	●	7.50	38.59	89.91	91.00	8.00	140.00	53.00	1.36	5.15	20	PVD TiAlCrSiN
462.1-0754-038A0-XM	●	●	●	7.54	38.80	89.90	91.00	8.00	140.00	53.00	1.37	5.15	20	PVD TiAlCrSiN
462.1-0760-038A0-XM	●	●	●	7.60	39.11	89.89	91.00	8.00	140.00	53.00	1.38	5.15	20	PVD TiAlCrSiN
462.1-0767-038A0-XM	●	●	●	7.67	39.47	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	PVD TiAlCrSiN
462.1-0770-039A0-XM	●	●	●	7.70	39.62	89.88	91.00	8.00	140.00	53.00	1.40	5.15	20	PVD TiAlCrSiN
462.1-0780-039A0-XM	●	●	●	7.80	40.14	89.86	91.00	8.00	140.00	53.00	1.42	5.15	20	PVD TiAlCrSiN
462.1-0790-040A0-XM	●	●	●	7.90	40.65	89.85	91.00	8.00	140.00	53.00	1.44	5.15	20	PVD TiAlCrSiN
462.1-0794-040A0-XM	●	●	●	7.94	40.86	89.84	91.00	8.00	140.00	53.00	1.44	5.15	20	PVD TiAlCrSiN
462.1-0803-040A0-XM	●	●	●	8.03	41.32	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	PVD TiAlCrSiN
462.1-0805-040A0-XM	●	●	●	8.05	41.42	101.83	103.00	10.00	140.00	61.00	1.46	5.15	20	PVD TiAlCrSiN
462.1-0810-041A0-XM	●	●	●	8.10	41.68	101.82	103.00	10.00	140.00	61.00	1.47	5.15	20	PVD TiAlCrSiN
462.1-0815-041A0-XM	●	●	●	8.15	41.94	101.81	103.00	10.00	140.00	61.00	1.48	5.15	20	PVD TiAlCrSiN
462.1-0820-041A0-XM	●	●	●	8.20	42.19	101.81	103.00	10.00	140.00	61.00	1.49	5.15	20	PVD TiAlCrSiN
462.1-0825-041A0-XM	●	●	●	8.25	42.45	101.80	103.00	10.00	140.00	61.00	1.50	5.15	20	PVD TiAlCrSiN
462.1-0830-041A0-XM	●	●	●	8.30	42.71	101.79	103.00	10.00	140.00	61.00	1.51	5.15	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

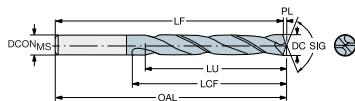
Metrisch (mm)

	P	K	N											
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0833-042A0-XM	●	●	●	8.33	42.86	101.79	103.00	10.00	140.00	61.00	1.52	5.14	20	PVD TiAlCrSiN
462.1-0840-042A0-XM	●	●	●	8.40	43.22	101.78	103.00	10.00	140.00	61.00	1.53	5.15	20	PVD TiAlCrSiN
462.1-0843-042A0-XM	●	●	●	8.43	43.38	101.77	103.00	10.00	140.00	61.00	1.53	5.14	20	PVD TiAlCrSiN
462.1-0850-043A0-XM	●	●	●	8.50	43.74	101.76	103.00	10.00	140.00	61.00	1.55	5.15	20	PVD TiAlCrSiN
462.1-0855-043A0-XM	●	●	●	8.55	43.99	101.75	103.00	10.00	140.00	61.00	1.56	5.15	20	PVD TiAlCrSiN
462.1-0860-043A0-XM	●	●	●	8.60	44.25	101.75	103.00	10.00	140.00	61.00	1.57	5.15	20	PVD TiAlCrSiN
462.1-0861-043A0-XM	●	●	●	8.61	44.30	101.75	103.00	10.00	140.00	61.00	1.57	5.14	20	PVD TiAlCrSiN
462.1-0865-043A0-XM	●	●	●	8.65	44.51	101.74	103.00	10.00	140.00	61.00	1.57	5.15	20	PVD TiAlCrSiN
462.1-0870-044A0-XM	●	●	●	8.70	44.77	101.73	103.00	10.00	140.00	61.00	1.58	5.15	20	PVD TiAlCrSiN
462.1-0873-044A0-XM	●	●	●	8.73	44.92	101.73	103.00	10.00	140.00	61.00	1.59	5.14	20	PVD TiAlCrSiN
462.1-0880-044A0-XM	●	●	●	8.80	45.28	101.72	103.00	10.00	140.00	61.00	1.60	5.15	20	PVD TiAlCrSiN
462.1-0884-044A0-XM	●	●	●	8.84	45.49	101.71	103.00	10.00	140.00	61.00	1.61	5.15	20	PVD TiAlCrSiN
462.1-0890-045A0-XM	●	●	●	8.90	45.80	101.70	103.00	10.00	140.00	61.00	1.62	5.15	20	PVD TiAlCrSiN
462.1-0900-045A0-XM	●	●	●	9.00	46.31	101.69	103.00	10.00	140.00	61.00	1.64	5.15	20	PVD TiAlCrSiN
462.1-0905-045A0-XM	●	●	●	9.05	46.57	101.68	103.00	10.00	140.00	61.00	1.65	5.15	20	PVD TiAlCrSiN
462.1-0909-045A0-XM	●	●	●	9.09	46.77	101.68	103.00	10.00	140.00	61.00	1.65	5.14	20	PVD TiAlCrSiN
462.1-0910-046A0-XM	●	●	●	9.10	46.82	101.68	103.00	10.00	140.00	61.00	1.66	5.15	20	PVD TiAlCrSiN
462.1-0913-046A0-XM	●	●	●	9.13	46.98	101.67	103.00	10.00	140.00	61.00	1.66	5.15	20	PVD TiAlCrSiN
462.1-0920-046A0-XM	●	●	●	9.20	47.34	101.66	103.00	10.00	140.00	61.00	1.67	5.15	20	PVD TiAlCrSiN
462.1-0925-046A0-XM	●	●	●	9.25	47.60	101.65	103.00	10.00	140.00	61.00	1.68	5.15	20	PVD TiAlCrSiN
462.1-0930-047A0-XM	●	●	●	9.30	47.85	101.65	103.00	10.00	140.00	61.00	1.69	5.15	20	PVD TiAlCrSiN
462.1-0935-047A0-XM	●	●	●	9.35	48.11	101.64	103.00	10.00	140.00	61.00	1.70	5.15	20	PVD TiAlCrSiN
462.1-0940-047A0-XM	●	●	●	9.40	48.37	101.63	103.00	10.00	140.00	61.00	1.71	5.15	20	PVD TiAlCrSiN
462.1-0950-048A0-XM	●	●	●	9.50	48.88	101.62	103.00	10.00	140.00	61.00	1.73	5.15	20	PVD TiAlCrSiN
462.1-0953-048A0-XM	●	●	●	9.52	49.04	101.61	103.00	10.00	140.00	61.00	1.73	5.15	20	PVD TiAlCrSiN
462.1-0958-048A0-XM	●	●	●	9.58	49.29	101.61	103.00	10.00	140.00	61.00	1.74	5.15	20	PVD TiAlCrSiN
462.1-0960-048A0-XM	●	●	●	9.60	49.40	101.60	103.00	10.00	140.00	61.00	1.75	5.15	20	PVD TiAlCrSiN
462.1-0965-048A0-XM	●	●	●	9.65	49.65	101.60	103.00	10.00	140.00	61.00	1.76	5.15	20	PVD TiAlCrSiN
462.1-0970-049A0-XM	●	●	●	9.70	49.91	101.59	103.00	10.00	140.00	61.00	1.77	5.15	20	PVD TiAlCrSiN
462.1-0980-049A0-XM	●	●	●	9.80	50.30	101.57	103.00	10.00	140.00	61.00	1.78	5.13	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



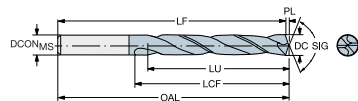
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-0990-050A0-XM	●	●	●	9.90	50.20	101.56	103.00	10.00	140.00	61.00	1.80	5.07	20	PVD TiAlCrSiN
462.1-0992-050A0-XM	●	●	●	9.92	50.20	101.56	103.00	10.00	140.00	61.00	1.81	5.06	20	PVD TiAlCrSiN
462.1-1005-050A0-XM	●	●	●	10.05	51.71	116.54	118.00	12.00	140.00	71.00	1.83	5.15	20	PVD TiAlCrSiN
462.1-1008-050A0-XM	●	●	●	10.08	51.87	116.53	118.00	12.00	140.00	71.00	1.83	5.14	20	PVD TiAlCrSiN
462.1-1010-051A0-XM	●	●	●	10.10	51.97	116.53	118.00	12.00	140.00	71.00	1.84	5.15	20	PVD TiAlCrSiN
462.1-1020-051A0-XM	●	●	●	10.20	52.48	116.51	118.00	12.00	140.00	71.00	1.86	5.15	20	PVD TiAlCrSiN
462.1-1026-051A0-XM	●	●	●	10.26	52.79	116.51	118.00	12.00	140.00	71.00	1.87	5.14	20	PVD TiAlCrSiN
462.1-1030-052A0-XM	●	●	●	10.30	53.00	116.50	118.00	12.00	140.00	71.00	1.87	5.15	20	PVD TiAlCrSiN
462.1-1032-052A0-XM	●	●	●	10.32	53.10	116.50	118.00	12.00	140.00	71.00	1.88	5.15	20	PVD TiAlCrSiN
462.1-1040-052A0-XM	●	●	●	10.40	53.51	116.49	118.00	12.00	140.00	71.00	1.89	5.15	20	PVD TiAlCrSiN
462.1-1045-052A0-XM	●	●	●	10.45	53.77	116.48	118.00	12.00	140.00	71.00	1.90	5.15	20	PVD TiAlCrSiN
462.1-1049-052A0-XM	●	●	●	10.49	53.98	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	PVD TiAlCrSiN
462.1-1050-053A0-XM	●	●	●	10.50	54.03	116.47	118.00	12.00	140.00	71.00	1.91	5.15	20	PVD TiAlCrSiN
462.1-1055-053A0-XM	●	●	●	10.55	54.29	116.46	118.00	12.00	140.00	71.00	1.92	5.15	20	PVD TiAlCrSiN
462.1-1060-053A0-XM	●	●	●	10.60	54.54	116.46	118.00	12.00	140.00	71.00	1.93	5.15	20	PVD TiAlCrSiN
462.1-1065-053A0-XM	●	●	●	10.65	54.80	116.45	118.00	12.00	140.00	71.00	1.94	5.15	20	PVD TiAlCrSiN
462.1-1070-053A0-XM	●	●	●	10.70	55.06	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	PVD TiAlCrSiN
462.1-1072-054A0-XM	●	●	●	10.72	55.16	116.44	118.00	12.00	140.00	71.00	1.95	5.15	20	PVD TiAlCrSiN
462.1-1075-054A0-XM	●	●	●	10.75	55.32	116.43	118.00	12.00	140.00	71.00	1.96	5.15	20	PVD TiAlCrSiN
462.1-1080-054A0-XM	●	●	●	10.80	55.57	116.43	118.00	12.00	140.00	71.00	1.97	5.15	20	PVD TiAlCrSiN
462.1-1090-054A0-XM	●	●	●	10.90	56.09	116.41	118.00	12.00	140.00	71.00	1.98	5.15	20	PVD TiAlCrSiN
462.1-1100-055A0-XM	●	●	●	11.00	56.60	116.40	118.00	12.00	140.00	71.00	2.00	5.15	20	PVD TiAlCrSiN
462.1-1111-056A0-XM	●	●	●	11.11	57.17	116.38	118.00	12.00	140.00	71.00	2.02	5.14	20	PVD TiAlCrSiN
462.1-1120-056A0-XM	●	●	●	11.20	57.63	116.37	118.00	12.00	140.00	71.00	2.04	5.15	20	PVD TiAlCrSiN
462.1-1130-056A0-XM	●	●	●	11.30	58.15	116.36	118.00	12.00	140.00	71.00	2.06	5.15	20	PVD TiAlCrSiN
462.1-1140-057A0-XM	●	●	●	11.40	58.60	116.34	118.00	12.00	140.00	71.00	2.07	5.14	20	PVD TiAlCrSiN
462.1-1150-058A0-XM	●	●	●	11.50	58.50	116.33	118.00	12.00	140.00	71.00	2.09	5.09	20	PVD TiAlCrSiN
462.1-1151-058A0-XM	●	●	●	11.51	58.50	116.32	118.00	12.00	140.00	71.00	2.09	5.08	20	PVD TiAlCrSiN
462.1-1155-058A0-XM	●	●	●	11.55	58.40	116.32	118.00	12.00	140.00	71.00	2.10	5.06	20	PVD TiAlCrSiN
462.1-1160-058A0-XM	●	●	●	11.60	58.40	116.31	118.00	12.00	140.00	71.00	2.11	5.03	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

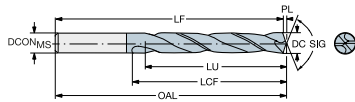
Metrisch (mm)

	P	K	N											
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1170-058A0-XM	●	●	●	11.70	58.30	116.30	118.00	12.00	140.00	71.00	2.13	4.98	20	PVD TiAlCrSiN
462.1-1180-059A0-XM	●	●	●	11.80	58.20	116.28	118.00	12.00	140.00	71.00	2.15	4.93	20	PVD TiAlCrSiN
462.1-1191-060A0-XM	●	●	●	11.91	58.10	116.27	118.00	12.00	140.00	71.00	2.17	4.88	20	PVD TiAlCrSiN
462.1-1205-060A0-XM	●	●	●	12.05	62.00	122.25	124.00	14.00	140.00	77.00	2.19	5.15	20	PVD TiAlCrSiN
462.1-1210-061A0-XM	●	●	●	12.10	62.26	122.24	124.00	14.00	140.00	77.00	2.20	5.15	20	PVD TiAlCrSiN
462.1-1220-061A0-XM	●	●	●	12.20	62.78	122.22	124.00	14.00	140.00	77.00	2.22	5.15	20	PVD TiAlCrSiN
462.1-1225-061A0-XM	●	●	●	12.25	62.70	122.22	124.00	14.00	140.00	77.00	2.23	5.12	20	PVD TiAlCrSiN
462.1-1230-062A0-XM	●	●	●	12.30	62.70	122.21	124.00	14.00	140.00	77.00	2.24	5.10	20	PVD TiAlCrSiN
462.1-1240-062A0-XM	●	●	●	12.40	62.60	122.19	124.00	14.00	140.00	77.00	2.26	5.05	20	PVD TiAlCrSiN
462.1-1250-063A0-XM	●	●	●	12.50	62.40	122.18	124.00	14.00	140.00	77.00	2.27	4.99	20	PVD TiAlCrSiN
462.1-1260-063A0-XM	●	●	●	12.60	62.30	122.17	124.00	14.00	140.00	77.00	2.29	4.94	20	PVD TiAlCrSiN
462.1-1270-064A0-XM	●	●	●	12.70	62.20	122.15	124.00	14.00	140.00	77.00	2.31	4.90	20	PVD TiAlCrSiN
462.1-1275-064A0-XM	●	●	●	12.75	62.10	122.14	124.00	14.00	140.00	77.00	2.32	4.87	20	PVD TiAlCrSiN
462.1-1280-064A0-XM	●	●	●	12.80	62.10	122.14	124.00	14.00	140.00	77.00	2.33	4.85	20	PVD TiAlCrSiN
462.1-1290-064A0-XM	●	●	●	12.90	62.00	122.12	124.00	14.00	140.00	77.00	2.35	4.81	20	PVD TiAlCrSiN
462.1-1300-065A0-XM	●	●	●	13.00	61.80	122.11	124.00	14.00	140.00	77.00	2.37	4.75	20	PVD TiAlCrSiN
462.1-1310-066A0-XM	●	●	●	13.10	61.70	122.09	124.00	14.00	140.00	77.00	2.38	4.71	20	PVD TiAlCrSiN
462.1-1325-066A0-XM	●	●	●	13.25	61.50	122.07	124.00	14.00	140.00	77.00	2.41	4.64	20	PVD TiAlCrSiN
462.1-1330-066A0-XM	●	●	●	13.30	61.50	122.06	124.00	14.00	140.00	77.00	2.42	4.62	20	PVD TiAlCrSiN
462.1-1340-066A0-XM	●	●	●	13.40	61.30	122.05	124.00	14.00	140.00	77.00	2.44	4.57	20	PVD TiAlCrSiN
462.1-1349-061A0-XM	●	●	●	13.49	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.54	20	PVD TiAlCrSiN
462.1-1350-061A0-XM	●	●	●	13.50	61.20	122.04	124.00	14.00	140.00	77.00	2.46	4.53	20	PVD TiAlCrSiN
462.1-1355-061A0-XM	●	●	●	13.55	61.20	122.03	124.00	14.00	140.00	77.00	2.47	4.52	20	PVD TiAlCrSiN
462.1-1365-061A0-XM	●	●	●	13.65	61.00	122.01	124.00	14.00	140.00	77.00	2.48	4.47	20	PVD TiAlCrSiN
462.1-1370-061A0-XM	●	●	●	13.70	61.00	122.00	124.00	14.00	140.00	77.00	2.49	4.45	20	PVD TiAlCrSiN
462.1-1375-061A0-XM	●	●	●	13.75	60.90	122.00	124.00	14.00	140.00	77.00	2.50	4.43	20	PVD TiAlCrSiN
462.1-1380-062A0-XM	●	●	●	13.80	60.90	121.99	124.00	14.00	140.00	77.00	2.51	4.41	20	PVD TiAlCrSiN
462.1-1389-063A0-XM	●	●	●	13.89	60.80	121.98	124.00	14.00	140.00	77.00	2.53	4.38	20	PVD TiAlCrSiN
462.1-1410-063A0-XM	●	●	●	14.10	66.90	130.95	133.00	16.00	140.00	83.00	2.57	4.74	20	PVD TiAlCrSiN
462.1-1420-063A0-XM	●	●	●	14.20	66.80	130.93	133.00	16.00	140.00	83.00	2.58	4.70	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



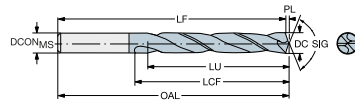
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1425-071A0-XM	●	●	●	14.25	66.80	130.93	133.00	16.00	140.00	83.00	2.59	4.69	20	PVD TiAlCrSiN
462.1-1429-072A0-XM	●	●	●	14.29	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.67	20	PVD TiAlCrSiN
462.1-1430-072A0-XM	●	●	●	14.30	66.70	130.92	133.00	16.00	140.00	83.00	2.60	4.66	20	PVD TiAlCrSiN
462.1-1450-073A0-XM	●	●	●	14.50	66.50	130.89	133.00	16.00	140.00	83.00	2.64	4.59	20	PVD TiAlCrSiN
462.1-1455-073A0-XM	●	●	●	14.55	66.50	130.88	133.00	16.00	140.00	83.00	2.65	4.57	20	PVD TiAlCrSiN
462.1-1460-073A0-XM	●	●	●	14.60	66.40	130.87	133.00	16.00	140.00	83.00	2.66	4.55	20	PVD TiAlCrSiN
462.1-1468-073A0-XM	●	●	●	14.68	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	PVD TiAlCrSiN
462.1-1470-073A0-XM	●	●	●	14.70	66.40	130.86	133.00	16.00	140.00	83.00	2.67	4.52	20	PVD TiAlCrSiN
462.1-1475-073A0-XM	●	●	●	14.75	66.30	130.85	133.00	16.00	140.00	83.00	2.68	4.49	20	PVD TiAlCrSiN
462.1-1480-067A0-XM	●	●	●	14.80	66.30	130.85	133.00	16.00	140.00	83.00	2.69	4.48	20	PVD TiAlCrSiN
462.1-1500-068A0-XM	●	●	●	15.00	66.10	130.82	133.00	16.00	140.00	83.00	2.73	4.41	20	PVD TiAlCrSiN
462.1-1508-068A0-XM	●	●	●	15.08	66.00	130.80	133.00	16.00	140.00	83.00	2.74	4.38	20	PVD TiAlCrSiN
462.1-1510-068A0-XM	●	●	●	15.10	66.00	130.80	133.00	16.00	140.00	83.00	2.75	4.37	20	PVD TiAlCrSiN
462.1-1525-068A0-XM	●	●	●	15.25	65.90	130.78	133.00	16.00	140.00	83.00	2.78	4.32	20	PVD TiAlCrSiN
462.1-1530-068A0-XM	●	●	●	15.30	65.80	130.77	133.00	16.00	140.00	83.00	2.78	4.30	20	PVD TiAlCrSiN
462.1-1548-070A0-XM	●	●	●	15.48	65.60	130.75	133.00	16.00	140.00	83.00	2.82	4.24	20	PVD TiAlCrSiN
462.1-1550-070A0-XM	●	●	●	15.50	65.60	130.74	133.00	16.00	140.00	83.00	2.82	4.23	20	PVD TiAlCrSiN
462.1-1555-070A0-XM	●	●	●	15.55	65.60	130.74	133.00	16.00	140.00	83.00	2.83	4.22	20	PVD TiAlCrSiN
462.1-1560-070A0-XM	●	●	●	15.60	65.50	130.73	133.00	16.00	140.00	83.00	2.84	4.20	20	PVD TiAlCrSiN
462.1-1570-070A0-XM	●	●	●	15.70	65.50	130.71	133.00	16.00	140.00	83.00	2.86	4.17	20	PVD TiAlCrSiN
462.1-1580-071A0-XM	●	●	●	15.80	65.40	130.70	133.00	16.00	140.00	83.00	2.88	4.14	20	PVD TiAlCrSiN
462.1-1588-071A0-XM	●	●	●	15.88	65.30	130.69	133.00	16.00	140.00	83.00	2.89	4.11	20	PVD TiAlCrSiN
462.1-1608-072A0-XM	●	●	●	16.08	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	PVD TiAlCrSiN
462.1-1610-072A0-XM	●	●	●	16.10	73.70	140.66	143.00	18.00	140.00	93.00	2.93	4.58	20	PVD TiAlCrSiN
462.1-1627-081A0-XM	●	●	●	16.27	73.50	140.63	143.00	18.00	140.00	93.00	2.96	4.52	20	PVD TiAlCrSiN
462.1-1630-081A0-XM	●	●	●	16.30	73.40	140.63	143.00	18.00	140.00	93.00	2.97	4.50	20	PVD TiAlCrSiN
462.1-1650-074A0-XM	●	●	●	16.50	73.10	140.60	143.00	18.00	140.00	93.00	3.00	4.43	20	PVD TiAlCrSiN
462.1-1655-074A0-XM	●	●	●	16.55	73.10	140.59	143.00	18.00	140.00	93.00	3.01	4.42	20	PVD TiAlCrSiN
462.1-1667-075A0-XM	●	●	●	16.67	72.90	140.57	143.00	18.00	140.00	93.00	3.03	4.37	20	PVD TiAlCrSiN
462.1-1675-075A0-XM	●	●	●	16.75	72.80	140.56	143.00	18.00	140.00	93.00	3.05	4.35	20	PVD TiAlCrSiN



● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	H9

Metrisch (mm)



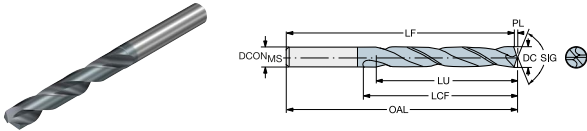
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	CP [bar]	COATING
462.1-1680-075A0-XM	●	●	●	16.80	72.70	140.55	143.00	18.00	140.00	93.00	3.06	4.33	20	PVD TiAlCrSiN
462.1-1690-075A0-XM	●	●	●	16.90	72.50	140.54	143.00	18.00	140.00	93.00	3.08	4.29	20	PVD TiAlCrSiN
462.1-1700-077A0-XM	●	●	●	17.00	72.40	140.52	143.00	18.00	140.00	93.00	3.09	4.26	20	PVD TiAlCrSiN
462.1-1707-077A0-XM	●	●	●	17.07	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.24	20	PVD TiAlCrSiN
462.1-1710-077A0-XM	●	●	●	17.10	72.30	140.51	143.00	18.00	140.00	93.00	3.11	4.23	20	PVD TiAlCrSiN
462.1-1730-077A0-XM	●	●	●	17.30	72.00	140.48	143.00	18.00	140.00	93.00	3.15	4.16	20	PVD TiAlCrSiN
462.1-1746-079A0-XM	●	●	●	17.46	71.70	140.46	143.00	18.00	140.00	93.00	3.18	4.11	20	PVD TiAlCrSiN
462.1-1750-079A0-XM	●	●	●	17.50	71.70	140.45	143.00	18.00	140.00	93.00	3.18	4.10	20	PVD TiAlCrSiN
462.1-1755-079A0-XM	●	●	●	17.55	71.60	140.45	143.00	18.00	140.00	93.00	3.19	4.08	20	PVD TiAlCrSiN
462.1-1780-080A0-XM	●	●	●	17.80	71.20	140.41	143.00	18.00	140.00	93.00	3.24	4.00	20	PVD TiAlCrSiN
462.1-1786-080A0-XM	●	●	●	17.86	71.10	140.40	143.00	18.00	140.00	93.00	3.25	3.98	20	PVD TiAlCrSiN
462.1-1790-080A0-XM	●	●	●	17.90	71.10	140.39	143.00	18.00	140.00	93.00	3.26	3.97	20	PVD TiAlCrSiN
462.1-1826-082A0-XM	●	●	●	18.26	79.10	150.34	153.00	20.00	140.00	101.00	3.32	4.33	20	PVD TiAlCrSiN
462.1-1835-082A0-XM	●	●	●	18.35	79.00	150.33	153.00	20.00	140.00	101.00	3.34	4.31	20	PVD TiAlCrSiN
462.1-1850-083A0-XM	●	●	●	18.50	79.00	150.31	153.00	20.00	140.00	101.00	3.37	4.27	20	PVD TiAlCrSiN
462.1-1865-084A0-XM	●	●	●	18.65	78.90	150.29	153.00	20.00	140.00	101.00	3.39	4.23	20	PVD TiAlCrSiN
462.1-1880-084A0-XM	●	●	●	18.80	78.80	150.26	153.00	20.00	140.00	101.00	3.42	4.19	20	PVD TiAlCrSiN
462.1-1890-084A0-XM	●	●	●	18.90	78.80	150.25	153.00	20.00	140.00	101.00	3.44	4.17	20	PVD TiAlCrSiN
462.1-1900-086A0-XM	●	●	●	19.00	78.70	150.23	153.00	20.00	140.00	101.00	3.46	4.14	20	PVD TiAlCrSiN
462.1-1905-086A0-XM	●	●	●	19.05	78.70	150.23	153.00	20.00	140.00	101.00	3.47	4.13	20	PVD TiAlCrSiN
462.1-1925-086A0-XM	●	●	●	19.25	78.60	150.20	153.00	20.00	140.00	101.00	3.50	4.08	20	PVD TiAlCrSiN
462.1-1930-086A0-XM	●	●	●	19.30	78.60	150.19	153.00	20.00	140.00	101.00	3.51	4.07	20	PVD TiAlCrSiN
462.1-1950-088A0-XM	●	●	●	19.50	78.50	150.16	153.00	20.00	140.00	101.00	3.54	4.03	20	PVD TiAlCrSiN
462.1-1955-088A0-XM	●	●	●	19.55	78.40	150.15	153.00	20.00	140.00	101.00	3.56	4.01	20	PVD TiAlCrSiN
462.1-1980-089A0-XM	●	●	●	19.80	78.30	150.12	153.00	20.00	140.00	101.00	3.60	3.95	20	PVD TiAlCrSiN

● = Erste Wahl ○ = Gute Wahl



CoroDrill® Dura 462, Vollhartmetallbohrer für verschiedene Werkstoffe

Nennbohrtiefe 5xD. Äußere Kühlschmierstoffzufuhr



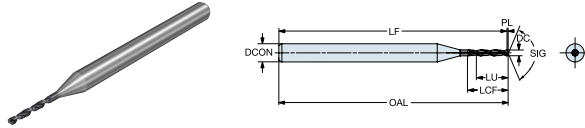
Metrisch (mm)

	P K N														
Bestellnummer	X2BM	X2BM	X2BM	DC [mm]	LU [mm]	LCF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	TCDCON	TCHA	LF [mm]	PL [mm]	ULDR	CP [bar]
462.1-0600-030A0-XM	●	●	●	6.00	30.87	44.00	82.00	6.00	140.00	h6	H9	81.13	1.09	5.14	20
462.1-0800-040A0-XM	●	●	●	8.00	41.16	53.00	91.00	8.00	140.00	h6	H9	89.83	1.46	5.14	20
462.1-1000-050A0-XM	●	●	●	10.00	50.10	61.00	103.00	10.00	140.00	h6	H9	101.54	1.82	5.01	20
462.1-1200-060A0-XM	●	●	●	12.00	58.10	71.00	118.00	12.00	140.00	h6	H9	116.25	2.18	4.84	20
462.1-1400-063A0-XM	●	●	●	14.00	60.60	77.00	124.00	14.00	140.00	h6	H9	121.96	2.55	4.33	20
462.1-1600-072A0-XM	●	●	●	16.00	65.20	83.00	133.00	16.00	140.00	h6	H9	130.67	2.91	4.07	20
462.1-1800-081A0-XM	●	●	●	18.00	70.90	93.00	143.00	18.00	140.00	h6	H9	140.38	3.28	3.94	20
462.1-2000-090A0-XM	●	●	●	20.00	78.20	101.00	153.00	20.00	140.00	h6	H9	150.09	3.64	3.91	20

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

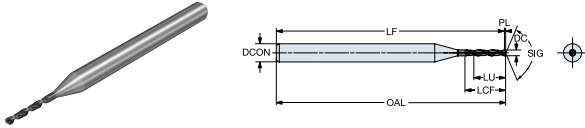
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0020-001A0-XM	●	●	●	●	●	●	0.20	1.20	37.95	38.00	3.00	130.00	1.50	0.05	6.00	PVD TiAlN
462.1-0021-001A0-XM	●	●	●	●	●	●	0.21	1.18	37.95	38.00	3.00	130.00	1.50	0.05	5.64	PVD TiAlN
462.1-0022-001A0-XM	●	●	●	●	●	●	0.22	1.17	37.95	38.00	3.00	130.00	1.50	0.05	5.32	PVD TiAlN
462.1-0023-001A0-XM	●	●	●	●	●	●	0.23	1.15	37.95	38.00	3.00	130.00	1.50	0.05	5.02	PVD TiAlN
462.1-0024-001A0-XM	●	●	●	●	●	●	0.24	1.14	37.94	38.00	3.00	130.00	1.50	0.06	4.75	PVD TiAlN
462.1-0025-001A0-XM	●	●	●	●	●	●	0.25	1.52	37.94	38.00	3.00	130.00	1.90	0.06	6.10	PVD TiAlN
462.1-0026-001A0-XM	●	●	●	●	●	●	0.26	1.51	37.94	38.00	3.00	130.00	1.90	0.06	5.81	PVD TiAlN
462.1-0027-001A0-XM	●	●	●	●	●	●	0.27	1.50	37.94	38.00	3.00	130.00	1.90	0.06	5.54	PVD TiAlN
462.1-0028-001A0-XM	●	●	●	●	●	●	0.28	1.48	37.93	38.00	3.00	130.00	1.90	0.07	5.29	PVD TiAlN
462.1-0029-001A0-XM	●	●	●	●	●	●	0.29	1.47	37.93	38.00	3.00	130.00	1.90	0.07	5.05	PVD TiAlN
462.1-0030-001A0-XM	●	●	●	●	●	●	0.30	1.35	37.93	38.00	3.00	130.00	1.80	0.07	4.50	PVD TiAlN
462.1-0031-001A0-XM	●	●	●	●	●	●	0.31	1.34	37.93	38.00	3.00	130.00	1.80	0.07	4.31	PVD TiAlN
462.1-0032-001A0-XM	●	●	●	●	●	●	0.32	1.32	37.93	38.00	3.00	130.00	1.80	0.07	4.13	PVD TiAlN
462.1-0033-001A0-XM	●	●	●	●	●	●	0.33	1.30	37.92	38.00	3.00	130.00	1.80	0.08	3.95	PVD TiAlN
462.1-0034-001A0-XM	●	●	●	●	●	●	0.34	1.29	37.92	38.00	3.00	130.00	1.80	0.08	3.79	PVD TiAlN
462.1-0035-001A0-XM	●	●	●	●	●	●	0.35	1.67	37.92	38.00	3.00	130.00	2.20	0.08	4.79	PVD TiAlN
462.1-0036-001A0-XM	●	●	●	●	●	●	0.36	1.66	37.92	38.00	3.00	130.00	2.20	0.08	4.61	PVD TiAlN
462.1-0037-001A0-XM	●	●	●	●	●	●	0.37	1.64	37.91	38.00	3.00	130.00	2.20	0.09	4.45	PVD TiAlN
462.1-0038-001A0-XM	●	●	●	●	●	●	0.38	1.63	37.91	38.00	3.00	130.00	2.20	0.09	4.29	PVD TiAlN
462.1-0039-002A0-XM	●	●	●	●	●	●	0.39	2.12	37.91	38.00	3.00	130.00	2.70	0.09	5.42	PVD TiAlN
462.1-0040-002A0-XM	●	●	●	●	●	●	0.40	2.10	37.91	38.00	3.00	130.00	2.70	0.09	5.25	PVD TiAlN
462.1-0041-002A0-XM	●	●	●	●	●	●	0.41	2.09	37.90	38.00	3.00	130.00	2.70	0.10	5.09	PVD TiAlN
462.1-0042-002A0-XM	●	●	●	●	●	●	0.42	2.07	37.90	38.00	3.00	130.00	2.70	0.10	4.93	PVD TiAlN
462.1-0043-002A0-XM	●	●	●	●	●	●	0.43	2.06	37.90	38.00	3.00	130.00	2.70	0.10	4.78	PVD TiAlN
462.1-0044-002A0-XM	●	●	●	●	●	●	0.44	2.04	37.90	38.00	3.00	130.00	2.70	0.10	4.64	PVD TiAlN
462.1-0045-002A0-XM	●	●	●	●	●	●	0.45	2.03	37.90	38.00	3.00	130.00	2.70	0.10	4.50	PVD TiAlN
462.1-0046-002A0-XM	●	●	●	●	●	●	0.46	2.01	37.89	38.00	3.00	130.00	2.70	0.11	4.37	PVD TiAlN
462.1-0047-001A0-XM	●	●	●	●	●	●	0.47	2.00	37.89	38.00	3.00	130.00	2.70	0.11	4.24	PVD TiAlN
462.1-0048-001A0-XM	●	●	●	●	●	●	0.48	1.98	37.89	38.00	3.00	130.00	2.70	0.11	4.13	PVD TiAlN
462.1-0049-002A0-XM	●	●	●	●	●	●	0.49	2.46	37.89	38.00	3.00	130.00	3.20	0.11	5.03	PVD TiAlN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

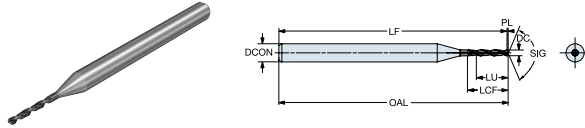
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0050-002A0-XM	●	●	●	●	●	●	0.50	2.45	37.88	38.00	3.00	130.00	3.20	0.12	4.90	PVD TiAlN
462.1-0051-002A0-XM	●	●	●	●	●	●	0.51	2.43	37.88	38.00	3.00	130.00	3.20	0.12	4.77	PVD TiAlN
462.1-0052-002A0-XM	●	●	●	●	●	●	0.52	2.42	37.88	38.00	3.00	130.00	3.20	0.12	4.65	PVD TiAlN
462.1-0053-002A0-XM	●	●	●	●	●	●	0.53	2.40	37.88	38.00	3.00	130.00	3.20	0.12	4.54	PVD TiAlN
462.1-0054-002A0-XM	●	●	●	●	●	●	0.54	2.79	37.87	38.00	3.00	130.00	3.60	0.13	5.17	PVD TiAlN
462.1-0055-002A0-XM	●	●	●	●	●	●	0.55	2.78	37.87	38.00	3.00	130.00	3.60	0.13	5.05	PVD TiAlN
462.1-0056-002A0-XM	●	●	●	●	●	●	0.56	2.76	37.87	38.00	3.00	130.00	3.60	0.13	4.93	PVD TiAlN
462.1-0057-002A0-XM	●	●	●	●	●	●	0.57	2.74	37.87	38.00	3.00	130.00	3.60	0.13	4.82	PVD TiAlN
462.1-0058-002A0-XM	●	●	●	●	●	●	0.58	2.73	37.86	38.00	3.00	130.00	3.60	0.14	4.71	PVD TiAlN
462.1-0059-002A0-XM	●	●	●	●	●	●	0.59	2.71	37.86	38.00	3.00	130.00	3.60	0.14	4.60	PVD TiAlN
462.1-0060-002A0-XM	●	●	●	●	●	●	0.60	2.70	37.86	38.00	3.00	130.00	3.60	0.14	4.50	PVD TiAlN
462.1-0061-002A0-XM	●	●	●	●	●	●	0.61	2.98	37.86	38.00	3.00	130.00	3.90	0.14	4.89	PVD TiAlN
462.1-0062-002A0-XM	●	●	●	●	●	●	0.62	2.97	37.86	38.00	3.00	130.00	3.90	0.14	4.79	PVD TiAlN
462.1-0063-002A0-XM	●	●	●	●	●	●	0.63	2.95	37.85	38.00	3.00	130.00	3.90	0.15	4.69	PVD TiAlN
462.1-0064-002A0-XM	●	●	●	●	●	●	0.64	2.94	37.85	38.00	3.00	130.00	3.90	0.15	4.59	PVD TiAlN
462.1-0065-002A0-XM	●	●	●	●	●	●	0.65	2.92	37.85	38.00	3.00	130.00	3.90	0.15	4.50	PVD TiAlN
462.1-0066-002A0-XM	●	●	●	●	●	●	0.66	2.91	37.85	38.00	3.00	130.00	3.90	0.15	4.41	PVD TiAlN
462.1-0067-002A0-XM	●	●	●	●	●	●	0.67	2.89	37.84	38.00	3.00	130.00	3.90	0.16	4.32	PVD TiAlN
462.1-0068-003A0-XM	●	●	●	●	●	●	0.68	3.48	37.84	38.00	3.00	130.00	4.50	0.16	5.12	PVD TiAlN
462.1-0069-003A0-XM	●	●	●	●	●	●	0.69	3.46	37.84	38.00	3.00	130.00	4.50	0.16	5.02	PVD TiAlN
462.1-0070-003A0-XM	●	●	●	●	●	●	0.70	3.45	37.84	38.00	3.00	130.00	4.50	0.16	4.93	PVD TiAlN
462.1-0071-003A0-XM	●	●	●	●	●	●	0.71	3.43	37.83	38.00	3.00	130.00	4.50	0.17	4.84	PVD TiAlN
462.1-0072-003A0-XM	●	●	●	●	●	●	0.72	3.42	37.83	38.00	3.00	130.00	4.50	0.17	4.75	PVD TiAlN
462.1-0073-003A0-XM	●	●	●	●	●	●	0.73	3.40	37.83	38.00	3.00	130.00	4.50	0.17	4.66	PVD TiAlN
462.1-0074-003A0-XM	●	●	●	●	●	●	0.74	3.39	37.83	38.00	3.00	130.00	4.50	0.17	4.58	PVD TiAlN
462.1-0075-003A0-XM	●	●	●	●	●	●	0.75	3.38	37.83	38.00	3.00	130.00	4.50	0.17	4.50	PVD TiAlN
462.1-0076-003A0-XM	●	●	●	●	●	●	0.76	3.86	37.82	38.00	3.00	130.00	5.00	0.18	5.08	PVD TiAlN
462.1-0077-003A0-XM	●	●	●	●	●	●	0.77	3.85	37.82	38.00	3.00	130.00	5.00	0.18	4.99	PVD TiAlN
462.1-0078-003A0-XM	●	●	●	●	●	●	0.78	3.83	37.82	38.00	3.00	130.00	5.00	0.18	4.91	PVD TiAlN
462.1-0079-003A0-XM	●	●	●	●	●	●	0.79	3.82	37.82	38.00	3.00	130.00	5.00	0.18	4.83	PVD TiAlN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

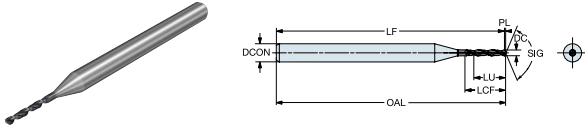
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0080-003A0-XM	●	●	●	●	●	●	0.80	3.80	37.81	38.00	3.00	130.00	5.00	0.19	4.75	PVD TiAlN
462.1-0081-003A0-XM	●	●	●	●	●	●	0.81	3.79	37.81	38.00	3.00	130.00	5.00	0.19	4.67	PVD TiAlN
462.1-0082-003A0-XM	●	●	●	●	●	●	0.82	3.77	37.81	38.00	3.00	130.00	5.00	0.19	4.60	PVD TiAlN
462.1-0083-003A0-XM	●	●	●	●	●	●	0.83	3.76	37.81	38.00	3.00	130.00	5.00	0.19	4.52	PVD TiAlN
462.1-0084-003A0-XM	●	●	●	●	●	●	0.84	3.74	37.80	38.00	3.00	130.00	5.00	0.20	4.45	PVD TiAlN
462.1-0085-003A0-XM	●	●	●	●	●	●	0.85	3.72	37.80	38.00	3.00	130.00	5.00	0.20	4.38	PVD TiAlN
462.1-0086-004A0-XM	●	●	●	●	●	●	0.86	4.41	37.80	38.00	3.00	130.00	5.70	0.20	5.13	PVD TiAlN
462.1-0087-004A0-XM	●	●	●	●	●	●	0.87	4.39	37.80	38.00	3.00	130.00	5.70	0.20	5.05	PVD TiAlN
462.1-0088-004A0-XM	●	●	●	●	●	●	0.88	4.38	37.79	38.00	3.00	130.00	5.70	0.21	4.98	PVD TiAlN
462.1-0089-004A0-XM	●	●	●	●	●	●	0.89	4.36	37.79	38.00	3.00	130.00	5.70	0.21	4.90	PVD TiAlN
462.1-0090-004A0-XM	●	●	●	●	●	●	0.90	4.35	37.79	38.00	3.00	130.00	5.70	0.21	4.83	PVD TiAlN
462.1-0091-004A0-XM	●	●	●	●	●	●	0.91	4.34	37.79	38.00	3.00	130.00	5.70	0.21	4.76	PVD TiAlN
462.1-0092-004A0-XM	●	●	●	●	●	●	0.92	4.32	37.79	38.00	3.00	130.00	5.70	0.21	4.70	PVD TiAlN
462.1-0093-004A0-XM	●	●	●	●	●	●	0.93	4.30	37.78	38.00	3.00	130.00	5.70	0.22	4.63	PVD TiAlN
462.1-0094-004A0-XM	●	●	●	●	●	●	0.94	4.29	37.78	38.00	3.00	130.00	5.70	0.22	4.56	PVD TiAlN
462.1-0095-004A0-XM	●	●	●	●	●	●	0.95	4.28	37.78	38.00	3.00	130.00	5.70	0.22	4.50	PVD TiAlN
462.1-0096-005A0-XM	●	●	●	●	●	●	0.96	5.06	37.78	38.00	3.00	130.00	6.50	0.22	5.27	PVD TiAlN
462.1-0097-005A0-XM	●	●	●	●	●	●	0.97	5.05	37.77	38.00	3.00	130.00	6.50	0.23	5.20	PVD TiAlN
462.1-0098-005A0-XM	●	●	●	●	●	●	0.98	5.03	37.77	38.00	3.00	130.00	6.50	0.23	5.13	PVD TiAlN
462.1-0099-005A0-XM	●	●	●	●	●	●	0.99	5.01	37.77	38.00	3.00	130.00	6.50	0.23	5.07	PVD TiAlN
462.1-0100-005A0-XM	●	●	●	●	●	●	1.00	5.00	37.77	38.00	3.00	130.00	6.50	0.23	5.00	PVD TiAlN
462.1-0101-004A0-XM	●	●	●	●	●	●	1.01	4.99	37.76	38.00	3.00	130.00	6.50	0.24	4.94	PVD TiAlN
462.1-0102-004A0-XM	●	●	●	●	●	●	1.02	4.97	37.76	38.00	3.00	130.00	6.50	0.24	4.87	PVD TiAlN
462.1-0103-004A0-XM	●	●	●	●	●	●	1.03	4.95	37.76	38.00	3.00	130.00	6.50	0.24	4.81	PVD TiAlN
462.1-0104-004A0-XM	●	●	●	●	●	●	1.04	4.94	37.76	38.00	3.00	130.00	6.50	0.24	4.75	PVD TiAlN
462.1-0105-004A0-XM	●	●	●	●	●	●	1.05	4.93	37.76	38.00	3.00	130.00	6.50	0.24	4.69	PVD TiAlN
462.1-0106-005A0-XM	●	●	●	●	●	●	1.06	5.71	37.75	38.00	3.00	130.00	7.30	0.25	5.39	PVD TiAlN
462.1-0107-005A0-XM	●	●	●	●	●	●	1.07	5.70	37.75	38.00	3.00	130.00	7.30	0.25	5.32	PVD TiAlN
462.1-0108-005A0-XM	●	●	●	●	●	●	1.08	5.68	37.75	38.00	3.00	130.00	7.30	0.25	5.26	PVD TiAlN
462.1-0109-005A0-XM	●	●	●	●	●	●	1.09	5.66	37.75	38.00	3.00	130.00	7.30	0.25	5.20	PVD TiAlN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

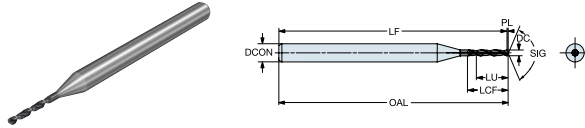
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0110-005A0-XM	●	●	●	●	●	●	1.10	5.65	37.74	38.00	3.00	130.00	7.30	0.26	5.14	PVD TiAlN
462.1-0111-005A0-XM	●	●	●	●	●	●	1.11	5.64	37.74	38.00	3.00	130.00	7.30	0.26	5.08	PVD TiAlN
462.1-0112-005A0-XM	●	●	●	●	●	●	1.12	5.62	37.74	38.00	3.00	130.00	7.30	0.26	5.02	PVD TiAlN
462.1-0113-005A0-XM	●	●	●	●	●	●	1.13	5.61	37.74	38.00	3.00	130.00	7.30	0.26	4.96	PVD TiAlN
462.1-0114-005A0-XM	●	●	●	●	●	●	1.14	5.59	37.73	38.00	3.00	130.00	7.30	0.27	4.90	PVD TiAlN
462.1-0115-005A0-XM	●	●	●	●	●	●	1.15	5.57	37.73	38.00	3.00	130.00	7.30	0.27	4.85	PVD TiAlN
462.1-0116-006A0-XM	●	●	●	●	●	●	1.16	6.46	37.73	38.00	3.00	130.00	8.20	0.27	5.57	PVD TiAlN
462.1-0117-006A0-XM	●	●	●	●	●	●	1.17	6.45	37.73	38.00	3.00	130.00	8.20	0.27	5.51	PVD TiAlN
462.1-0118-006A0-XM	●	●	●	●	●	●	1.18	6.43	37.72	38.00	3.00	130.00	8.20	0.28	5.45	PVD TiAlN
462.1-0119-006A0-XM	●	●	●	●	●	●	1.19	6.41	37.72	38.00	3.00	130.00	8.20	0.28	5.39	PVD TiAlN
462.1-0120-006A0-XM	●	●	●	●	●	●	1.20	6.40	37.72	38.00	3.00	130.00	8.20	0.28	5.33	PVD TiAlN
462.1-0121-006A0-XM	●	●	●	●	●	●	1.21	6.39	37.72	38.00	3.00	130.00	8.20	0.28	5.28	PVD TiAlN
462.1-0122-006A0-XM	●	●	●	●	●	●	1.22	6.37	37.72	38.00	3.00	130.00	8.20	0.28	5.22	PVD TiAlN
462.1-0123-006A0-XM	●	●	●	●	●	●	1.23	6.36	37.71	38.00	3.00	130.00	8.20	0.29	5.17	PVD TiAlN
462.1-0124-006A0-XM	●	●	●	●	●	●	1.24	6.34	37.71	38.00	3.00	130.00	8.20	0.29	5.11	PVD TiAlN
462.1-0125-006A0-XM	●	●	●	●	●	●	1.25	6.32	37.71	38.00	3.00	130.00	8.20	0.29	5.06	PVD TiAlN
462.1-0126-006A0-XM	●	●	●	●	●	●	1.26	6.31	37.71	38.00	3.00	130.00	8.20	0.29	5.01	PVD TiAlN
462.1-0127-006A0-XM	●	●	●	●	●	●	1.27	6.30	37.70	38.00	3.00	130.00	8.20	0.30	4.96	PVD TiAlN
462.1-0128-006A0-XM	●	●	●	●	●	●	1.28	6.28	37.70	38.00	3.00	130.00	8.20	0.30	4.91	PVD TiAlN
462.1-0129-006A0-XM	●	●	●	●	●	●	1.29	6.26	37.70	38.00	3.00	130.00	8.20	0.30	4.86	PVD TiAlN
462.1-0130-006A0-XM	●	●	●	●	●	●	1.30	6.25	37.70	38.00	3.00	130.00	8.20	0.30	4.81	PVD TiAlN
462.1-0131-007A0-XM	●	●	●	●	●	●	1.31	7.24	37.69	38.00	3.00	130.00	9.20	0.31	5.52	PVD TiAlN
462.1-0132-007A0-XM	●	●	●	●	●	●	1.32	7.22	37.69	38.00	3.00	130.00	9.20	0.31	5.47	PVD TiAlN
462.1-0133-007A0-XM	●	●	●	●	●	●	1.33	7.20	37.69	38.00	3.00	130.00	9.20	0.31	5.42	PVD TiAlN
462.1-0134-007A0-XM	●	●	●	●	●	●	1.34	7.19	37.69	38.00	3.00	130.00	9.20	0.31	5.37	PVD TiAlN
462.1-0135-007A0-XM	●	●	●	●	●	●	1.35	7.18	37.69	38.00	3.00	130.00	9.20	0.31	5.31	PVD TiAlN
462.1-0136-007A0-XM	●	●	●	●	●	●	1.36	7.16	37.68	38.00	3.00	130.00	9.20	0.32	5.26	PVD TiAlN
462.1-0137-007A0-XM	●	●	●	●	●	●	1.37	7.14	37.68	38.00	3.00	130.00	9.20	0.32	5.22	PVD TiAlN
462.1-0138-007A0-XM	●	●	●	●	●	●	1.38	7.13	37.68	38.00	3.00	130.00	9.20	0.32	5.17	PVD TiAlN
462.1-0139-007A0-XM	●	●	●	●	●	●	1.39	7.11	37.68	38.00	3.00	130.00	9.20	0.32	5.12	PVD TiAlN

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Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

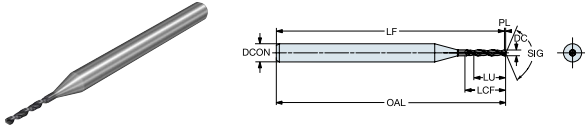
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0140-007A0-XM	●	●	●	●	●	●	1.40	7.10	37.67	38.00	3.00	130.00	9.20	0.33	5.07	PVD TiAlN
462.1-0141-007A0-XM	●	●	●	●	●	●	1.41	7.09	37.67	38.00	3.00	130.00	9.20	0.33	5.02	PVD TiAlN
462.1-0142-007A0-XM	●	●	●	●	●	●	1.42	7.07	37.67	38.00	3.00	130.00	9.20	0.33	4.98	PVD TiAlN
462.1-0143-007A0-XM	●	●	●	●	●	●	1.43	7.05	37.67	38.00	3.00	130.00	9.20	0.33	4.93	PVD TiAlN
462.1-0144-007A0-XM	●	●	●	●	●	●	1.44	7.04	37.66	38.00	3.00	130.00	9.20	0.34	4.89	PVD TiAlN
462.1-0145-007A0-XM	●	●	●	●	●	●	1.45	7.03	37.66	38.00	3.00	130.00	9.20	0.34	4.84	PVD TiAlN
462.1-0146-007A0-XM	●	●	●	●	●	●	1.46	7.01	37.66	38.00	3.00	130.00	9.20	0.34	4.80	PVD TiAlN
462.1-0147-006A0-XM	●	●	●	●	●	●	1.47	6.99	37.66	38.00	3.00	130.00	9.20	0.34	4.76	PVD TiAlN
462.1-0148-006A0-XM	●	●	●	●	●	●	1.48	6.98	37.65	38.00	3.00	130.00	9.20	0.35	4.72	PVD TiAlN
462.1-0149-006A0-XM	●	●	●	●	●	●	1.49	6.97	37.65	38.00	3.00	130.00	9.20	0.35	4.67	PVD TiAlN
462.1-0150-006A0-XM	●	●	●	●	●	●	1.50	6.95	37.65	38.00	3.00	130.00	9.20	0.35	4.63	PVD TiAlN
462.1-0151-008A0-XM	●	●	●	●	●	●	1.51	8.94	37.65	38.00	3.00	130.00	11.20	0.35	5.92	PVD TiAlN
462.1-0152-008A0-XM	●	●	●	●	●	●	1.52	8.92	37.65	38.00	3.00	130.00	11.20	0.35	5.87	PVD TiAlN
462.1-0153-008A0-XM	●	●	●	●	●	●	1.53	8.90	37.64	38.00	3.00	130.00	11.20	0.36	5.82	PVD TiAlN
462.1-0154-008A0-XM	●	●	●	●	●	●	1.54	8.89	37.64	38.00	3.00	130.00	11.20	0.36	5.77	PVD TiAlN
462.1-0155-008A0-XM	●	●	●	●	●	●	1.55	8.88	37.64	38.00	3.00	130.00	11.20	0.36	5.73	PVD TiAlN
462.1-0156-008A0-XM	●	●	●	●	●	●	1.56	8.86	37.64	38.00	3.00	130.00	11.20	0.36	5.68	PVD TiAlN
462.1-0157-008A0-XM	●	●	●	●	●	●	1.57	8.85	37.63	38.00	3.00	130.00	11.20	0.37	5.63	PVD TiAlN
462.1-0158-008A0-XM	●	●	●	●	●	●	1.58	8.83	37.63	38.00	3.00	130.00	11.20	0.37	5.59	PVD TiAlN
462.1-0159-008A0-XM	●	●	●	●	●	●	1.59	8.81	37.63	38.00	3.00	130.00	11.20	0.37	5.54	PVD TiAlN
462.1-0160-008A0-XM	●	●	●	●	●	●	1.60	8.80	37.63	38.00	3.00	130.00	11.20	0.37	5.50	PVD TiAlN
462.1-0161-008A0-XM	●	●	●	●	●	●	1.61	8.78	37.62	38.00	3.00	130.00	11.20	0.38	5.46	PVD TiAlN
462.1-0162-008A0-XM	●	●	●	●	●	●	1.62	8.77	37.62	38.00	3.00	130.00	11.20	0.38	5.41	PVD TiAlN
462.1-0163-008A0-XM	●	●	●	●	●	●	1.63	8.76	37.62	38.00	3.00	130.00	11.20	0.38	5.37	PVD TiAlN
462.1-0164-008A0-XM	●	●	●	●	●	●	1.64	8.74	37.62	38.00	3.00	130.00	11.20	0.38	5.33	PVD TiAlN
462.1-0165-008A0-XM	●	●	●	●	●	●	1.65	8.73	37.62	38.00	3.00	130.00	11.20	0.38	5.29	PVD TiAlN
462.1-0166-008A0-XM	●	●	●	●	●	●	1.66	8.71	37.61	38.00	3.00	130.00	11.20	0.39	5.25	PVD TiAlN
462.1-0167-008A0-XM	●	●	●	●	●	●	1.67	8.69	37.61	38.00	3.00	130.00	11.20	0.39	5.21	PVD TiAlN
462.1-0168-008A0-XM	●	●	●	●	●	●	1.68	8.68	37.61	38.00	3.00	130.00	11.20	0.39	5.17	PVD TiAlN
462.1-0169-008A0-XM	●	●	●	●	●	●	1.69	8.66	37.61	38.00	3.00	130.00	11.20	0.39	5.13	PVD TiAlN

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Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

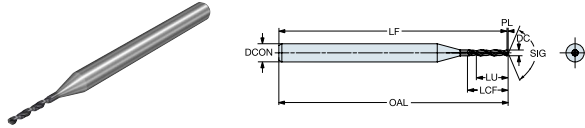
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS}	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0170-008A0-XM	●	●	●	●	●	●	1.70	8.65	37.60	38.00	3.00	130.00	11.20	0.40	5.09	PVD TiAlN
462.1-0171-008A0-XM	●	●	●	●	●	●	1.71	8.64	37.60	38.00	3.00	130.00	11.20	0.40	5.05	PVD TiAlN
462.1-0172-008A0-XM	●	●	●	●	●	●	1.72	8.62	37.60	38.00	3.00	130.00	11.20	0.40	5.01	PVD TiAlN
462.1-0173-008A0-XM	●	●	●	●	●	●	1.73	8.60	37.60	38.00	3.00	130.00	11.20	0.40	4.97	PVD TiAlN
462.1-0174-008A0-XM	●	●	●	●	●	●	1.74	8.59	37.59	38.00	3.00	130.00	11.20	0.41	4.94	PVD TiAlN
462.1-0175-008A0-XM	●	●	●	●	●	●	1.75	8.57	37.59	38.00	3.00	130.00	11.20	0.41	4.90	PVD TiAlN
462.1-0176-008A0-XM	●	●	●	●	●	●	1.76	8.56	37.59	38.00	3.00	130.00	11.20	0.41	4.86	PVD TiAlN
462.1-0177-008A0-XM	●	●	●	●	●	●	1.77	8.55	37.59	38.00	3.00	130.00	11.20	0.41	4.83	PVD TiAlN
462.1-0178-008A0-XM	●	●	●	●	●	●	1.78	8.53	37.58	38.00	3.00	130.00	11.20	0.42	4.79	PVD TiAlN
462.1-0179-008A0-XM	●	●	●	●	●	●	1.79	8.52	37.58	38.00	3.00	130.00	11.20	0.42	4.76	PVD TiAlN
462.1-0180-008A0-XM	●	●	●	●	●	●	1.80	8.50	37.58	38.00	3.00	130.00	11.20	0.42	4.72	PVD TiAlN
462.1-0181-008A0-XM	●	●	●	●	●	●	1.81	8.48	37.58	38.00	3.00	130.00	11.20	0.42	4.69	PVD TiAlN
462.1-0182-008A0-XM	●	●	●	●	●	●	1.82	8.47	37.58	38.00	3.00	130.00	11.20	0.42	4.65	PVD TiAlN
462.1-0183-008A0-XM	●	●	●	●	●	●	1.83	8.45	37.57	38.00	3.00	130.00	11.20	0.43	4.62	PVD TiAlN
462.1-0184-008A0-XM	●	●	●	●	●	●	1.84	8.44	37.57	38.00	3.00	130.00	11.20	0.43	4.59	PVD TiAlN
462.1-0185-008A0-XM	●	●	●	●	●	●	1.85	8.43	37.57	38.00	3.00	130.00	11.20	0.43	4.55	PVD TiAlN
462.1-0186-008A0-XM	●	●	●	●	●	●	1.86	8.41	37.57	38.00	3.00	130.00	11.20	0.43	4.52	PVD TiAlN
462.1-0187-008A0-XM	●	●	●	●	●	●	1.87	8.40	37.56	38.00	3.00	130.00	11.20	0.44	4.49	PVD TiAlN
462.1-0188-008A0-XM	●	●	●	●	●	●	1.88	8.38	37.56	38.00	3.00	130.00	11.20	0.44	4.46	PVD TiAlN
462.1-0189-008A0-XM	●	●	●	●	●	●	1.89	8.36	37.56	38.00	3.00	130.00	11.20	0.44	4.43	PVD TiAlN
462.1-0190-008A0-XM	●	●	●	●	●	●	1.90	8.35	37.56	38.00	3.00	130.00	11.20	0.44	4.39	PVD TiAlN
462.1-0191-008A0-XM	●	●	●	●	●	●	1.91	8.34	37.55	38.00	3.00	130.00	11.20	0.45	4.36	PVD TiAlN
462.1-0192-008A0-XM	●	●	●	●	●	●	1.92	8.32	37.55	38.00	3.00	130.00	11.20	0.45	4.33	PVD TiAlN
462.1-0193-008A0-XM	●	●	●	●	●	●	1.93	8.31	37.55	38.00	3.00	130.00	11.20	0.45	4.30	PVD TiAlN
462.1-0194-008A0-XM	●	●	●	●	●	●	1.94	8.29	37.55	38.00	3.00	130.00	11.20	0.45	4.27	PVD TiAlN
462.1-0195-008A0-XM	●	●	●	●	●	●	1.95	8.27	37.55	38.00	3.00	130.00	11.20	0.45	4.24	PVD TiAlN
462.1-0196-008A0-XM	●	●	●	●	●	●	1.96	8.26	37.54	38.00	3.00	130.00	11.20	0.46	4.21	PVD TiAlN
462.1-0197-008A0-XM	●	●	●	●	●	●	1.97	8.24	37.54	38.00	3.00	130.00	11.20	0.46	4.19	PVD TiAlN
462.1-0198-008A0-XM	●	●	●	●	●	●	1.98	8.23	37.54	38.00	3.00	130.00	11.20	0.46	4.16	PVD TiAlN
462.1-0199-008A0-XM	●	●	●	●	●	●	1.99	8.22	37.54	38.00	3.00	130.00	11.20	0.46	4.13	PVD TiAlN

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Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

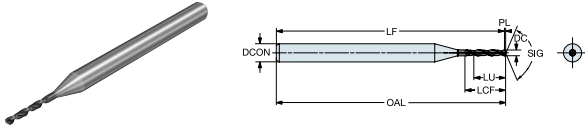
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0200-008A0-XM	●	●	●	●	●	●	2.00	8.20	37.53	38.00	3.00	130.00	11.20	0.47	4.10	PVD TiAlN
462.1-0201-009A0-XM	●	●	●	●	●	●	2.01	9.48	37.53	38.00	3.00	130.00	12.50	0.47	4.72	PVD TiAlN
462.1-0202-009A0-XM	●	●	●	●	●	●	2.02	9.47	37.53	38.00	3.00	130.00	12.50	0.47	4.69	PVD TiAlN
462.1-0203-009A0-XM	●	●	●	●	●	●	2.03	9.45	37.53	38.00	3.00	130.00	12.50	0.47	4.66	PVD TiAlN
462.1-0204-009A0-XM	●	●	●	●	●	●	2.04	9.44	37.52	38.00	3.00	130.00	12.50	0.48	4.63	PVD TiAlN
462.1-0205-009A0-XM	●	●	●	●	●	●	2.05	9.43	37.52	38.00	3.00	130.00	12.50	0.48	4.60	PVD TiAlN
462.1-0206-009A0-XM	●	●	●	●	●	●	2.06	9.41	37.52	38.00	3.00	130.00	12.50	0.48	4.57	PVD TiAlN
462.1-0207-009A0-XM	●	●	●	●	●	●	2.07	9.40	37.52	38.00	3.00	130.00	12.50	0.48	4.54	PVD TiAlN
462.1-0208-009A0-XM	●	●	●	●	●	●	2.08	9.38	37.52	38.00	3.00	130.00	12.50	0.48	4.51	PVD TiAlN
462.1-0209-009A0-XM	●	●	●	●	●	●	2.09	9.36	37.51	38.00	3.00	130.00	12.50	0.49	4.48	PVD TiAlN
462.1-0210-009A0-XM	●	●	●	●	●	●	2.10	9.35	37.51	38.00	3.00	130.00	12.50	0.49	4.45	PVD TiAlN
462.1-0211-009A0-XM	●	●	●	●	●	●	2.11	9.34	37.51	38.00	3.00	130.00	12.50	0.49	4.42	PVD TiAlN
462.1-0212-009A0-XM	●	●	●	●	●	●	2.12	9.32	37.51	38.00	3.00	130.00	12.50	0.49	4.40	PVD TiAlN
462.1-0213-009A0-XM	●	●	●	●	●	●	2.13	9.31	37.50	38.00	3.00	130.00	12.50	0.50	4.37	PVD TiAlN
462.1-0214-009A0-XM	●	●	●	●	●	●	2.14	9.29	37.50	38.00	3.00	130.00	12.50	0.50	4.34	PVD TiAlN
462.1-0215-009A0-XM	●	●	●	●	●	●	2.15	9.27	37.50	38.00	3.00	130.00	12.50	0.50	4.31	PVD TiAlN
462.1-0216-009A0-XM	●	●	●	●	●	●	2.16	9.26	37.50	38.00	3.00	130.00	12.50	0.50	4.29	PVD TiAlN
462.1-0217-009A0-XM	●	●	●	●	●	●	2.17	9.24	37.49	38.00	3.00	130.00	12.50	0.51	4.26	PVD TiAlN
462.1-0218-009A0-XM	●	●	●	●	●	●	2.18	9.23	37.49	38.00	3.00	130.00	12.50	0.51	4.23	PVD TiAlN
462.1-0219-009A0-XM	●	●	●	●	●	●	2.19	9.22	37.49	38.00	3.00	130.00	12.50	0.51	4.21	PVD TiAlN
462.1-0220-009A0-XM	●	●	●	●	●	●	2.20	9.20	37.49	38.00	3.00	130.00	12.50	0.51	4.18	PVD TiAlN
462.1-0221-009A0-XM	●	●	●	●	●	●	2.21	9.19	37.48	38.00	3.00	130.00	12.50	0.52	4.16	PVD TiAlN
462.1-0222-009A0-XM	●	●	●	●	●	●	2.22	9.17	37.48	38.00	3.00	130.00	12.50	0.52	4.13	PVD TiAlN
462.1-0223-009A0-XM	●	●	●	●	●	●	2.23	9.15	37.48	38.00	3.00	130.00	12.50	0.52	4.11	PVD TiAlN
462.1-0224-009A0-XM	●	●	●	●	●	●	2.24	9.14	37.48	38.00	3.00	130.00	12.50	0.52	4.08	PVD TiAlN
462.1-0225-009A0-XM	●	●	●	●	●	●	2.25	9.13	37.48	38.00	3.00	130.00	12.50	0.52	4.06	PVD TiAlN
462.1-0226-009A0-XM	●	●	●	●	●	●	2.26	9.11	37.47	38.00	3.00	130.00	12.50	0.53	4.03	PVD TiAlN
462.1-0227-009A0-XM	●	●	●	●	●	●	2.27	9.10	37.47	38.00	3.00	130.00	12.50	0.53	4.01	PVD TiAlN
462.1-0228-009A0-XM	●	●	●	●	●	●	2.28	9.08	37.47	38.00	3.00	130.00	12.50	0.53	3.98	PVD TiAlN
462.1-0229-009A0-XM	●	●	●	●	●	●	2.29	9.06	37.47	38.00	3.00	130.00	12.50	0.53	3.96	PVD TiAlN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

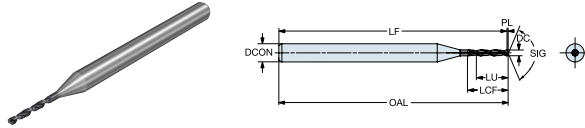
Metrisch (mm)

	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0230-009A0-XM	●	●	●	●	●	●	2.30	9.05	37.46	38.00	3.00	130.00	12.50	0.54	3.93	PVD TiAlN
462.1-0231-009A0-XM	●	●	●	●	●	●	2.31	9.03	37.46	38.00	3.00	130.00	12.50	0.54	3.91	PVD TiAlN
462.1-0232-009A0-XM	●	●	●	●	●	●	2.32	9.02	37.46	38.00	3.00	130.00	12.50	0.54	3.89	PVD TiAlN
462.1-0233-009A0-XM	●	●	●	●	●	●	2.33	9.01	37.46	38.00	3.00	130.00	12.50	0.54	3.86	PVD TiAlN
462.1-0234-008A0-XM	●	●	●	●	●	●	2.34	8.99	37.45	38.00	3.00	130.00	12.50	0.55	3.84	PVD TiAlN
462.1-0235-008A0-XM	●	●	●	●	●	●	2.35	8.98	37.45	38.00	3.00	130.00	12.50	0.55	3.82	PVD TiAlN
462.1-0236-008A0-XM	●	●	●	●	●	●	2.36	8.96	37.45	38.00	3.00	130.00	12.50	0.55	3.80	PVD TiAlN
462.1-0237-008A0-XM	●	●	●	●	●	●	2.37	8.94	37.45	38.00	3.00	130.00	12.50	0.55	3.77	PVD TiAlN
462.1-0238-008A0-XM	●	●	●	●	●	●	2.38	8.93	37.45	38.00	3.00	130.00	12.50	0.55	3.75	PVD TiAlN
462.1-0239-008A0-XM	●	●	●	●	●	●	2.39	8.91	37.44	38.00	3.00	130.00	12.50	0.56	3.73	PVD TiAlN
462.1-0240-008A0-XM	●	●	●	●	●	●	2.40	8.90	37.44	38.00	3.00	130.00	12.50	0.56	3.71	PVD TiAlN
462.1-0241-008A0-XM	●	●	●	●	●	●	2.41	8.89	37.44	38.00	3.00	130.00	12.50	0.56	3.69	PVD TiAlN
462.1-0242-008A0-XM	●	●	●	●	●	●	2.42	8.87	37.44	38.00	3.00	130.00	12.50	0.56	3.67	PVD TiAlN
462.1-0243-008A0-XM	●	●	●	●	●	●	2.43	8.85	37.43	38.00	3.00	130.00	12.50	0.57	3.64	PVD TiAlN
462.1-0244-008A0-XM	●	●	●	●	●	●	2.44	8.84	37.43	38.00	3.00	130.00	12.50	0.57	3.62	PVD TiAlN
462.1-0245-008A0-XM	●	●	●	●	●	●	2.45	8.82	37.43	38.00	3.00	130.00	12.50	0.57	3.60	PVD TiAlN
462.1-0246-008A0-XM	●	●	●	●	●	●	2.46	8.81	37.43	38.00	3.00	130.00	12.50	0.57	3.58	PVD TiAlN
462.1-0247-008A0-XM	●	●	●	●	●	●	2.47	8.80	37.42	38.00	3.00	130.00	12.50	0.58	3.56	PVD TiAlN
462.1-0248-008A0-XM	●	●	●	●	●	●	2.48	8.78	37.42	38.00	3.00	130.00	12.50	0.58	3.54	PVD TiAlN
462.1-0249-008A0-XM	●	●	●	●	●	●	2.49	8.77	37.42	38.00	3.00	130.00	12.50	0.58	3.52	PVD TiAlN
462.1-0250-010A0-XM	●	●	●	●	●	●	2.50	10.25	37.42	38.00	3.00	130.00	14.00	0.58	4.10	PVD TiAlN
462.1-0251-010A0-XM	●	●	●	●	●	●	2.51	10.23	37.41	38.00	3.00	130.00	14.00	0.59	4.08	PVD TiAlN
462.1-0252-010A0-XM	●	●	●	●	●	●	2.52	10.22	37.41	38.00	3.00	130.00	14.00	0.59	4.06	PVD TiAlN
462.1-0253-010A0-XM	●	●	●	●	●	●	2.53	10.20	37.41	38.00	3.00	130.00	14.00	0.59	4.03	PVD TiAlN
462.1-0254-010A0-XM	●	●	●	●	●	●	2.54	10.19	37.41	38.00	3.00	130.00	14.00	0.59	4.01	PVD TiAlN
462.1-0255-010A0-XM	●	●	●	●	●	●	2.55	10.18	37.41	38.00	3.00	130.00	14.00	0.59	3.99	PVD TiAlN
462.1-0256-010A0-XM	●	●	●	●	●	●	2.56	10.16	37.40	38.00	3.00	130.00	14.00	0.60	3.97	PVD TiAlN
462.1-0257-010A0-XM	●	●	●	●	●	●	2.57	10.15	37.40	38.00	3.00	130.00	14.00	0.60	3.95	PVD TiAlN
462.1-0258-010A0-XM	●	●	●	●	●	●	2.58	10.13	37.40	38.00	3.00	130.00	14.00	0.60	3.93	PVD TiAlN
462.1-0259-010A0-XM	●	●	●	●	●	●	2.59	10.11	37.40	38.00	3.00	130.00	14.00	0.60	3.91	PVD TiAlN

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

Metrisch (mm)

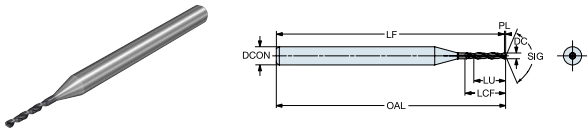
	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0260-010A0-XM	●	●	●	●	●	●	2.60	10.10	37.39	38.00	3.00	130.00	14.00	0.61	3.88	PVD TiAlN
462.1-0261-010A0-XM	●	●	●	●	●	●	2.61	10.09	37.39	38.00	3.00	130.00	14.00	0.61	3.86	PVD TiAlN
462.1-0262-010A0-XM	●	●	●	●	●	●	2.62	10.07	37.39	38.00	3.00	130.00	14.00	0.61	3.84	PVD TiAlN
462.1-0263-010A0-XM	●	●	●	●	●	●	2.63	10.06	37.39	38.00	3.00	130.00	14.00	0.61	3.82	PVD TiAlN
462.1-0264-010A0-XM	●	●	●	●	●	●	2.64	10.04	37.38	38.00	3.00	130.00	14.00	0.62	3.80	PVD TiAlN
462.1-0265-010A0-XM	●	●	●	●	●	●	2.65	10.02	37.38	38.00	3.00	130.00	14.00	0.62	3.78	PVD TiAlN
462.1-0266-010A0-XM	●	●	●	●	●	●	2.66	10.01	37.38	38.00	3.00	130.00	14.00	0.62	3.76	PVD TiAlN
462.1-0267-009A0-XM	●	●	●	●	●	●	2.67	9.99	37.38	38.00	3.00	130.00	14.00	0.62	3.74	PVD TiAlN
462.1-0268-009A0-XM	●	●	●	●	●	●	2.68	9.98	37.38	38.00	3.00	130.00	14.00	0.62	3.72	PVD TiAlN
462.1-0269-009A0-XM	●	●	●	●	●	●	2.69	9.97	37.37	38.00	3.00	130.00	14.00	0.63	3.70	PVD TiAlN
462.1-0270-009A0-XM	●	●	●	●	●	●	2.70	9.95	37.37	38.00	3.00	130.00	14.00	0.63	3.69	PVD TiAlN
462.1-0271-009A0-XM	●	●	●	●	●	●	2.71	9.94	37.37	38.00	3.00	130.00	14.00	0.63	3.67	PVD TiAlN
462.1-0272-009A0-XM	●	●	●	●	●	●	2.72	9.92	37.37	38.00	3.00	130.00	14.00	0.63	3.65	PVD TiAlN
462.1-0273-009A0-XM	●	●	●	●	●	●	2.73	9.90	37.36	38.00	3.00	130.00	14.00	0.64	3.63	PVD TiAlN
462.1-0274-009A0-XM	●	●	●	●	●	●	2.74	9.89	37.36	38.00	3.00	130.00	14.00	0.64	3.61	PVD TiAlN
462.1-0275-009A0-XM	●	●	●	●	●	●	2.75	9.88	37.36	38.00	3.00	130.00	14.00	0.64	3.59	PVD TiAlN
462.1-0276-009A0-XM	●	●	●	●	●	●	2.76	9.86	37.36	38.00	3.00	130.00	14.00	0.64	3.57	PVD TiAlN
462.1-0277-009A0-XM	●	●	●	●	●	●	2.77	9.85	37.35	38.00	3.00	130.00	14.00	0.65	3.55	PVD TiAlN
462.1-0278-009A0-XM	●	●	●	●	●	●	2.78	9.83	37.35	38.00	3.00	130.00	14.00	0.65	3.54	PVD TiAlN
462.1-0279-009A0-XM	●	●	●	●	●	●	2.79	9.81	37.35	38.00	3.00	130.00	14.00	0.65	3.52	PVD TiAlN
462.1-0280-009A0-XM	●	●	●	●	●	●	2.80	9.80	37.35	38.00	3.00	130.00	14.00	0.65	3.50	PVD TiAlN
462.1-0281-009A0-XM	●	●	●	●	●	●	2.81	9.78	37.34	38.00	3.00	130.00	14.00	0.66	3.48	PVD TiAlN
462.1-0282-009A0-XM	●	●	●	●	●	●	2.82	9.77	37.34	38.00	3.00	130.00	14.00	0.66	3.46	PVD TiAlN
462.1-0283-009A0-XM	●	●	●	●	●	●	2.83	9.76	37.34	38.00	3.00	130.00	14.00	0.66	3.45	PVD TiAlN
462.1-0284-009A0-XM	●	●	●	●	●	●	2.84	9.74	37.34	38.00	3.00	130.00	14.00	0.66	3.43	PVD TiAlN
462.1-0285-009A0-XM	●	●	●	●	●	●	2.85	9.73	37.34	38.00	3.00	130.00	14.00	0.66	3.41	PVD TiAlN
462.1-0286-009A0-XM	●	●	●	●	●	●	2.86	9.71	37.33	38.00	3.00	130.00	14.00	0.67	3.40	PVD TiAlN
462.1-0287-009A0-XM	●	●	●	●	●	●	2.87	9.69	37.33	38.00	3.00	130.00	14.00	0.67	3.38	PVD TiAlN
462.1-0288-009A0-XM	●	●	●	●	●	●	2.88	9.68	37.33	38.00	3.00	130.00	14.00	0.67	3.36	PVD TiAlN
462.1-0289-009A0-XM	●	●	●	●	●	●	2.89	9.66	37.33	38.00	3.00	130.00	14.00	0.67	3.34	PVD TiAlN

● = Erste Wahl ○ = Gute Wahl



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Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

Metrisch (mm)

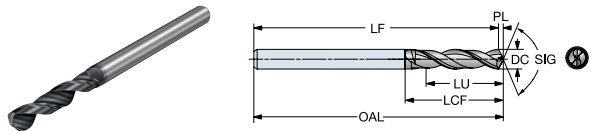
	P	S	K	M	N	O										
Bestellnummer	XOBM	XOBM	XOBM	XOBM	XOBM	XOBM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0290-009A0-XM	●	●	●	●	●	●	2.90	9.65	37.32	38.00	3.00	130.00	14.00	0.68	3.33	PVD TiAlN
462.1-0291-009A0-XM	●	●	●	●	●	●	2.91	9.64	37.32	38.00	3.00	130.00	14.00	0.68	3.31	PVD TiAlN
462.1-0292-009A0-XM	●	●	●	●	●	●	2.92	9.62	37.32	38.00	3.00	130.00	14.00	0.68	3.29	PVD TiAlN
462.1-0293-009A0-XM	●	●	●	●	●	●	2.93	9.60	37.32	38.00	3.00	130.00	14.00	0.68	3.28	PVD TiAlN
462.1-0294-009A0-XM	●	●	●	●	●	●	2.94	9.59	37.31	38.00	3.00	130.00	14.00	0.69	3.26	PVD TiAlN
462.1-0295-009A0-XM	●	●	●	●	●	●	2.95	9.57	37.31	38.00	3.00	130.00	14.00	0.69	3.25	PVD TiAlN
462.1-0296-009A0-XM	●	●	●	●	●	●	2.96	9.56	37.31	38.00	3.00	130.00	14.00	0.69	3.23	PVD TiAlN
462.1-0297-009A0-XM	●	●	●	●	●	●	2.97	9.55	37.31	38.00	3.00	130.00	14.00	0.69	3.21	PVD TiAlN
462.1-0298-009A0-XM	●	●	●	●	●	●	2.98	9.53	37.31	38.00	3.00	130.00	14.00	0.69	3.20	PVD TiAlN
462.1-0299-009A0-XM	●	●	●	●	●	●	2.99	9.52	37.30	38.00	3.00	130.00	14.00	0.70	3.18	PVD TiAlN

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Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

Metrisch (mm)

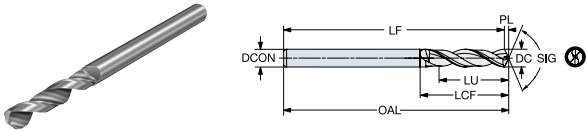
	P	S	K	M	N	O										
Bestellnummer	X0BM	X0BM	X0BM	X0BM	X0BM	X0BM	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR	COATING
462.1-0300-009A0-XM	●	●	●	●	●	●	3.00	9.50	37.30	38.00	3.00	130.00	14.00	0.70	3.17	PVD TiAlN
	P	S	K	M	N	O										

● = Erste Wahl ○ = Gute Wahl



CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

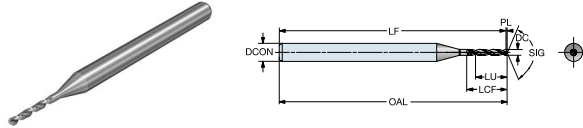
Metrisch (mm)

Bestellnummer	P S K M N O						DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU									
462.1-0300-009A0-XM	●	●	●	●	●	●	3.00	9.50	37.30	38.00	3.00	130.00	14.00	0.70	3.17

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

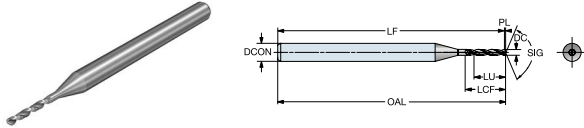
Metrisch (mm)

	P	S	K	M	N	O									
Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0003-000A0-XM	●	●	●	●	●	●	0.03	0.20	37.99	38.00	3.00	130.00	0.25	0.01	6.83
462.1-0004-000A0-XM	●	●	●	●	●	●	0.04	0.24	37.99	38.00	3.00	130.00	0.30	0.01	6.00
462.1-0005-000A0-XM	●	●	●	●	●	●	0.05	0.28	37.99	38.00	3.00	130.00	0.35	0.01	5.50
462.1-0006-000A0-XM	●	●	●	●	●	●	0.06	0.31	37.99	38.00	3.00	130.00	0.40	0.01	5.17
462.1-0007-000A0-XM	●	●	●	●	●	●	0.07	0.34	37.98	38.00	3.00	130.00	0.45	0.02	4.93
462.1-0008-000A0-XM	●	●	●	●	●	●	0.08	0.38	37.98	38.00	3.00	130.00	0.50	0.02	4.75
462.1-0009-000A0-XM	●	●	●	●	●	●	0.09	0.37	37.98	38.00	3.00	130.00	0.50	0.02	4.06
462.1-0010-000A0-XM	●	●	●	●	●	●	0.10	0.35	37.98	38.00	3.00	130.00	0.50	0.02	3.50
462.1-0011-000A0-XM	●	●	●	●	●	●	0.11	0.34	37.97	38.00	3.00	130.00	0.50	0.03	3.05
462.1-0012-000A0-XM	●	●	●	●	●	●	0.12	0.32	37.97	38.00	3.00	130.00	0.50	0.03	2.67
462.1-0013-000A0-XM	●	●	●	●	●	●	0.13	0.61	37.97	38.00	3.00	130.00	0.80	0.03	4.65
462.1-0014-000A0-XM	●	●	●	●	●	●	0.14	0.59	37.97	38.00	3.00	130.00	0.80	0.03	4.21
462.1-0015-000A0-XM	●	●	●	●	●	●	0.15	0.57	37.97	38.00	3.00	130.00	0.80	0.03	3.83
462.1-0016-000A0-XM	●	●	●	●	●	●	0.16	0.86	37.96	38.00	3.00	130.00	1.10	0.04	5.38
462.1-0017-000A0-XM	●	●	●	●	●	●	0.17	0.85	37.96	38.00	3.00	130.00	1.10	0.04	4.97
462.1-0018-000A0-XM	●	●	●	●	●	●	0.18	0.83	37.96	38.00	3.00	130.00	1.10	0.04	4.61
462.1-0019-000A0-XM	●	●	●	●	●	●	0.19	0.81	37.96	38.00	3.00	130.00	1.10	0.04	4.29
462.1-0020-001A0-XM	●	●	●	●	●	●	0.20	1.20	37.95	38.00	3.00	130.00	1.50	0.05	6.00
462.1-0021-001A0-XM	●	●	●	●	●	●	0.21	1.18	37.95	38.00	3.00	130.00	1.50	0.05	5.64
462.1-0022-001A0-XM	●	●	●	●	●	●	0.22	1.17	37.95	38.00	3.00	130.00	1.50	0.05	5.32
462.1-0023-001A0-XM	●	●	●	●	●	●	0.23	1.15	37.95	38.00	3.00	130.00	1.50	0.05	5.02
462.1-0024-001A0-XM	●	●	●	●	●	●	0.24	1.14	37.94	38.00	3.00	130.00	1.50	0.06	4.75
462.1-0025-001A0-XM	●	●	●	●	●	●	0.25	1.52	37.94	38.00	3.00	130.00	1.90	0.06	6.10
462.1-0026-001A0-XM	●	●	●	●	●	●	0.26	1.51	37.94	38.00	3.00	130.00	1.90	0.06	5.81
462.1-0027-001A0-XM	●	●	●	●	●	●	0.27	1.50	37.94	38.00	3.00	130.00	1.90	0.06	5.54
462.1-0028-001A0-XM	●	●	●	●	●	●	0.28	1.48	37.93	38.00	3.00	130.00	1.90	0.07	5.29
462.1-0029-001A0-XM	●	●	●	●	●	●	0.29	1.47	37.93	38.00	3.00	130.00	1.90	0.07	5.05
462.1-0030-001A0-XM	●	●	●	●	●	●	0.30	1.35	37.93	38.00	3.00	130.00	1.80	0.07	4.50
462.1-0031-001A0-XM	●	●	●	●	●	●	0.31	1.34	37.93	38.00	3.00	130.00	1.80	0.07	4.31
462.1-0032-001A0-XM	●	●	●	●	●	●	0.32	1.32	37.93	38.00	3.00	130.00	1.80	0.07	4.13
	●	●	●	●	●	●									

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Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

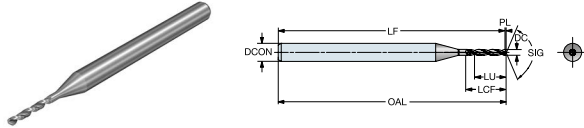
Metrisch (mm)

	P	S	K	M	N	O									
Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0033-001A0-XM	●	●	●	●	●	●	0.33	1.30	37.92	38.00	3.00	130.00	1.80	0.08	3.95
462.1-0034-001A0-XM	●	●	●	●	●	●	0.34	1.29	37.92	38.00	3.00	130.00	1.80	0.08	3.79
462.1-0035-001A0-XM	●	●	●	●	●	●	0.35	1.67	37.92	38.00	3.00	130.00	2.20	0.08	4.79
462.1-0036-001A0-XM	●	●	●	●	●	●	0.36	1.66	37.92	38.00	3.00	130.00	2.20	0.08	4.61
462.1-0037-001A0-XM	●	●	●	●	●	●	0.37	1.64	37.91	38.00	3.00	130.00	2.20	0.09	4.45
462.1-0038-001A0-XM	●	●	●	●	●	●	0.38	1.63	37.91	38.00	3.00	130.00	2.20	0.09	4.29
462.1-0039-002A0-XM	●	●	●	●	●	●	0.39	2.12	37.91	38.00	3.00	130.00	2.70	0.09	5.42
462.1-0040-002A0-XM	●	●	●	●	●	●	0.40	2.10	37.91	38.00	3.00	130.00	2.70	0.09	5.25
462.1-0041-002A0-XM	●	●	●	●	●	●	0.41	2.09	37.90	38.00	3.00	130.00	2.70	0.10	5.09
462.1-0042-002A0-XM	●	●	●	●	●	●	0.42	2.07	37.90	38.00	3.00	130.00	2.70	0.10	4.93
462.1-0043-002A0-XM	●	●	●	●	●	●	0.43	2.06	37.90	38.00	3.00	130.00	2.70	0.10	4.78
462.1-0044-002A0-XM	●	●	●	●	●	●	0.44	2.04	37.90	38.00	3.00	130.00	2.70	0.10	4.64
462.1-0045-002A0-XM	●	●	●	●	●	●	0.45	2.03	37.90	38.00	3.00	130.00	2.70	0.10	4.50
462.1-0046-002A0-XM	●	●	●	●	●	●	0.46	2.01	37.89	38.00	3.00	130.00	2.70	0.11	4.37
462.1-0047-001A0-XM	●	●	●	●	●	●	0.47	2.00	37.89	38.00	3.00	130.00	2.70	0.11	4.24
462.1-0048-001A0-XM	●	●	●	●	●	●	0.48	1.98	37.89	38.00	3.00	130.00	2.70	0.11	4.13
462.1-0049-002A0-XM	●	●	●	●	●	●	0.49	2.46	37.89	38.00	3.00	130.00	3.20	0.11	5.03
462.1-0050-002A0-XM	●	●	●	●	●	●	0.50	2.45	37.88	38.00	3.00	130.00	3.20	0.12	4.90
462.1-0051-002A0-XM	●	●	●	●	●	●	0.51	2.43	37.88	38.00	3.00	130.00	3.20	0.12	4.77
462.1-0052-002A0-XM	●	●	●	●	●	●	0.52	2.42	37.88	38.00	3.00	130.00	3.20	0.12	4.65
462.1-0053-002A0-XM	●	●	●	●	●	●	0.53	2.40	37.88	38.00	3.00	130.00	3.20	0.12	4.54
462.1-0054-002A0-XM	●	●	●	●	●	●	0.54	2.79	37.87	38.00	3.00	130.00	3.60	0.13	5.17
462.1-0055-002A0-XM	●	●	●	●	●	●	0.55	2.78	37.87	38.00	3.00	130.00	3.60	0.13	5.05
462.1-0056-002A0-XM	●	●	●	●	●	●	0.56	2.76	37.87	38.00	3.00	130.00	3.60	0.13	4.93
462.1-0057-002A0-XM	●	●	●	●	●	●	0.57	2.74	37.87	38.00	3.00	130.00	3.60	0.13	4.82
462.1-0058-002A0-XM	●	●	●	●	●	●	0.58	2.73	37.86	38.00	3.00	130.00	3.60	0.14	4.71
462.1-0059-002A0-XM	●	●	●	●	●	●	0.59	2.71	37.86	38.00	3.00	130.00	3.60	0.14	4.60
462.1-0060-002A0-XM	●	●	●	●	●	●	0.60	2.70	37.86	38.00	3.00	130.00	3.60	0.14	4.50
462.1-0061-002A0-XM	●	●	●	●	●	●	0.61	2.98	37.86	38.00	3.00	130.00	3.90	0.14	4.89
462.1-0062-002A0-XM	●	●	●	●	●	●	0.62	2.97	37.86	38.00	3.00	130.00	3.90	0.14	4.79

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h6	JS7

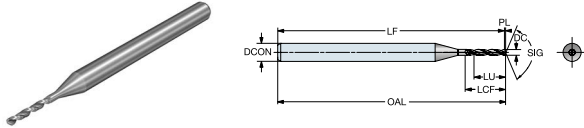
Metrisch (mm)

	P	S	K	M	N	O									
Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0063-002A0-XM	●	●	●	●	●	●	0.63	2.95	37.85	38.00	3.00	130.00	3.90	0.15	4.69
462.1-0064-002A0-XM	●	●	●	●	●	●	0.64	2.94	37.85	38.00	3.00	130.00	3.90	0.15	4.59
462.1-0065-002A0-XM	●	●	●	●	●	●	0.65	2.92	37.85	38.00	3.00	130.00	3.90	0.15	4.50
462.1-0066-002A0-XM	●	●	●	●	●	●	0.66	2.91	37.85	38.00	3.00	130.00	3.90	0.15	4.41
462.1-0067-002A0-XM	●	●	●	●	●	●	0.67	2.89	37.84	38.00	3.00	130.00	3.90	0.16	4.32
462.1-0068-003A0-XM	●	●	●	●	●	●	0.68	3.48	37.84	38.00	3.00	130.00	4.50	0.16	5.12
462.1-0069-003A0-XM	●	●	●	●	●	●	0.69	3.46	37.84	38.00	3.00	130.00	4.50	0.16	5.02
462.1-0070-003A0-XM	●	●	●	●	●	●	0.70	3.45	37.84	38.00	3.00	130.00	4.50	0.16	4.93
462.1-0071-003A0-XM	●	●	●	●	●	●	0.71	3.43	37.83	38.00	3.00	130.00	4.50	0.17	4.84
462.1-0072-003A0-XM	●	●	●	●	●	●	0.72	3.42	37.83	38.00	3.00	130.00	4.50	0.17	4.75
462.1-0073-003A0-XM	●	●	●	●	●	●	0.73	3.40	37.83	38.00	3.00	130.00	4.50	0.17	4.66
462.1-0074-003A0-XM	●	●	●	●	●	●	0.74	3.39	37.83	38.00	3.00	130.00	4.50	0.17	4.58
462.1-0075-003A0-XM	●	●	●	●	●	●	0.75	3.38	37.83	38.00	3.00	130.00	4.50	0.17	4.50
462.1-0076-003A0-XM	●	●	●	●	●	●	0.76	3.86	37.82	38.00	3.00	130.00	5.00	0.18	5.08
462.1-0077-003A0-XM	●	●	●	●	●	●	0.77	3.85	37.82	38.00	3.00	130.00	5.00	0.18	4.99
462.1-0078-003A0-XM	●	●	●	●	●	●	0.78	3.83	37.82	38.00	3.00	130.00	5.00	0.18	4.91
462.1-0079-003A0-XM	●	●	●	●	●	●	0.79	3.82	37.82	38.00	3.00	130.00	5.00	0.18	4.83
462.1-0080-003A0-XM	●	●	●	●	●	●	0.80	3.80	37.81	38.00	3.00	130.00	5.00	0.19	4.75
462.1-0081-003A0-XM	●	●	●	●	●	●	0.81	3.79	37.81	38.00	3.00	130.00	5.00	0.19	4.67
462.1-0082-003A0-XM	●	●	●	●	●	●	0.82	3.77	37.81	38.00	3.00	130.00	5.00	0.19	4.60
462.1-0083-003A0-XM	●	●	●	●	●	●	0.83	3.76	37.81	38.00	3.00	130.00	5.00	0.19	4.52
462.1-0084-003A0-XM	●	●	●	●	●	●	0.84	3.74	37.80	38.00	3.00	130.00	5.00	0.20	4.45
462.1-0085-003A0-XM	●	●	●	●	●	●	0.85	3.72	37.80	38.00	3.00	130.00	5.00	0.20	4.38
462.1-0086-004A0-XM	●	●	●	●	●	●	0.86	4.41	37.80	38.00	3.00	130.00	5.70	0.20	5.13
462.1-0087-004A0-XM	●	●	●	●	●	●	0.87	4.39	37.80	38.00	3.00	130.00	5.70	0.20	5.05
462.1-0088-004A0-XM	●	●	●	●	●	●	0.88	4.38	37.79	38.00	3.00	130.00	5.70	0.21	4.98
462.1-0089-004A0-XM	●	●	●	●	●	●	0.89	4.36	37.79	38.00	3.00	130.00	5.70	0.21	4.90
462.1-0090-004A0-XM	●	●	●	●	●	●	0.90	4.35	37.79	38.00	3.00	130.00	5.70	0.21	4.83
462.1-0091-004A0-XM	●	●	●	●	●	●	0.91	4.34	37.79	38.00	3.00	130.00	5.70	0.21	4.76
462.1-0092-004A0-XM	●	●	●	●	●	●	0.92	4.32	37.79	38.00	3.00	130.00	5.70	0.21	4.70

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Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

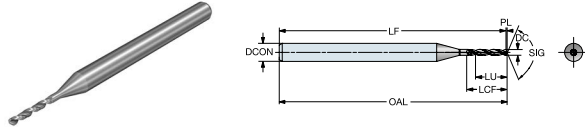
Metrisch (mm)

	P	S	K	M	N	O									
Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0093-004A0-XM	●	●	●	●	●	●	0.93	4.30	37.78	38.00	3.00	130.00	5.70	0.22	4.63
462.1-0094-004A0-XM	●	●	●	●	●	●	0.94	4.29	37.78	38.00	3.00	130.00	5.70	0.22	4.56
462.1-0095-004A0-XM	●	●	●	●	●	●	0.95	4.28	37.78	38.00	3.00	130.00	5.70	0.22	4.50
462.1-0096-005A0-XM	●	●	●	●	●	●	0.96	5.06	37.78	38.00	3.00	130.00	6.50	0.22	5.27
462.1-0097-005A0-XM	●	●	●	●	●	●	0.97	5.05	37.77	38.00	3.00	130.00	6.50	0.23	5.20
462.1-0098-005A0-XM	●	●	●	●	●	●	0.98	5.03	37.77	38.00	3.00	130.00	6.50	0.23	5.13
462.1-0099-005A0-XM	●	●	●	●	●	●	0.99	5.01	37.77	38.00	3.00	130.00	6.50	0.23	5.07
462.1-0100-005A0-XM	●	●	●	●	●	●	1.00	5.00	37.77	38.00	3.00	130.00	6.50	0.23	5.00
462.1-0101-004A0-XM	●	●	●	●	●	●	1.01	4.99	37.76	38.00	3.00	130.00	6.50	0.24	4.94
462.1-0102-004A0-XM	●	●	●	●	●	●	1.02	4.97	37.76	38.00	3.00	130.00	6.50	0.24	4.87
462.1-0103-004A0-XM	●	●	●	●	●	●	1.03	4.95	37.76	38.00	3.00	130.00	6.50	0.24	4.81
462.1-0104-004A0-XM	●	●	●	●	●	●	1.04	4.94	37.76	38.00	3.00	130.00	6.50	0.24	4.75
462.1-0105-004A0-XM	●	●	●	●	●	●	1.05	4.93	37.76	38.00	3.00	130.00	6.50	0.24	4.69
462.1-0106-005A0-XM	●	●	●	●	●	●	1.06	5.71	37.75	38.00	3.00	130.00	7.30	0.25	5.39
462.1-0107-005A0-XM	●	●	●	●	●	●	1.07	5.70	37.75	38.00	3.00	130.00	7.30	0.25	5.32
462.1-0108-005A0-XM	●	●	●	●	●	●	1.08	5.68	37.75	38.00	3.00	130.00	7.30	0.25	5.26
462.1-0109-005A0-XM	●	●	●	●	●	●	1.09	5.66	37.75	38.00	3.00	130.00	7.30	0.25	5.20
462.1-0110-005A0-XM	●	●	●	●	●	●	1.10	5.65	37.74	38.00	3.00	130.00	7.30	0.26	5.14
462.1-0111-005A0-XM	●	●	●	●	●	●	1.11	5.64	37.74	38.00	3.00	130.00	7.30	0.26	5.08
462.1-0112-005A0-XM	●	●	●	●	●	●	1.12	5.62	37.74	38.00	3.00	130.00	7.30	0.26	5.02
462.1-0113-005A0-XM	●	●	●	●	●	●	1.13	5.61	37.74	38.00	3.00	130.00	7.30	0.26	4.96
462.1-0114-005A0-XM	●	●	●	●	●	●	1.14	5.59	37.73	38.00	3.00	130.00	7.30	0.27	4.90
462.1-0115-005A0-XM	●	●	●	●	●	●	1.15	5.57	37.73	38.00	3.00	130.00	7.30	0.27	4.85
462.1-0116-006A0-XM	●	●	●	●	●	●	1.16	6.46	37.73	38.00	3.00	130.00	8.20	0.27	5.57
462.1-0117-006A0-XM	●	●	●	●	●	●	1.17	6.45	37.73	38.00	3.00	130.00	8.20	0.27	5.51
462.1-0118-006A0-XM	●	●	●	●	●	●	1.18	6.43	37.72	38.00	3.00	130.00	8.20	0.28	5.45
462.1-0119-006A0-XM	●	●	●	●	●	●	1.19	6.41	37.72	38.00	3.00	130.00	8.20	0.28	5.39
462.1-0120-006A0-XM	●	●	●	●	●	●	1.20	6.40	37.72	38.00	3.00	130.00	8.20	0.28	5.33
462.1-0121-006A0-XM	●	●	●	●	●	●	1.21	6.39	37.72	38.00	3.00	130.00	8.20	0.28	5.28
462.1-0122-006A0-XM	●	●	●	●	●	●	1.22	6.37	37.72	38.00	3.00	130.00	8.20	0.28	5.22

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

Metrisch (mm)

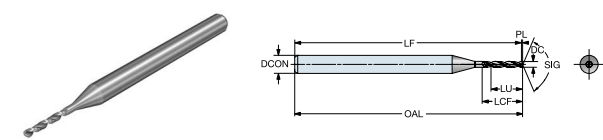
	P	S	K	M	N	O									
Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0123-006A0-XM	●	●	●	●	●	●	1.23	6.36	37.71	38.00	3.00	130.00	8.20	0.29	5.17
462.1-0124-006A0-XM	●	●	●	●	●	●	1.24	6.34	37.71	38.00	3.00	130.00	8.20	0.29	5.11
462.1-0125-006A0-XM	●	●	●	●	●	●	1.25	6.32	37.71	38.00	3.00	130.00	8.20	0.29	5.06
462.1-0126-006A0-XM	●	●	●	●	●	●	1.26	6.31	37.71	38.00	3.00	130.00	8.20	0.29	5.01
462.1-0127-006A0-XM	●	●	●	●	●	●	1.27	6.30	37.70	38.00	3.00	130.00	8.20	0.30	4.96
462.1-0128-006A0-XM	●	●	●	●	●	●	1.28	6.28	37.70	38.00	3.00	130.00	8.20	0.30	4.91
462.1-0129-006A0-XM	●	●	●	●	●	●	1.29	6.26	37.70	38.00	3.00	130.00	8.20	0.30	4.86
462.1-0130-006A0-XM	●	●	●	●	●	●	1.30	6.25	37.70	38.00	3.00	130.00	8.20	0.30	4.81
462.1-0131-007A0-XM	●	●	●	●	●	●	1.31	7.24	37.69	38.00	3.00	130.00	9.20	0.31	5.52
462.1-0132-007A0-XM	●	●	●	●	●	●	1.32	7.22	37.69	38.00	3.00	130.00	9.20	0.31	5.47
462.1-0133-007A0-XM	●	●	●	●	●	●	1.33	7.20	37.69	38.00	3.00	130.00	9.20	0.31	5.42
462.1-0134-007A0-XM	●	●	●	●	●	●	1.34	7.19	37.69	38.00	3.00	130.00	9.20	0.31	5.37
462.1-0135-007A0-XM	●	●	●	●	●	●	1.35	7.18	37.69	38.00	3.00	130.00	9.20	0.31	5.31
462.1-0136-007A0-XM	●	●	●	●	●	●	1.36	7.16	37.68	38.00	3.00	130.00	9.20	0.32	5.26
462.1-0137-007A0-XM	●	●	●	●	●	●	1.37	7.14	37.68	38.00	3.00	130.00	9.20	0.32	5.22
462.1-0138-007A0-XM	●	●	●	●	●	●	1.38	7.13	37.68	38.00	3.00	130.00	9.20	0.32	5.17
462.1-0139-007A0-XM	●	●	●	●	●	●	1.39	7.11	37.68	38.00	3.00	130.00	9.20	0.32	5.12
462.1-0140-007A0-XM	●	●	●	●	●	●	1.40	7.10	37.67	38.00	3.00	130.00	9.20	0.33	5.07
462.1-0141-007A0-XM	●	●	●	●	●	●	1.41	7.09	37.67	38.00	3.00	130.00	9.20	0.33	5.02
462.1-0142-007A0-XM	●	●	●	●	●	●	1.42	7.07	37.67	38.00	3.00	130.00	9.20	0.33	4.98
462.1-0143-007A0-XM	●	●	●	●	●	●	1.43	7.05	37.67	38.00	3.00	130.00	9.20	0.33	4.93
462.1-0144-007A0-XM	●	●	●	●	●	●	1.44	7.04	37.66	38.00	3.00	130.00	9.20	0.34	4.89
462.1-0145-007A0-XM	●	●	●	●	●	●	1.45	7.03	37.66	38.00	3.00	130.00	9.20	0.34	4.84
462.1-0146-007A0-XM	●	●	●	●	●	●	1.46	7.01	37.66	38.00	3.00	130.00	9.20	0.34	4.80
462.1-0147-006A0-XM	●	●	●	●	●	●	1.47	6.99	37.66	38.00	3.00	130.00	9.20	0.34	4.76
462.1-0148-006A0-XM	●	●	●	●	●	●	1.48	6.98	37.65	38.00	3.00	130.00	9.20	0.35	4.72
462.1-0149-006A0-XM	●	●	●	●	●	●	1.49	6.97	37.65	38.00	3.00	130.00	9.20	0.35	4.67
462.1-0150-006A0-XM	●	●	●	●	●	●	1.50	6.95	37.65	38.00	3.00	130.00	9.20	0.35	4.63
462.1-0151-008A0-XM	●	●	●	●	●	●	1.51	8.94	37.65	38.00	3.00	130.00	11.20	0.35	5.92
462.1-0152-008A0-XM	●	●	●	●	●	●	1.52	8.92	37.65	38.00	3.00	130.00	11.20	0.35	5.87

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Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

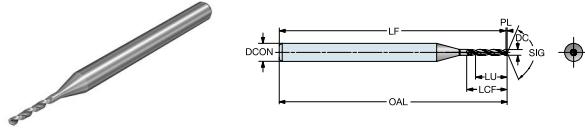
Metrisch (mm)

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Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0153-008A0-XM	●	●	●	●	●	●	1.53	8.90	37.64	38.00	3.00	130.00	11.20	0.36	5.82
462.1-0154-008A0-XM	●	●	●	●	●	●	1.54	8.89	37.64	38.00	3.00	130.00	11.20	0.36	5.77
462.1-0155-008A0-XM	●	●	●	●	●	●	1.55	8.88	37.64	38.00	3.00	130.00	11.20	0.36	5.73
462.1-0156-008A0-XM	●	●	●	●	●	●	1.56	8.86	37.64	38.00	3.00	130.00	11.20	0.36	5.68
462.1-0157-008A0-XM	●	●	●	●	●	●	1.57	8.85	37.63	38.00	3.00	130.00	11.20	0.37	5.63
462.1-0158-008A0-XM	●	●	●	●	●	●	1.58	8.83	37.63	38.00	3.00	130.00	11.20	0.37	5.59
462.1-0159-008A0-XM	●	●	●	●	●	●	1.59	8.81	37.63	38.00	3.00	130.00	11.20	0.37	5.54
462.1-0160-008A0-XM	●	●	●	●	●	●	1.60	8.80	37.63	38.00	3.00	130.00	11.20	0.37	5.50
462.1-0161-008A0-XM	●	●	●	●	●	●	1.61	8.78	37.62	38.00	3.00	130.00	11.20	0.38	5.46
462.1-0162-008A0-XM	●	●	●	●	●	●	1.62	8.77	37.62	38.00	3.00	130.00	11.20	0.38	5.41
462.1-0163-008A0-XM	●	●	●	●	●	●	1.63	8.76	37.62	38.00	3.00	130.00	11.20	0.38	5.37
462.1-0164-008A0-XM	●	●	●	●	●	●	1.64	8.74	37.62	38.00	3.00	130.00	11.20	0.38	5.33
462.1-0165-008A0-XM	●	●	●	●	●	●	1.65	8.73	37.62	38.00	3.00	130.00	11.20	0.38	5.29
462.1-0166-008A0-XM	●	●	●	●	●	●	1.66	8.71	37.61	38.00	3.00	130.00	11.20	0.39	5.25
462.1-0167-008A0-XM	●	●	●	●	●	●	1.67	8.69	37.61	38.00	3.00	130.00	11.20	0.39	5.21
462.1-0168-008A0-XM	●	●	●	●	●	●	1.68	8.68	37.61	38.00	3.00	130.00	11.20	0.39	5.17
462.1-0169-008A0-XM	●	●	●	●	●	●	1.69	8.66	37.61	38.00	3.00	130.00	11.20	0.39	5.13
462.1-0170-008A0-XM	●	●	●	●	●	●	1.70	8.65	37.60	38.00	3.00	130.00	11.20	0.40	5.09
462.1-0171-008A0-XM	●	●	●	●	●	●	1.71	8.64	37.60	38.00	3.00	130.00	11.20	0.40	5.05
462.1-0172-008A0-XM	●	●	●	●	●	●	1.72	8.62	37.60	38.00	3.00	130.00	11.20	0.40	5.01
462.1-0173-008A0-XM	●	●	●	●	●	●	1.73	8.60	37.60	38.00	3.00	130.00	11.20	0.40	4.97
462.1-0174-008A0-XM	●	●	●	●	●	●	1.74	8.59	37.59	38.00	3.00	130.00	11.20	0.41	4.94
462.1-0175-008A0-XM	●	●	●	●	●	●	1.75	8.57	37.59	38.00	3.00	130.00	11.20	0.41	4.90
462.1-0176-008A0-XM	●	●	●	●	●	●	1.76	8.56	37.59	38.00	3.00	130.00	11.20	0.41	4.86
462.1-0177-008A0-XM	●	●	●	●	●	●	1.77	8.55	37.59	38.00	3.00	130.00	11.20	0.41	4.83
462.1-0178-008A0-XM	●	●	●	●	●	●	1.78	8.53	37.58	38.00	3.00	130.00	11.20	0.42	4.79
462.1-0179-008A0-XM	●	●	●	●	●	●	1.79	8.52	37.58	38.00	3.00	130.00	11.20	0.42	4.76
462.1-0180-008A0-XM	●	●	●	●	●	●	1.80	8.50	37.58	38.00	3.00	130.00	11.20	0.42	4.72
462.1-0181-008A0-XM	●	●	●	●	●	●	1.81	8.48	37.58	38.00	3.00	130.00	11.20	0.42	4.69
462.1-0182-008A0-XM	●	●	●	●	●	●	1.82	8.47	37.58	38.00	3.00	130.00	11.20	0.42	4.65

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Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

Metrisch (mm)

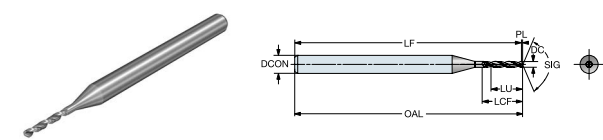
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Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0183-008A0-XM	●	●	●	●	●	●	1.83	8.45	37.57	38.00	3.00	130.00	11.20	0.43	4.62
462.1-0184-008A0-XM	●	●	●	●	●	●	1.84	8.44	37.57	38.00	3.00	130.00	11.20	0.43	4.59
462.1-0185-008A0-XM	●	●	●	●	●	●	1.85	8.43	37.57	38.00	3.00	130.00	11.20	0.43	4.55
462.1-0186-008A0-XM	●	●	●	●	●	●	1.86	8.41	37.57	38.00	3.00	130.00	11.20	0.43	4.52
462.1-0187-008A0-XM	●	●	●	●	●	●	1.87	8.40	37.56	38.00	3.00	130.00	11.20	0.44	4.49
462.1-0188-008A0-XM	●	●	●	●	●	●	1.88	8.38	37.56	38.00	3.00	130.00	11.20	0.44	4.46
462.1-0189-008A0-XM	●	●	●	●	●	●	1.89	8.36	37.56	38.00	3.00	130.00	11.20	0.44	4.43
462.1-0190-008A0-XM	●	●	●	●	●	●	1.90	8.35	37.56	38.00	3.00	130.00	11.20	0.44	4.39
462.1-0191-008A0-XM	●	●	●	●	●	●	1.91	8.34	37.55	38.00	3.00	130.00	11.20	0.45	4.36
462.1-0192-008A0-XM	●	●	●	●	●	●	1.92	8.32	37.55	38.00	3.00	130.00	11.20	0.45	4.33
462.1-0193-008A0-XM	●	●	●	●	●	●	1.93	8.31	37.55	38.00	3.00	130.00	11.20	0.45	4.30
462.1-0194-008A0-XM	●	●	●	●	●	●	1.94	8.29	37.55	38.00	3.00	130.00	11.20	0.45	4.27
462.1-0195-008A0-XM	●	●	●	●	●	●	1.95	8.27	37.55	38.00	3.00	130.00	11.20	0.45	4.24
462.1-0196-008A0-XM	●	●	●	●	●	●	1.96	8.26	37.54	38.00	3.00	130.00	11.20	0.46	4.21
462.1-0197-008A0-XM	●	●	●	●	●	●	1.97	8.24	37.54	38.00	3.00	130.00	11.20	0.46	4.19
462.1-0198-008A0-XM	●	●	●	●	●	●	1.98	8.23	37.54	38.00	3.00	130.00	11.20	0.46	4.16
462.1-0199-008A0-XM	●	●	●	●	●	●	1.99	8.22	37.54	38.00	3.00	130.00	11.20	0.46	4.13
462.1-0200-008A0-XM	●	●	●	●	●	●	2.00	8.20	37.53	38.00	3.00	130.00	11.20	0.47	4.10
462.1-0201-009A0-XM	●	●	●	●	●	●	2.01	9.48	37.53	38.00	3.00	130.00	12.50	0.47	4.72
462.1-0202-009A0-XM	●	●	●	●	●	●	2.02	9.47	37.53	38.00	3.00	130.00	12.50	0.47	4.69
462.1-0203-009A0-XM	●	●	●	●	●	●	2.03	9.45	37.53	38.00	3.00	130.00	12.50	0.47	4.66
462.1-0204-009A0-XM	●	●	●	●	●	●	2.04	9.44	37.52	38.00	3.00	130.00	12.50	0.48	4.63
462.1-0205-009A0-XM	●	●	●	●	●	●	2.05	9.43	37.52	38.00	3.00	130.00	12.50	0.48	4.60
462.1-0206-009A0-XM	●	●	●	●	●	●	2.06	9.41	37.52	38.00	3.00	130.00	12.50	0.48	4.57
462.1-0207-009A0-XM	●	●	●	●	●	●	2.07	9.40	37.52	38.00	3.00	130.00	12.50	0.48	4.54
462.1-0208-009A0-XM	●	●	●	●	●	●	2.08	9.38	37.52	38.00	3.00	130.00	12.50	0.48	4.51
462.1-0209-009A0-XM	●	●	●	●	●	●	2.09	9.36	37.51	38.00	3.00	130.00	12.50	0.49	4.48
462.1-0210-009A0-XM	●	●	●	●	●	●	2.10	9.35	37.51	38.00	3.00	130.00	12.50	0.49	4.45
462.1-0211-009A0-XM	●	●	●	●	●	●	2.11	9.34	37.51	38.00	3.00	130.00	12.50	0.49	4.42
462.1-0212-009A0-XM	●	●	●	●	●	●	2.12	9.32	37.51	38.00	3.00	130.00	12.50	0.49	4.40

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Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

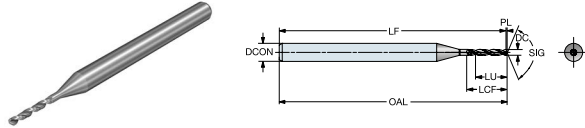
Metrisch (mm)

		P	S	K	M	N	O								
Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0213-009A0-XM	●	●	●	●	●	●	2.13	9.31	37.50	38.00	3.00	130.00	12.50	0.50	4.37
462.1-0214-009A0-XM	●	●	●	●	●	●	2.14	9.29	37.50	38.00	3.00	130.00	12.50	0.50	4.34
462.1-0215-009A0-XM	●	●	●	●	●	●	2.15	9.27	37.50	38.00	3.00	130.00	12.50	0.50	4.31
462.1-0216-009A0-XM	●	●	●	●	●	●	2.16	9.26	37.50	38.00	3.00	130.00	12.50	0.50	4.29
462.1-0217-009A0-XM	●	●	●	●	●	●	2.17	9.24	37.49	38.00	3.00	130.00	12.50	0.51	4.26
462.1-0218-009A0-XM	●	●	●	●	●	●	2.18	9.23	37.49	38.00	3.00	130.00	12.50	0.51	4.23
462.1-0219-009A0-XM	●	●	●	●	●	●	2.19	9.22	37.49	38.00	3.00	130.00	12.50	0.51	4.21
462.1-0220-009A0-XM	●	●	●	●	●	●	2.20	9.20	37.49	38.00	3.00	130.00	12.50	0.51	4.18
462.1-0221-009A0-XM	●	●	●	●	●	●	2.21	9.19	37.48	38.00	3.00	130.00	12.50	0.52	4.16
462.1-0222-009A0-XM	●	●	●	●	●	●	2.22	9.17	37.48	38.00	3.00	130.00	12.50	0.52	4.13
462.1-0223-009A0-XM	●	●	●	●	●	●	2.23	9.15	37.48	38.00	3.00	130.00	12.50	0.52	4.11
462.1-0224-009A0-XM	●	●	●	●	●	●	2.24	9.14	37.48	38.00	3.00	130.00	12.50	0.52	4.08
462.1-0225-009A0-XM	●	●	●	●	●	●	2.25	9.13	37.48	38.00	3.00	130.00	12.50	0.52	4.06
462.1-0226-009A0-XM	●	●	●	●	●	●	2.26	9.11	37.47	38.00	3.00	130.00	12.50	0.53	4.03
462.1-0227-009A0-XM	●	●	●	●	●	●	2.27	9.10	37.47	38.00	3.00	130.00	12.50	0.53	4.01
462.1-0228-009A0-XM	●	●	●	●	●	●	2.28	9.08	37.47	38.00	3.00	130.00	12.50	0.53	3.98
462.1-0229-009A0-XM	●	●	●	●	●	●	2.29	9.06	37.47	38.00	3.00	130.00	12.50	0.53	3.96
462.1-0230-009A0-XM	●	●	●	●	●	●	2.30	9.05	37.46	38.00	3.00	130.00	12.50	0.54	3.93
462.1-0231-009A0-XM	●	●	●	●	●	●	2.31	9.03	37.46	38.00	3.00	130.00	12.50	0.54	3.91
462.1-0232-009A0-XM	●	●	●	●	●	●	2.32	9.02	37.46	38.00	3.00	130.00	12.50	0.54	3.89
462.1-0233-009A0-XM	●	●	●	●	●	●	2.33	9.01	37.46	38.00	3.00	130.00	12.50	0.54	3.86
462.1-0234-008A0-XM	●	●	●	●	●	●	2.34	8.99	37.45	38.00	3.00	130.00	12.50	0.55	3.84
462.1-0235-008A0-XM	●	●	●	●	●	●	2.35	8.98	37.45	38.00	3.00	130.00	12.50	0.55	3.82
462.1-0236-008A0-XM	●	●	●	●	●	●	2.36	8.96	37.45	38.00	3.00	130.00	12.50	0.55	3.80
462.1-0237-008A0-XM	●	●	●	●	●	●	2.37	8.94	37.45	38.00	3.00	130.00	12.50	0.55	3.77
462.1-0238-008A0-XM	●	●	●	●	●	●	2.38	8.93	37.45	38.00	3.00	130.00	12.50	0.55	3.75
462.1-0239-008A0-XM	●	●	●	●	●	●	2.39	8.91	37.44	38.00	3.00	130.00	12.50	0.56	3.73
462.1-0240-008A0-XM	●	●	●	●	●	●	2.40	8.90	37.44	38.00	3.00	130.00	12.50	0.56	3.71
462.1-0241-008A0-XM	●	●	●	●	●	●	2.41	8.89	37.44	38.00	3.00	130.00	12.50	0.56	3.69
462.1-0242-008A0-XM	●	●	●	●	●	●	2.42	8.87	37.44	38.00	3.00	130.00	12.50	0.56	3.67

● = Erste Wahl ○ = Gute Wahl

CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

Metrisch (mm)

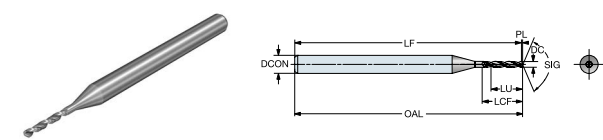
	P	S	K	M	N	O									
Bestellnummer	XOBU	XOBU	XOBU	XOBU	XOBU	XOBU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0243-008A0-XM	●	●	●	●	●	●	2.43	8.85	37.43	38.00	3.00	130.00	12.50	0.57	3.64
462.1-0244-008A0-XM	●	●	●	●	●	●	2.44	8.84	37.43	38.00	3.00	130.00	12.50	0.57	3.62
462.1-0245-008A0-XM	●	●	●	●	●	●	2.45	8.82	37.43	38.00	3.00	130.00	12.50	0.57	3.60
462.1-0246-008A0-XM	●	●	●	●	●	●	2.46	8.81	37.43	38.00	3.00	130.00	12.50	0.57	3.58
462.1-0247-008A0-XM	●	●	●	●	●	●	2.47	8.80	37.42	38.00	3.00	130.00	12.50	0.58	3.56
462.1-0248-008A0-XM	●	●	●	●	●	●	2.48	8.78	37.42	38.00	3.00	130.00	12.50	0.58	3.54
462.1-0249-008A0-XM	●	●	●	●	●	●	2.49	8.77	37.42	38.00	3.00	130.00	12.50	0.58	3.52
462.1-0250-010A0-XM	●	●	●	●	●	●	2.50	10.25	37.42	38.00	3.00	130.00	14.00	0.58	4.10
462.1-0251-010A0-XM	●	●	●	●	●	●	2.51	10.23	37.41	38.00	3.00	130.00	14.00	0.59	4.08
462.1-0252-010A0-XM	●	●	●	●	●	●	2.52	10.22	37.41	38.00	3.00	130.00	14.00	0.59	4.06
462.1-0253-010A0-XM	●	●	●	●	●	●	2.53	10.20	37.41	38.00	3.00	130.00	14.00	0.59	4.03
462.1-0254-010A0-XM	●	●	●	●	●	●	2.54	10.19	37.41	38.00	3.00	130.00	14.00	0.59	4.01
462.1-0255-010A0-XM	●	●	●	●	●	●	2.55	10.18	37.41	38.00	3.00	130.00	14.00	0.59	3.99
462.1-0256-010A0-XM	●	●	●	●	●	●	2.56	10.16	37.40	38.00	3.00	130.00	14.00	0.60	3.97
462.1-0257-010A0-XM	●	●	●	●	●	●	2.57	10.15	37.40	38.00	3.00	130.00	14.00	0.60	3.95
462.1-0258-010A0-XM	●	●	●	●	●	●	2.58	10.13	37.40	38.00	3.00	130.00	14.00	0.60	3.93
462.1-0259-010A0-XM	●	●	●	●	●	●	2.59	10.11	37.40	38.00	3.00	130.00	14.00	0.60	3.91
462.1-0260-010A0-XM	●	●	●	●	●	●	2.60	10.10	37.39	38.00	3.00	130.00	14.00	0.61	3.88
462.1-0261-010A0-XM	●	●	●	●	●	●	2.61	10.09	37.39	38.00	3.00	130.00	14.00	0.61	3.86
462.1-0262-010A0-XM	●	●	●	●	●	●	2.62	10.07	37.39	38.00	3.00	130.00	14.00	0.61	3.84
462.1-0263-010A0-XM	●	●	●	●	●	●	2.63	10.06	37.39	38.00	3.00	130.00	14.00	0.61	3.82
462.1-0264-010A0-XM	●	●	●	●	●	●	2.64	10.04	37.38	38.00	3.00	130.00	14.00	0.62	3.80
462.1-0265-010A0-XM	●	●	●	●	●	●	2.65	10.02	37.38	38.00	3.00	130.00	14.00	0.62	3.78
462.1-0266-010A0-XM	●	●	●	●	●	●	2.66	10.01	37.38	38.00	3.00	130.00	14.00	0.62	3.76
462.1-0267-009A0-XM	●	●	●	●	●	●	2.67	9.99	37.38	38.00	3.00	130.00	14.00	0.62	3.74
462.1-0268-009A0-XM	●	●	●	●	●	●	2.68	9.98	37.38	38.00	3.00	130.00	14.00	0.62	3.72
462.1-0269-009A0-XM	●	●	●	●	●	●	2.69	9.97	37.37	38.00	3.00	130.00	14.00	0.63	3.70
462.1-0270-009A0-XM	●	●	●	●	●	●	2.70	9.95	37.37	38.00	3.00	130.00	14.00	0.63	3.69
462.1-0271-009A0-XM	●	●	●	●	●	●	2.71	9.94	37.37	38.00	3.00	130.00	14.00	0.63	3.67
462.1-0272-009A0-XM	●	●	●	●	●	●	2.72	9.92	37.37	38.00	3.00	130.00	14.00	0.63	3.65

● = Erste Wahl ○ = Gute Wahl



CoroDrill® Dura 462, Vollhartmetall-Mikrobohrer für verschiedene Werkstoffe

Äußere Kühlschmierstoffzufuhr



Gemeinsame Datenwerte

TCDCON	TCHA
h6	JS7

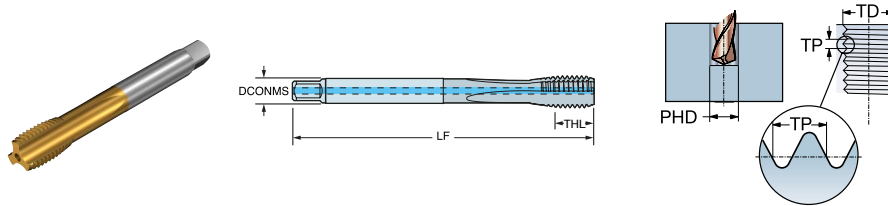
Metrisch (mm)

	P	S	K	M	N	O									
Bestellnummer	X0BU	X0BU	X0BU	X0BU	X0BU	X0BU	DC [mm]	LU [mm]	LF [mm]	OAL [mm]	DCON _{MS} [mm]	SIG [deg]	LCF [mm]	PL [mm]	ULDR
462.1-0273-009A0-XM	●	●	●	●	●	●	2.73	9.90	37.36	38.00	3.00	130.00	14.00	0.64	3.63
462.1-0274-009A0-XM	●	●	●	●	●	●	2.74	9.89	37.36	38.00	3.00	130.00	14.00	0.64	3.61
462.1-0275-009A0-XM	●	●	●	●	●	●	2.75	9.88	37.36	38.00	3.00	130.00	14.00	0.64	3.59
462.1-0276-009A0-XM	●	●	●	●	●	●	2.76	9.86	37.36	38.00	3.00	130.00	14.00	0.64	3.57
462.1-0277-009A0-XM	●	●	●	●	●	●	2.77	9.85	37.35	38.00	3.00	130.00	14.00	0.65	3.55
462.1-0278-009A0-XM	●	●	●	●	●	●	2.78	9.83	37.35	38.00	3.00	130.00	14.00	0.65	3.54
462.1-0279-009A0-XM	●	●	●	●	●	●	2.79	9.81	37.35	38.00	3.00	130.00	14.00	0.65	3.52
462.1-0280-009A0-XM	●	●	●	●	●	●	2.80	9.80	37.35	38.00	3.00	130.00	14.00	0.65	3.50
462.1-0281-009A0-XM	●	●	●	●	●	●	2.81	9.78	37.34	38.00	3.00	130.00	14.00	0.66	3.48
462.1-0282-009A0-XM	●	●	●	●	●	●	2.82	9.77	37.34	38.00	3.00	130.00	14.00	0.66	3.46
462.1-0283-009A0-XM	●	●	●	●	●	●	2.83	9.76	37.34	38.00	3.00	130.00	14.00	0.66	3.45
462.1-0284-009A0-XM	●	●	●	●	●	●	2.84	9.74	37.34	38.00	3.00	130.00	14.00	0.66	3.43
462.1-0285-009A0-XM	●	●	●	●	●	●	2.85	9.73	37.34	38.00	3.00	130.00	14.00	0.66	3.41
462.1-0286-009A0-XM	●	●	●	●	●	●	2.86	9.71	37.33	38.00	3.00	130.00	14.00	0.67	3.40
462.1-0287-009A0-XM	●	●	●	●	●	●	2.87	9.69	37.33	38.00	3.00	130.00	14.00	0.67	3.38
462.1-0288-009A0-XM	●	●	●	●	●	●	2.88	9.68	37.33	38.00	3.00	130.00	14.00	0.67	3.36
462.1-0289-009A0-XM	●	●	●	●	●	●	2.89	9.66	37.33	38.00	3.00	130.00	14.00	0.67	3.34
462.1-0290-009A0-XM	●	●	●	●	●	●	2.90	9.65	37.32	38.00	3.00	130.00	14.00	0.68	3.33
462.1-0291-009A0-XM	●	●	●	●	●	●	2.91	9.64	37.32	38.00	3.00	130.00	14.00	0.68	3.31
462.1-0292-009A0-XM	●	●	●	●	●	●	2.92	9.62	37.32	38.00	3.00	130.00	14.00	0.68	3.29
462.1-0293-009A0-XM	●	●	●	●	●	●	2.93	9.60	37.32	38.00	3.00	130.00	14.00	0.68	3.28
462.1-0294-009A0-XM	●	●	●	●	●	●	2.94	9.59	37.31	38.00	3.00	130.00	14.00	0.69	3.26
462.1-0295-009A0-XM	●	●	●	●	●	●	2.95	9.57	37.31	38.00	3.00	130.00	14.00	0.69	3.25
462.1-0296-009A0-XM	●	●	●	●	●	●	2.96	9.56	37.31	38.00	3.00	130.00	14.00	0.69	3.23
462.1-0297-009A0-XM	●	●	●	●	●	●	2.97	9.55	37.31	38.00	3.00	130.00	14.00	0.69	3.21
462.1-0298-009A0-XM	●	●	●	●	●	●	2.98	9.53	37.31	38.00	3.00	130.00	14.00	0.69	3.20
462.1-0299-009A0-XM	●	●	●	●	●	●	2.99	9.52	37.30	38.00	3.00	130.00	14.00	0.70	3.18

● = Erste Wahl ○ = Gute Wahl

CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: Metrisch



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrisch (mm)

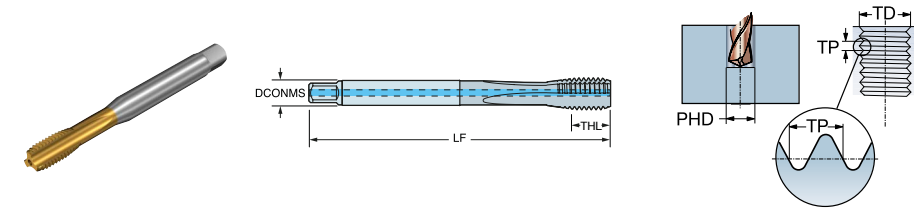
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NEU	T100-PM104DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	15.00	3	6.00	DIN371	kurzer Anschnitt
NEU	T100-PM106DA-M7	●	M 7	1.00	7.00	7.00	31.00	6HX	80.00	15.00	3	6.00	DIN371	extra kurzer Anschnitt
NEU	T100-PM104DA-M8	●	M 8	1.25	8.00	8.00	35.00	6HX	90.00	18.00	3	6.80	DIN371	kurzer Anschnitt
NEU	T100-PM104DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	kurzer Anschnitt
NEU	T100-PM106DA-M10	●	M 10	1.50	10.00	10.00	39.00	6HX	100.00	20.00	3	8.50	DIN371	extra kurzer Anschnitt
NEU	T100-PM105DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	3	10.30	DIN376	kurzer Anschnitt
NEU	T100-PM107DA-M12	●	M 12	1.75	12.00	9.00	55.00	6HX	110.00	23.00	3	10.30	DIN376	extra kurzer Anschnitt
NEU	T100-PM105DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	3	12.00	DIN376	kurzer Anschnitt
NEU	T100-PM107DA-M14	●	M 14	2.00	14.00	11.00	60.00	6HX	110.00	25.00	3	12.00	DIN376	extra kurzer Anschnitt
NEU	T100-PM105DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	3	14.50	DIN376	kurzer Anschnitt
NEU	T100-PM107DA-M16	●	M 16	2.00	16.00	12.00	60.00	6HX	110.00	25.00	3	14.50	DIN376	extra kurzer Anschnitt

● = Erste Wahl ○ = Gute Wahl



CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: Metrisch



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

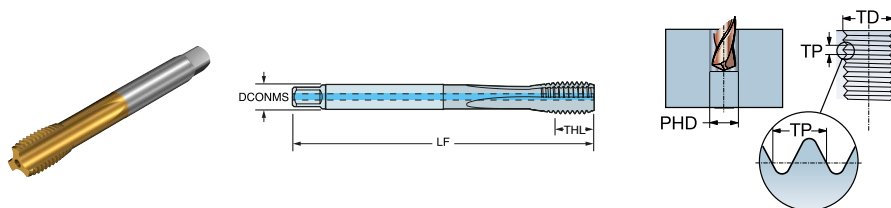
Metrisch (mm)

P														
Bestellnummer	P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	
NEU T100-PM175JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	150.00	20.00	3	8.50	JIS-B-4430	kurzer Anschnitt	
NEU T100-PM175JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	150.00	23.00	3	10.30	JIS-B-4430	kurzer Anschnitt	

● = Erste Wahl ○ = Gute Wahl

CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: Metrisch



Gemeinsame Datenwerte

SUBSTRATE COATING

HSS-E-PM PVD TiN

Metrisch (mm)

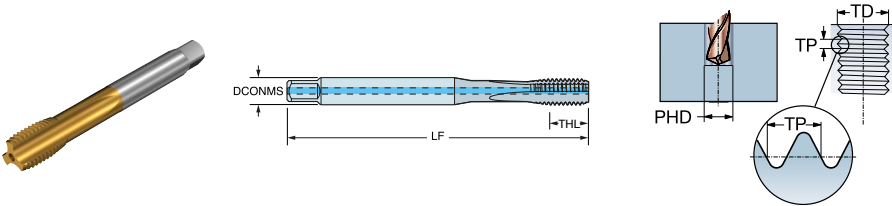
		P												
Bestellnummer		P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
NEU	T100-PM104AA-M8	●	M 8	1.25	8.00	8.08	33.50	6HX	90.00	18.00	3	6.80	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM104AA-M10	●	M 10	1.50	10.00	9.68	38.50	6HX	100.00	20.00	3	8.50	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AA-M12	●	M 12	1.75	12.00	9.32	55.00	6HX	110.00	23.00	3	10.30	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AA-M16	●	M 16	2.00	16.00	12.19	55.00	6HX	110.00	25.00	3	14.50	DIN/ANSI	kurzer Anschnitt

● = Erste Wahl ○ = Gute Wahl



CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: Metrisch Fein



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

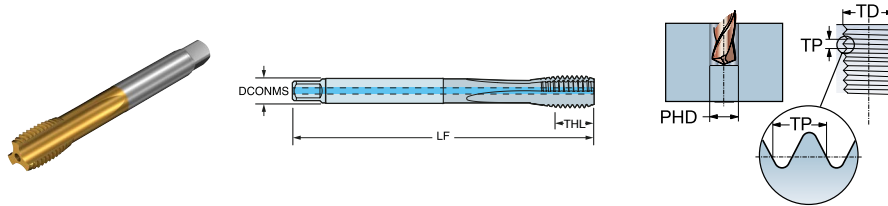
Metrisch (mm)

P														
Bestellnummer		P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
NEU	T100-PM104AB-M8X075	●	MF 8x0.75	0.75	8.00	8.08	36.00	6HX	80.00	15.00	3	7.30	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM104AB-M10X100	●	MF 10x1	1.00	10.00	9.68	43.00	6HX	90.00	18.00	3	9.00	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM104AB-M10X125	●	MF 10x1.25	1.25	10.00	9.68	48.00	6HX	100.00	20.00	3	8.80	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AB-M12X100	●	MF 12x1	1.00	12.00	9.32	50.00	6HX	100.00	21.00	3	11.00	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AB-M12X125	●	MF 12x1.25	1.25	12.00	9.32	50.00	6HX	100.00	21.00	3	10.80	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AB-M12X150	●	MF 12x1.5	1.50	12.00	9.32	50.00	6HX	100.00	21.00	3	10.60	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AB-M14X100	●	MF 14x1	1.00	14.00	10.90	50.00	6HX	100.00	21.00	3	13.00	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AB-M14X125	●	MF 14x1.25	1.25	14.00	10.90	50.00	6HX	100.00	21.00	3	12.80	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AB-M14X150	●	MF 14x1.5	1.50	14.00	10.90	50.00	6HX	100.00	21.00	3	12.70	DIN/ANSI	kurzer Anschnitt
NEU	T100-PM105AB-M16X150	●	MF 16x1.5	1.50	16.00	12.19	50.00	6HX	100.00	21.00	3	14.70	DIN/ANSI	kurzer Anschnitt

● = Erste Wahl ○ = Gute Wahl

CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: UNC



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrisch (mm)

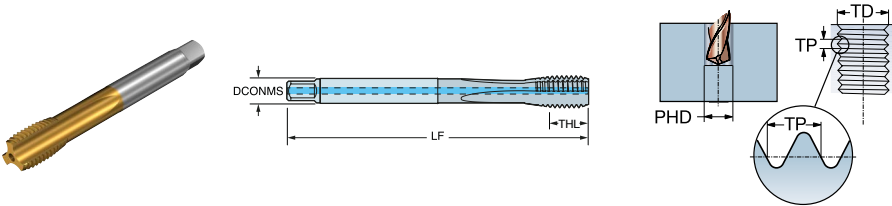
		P											
Bestellnummer	P1PL	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
NEU T100-PM106AE-1/4	●	UNC 1/4-20	6.35	6.48	20	25.00	2BX	80.00	16.00	3	5.10	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM104AE-5/16	●	UNC 5/16-18	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.70	DIN/ANSI	kurzer Anschnitt
NEU T100-PM106AE-5/16	●	UNC 5/16-18	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.70	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM104AE-3/8	●	UNC 3/8-16	9.52	9.68	16	39.00	2BX	100.00	21.30	3	8.00	DIN/ANSI	kurzer Anschnitt
NEU T100-PM106AE-3/8	●	UNC 3/8-16	9.52	9.68	16	39.00	2BX	100.00	21.30	3	8.00	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM105AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.10	3	9.40	DIN/ANSI	kurzer Anschnitt
NEU T100-PM107AE-7/16	●	UNC 7/16-14	11.11	8.20	14	48.00	2BX	100.00	20.10	3	9.40	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM105AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.10	3	10.80	DIN/ANSI	kurzer Anschnitt
NEU T100-PM107AE-1/2	●	UNC 1/2-13	12.70	9.32	13	55.00	2BX	110.00	23.10	3	10.80	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM105AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.10	3	13.60	DIN/ANSI	kurzer Anschnitt
NEU T100-PM107AE-5/8	●	UNC 5/8-11	15.88	12.19	11	55.00	2BX	110.00	23.10	3	13.60	DIN/ANSI	extra kurzer Anschnitt

● = Erste Wahl ○ = Gute Wahl



CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: UNF



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

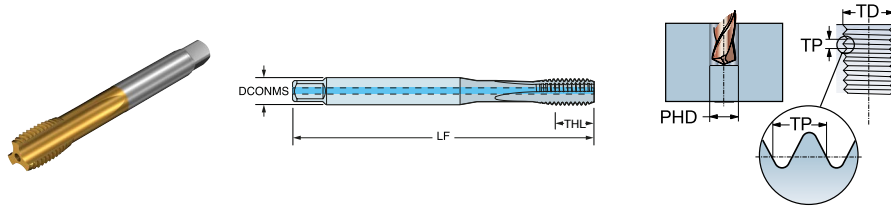
Metrisch (mm)

P													
Bestellnummer	P1PL	TDZ	TD [mm]	DCON _{MS} [mm]	TPI	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
NEU T100-PM106AF-1/4	●	UNF 1/4-28	6.35	6.48	28	25.00	2BX	80.00	16.00	3	5.50	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM104AF-5/16	●	UNF 5/16-24	7.94	8.08	18	34.00	2BX	90.00	19.00	3	6.90	DIN/ANSI	kurzer Anschnitt
NEU T100-PM104AF-3/8	●	UNF 3/8-24	9.52	9.68	24	37.50	2BX	100.00	20.00	4	28.00	DIN/ANSI	kurzer Anschnitt
NEU T100-PM106AF-3/8	●	UNF 3/8-24	9.52	9.68	24	37.50	2BX	100.00	20.00	3	10.60	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM105AF-7/16	●	UNF 7/16-20	11.11	8.20	14	48.00	2BX	100.00	20.00	3	9.90	DIN/ANSI	kurzer Anschnitt
NEU T100-PM105AF-1/2	●	UNF 1/2-20	12.70	9.32	20	50.00	2BX	110.00	21.00	3	7.15	DIN/ANSI	kurzer Anschnitt
NEU T100-PM107AF-1/2	●	UNF 1/2-20	12.70	9.32	20	50.00	2BX	110.00	21.00	3	13.00	DIN/ANSI	extra kurzer Anschnitt
NEU T100-PM105AF-5/8	●	UNF 5/8-18	15.88	12.19	18	50.00	2BX	110.00	21.00	3	9.00	DIN/ANSI	kurzer Anschnitt
NEU T100-PM107AF-5/8	●	UNF 5/8-18	15.88	12.19	18	50.00	2BX	110.00	21.00	3	14.50	DIN/ANSI	extra kurzer Anschnitt

● = Erste Wahl ○ = Gute Wahl

CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: Metrisch Fein



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrisch (mm)

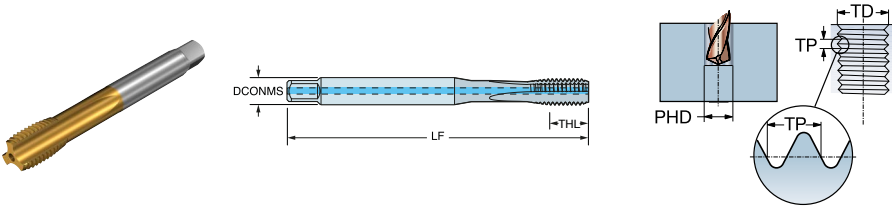
		P												
Bestellnummer		P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
NEU	T100-PM107DB-M6X075	●	MF 6x0.75	0.75	6.00	4.50	40.00	6HX	80.00	15.00	3	5.30	DIN374	extra kurzer Anschnitt
NEU	T100-PM105DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	36.00	6HX	80.00	15.00	3	7.30	DIN374	kurzer Anschnitt
NEU	T100-PM105DB-M8X100	●	MF 8x1	1.00	8.00	6.00	38.00	6HX	90.00	18.00	3	7.15	DIN374	kurzer Anschnitt
NEU	T100-PM107DB-M8X075	●	MF 8x0.75	0.75	8.00	6.00	36.00	6HX	80.00	15.00	3	7.30	DIN374	extra kurzer Anschnitt
NEU	T100-PM107DB-M8X100	●	MF 8x1	1.00	8.00	6.00	38.00	6HX	90.00	18.00	3	7.15	DIN374	extra kurzer Anschnitt
NEU	T100-PM105DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	kurzer Anschnitt
NEU	T100-PM105DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	20.00	3	8.80	DIN374	kurzer Anschnitt
NEU	T100-PM107DB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	90.00	18.00	3	9.00	DIN374	extra kurzer Anschnitt
NEU	T100-PM107DB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	100.00	20.00	3	8.80	DIN374	extra kurzer Anschnitt
NEU	T100-PM105DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	kurzer Anschnitt
NEU	T100-PM105DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.80	DIN374	kurzer Anschnitt
NEU	T100-PM107DB-M12X100	●	MF 12x1	1.00	12.00	9.00	50.00	6HX	100.00	21.00	3	11.00	DIN374	extra kurzer Anschnitt
NEU	T100-PM107DB-M12X125	●	MF 12x1.25	1.25	12.00	9.00	50.00	6HX	100.00	21.00	3	10.80	DIN374	extra kurzer Anschnitt
NEU	T100-PM105DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	3	13.00	DIN374	kurzer Anschnitt
NEU	T100-PM105DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	3	12.80	DIN374	kurzer Anschnitt
NEU	T100-PM105DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	3	12.70	DIN374	kurzer Anschnitt
NEU	T100-PM107DB-M14X100	●	MF 14x1	1.00	14.00	11.00	50.00	6HX	100.00	21.00	3	13.00	DIN374	extra kurzer Anschnitt
NEU	T100-PM107DB-M14X125	●	MF 14x1.25	1.25	14.00	11.00	50.00	6HX	100.00	21.00	3	12.80	DIN374	extra kurzer Anschnitt
NEU	T100-PM107DB-M14X150	●	MF 14x1.5	1.50	14.00	11.00	50.00	6HX	100.00	21.00	3	12.70	DIN374	extra kurzer Anschnitt
NEU	T100-PM105DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	3	14.70	DIN374	kurzer Anschnitt
NEU	T100-PM107DB-M16X150	●	MF 16x1.5	1.50	16.00	12.00	50.00	6HX	100.00	21.00	3	14.70	DIN374	extra kurzer Anschnitt

● = Erste Wahl ○ = Gute Wahl



CoroTap® 100, geradegenuteter Gewindebohrer

Gewindeform: Metrisch



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

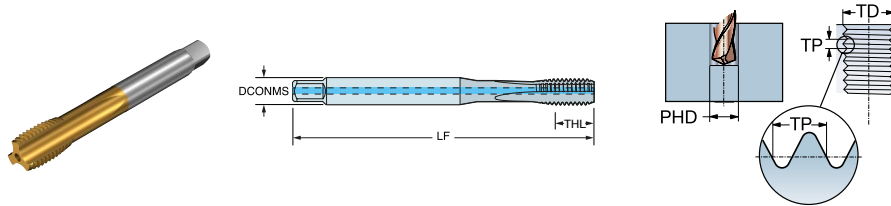
Metrisch (mm)

P														
Bestellnummer	P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT	
NEU T100-PM105JA-M7	●	M 7	1.00	7.00	6.20	30.00	6HX	65.00	15.00	3	6.00	JIS-B-4430	kurzer Anschnitt	
NEU T100-PM105JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	kurzer Anschnitt	
NEU T100-PM107JA-M8	●	M 8	1.25	8.00	6.20	35.00	6HX	70.00	18.00	3	6.80	JIS-B-4430	extra kurzer Anschnitt	
NEU T100-PM105JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	kurzer Anschnitt	
NEU T100-PM107JA-M10	●	M 10	1.50	10.00	7.00	37.50	6HX	75.00	20.00	3	8.50	JIS-B-4430	extra kurzer Anschnitt	
NEU T100-PM105JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	3	10.30	JIS-B-4430	kurzer Anschnitt	
NEU T100-PM107JA-M12	●	M 12	1.75	12.00	8.50	41.00	6HX	82.00	23.00	3	10.30	JIS-B-4430	extra kurzer Anschnitt	
NEU T100-PM105JA-M14	●	M 14	2.00	14.00	10.50	44.00	6HX	88.00	25.00	3	12.00	JIS-B-4430	kurzer Anschnitt	
NEU T100-PM107JA-M14	●	M 14	2.00	14.00	10.50	44.00	6HX	88.00	25.00	3	12.00	JIS-B-4430	extra kurzer Anschnitt	
NEU T100-PM105JA-M16	●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	3	14.50	JIS-B-4430	kurzer Anschnitt	
NEU T100-PM107JA-M16	●	M 16	2.00	16.00	12.50	47.50	6HX	95.00	25.00	3	14.50	JIS-B-4430	extra kurzer Anschnitt	

● = Erste Wahl ○ = Gute Wahl

CoroTap™ 100 geradegenuteter Gewindebohrer

Gewindeform: Metrisch Fein



Gemeinsame Datenwerte

SUBSTRATE	COATING
HSS-E-PM	PVD TiN

Metrisch (mm)

		P												
Bestellnummer		P1PL	TDZ	TP [mm]	TD [mm]	DCON _{MS} [mm]	LU [mm]	TCTR	LF [mm]	THL [mm]	NOF	PHD [mm]	BSG	THCHT
NEU	T100-PM105JB-M8X075	●	MF 8x0.75	0.75	8.00	6.20	35.00	6HX	62.00	15.00	3	7.30	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM105JB-M8X100	●	MF 8x1	1.00	8.00	6.20	35.00	6HX	70.00	18.00	3	7.15	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM107JB-M8X100	●	MF 8x1	1.00	8.00	6.20	35.00	6HX	70.00	18.00	3	7.15	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM105JB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	70.00	18.00	3	9.00	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM105JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	75.00	20.00	3	8.80	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM107JB-M10X100	●	MF 10x1	1.00	10.00	7.00	43.00	6HX	70.00	18.00	3	9.00	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM107JB-M10X125	●	MF 10x1.25	1.25	10.00	7.00	48.00	6HX	75.00	20.00	3	8.80	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM105JB-M12X100	●	MF 12x1	1.00	12.00	8.50	50.00	6HX	70.00	21.00	3	11.00	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM105JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	50.00	6HX	80.00	21.00	3	10.80	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM105JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	50.00	6HX	82.00	21.00	3	10.60	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM107JB-M12X100	●	MF 12x1	1.00	12.00	8.50	50.00	6HX	70.00	21.00	3	11.00	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM107JB-M12X125	●	MF 12x1.25	1.25	12.00	8.50	50.00	6HX	80.00	21.00	3	10.80	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM107JB-M12X150	●	MF 12x1.5	1.50	12.00	8.50	50.00	6HX	82.00	21.00	3	10.60	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM105JB-M14X100	●	MF 14x1	1.00	14.00	10.50	50.00	6HX	70.00	21.00	3	13.00	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM105JB-M14X125	●	MF 14x1.25	1.25	14.00	10.50	50.00	6HX	88.00	21.00	3	12.80	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM105JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	50.00	6HX	88.00	21.00	3	12.70	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM107JB-M14X100	●	MF 14x1	1.00	14.00	10.50	50.00	6HX	70.00	21.00	3	13.00	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM107JB-M14X125	●	MF 14x1.25	1.25	14.00	10.50	50.00	6HX	88.00	21.00	3	12.70	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM107JB-M14X150	●	MF 14x1.5	1.50	14.00	10.50	50.00	6HX	88.00	21.00	3	14.70	JIS-B-4436	extra kurzer Anschnitt
NEU	T100-PM105JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	50.00	6HX	95.00	21.00	3	14.70	JIS-B-4436	kurzer Anschnitt
NEU	T100-PM107JB-M16X150	●	MF 16x1.5	1.50	16.00	12.50	50.00	6HX	95.00	21.00	3	16.60	JIS-B-4436	extra kurzer Anschnitt

● = Erste Wahl ○ = Gute Wahl



Erfahren Sie mehr über
CoroDrill® DE10:
sandvik.coromant.com/corodrilde10



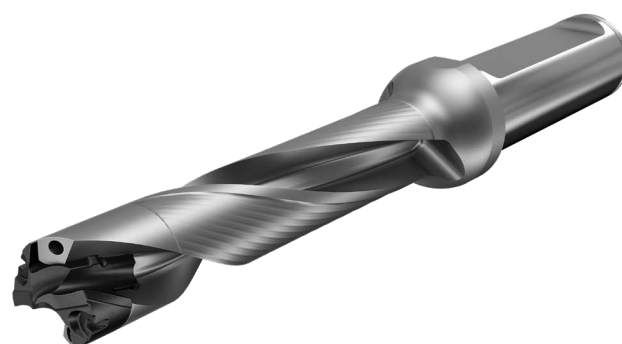
CoroDrill® DE10

Serienfertigung von Bohrungen im Griff

CoroDrill® DE10, der neue leistungsstärkste Wechselkopfbohrer, meistert produktives Kurzlochbohren in allen Materialien.

Anwendung

- Für hochvolumige Bohrungsherstellung in allen Branchen
- Typische Komponenten sind Wärmetauscherplatten, Automobilkomponenten, Wellen, Pumpen und Ventile, Flansche und I- und H-Stahlträger.
- Bohrungstoleranz H9/H10
- Kann für eine Vielzahl von Bohranwendungen verwendet werden



P M K N S H
ISO-Anwendungsbereich

Merkmale und Vorteile

- Die hohe Vorschubleistung ermöglicht eine höhere Vorschubgeschwindigkeit, was die Produktivität erhöht und die Kosten pro Bohrung senkt.
- Patentierte Vorspannkraft-Schnittstelle und stabile Wechselkopfgeometrie ermöglichen sicheres und robustes Bohren
- Das Schnittstellendesign bietet gute Zentriermöglichkeiten, was zu geraderen Bohrungen und engeren Toleranzen führt
- Eine Geometrie für alle Materialien und kein Pilotbohrer erforderlich - das bedeutet weniger Lagerbestand
- Optimierte Spannutgeometrie mit zwei gedrehten Kühlmittelbohrungen für gute Spanabfuhr und Bohrungsqualität

Beste Performance bei hohen Vorschüben

Erhöhen Sie den Vorschub um 40 % und beobachten Sie, wie Ihre Produktivität und Kosteneffizienz zunehmen. Außerdem reduzieren Sie Ihre CO₂-Emissionen pro Bearbeitung um etwa 20 %.

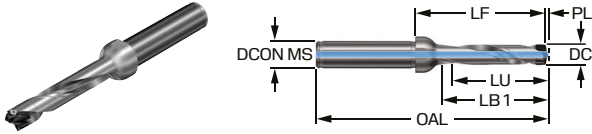
40%
höherer Vorschub

-20 %
CO₂ Emissionen pro
Bearbeitung

*Gegenüber Wettbewerbern im Kundenumfeld erfasst.

CoroDrill® DE10, Wechselkopfbohrer

Zylinderschaft



Metrisch (mm)

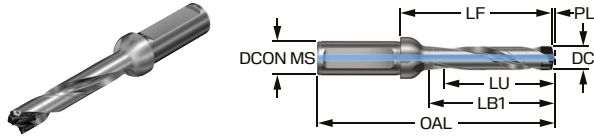
	Bestellnummer	DCN [mm]	DCX [mm]	LU [mm]	TCHA	DCON _{MS} [mm]	LF [mm]	OAL [mm]	LB [mm]	PL [mm]	CP [bar]	RPMX [1/min]
NEU	DE10-D0900-090A12-3	9.00	9.49	29.77	H9	12.00	40.10	86.40	30.5	1.30	10	77500
NEU	DE10-D0900-090A12-5	9.00	9.49	48.75	H9	12.00	58.90	105.20	49.3	1.30	10	42000
NEU	DE10-D0900-090A12-8	9.00	9.49	77.22	H9	12.00	87.10	133.40	77.5	1.30	10	21500
NEU	DE10-D0950-095A12-3	9.50	9.99	31.07	H9	12.00	41.73	88.10	32.2	1.37	10	75000
NEU	DE10-D0950-095A12-5	9.50	9.99	50.87	H9	12.00	61.53	107.90	52.0	1.37	10	40500
NEU	DE10-D0950-095A12-8	9.50	9.99	80.57	H9	12.00	91.23	137.60	81.7	1.37	10	20500

Zoll (Zoll)

	Bestellnummer	DCN [inch]	DCX [inch]	LU [inch]	TCHA	DCON _{MS} [inch]	LF [inch]	OAL [inch]	LB [inch]	PL [inch]	CP [lbf/in2]	RPMX [1/min]
NEU	DE10-D0900-090012-3	0.354	0.374	1.172	H9	0.500	1.579	3.402	1.201	0.051	145	77500
NEU	DE10-D0900-090012-5	0.354	0.374	1.919	H9	0.500	2.319	4.142	1.941	0.051	145	42000
NEU	DE10-D0900-090012-8	0.354	0.374	3.040	H9	0.500	3.429	5.252	3.051	0.051	145	21500
NEU	DE10-D0950-095012-3	0.374	0.393	1.223	H9	0.500	1.643	3.469	1.268	0.054	145	74500
NEU	DE10-D0950-095012-5	0.374	0.393	2.003	H9	0.500	2.422	4.248	2.047	0.054	145	40000
NEU	DE10-D0950-095012-8	0.374	0.393	3.172	H9	0.500	3.592	5.417	3.217	0.054	145	20500

CoroDrill® DE10, Wechselkopfbohrer

ISO 9766 Schaft

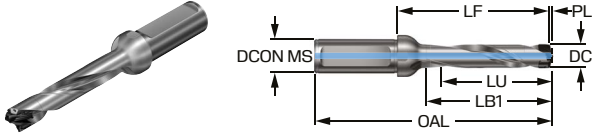


Metrisch (mm)

	Bestellnummer	DCN [mm]	DCX [mm]	LU [mm]	TCHA	DCON _{MS} [mm]	LF [mm]	OAL [mm]	LB [mm]	PL [mm]	CP [bar]	RPMX [1/min]
NEU	DE10-D1000-100L16-3	10.00	10.49	32.91	H9	16.00	45.26	94.70	33.9	1.44	10	68000
NEU	DE10-D1000-100L16-5	10.00	10.49	53.89	H9	16.00	66.06	115.50	54.7	1.44	10	37000
NEU	DE10-D1000-100L16-8	10.00	10.49	85.36	H9	16.00	97.26	146.70	85.9	1.44	10	19000
NEU	DE10-D1050-105L16-3	10.50	10.99	34.21	H9	16.00	46.69	96.20	35.5	1.51	10	66500
NEU	DE10-D1050-105L16-5	10.50	10.99	56.01	H9	16.00	68.49	118.00	57.3	1.51	10	36000
NEU	DE10-D1050-105L16-8	10.50	10.99	88.71	H9	16.00	101.19	150.70	90.0	1.51	10	18500
NEU	DE10-D1100-110L16-3	11.00	11.49	36.05	H9	16.00	48.22	97.80	37.1	1.58	10	65000
NEU	DE10-D1100-110L16-5	11.00	11.49	59.03	H9	16.00	71.02	120.60	59.9	1.58	10	35000
NEU	DE10-D1100-110L16-8	11.00	11.49	93.50	H9	16.00	105.22	154.80	94.1	1.58	10	18000
NEU	DE10-D1150-115L16-3	11.50	11.99	37.35	H9	16.00	49.65	99.30	38.7	1.65	10	63500
NEU	DE10-D1150-115L16-5	11.50	11.99	61.15	H9	16.00	73.45	123.10	62.5	1.65	10	34000
NEU	DE10-D1150-115L16-8	11.50	11.99	96.85	H9	16.00	109.15	158.80	98.2	1.65	10	17500
NEU	DE10-D1200-120L16-3	12.00	12.49	39.19	H9	16.00	51.18	100.90	40.4	1.72	10	62000
NEU	DE10-D1200-120L16-5	12.00	12.49	64.17	H9	16.00	75.98	125.70	65.2	1.72	10	33000
NEU	DE10-D1200-120L16-8	12.00	12.49	101.64	H9	16.00	113.18	162.90	102.4	1.72	10	16500
NEU	DE10-D1250-125L16-3	12.50	12.99	40.49	H9	16.00	52.61	102.40	41.9	1.79	10	60500
NEU	DE10-D1250-125L16-5	12.50	12.99	66.29	H9	16.00	78.41	128.20	67.7	1.79	10	32500
NEU	DE10-D1250-125L16-8	12.50	12.99	104.99	H9	16.00	117.11	166.90	106.4	1.79	10	16000
	DE10-D1300-130L16-3	13.00	13.49	42.33	H9	16.00	54.14	104.00	43.6	1.86	10	59000
	DE10-D1300-130L16-5	13.00	13.49	69.31	H9	16.00	80.94	130.80	70.4	1.86	10	31500
	DE10-D1300-130L16-8	13.00	13.49	109.78	H9	16.00	121.14	171.00	110.6	1.86	10	16000
	DE10-D1350-135L16-3	13.50	13.99	43.62	H9	16.00	55.68	105.60	45.2	1.92	10	58000
	DE10-D1350-135L16-5	13.50	13.99	71.42	H9	16.00	83.48	133.40	73.0	1.92	10	30500
	DE10-D1350-135L16-8	13.50	13.99	113.12	H9	16.00	125.18	175.10	114.7	1.92	10	15500
	DE10-D1400-140L20-3	14.00	14.99	46.74	H9	20.00	62.16	114.20	48.4	2.04	10	50000
	DE10-D1400-140L20-5	14.00	14.99	76.54	H9	20.00	91.96	144.00	78.2	2.04	10	26500
	DE10-D1400-140L20-8	14.00	14.99	121.24	H9	20.00	136.66	188.70	122.9	2.04	10	13500
	DE10-D1500-150L20-3	15.00	15.99	49.90	H9	20.00	65.10	117.30	51.6	2.20	10	48000
	DE10-D1500-150L20-5	15.00	15.99	81.70	H9	20.00	96.90	149.10	83.4	2.20	10	25500
	DE10-D1500-150L20-8	15.00	15.99	129.40	H9	20.00	144.60	196.80	131.1	2.20	10	13000
	DE10-D1600-160L20-3	16.00	16.99	53.04	H9	20.00	68.06	120.40	54.9	2.34	10	46500
	DE10-D1600-160L20-5	16.00	16.99	86.84	H9	20.00	101.86	154.20	88.7	2.34	10	24500
	DE10-D1600-160L20-8	16.00	16.99	137.54	H9	20.00	152.56	204.90	139.4	2.34	10	12000
	DE10-D1700-170L20-3	17.00	17.99	56.18	H9	20.00	71.02	123.50	58.1	2.48	10	45000

CoroDrill® DE10, Wechselkopfbohrer

ISO 9766 Schaft



Metrisch (mm)

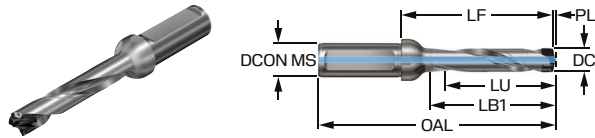
	Bestellnummer	DCN [mm]	DCX [mm]	LU [mm]	TCHA	DCON _{MS} [mm]	LF [mm]	OAL [mm]	LB [mm]	PL [mm]	CP [bar]	RPMX [1/min]
	DE10-D1700-170L20-5	17.00	17.99	91.98	H9	20.00	106.82	159.30	93.9	2.48	10	23500
	DE10-D1700-170L20-8	17.00	17.99	145.68	H9	20.00	160.52	213.00	147.6	2.48	10	11500

Zoll (Zoll)

	Bestellnummer	DCN [inch]	DCX [inch]	LU [inch]	TCHA	DCON _{MS} [inch]	LF [inch]	OAL [inch]	LB [inch]	PL [inch]	CP [lbf/in2]	RPMX [1/min]
NEU	DE10-D1000-100LX16-3	0.394	0.413	1.296	H9	0.625	1.782	3.728	1.335	0.057	145	68000
NEU	DE10-D1000-100LX16-5	0.394	0.413	2.122	H9	0.625	2.601	4.547	2.154	0.057	145	37000
NEU	DE10-D1000-100LX16-8	0.394	0.413	3.361	H9	0.625	3.829	5.776	3.382	0.057	145	19000
NEU	DE10-D1050-105LX16-3	0.413	0.433	1.347	H9	0.625	1.838	3.787	1.398	0.059	145	66500
NEU	DE10-D1050-105LX16-5	0.413	0.433	2.205	H9	0.625	2.696	4.646	2.256	0.059	145	36000
NEU	DE10-D1050-105LX16-8	0.413	0.433	3.493	H9	0.625	3.984	5.933	3.543	0.059	145	18500
NEU	DE10-D1100-110LX16-3	0.433	0.452	1.419	H9	0.625	1.898	3.850	1.461	0.062	145	65000
NEU	DE10-D1100-110LX16-5	0.433	0.452	2.324	H9	0.625	2.796	4.748	2.358	0.062	145	35000
NEU	DE10-D1100-110LX16-8	0.433	0.452	3.681	H9	0.625	4.143	6.094	3.705	0.062	145	18000
NEU	DE10-D1150-115LX16-3	0.453	0.472	1.470	H9	0.625	1.955	3.909	1.524	0.065	145	63500
NEU	DE10-D1150-115LX16-5	0.453	0.472	2.407	H9	0.625	2.892	4.846	2.461	0.065	145	34000
NEU	DE10-D1150-115LX16-8	0.453	0.472	3.813	H9	0.625	4.297	6.252	3.866	0.065	145	17000
NEU	DE10-D1200-120LX16-3	0.472	0.492	1.543	H9	0.625	2.015	3.972	1.591	0.068	145	62000
NEU	DE10-D1200-120LX16-5	0.472	0.492	2.526	H9	0.625	2.991	4.949	2.567	0.068	145	33000
NEU	DE10-D1200-120LX16-8	0.472	0.492	4.002	H9	0.625	4.456	6.413	4.031	0.068	145	16500
NEU	DE10-D1250-125LX16-3	0.492	0.511	1.594	H9	0.625	2.071	4.031	1.650	0.070	145	60500
NEU	DE10-D1250-125LX16-5	0.492	0.511	2.610	H9	0.625	3.087	5.047	2.665	0.070	145	32000
NEU	DE10-D1250-125LX16-8	0.492	0.511	4.133	H9	0.625	4.611	6.571	4.189	0.070	145	16500
	DE10-D1300-130LX16-3	0.512	0.531	1.667	H9	0.625	2.131	4.094	1.713	0.073	145	59000
	DE10-D1300-130LX16-5	0.512	0.531	2.729	H9	0.625	3.187	5.150	2.768	0.073	145	31500
	DE10-D1300-130LX16-8	0.512	0.531	4.322	H9	0.625	4.769	6.732	4.351	0.073	145	16000
	DE10-D1350-135LX16-3	0.531	0.551	1.717	H9	0.625	2.192	4.157	1.776	0.076	145	58000

CoroDrill® DE10, Wechselkopfbohrer

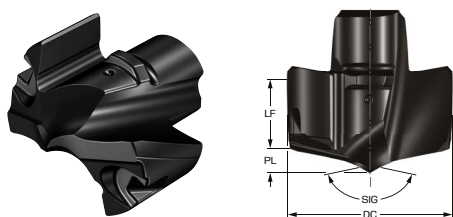
ISO 9766 Schaft



Zoll (Zoll)

	Bestellnummer	DCN [inch]	DCX [inch]	LU [inch]	TCHA	DCON _{MS} [inch]	LF [inch]	OAL [inch]	LB [inch]	PL [inch]	CP [lbf/in2]	RPMX [1/min]
	DE10-D1350-135LX16-5	0.531	0.551	2.812	H9	0.625	3.287	5.252	2.871	0.076	145	30500
	DE10-D1350-135LX16-8	0.531	0.551	4.454	H9	0.625	4.928	6.894	4.513	0.076	145	15500
	DE10-D1400-140LX19-3	0.551	0.590	1.840	H9	0.750	2.447	4.496	1.901	0.080	145	49500
	DE10-D1400-140LX19-5	0.551	0.590	3.013	H9	0.750	3.620	5.669	3.075	0.080	145	26500
	DE10-D1400-140LX19-8	0.551	0.590	4.773	H9	0.750	5.380	7.429	4.834	0.080	145	13500
	DE10-D1500-150LX19-3	0.591	0.630	1.965	H9	0.750	2.563	4.618	2.030	0.087	145	48000
	DE10-D1500-150LX19-5	0.591	0.630	3.217	H9	0.750	3.815	5.870	3.282	0.087	145	25500
	DE10-D1500-150LX19-8	0.591	0.630	5.094	H9	0.750	5.693	7.748	5.160	0.087	145	13000
	DE10-D1600-160LX19-3	0.630	0.669	2.088	H9	0.750	2.680	4.740	2.158	0.092	145	46500
	DE10-D1600-160LX19-5	0.630	0.669	3.419	H9	0.750	4.010	6.071	3.489	0.092	145	24500
	DE10-D1600-160LX19-8	0.630	0.669	5.415	H9	0.750	6.006	8.067	5.485	0.092	145	12000
	DE10-D1700-170LX19-3	0.669	0.708	2.212	H9	0.750	2.796	4.862	2.286	0.098	145	45000
	DE10-D1700-170LX19-5	0.669	0.708	3.621	H9	0.750	4.206	6.272	3.696	0.098	145	23500
	DE10-D1700-170LX19-8	0.669	0.708	5.735	H9	0.750	6.320	8.386	5.810	0.098	145	11500

CoroDrill® DE10, Bohrkopf

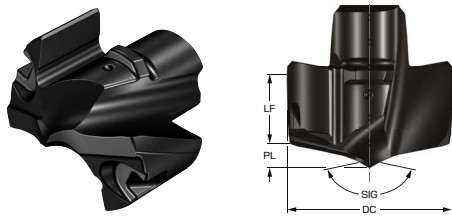


Metrisch (mm)

		P		S		H		K		M		N								
Bestellnummer		2334	4334	2334	4334	2334	4334	2334	4334	2334	4334	2334	4334	SSC	LF [mm]	PL [mm]	DC [mm]	SIG [deg]		
NEU	DE10-0900-090-M5	○	●	○	○	○	○	○	○	●	●	○	○	090	3.81	1.27	9.00	158.00		
NEU	DE10-0910-090-M5	○	●	●	○	○	○	○	○	●	●	○	○	090	3.81	1.28	9.10	158.00		
NEU	DE10-0920-090-M5	○	●	●	○	○	○	○	○	●	●	○	○	090	3.80	1.29	9.20	158.00		
NEU	DE10-0930-090-M5	○	●	●	○	○	○	○	○	●	●	○	○	090	3.79	1.30	9.30	158.00		
NEU	DE10-0940-090-M5	○	●	●	○	○	○	○	○	●	●	○	○	090	3.78	1.31	9.40	158.00		
NEU	DE10-0950-095-M5	○	●	●	○	○	○	○	○	●	●	○	○	095	4.03	1.34	9.50	158.00		
NEU	DE10-0952-095-M5	○	●	●	○	○	○	○	○	●	●	○	○	095	4.03	1.35	9.52	158.00		
NEU	DE10-0960-095-M5	○	●	●	○	○	○	○	○	●	●	○	○	095	4.03	1.35	9.60	158.00		
NEU	DE10-0970-095-M5	○	●	●	○	○	○	○	○	●	●	○	○	095	4.02	1.36	9.70	158.00		
NEU	DE10-0980-095-M5	○	●	●	○	○	○	○	○	●	●	○	○	095	4.01	1.37	9.80	158.00		
NEU	DE10-0990-095-M5	○	●	●	○	○	○	○	○	●	●	○	○	095	4.00	1.38	9.90	158.00		
NEU	DE10-1000-100-M5	○	●	●	○	○	○	○	○	●	●	○	○	100	4.24	1.41	10.00	158.00		
NEU	DE10-1010-100-M5	○	●	●	○	○	○	○	○	●	●	○	○	100	4.23	1.42	10.10	158.00		
NEU	DE10-1020-100-M5	○	●	●	○	○	○	○	○	●	●	○	○	100	4.22	1.43	10.20	158.00		
NEU	DE10-1030-100-M5	○	●	●	○	○	○	○	○	●	●	○	○	100	4.22	1.44	10.30	158.00		
NEU	DE10-1040-100-M5	○	●	●	○	○	○	○	○	●	●	○	○	100	4.21	1.45	10.40	158.00		
NEU	DE10-1050-105-M5	○	●	●	○	○	○	○	○	●	●	○	○	105	4.46	1.48	10.50	158.00		
NEU	DE10-1060-105-M5	○	●	●	○	○	○	○	○	●	●	○	○	105	4.45	1.49	10.60	158.00		
NEU	DE10-1070-105-M5	○	●	●	○	○	○	○	○	●	●	○	○	105	4.45	1.50	10.70	158.00		
NEU	DE10-1080-105-M5	○	●	●	○	○	○	○	○	●	●	○	○	105	4.44	1.51	10.80	158.00		
NEU	DE10-1090-105-M5	○	●	●	○	○	○	○	○	●	●	○	○	105	4.43	1.52	10.90	158.00		
NEU	DE10-1100-110-M5	○	●	●	○	○	○	○	○	●	●	○	○	110	4.67	1.55	11.00	158.00		
NEU	DE10-1110-110-M5	○	●	●	○	○	○	○	○	●	●	○	○	110	4.66	1.56	11.10	158.00		
NEU	DE10-1111-110-M5	○	●	●	○	○	○	○	○	●	●	○	○	110	4.66	1.56	11.11	158.00		
NEU	DE10-1120-110-M5	○	●	●	○	○	○	○	○	●	●	○	○	110	4.65	1.57	11.20	158.00		
NEU	DE10-1130-110-M5	○	●	●	○	○	○	○	○	●	●	○	○	110	4.65	1.58	11.30	158.00		
NEU	DE10-1140-110-M5	○	●	●	○	○	○	○	○	●	●	○	○	110	4.64	1.59	11.40	158.00		
NEU	DE10-1150-115-M5	○	●	●	○	○	○	○	○	●	●	○	○	115	4.88	1.62	11.50	158.00		
NEU	DE10-1160-115-M5	○	●	●	○	○	○	○	○	●	●	○	○	115	4.87	1.63	11.60	158.00		
NEU	DE10-1170-115-M5	○	●	●	○	○	○	○	○	●	●	○	○	115	4.86	1.64	11.70	158.00		

● = Erste Wahl ○ = Gute Wahl

CoroDrill® DE10, Bohrkopf

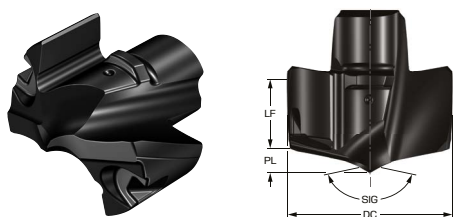


Metrisch (mm)

		P		S		H		K		M		N						
Bestellnummer		2334	4334	2334	4334	2334	4334	2334	4334	2334	4334	2334	4334	SSC	LF [mm]	PL [mm]	DC [mm]	SIG [deg]
NEU	DE10-1180-115-M5	○	●	●	○	○	○	○	○	●	●	○	○	115	4.86	1.65	11.80	158.00
NEU	DE10-1190-115-M5	○	●	●	○	○	○	○	○	●	●	○	○	115	4.85	1.65	11.90	158.00
NEU	DE10-1200-120-M5	○	●	●	○	○	○	○	○	●	●	○	○	120	5.10	1.69	12.00	158.00
NEU	DE10-1210-120-M5	○	●	●	○	○	○	○	○	●	●	○	○	120	5.09	1.70	12.10	158.00
NEU	DE10-1220-120-M5	○	●	●	○	○	○	○	○	●	●	○	○	120	5.08	1.71	12.20	158.00
NEU	DE10-1230-120-M5	○	●	●	○	○	○	○	○	●	●	○	○	120	5.08	1.72	12.30	158.00
NEU	DE10-1240-120-M5	○	●	●	○	○	○	○	○	●	●	○	○	120	5.07	1.72	12.40	158.00
NEU	DE10-1250-125-M5	○	●	●	○	○	○	○	○	●	●	○	○	125	5.31	1.76	12.50	158.00
NEU	DE10-1260-125-M5	○	●	●	○	○	○	○	○	●	●	○	○	125	5.30	1.77	12.60	158.00
NEU	DE10-1270-125-M5	○	●	●	○	○	○	○	○	●	●	○	○	125	5.29	1.78	12.70	158.00
NEU	DE10-1280-125-M5	○	●	●	○	○	○	○	○	●	●	○	○	125	5.29	1.79	12.80	158.00
NEU	DE10-1290-125-M5	○	●	●	○	○	○	○	○	●	●	○	○	125	5.28	1.79	12.90	158.00
	DE10-1300-130-M5	○	●	●	○	○	○	○	○	●	●	○	○	130	5.53	1.83	13.00	158.00
	DE10-1310-130-M5	○	●	●	○	○	○	○	○	●	●	○	○	130	5.52	1.84	13.10	158.00
	DE10-1320-130-M5	○	●	●	○	○	○	○	○	●	●	○	○	130	5.51	1.85	13.20	158.00
	DE10-1330-130-M5	○	●	●	○	○	○	○	○	●	●	○	○	130	5.50	1.85	13.30	158.00
	DE10-1340-130-M5	○	●	●	○	○	○	○	○	●	●	○	○	130	5.50	1.86	13.40	158.00
	DE10-1350-135-M5	○	●	●	○	○	○	○	○	●	●	○	○	135	5.74	1.90	13.50	158.00
	DE10-1360-135-M5	○	●	●	○	○	○	○	○	●	●	○	○	135	5.73	1.91	13.60	158.00
	DE10-1370-135-M5	○	●	●	○	○	○	○	○	●	●	○	○	135	5.72	1.91	13.70	158.00
	DE10-1380-135-M5	○	●	●	○	○	○	○	○	●	●	○	○	135	5.72	1.92	13.80	158.00
	DE10-1390-135-M5	○	●	●	○	○	○	○	○	●	●	○	○	135	5.71	1.93	13.90	158.00
	DE10-1400-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.94	1.99	14.00	158.00
	DE10-1410-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.93	2.00	14.10	158.00
	DE10-1420-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.92	2.01	14.20	158.00
	DE10-1429-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.91	2.02	14.29	158.00
	DE10-1430-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.91	2.02	14.30	158.00
	DE10-1440-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.90	2.02	14.40	158.00
	DE10-1450-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.89	2.03	14.50	158.00
	DE10-1460-140-M5	○	●	●	○	○	○	○	○	●	●	○	○	140	5.89	2.04	14.60	158.00

● = Erste Wahl ○ = Gute Wahl

CoroDrill® DE10, Bohrkopf

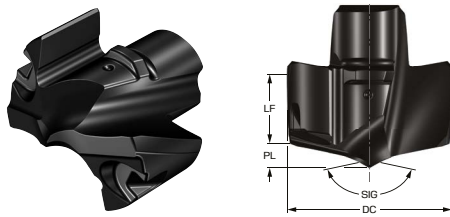


Metrisch (mm)

		P		S		H	K		M		N						
Bestellnummer		2334	4334	2334	4334	4334	2334	4334	2334	4334	2334	4334	SSC	LF [mm]	PL [mm]	DC [mm]	SIG [deg]
	DE10-1470-140-M5	○	●	●	○	○	○	○	●	●	○	○	140	5.88	2.05	14.70	158.00
	DE10-1480-140-M5	○	●	●	○	○	○	○	●	●	○	○	140	5.87	2.06	14.80	158.00
	DE10-1490-140-M5	○	●	●	○	○	○	○	●	●	○	○	140	5.86	2.06	14.90	158.00
	DE10-1500-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.35	2.13	15.00	158.00
	DE10-1510-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.35	2.14	15.10	158.00
	DE10-1520-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.34	2.15	15.20	158.00
	DE10-1530-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.33	2.15	15.30	158.00
	DE10-1540-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.32	2.16	15.40	158.00
	DE10-1550-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.31	2.17	15.50	158.00
	DE10-1560-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.31	2.18	15.60	158.00
	DE10-1570-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.30	2.19	15.70	158.00
	DE10-1580-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.29	2.20	15.80	158.00
	DE10-1588-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.28	2.20	15.88	158.00
	DE10-1590-150-M5	○	●	●	○	○	○	○	●	●	○	○	150	6.28	2.20	15.90	158.00
	DE10-1600-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.78	2.27	16.00	158.00
	DE10-1610-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.78	2.28	16.10	158.00
	DE10-1613-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.77	2.28	16.13	158.00
	DE10-1620-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.77	2.29	16.20	158.00
	DE10-1630-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.76	2.29	16.30	158.00
	DE10-1640-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.75	2.30	16.40	158.00
	DE10-1650-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.74	2.31	16.50	158.00
	DE10-1660-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.73	2.32	16.60	158.00
	DE10-1670-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.73	2.33	16.70	158.00
	DE10-1680-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.72	2.33	16.80	158.00
	DE10-1690-160-M5	○	●	●	○	○	○	○	●	●	○	○	160	6.71	2.34	16.90	158.00
	DE10-1700-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.21	2.41	17.00	158.00
	DE10-1710-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.20	2.42	17.10	158.00
	DE10-1720-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.20	2.42	17.20	158.00
	DE10-1730-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.19	2.43	17.30	158.00
	DE10-1740-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.18	2.44	17.40	158.00

● = Erste Wahl ○ = Gute Wahl

CoroDrill® DE10, Bohrkopf



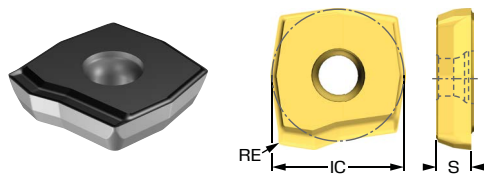
Metrisch (mm)

		P		S		H		K		M		N						
Bestellnummer		2334	4334	2334	4334	4334	2334	4334	2334	4334	2334	4334	SSC	LF [mm]	PL [mm]	DC [mm]	SIG [deg]	
	DE10-1746-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.18	2.44	17.46	158.00	
	DE10-1750-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.17	2.45	17.50	158.00	
	DE10-1760-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.16	2.46	17.60	158.00	
	DE10-1770-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.16	2.46	17.70	158.00	
	DE10-1780-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.15	2.47	17.80	158.00	
	DE10-1790-170-M5	○	●	●	○	○	○	○	●	●	○	○	170	7.14	2.48	17.90	158.00	
		P		S		H		K		M		N						

● = Erste Wahl ○ = Gute Wahl



CoroDrill® DS20, Wendeschneidplatte zum Bohren

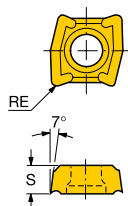
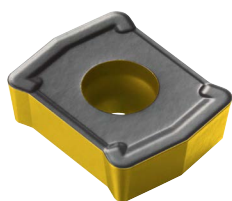


Metrisch (mm)

			P	S	H	K	M	N				
			Bestellnummer						SSC	S [mm]	RE [mm]	IC [mm]
			1344	1344	1344	1344	1344	1344				
mittlerer Vorschub	L5S	NEU	DS20-0407-C-L5S	○	○	○	○	○	04C	3.20	0.3	11.08
		NEU	DS20-0508-C-L5S	○	○	○	○	○	05C	3.50	0.3	13.36
			P	S	H	K	M	N				

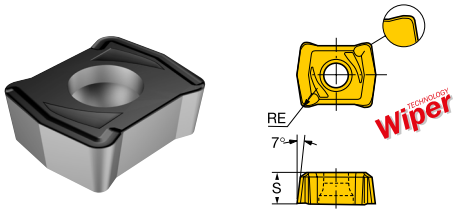
● = Erste Wahl ○ = Gute Wahl

CoroDrill® 881, Wendeschneidplatte zum Bohren



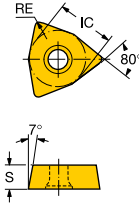
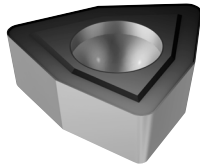
Metrisch (mm)

			P	S	H	K	M	N			
			Bestellnummer								
			4344	4344	4344	4344	4344	4344	SSC	S [mm]	RE [mm]
mittlerer Vorschub	53	NEU	881-02 02 04M-P-GM1	●	●	●	●	●	02	2.38	0.4
		NEU	881-03 03 08M-P-GM1	●	●	●	●	●	03	3.17	0.8
		NEU	881-04 03 08M-P-GM1	●	●	●	●	●	04	3.17	0.8



			P	S	H	K	M	N					
			Bestellnummer										
			4344	4344	4344	4344	4344	4344	SSC	S [mm]	RE [mm]		
mittlerer Vorschub	53	NEU	LCMX 02 02 04C-53	○	○	○	○	○	○	02	2.38	0.4	
		NEU	LCMX 02 02 04TC-53	○				○		02	2.38	0.4	
		NEU	LCMX 03 03 08T-53	○	○	○	○	○	○	03	3.17	0.8	
	WM	NEU	LCMX 04 03 08 T-53	○	○	○	○	○	○	04	3.17	0.8	
		NEU	LCMX 03 03 04R-WM	●				●	●		03	3.17	0.4
		NEU	LCMX 04 03 04R-WM	●				●	●		04	3.17	0.4
			P	S	H	K	M	N					

Coromant® U Wendeschneidplatte zum Bohren



Metrisch (mm)

			P	S	H	K	M	N				
		Bestellnummer	4344	4344	4344	4344	4344	4344	SSC	S [mm]	RE [mm]	IC [mm]
mittlerer Vorschub	53	NEU WCMX 05 03 08 R-53	○	○	○	○	○	○	05	3.17	0.8	7.94
		NEU WCMX 05 03 08 T-53	○	○	○	○	○	○	05	3.17	0.8	7.94
		NEU WCMX 06 T3 08 R-53	○	○	○	○	○	○	06	3.97	0.8	9.52
		NEU WCMX 06 T3 08 T-53	○	○	○	○	○	○	06	3.97	0.8	9.52
		NEU WCMX 08 04 12 R-53	○	○	○	○	○	○	08	4.76	1.2	12.70
		NEU WCMX 08 04 12 T-53	○	○	○	○	○	○	08	4.76	1.2	12.70
	WM	NEU WCMX 05 03 04R-WM	●			●	●		05	3.17	0.4	7.94
		NEU WCMX 06 T3 04R-WM	●			●	●		06	3.97	0.4	9.52

● = Erste Wahl ○ = Gute Wahl



Erfahren Sie mehr über
CoroBore® BR20:
sandvik.coromant.com/coroborebr20



CoroBore® BR20

Zweischneiden-Aufbohrwerkzeuge für hohe Bearbeitungsflexibilität

CoroBore® BR20 ist ein zweischneidiges Aufbohrwerkzeug für vielseitiges Schruppaufbohren. Das System besteht aus Adaptern mit passenden Schneidenträgern, Zwischenlagen und Füllstücken. So lässt sich das Werkzeug unterschiedlichen Werkstoffen und Bedingungen anpassen.

Merkmale

- Das System besteht aus Adaptern mit passenden Schneidenträgern, Zwischenlagen und Füllstücken
- Großer Durchmesserbereich für jede Werkzeuggröße
- Lasermarkierte Skala auf dem Adapter macht die Einstellung des Kopfdurchmessers einfach und benutzerfreundlich
- Rückwärtsaufbohren mit einem einzigartigen Schneidenträger und Füllstück
- HP-Kühlschmierstoffdüsen für präzise Kühlschmierstoffausrichtung in den Schneidenträger eingebaut



P M K N S H
ISO-Anwendungsbereich

Vorteile

- Bearbeitungen bei größeren Überhängen und größerer Schnitttiefe
- Standardwendelplatten mit optimierten, modernen Sorten und Geometrien - mit längeren Standzeiten bei höherer Produktivität
- Weniger Unterbrechungen durch Wendeschneidplatten mit exzellentem Spanbruch, speziell entwickelt für grobe Aufbohrbearbeitungen

CoroBore® BR20 mit Silent Tools™ Technologie

Der perfekte Problemlöser für Bearbeitungen mit großem Überhang. Mit Silent Tools™ können Sie bei gleich hoher Produktivität die Schnitttiefe verdoppeln.





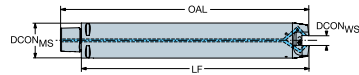
CoroBore® BR20 schwingungsgedämpftes Zweischneiden-Aufbohrwerkzeug zum Schrappen



Metrisch (mm)

Bestellnummer	DCN [mm]	DCX [mm]	CNSC	DCON _{MS} [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
BR20D-116CC12F-C6M	89.00	116.00	3	63.00	90.0	13.50	400.00	438.00	80.0	70	2
BR20D-116CC12F-C6S	89.00	116.00	3	63.00	90.0	13.50	300.00	338.00	80.0	70	2
BR20D-116SP12Y-C6M	89.00	116.00	3	63.00	84.0	13.50	400.00	438.00	80.0	70	2
BR20D-116SP12Y-C6S	89.00	116.00	3	63.00	84.0	13.50	300.00	338.00	80.0	70	2
BR20D-116TC16F-C6M	89.00	116.00	3	63.00	90.0	13.50	400.00	438.00	80.0	70	2
BR20D-116TC16F-C6S	89.00	116.00	3	63.00	90.0	13.50	300.00	338.00	80.0	70	2
BR20D-150CC12F-C6S	115.00	150.00	3	63.00	90.0	17.50	300.00	338.00	104.0	70	2
BR20D-150CC12F-C8S	115.00	150.00	3	80.00	90.0	17.50	410.00	458.00	104.0	70	2
BR20D-150SP12Y-C6S	115.00	150.00	3	63.00	84.0	17.50	300.00	338.00	104.0	70	2
BR20D-150SP12Y-C8S	115.00	150.00	3	80.00	84.0	17.50	410.00	458.00	104.0	70	2
BR20D-150TC16F-C6S	115.00	150.00	3	63.00	90.0	17.50	300.00	338.00	104.0	70	2
BR20D-150TC16F-C8S	115.00	150.00	3	80.00	90.0	17.50	410.00	458.00	104.0	70	2
BR20D-71CC12F-C5S	55.00	71.00	3	50.00	90.0	8.00	260.00	290.00	50.0	70	2
BR20D-71SP12Y-C5S	55.00	71.00	3	50.00	84.0	8.00	260.00	290.00	50.0	70	2
BR20D-71TC16F-C5S	55.00	71.00	3	50.00	90.0	8.00	260.00	290.00	50.0	70	2
BR20D-90CC12F-C5S	70.00	90.00	3	50.00	90.0	10.00	260.00	290.00	63.0	70	2
BR20D-90SP12Y-C5S	70.00	90.00	3	50.00	84.0	10.00	260.00	290.00	63.0	70	2
BR20D-90TC16F-C5S	70.00	90.00	3	50.00	90.0	10.00	260.00	290.00	63.0	70	2

Coromant Capto® für CoroBore® BR20 schwingungsgedämpften Werkzeugadapter

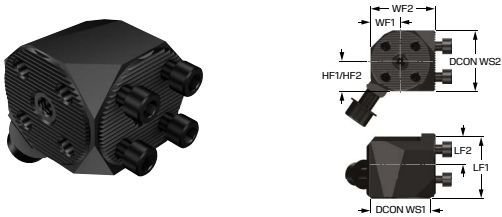


Metrisch (mm)

Bestellnummer	DCN [mm]	DCX [mm]	CNSC	DCON _{MS} [mm]	LF ₁ [mm]	LF ₂ [mm]	OAL [mm]	BD ₁ [mm]	CP [bar]
C5-BR20D-E-242	55.00	71.00	3	50.00	242.00	241.70	272.00	50.0	70
C5-BR20D-F-240	70.00	90.00	3	50.00	240.00	239.70	270.00	63.0	70
C6-BR20D-G-278	89.00	116.00	3	63.00	278.00	277.70	316.00	80.0	70
C6-BR20D-G-378	89.00	116.00	3	63.00	378.00	377.70	416.00	80.0	70
C6-BR20D-H-278	115.00	150.00	3	63.00	278.00	277.70	316.00	104.0	70
C8-BR20D-H-388	115.00	150.00	3	80.00	388.00	387.70	436.00	104.0	70



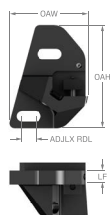
CoroBore® XL Einbauhalter für CoroTurn® SL



Metrisch (mm)

Bestellnummer	CNSC	LF ₁ [mm]	LF ₂ [mm]	HF ₁ [mm]	OAH [mm]	OAL [mm]	OAW [mm]	CP [bar]
S12-R820XL2SL40-018	2	40.00	18.00	20.0	44.2	42.30	44.80	70

Schneidenträgeradapter für CoroBore® XL

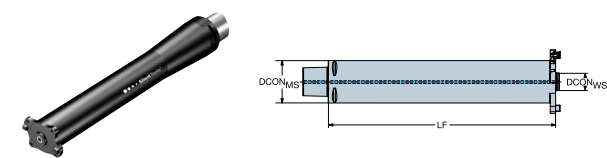


Metrisch (mm)

Bestellnummer	ADJLX [mm]	LF [mm]	OAH [mm]	OAL [mm]	OAW [mm]
S17-R820XLS12-012A	14.00	12.00	104.0	56.30	79.24
S24-R820XLS12-012A	22.00	12.00	92.0	62.30	110.37



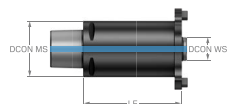
Silent Tools™ Adapter mit Coromant Capto® Kupplung für CoroBore® XL



Metrisch (mm)

Bestellnummer	CNSC	DCON _{MS} [mm]	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	DBC [mm]	CP [bar]
C8-R822XLA33-F230	3	80.00	230.00	278.00	80.0	101.6	70
C8-R822XLA33-F320	3	80.00	320.00	368.00	80.0	101.6	70

Coromant Capto® für CoroBore® XL Aufbohrwerkzeug



Metrisch (mm)

Bestellnummer	CNSC	DCON _{MS} [mm]	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	DBC [mm]	CP [bar]
C8-R822XLA33-A140	3	80.00	140.00	195.00	120.0	101.6	70



CoroBore® 825 Feinaufbohrwerkzeug



Metrisch (mm)

Bestellnummer	DCN [mm]	DCX [mm]	CNSC	DCON _{MS} [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAH [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
825D-107TC11U-C6S	86.00	107.00	3	63.00	92.0	10.50	300.00	64.0	338.00	80.0	70	1
825D-137TC11U-C6S	106.00	137.00	3	63.00	92.0	15.50	300.00	64.0	338.00	100.0	70	1
825D-167TC11U-C6M	136.00	167.00	3	63.00	92.0	15.50	300.00	64.0	338.00	130.0	70	1
825D-167TC11U-C8XS	136.00	167.00	3	80.00	92.0	15.50	410.00	81.0	458.00	130.0	70	1
825D-87TC11U-C5S	69.00	87.00	3	50.00	92.0	9.00	260.00	51.0	290.00	63.0	70	1

CoroBore® 825 Feinaufbohrwerkzeug

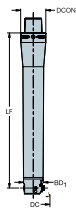


Metrisch (mm)

Bestellnummer	DCN [mm]	DCX [mm]	CN	DCON _{MS} [mm]	KAPR [deg]	ADJLX [mm]	LF [mm]	OAL [mm]	BD [mm]	CP [bar]	CICT
825D-70TC11U-C5S	55.00	70.00	3	50.00	92.0	7.50	260.00	290.00	50.0	70	1
825D-87TC11U-C6S	69.00	87.00	3	63.00	92.0	9.00	300.00	338.00	63.0	70	1



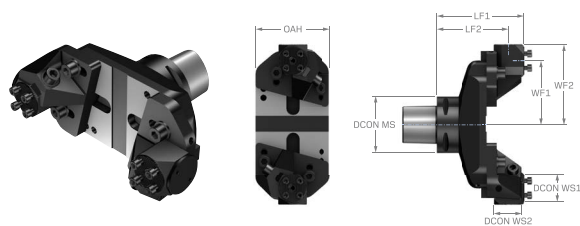
Coromant Capto® für CoroBore® 825 schwingungs- gedämpftes Aufbohrwerkzeug



Metrisch (mm)

Bestellnummer	CNSC	DCON _{MS} [mm]	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	CP [bar]
C5-R825C-FAE237	3	50.00	237.00	286.00	50.0	70
C5-R825C-FAF237	3	50.00	237.00	286.00	63.0	70
C6-R825C-FAF277	3	63.00	277.00	334.00	63.0	70
C6-R825C-FAG277	3	63.00	277.00	334.00	80.0	70
C6-R825C-FAH277	3	63.00	277.00	334.00	100.0	70
C6-R825C-FAI277	3	63.00	277.00	334.00	130.0	70
C8-R825C-FAI387	3	80.00	387.00	454.00	130.0	70

Adapter Coromant Capto® - CoroTurn® SL

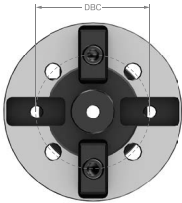
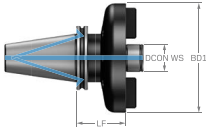


Metrisch (mm)

Bestellnummer	CNSC	ADJLX [mm]	LF ₁ [mm]	LF ₂ [mm]	OAH [mm]	OAL [mm]	OAW [mm]
820-228-2SL40-C8	3	26.00	122.00	100.00	104.0	170.00	200.00
820-278-2SL40-C8	3	26.00	122.00	100.00	104.0	170.00	250.00
820-328-2SL40-C8	3	26.00	122.00	100.00	104.0	170.00	300.00
820-378-2SL40-C8	3	26.00	122.00	100.00	104.0	170.00	350.00



Adapter mit CAT-V Kupplung für CoroBore® XL



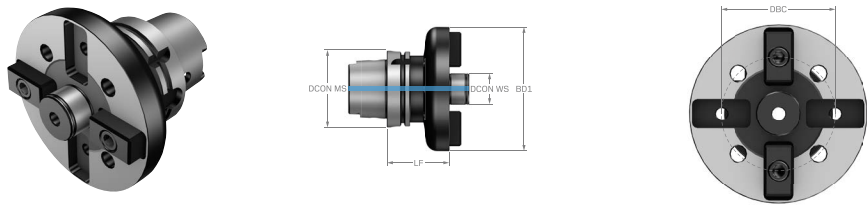
Zoll (Zoll)

Bestellnummer	CNSC	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	DBC [mm]	CP [bar]
A392B.45XL-5040 075	7	75.00	176.80	160.0	101.6	20



Adapter mit HSK-Kupplung für CoroBore® XL

Maschinenseitige Schnittstelle HSK A/C



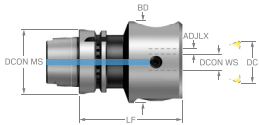
Metrisch (mm)

Bestellnummer	CNSC	DCON _{MS} [mm]	STDLET	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	DBC [mm]	CP [bar]
392.410XL-10040 080A	1	100.00	A	80.00	130.00	160.0	101.6	20



Adapter mit HSK-Kupplung für Feinbohrkopf

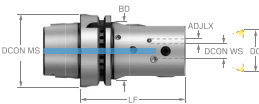
Maschinenseitige Schnittstelle HSK A/C



Metrisch (mm)

Bestellnummer	DCN [mm]	DCX [mm]	CN	DCON _{MS} [mm]	STDLET	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	CP [bar]
392.41037A-10012076C	3.00	26.00	1	100.00	A	76.00	126.00	50.0	20
392.41037A-63 20 100B	17.00	36.00	1	63.00	A	100.00	132.00	80.0	20
392.41037A-6312063C	3.00	26.00	1	63.00	A	63.00	95.00	50.0	20
392.41037A-6316085B	3.00	32.00	1	63.00	A	85.00	117.00	63.0	20

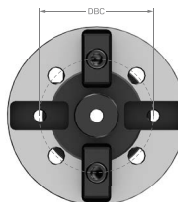
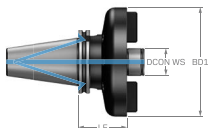
Maschinenseitige Schnittstelle HSK A/C



Metrisch (mm)

Bestellnummer	DCN [mm]	DCX [mm]	CN	DCON _{MS} [mm]	STDLET	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	CP [bar]
392.41037B-6312090C	3.00	26.00	1	63.00	A	90.00	122.00	50.0	20

Adapter mit ISO 7388-1 Kupplung zu CoroBore® XL



Metrisch (mm)

Bestellnummer	CNSC	STDLET	LF ₁ [mm]	OAL [mm]	BD ₁ [mm]	DBC [mm]	CP [bar]
392B.140XL-5040 075	7	AD/AF	75.00	176.80	160.0	101.6	20



Erfahren Sie mehr über Silent Tools™:
sandvik.coromant.com/silenttools



Silent Tools™

Adapter und Schneidköpfe der nächsten Generation

Silent Tools™ ist der Markenname für eine Familie von Werkzeugadaptern zum Drehen, Fräsen, Aufbohren und Bohren. Die Werkzeughalter sind so konzipiert, dass Vibrationen durch einen Dämpfer im Inneren des Werkzeugkörpers minimiert werden.

Merkmale

- Fortschrittliches Dämpfungssystem im Werkzeugkörper, aktualisiert mit den neuesten Funktionen der Dämpfungstechnologie
- Innenkühlung bis zu 80 bar (1160 PSI)
- Optimiertes Einrichten, erhöhte Wiederholgenauigkeit bei der Bearbeitung und Überwachung des Werkzeugzustands mit dem digitalen Tool Status Checker



P M K N S H
ISO-Anwendungsbereich

Vorteile

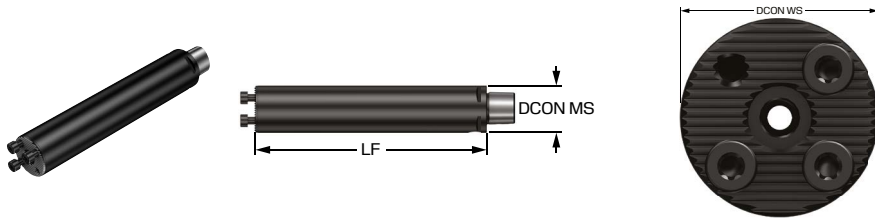
- Ein marktführendes Produkt, ausgerüstet mit den aktuellsten Funktionen der Dämpfungstechnologie
- Zuverlässigere Bearbeitung bei langen Auskragungen mit reduziertem Risiko für Unterbrechungen und Störungen
- Verbesserte Oberflächengüte
- Gesteigerte Produktivität durch die Möglichkeit, die Vorschubgeschwindigkeit bei gleichbleibender Stabilität zu erhöhen
- Reduzierte Kosten pro Bauteil

Perfekt abgestimmt: Schwingungsdämpfung der Spitzenklasse

- Der Dämpferkörper, der früher eine manuelle Feinabstimmung erforderte, wird heute automatisch von einer Maschine kalibriert und montiert.
- Diese Automatisierung führt zu einem hochpräzisen und vorhersehbaren Frequenzbereich, der perfekt auf den vorgesehenen Überhang und die Anwendung des Adapters abgestimmt ist.



Silent Tools™ Adapter mit Coromant Capto® Kupplung für CoroTurn® SL



Gemeinsame Datenwerte

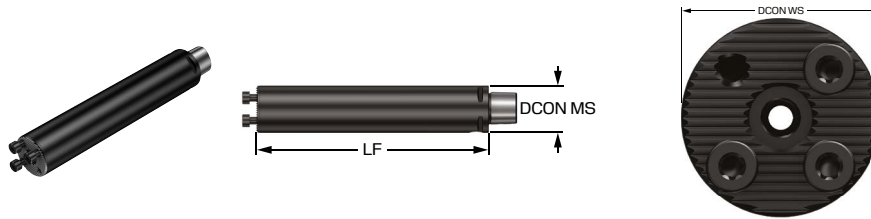
CP
[bar]

80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-C3 16 092-16	32.00	16.00	16.0	74.0	90.00	92.0	92.0	3	1	111.60	2.0
HT30D-C3 20 120-20	32.00	20.00	20.0	102.0	120.00	120.0	120.0	3	1	139.60	3.0
HT30D-C3 25 130-25	32.00	25.00	25.0	112.0	130.00	130.0	130.0	3	1	139.60	3.7
HT30D-C3 25 180-25	32.00	25.00	25.0	161.6	180.00	180.0	180.0	3	1	199.60	3.7
HT30D-C3 32 160-32	32.00	32.00	32.0	160.0	160.00	160.0	160.0	3	1	179.32	8.8
HT30D-C3 32 224-32	32.00	32.00	32.0	224.0	224.00	224.0	224.0	3	1	243.32	8.8
HT30D-C4 16 092-16	40.00	16.00	16.0	69.0	92.00	92.0	92.0	3	1	116.60	2.0
HT30D-C4 20 120-20	40.00	20.00	20.0	97.0	120.00	120.0	120.0	3	1	144.60	3.0
HT30D-C4 25 130-25	40.00	25.00	25.0	107.0	130.00	130.0	130.0	3	1	154.60	3.7
HT30D-C4 25 180-25	40.00	25.00	25.0	154.0	180.00	180.0	180.0	3	1	204.60	3.7
HT30D-C4 32 160-32	40.00	32.00	32.0	137.0	160.00	160.0	160.0	3	1	184.32	8.8
HT30D-C4 32 224-32	40.00	32.00	32.0	200.1	224.00	224.0	224.0	3	1	248.32	8.8
HT30D-C4 40 208-40	40.00	40.00	40.0	208.0	208.00	208.0	208.0	3	1	232.32	15.0
HT30D-C4 40 288-40	40.00	40.00	40.0	288.0	288.00	288.0	288.0	3	1	312.33	15.0
HT30D-C5 16 092-16	50.00	16.00	16.0	69.0	92.00	92.0	92.0	3	1	122.60	2.0
HT30D-C5 20 120-20	50.00	20.00	20.0	97.0	120.00	120.0	120.0	3	1	150.60	3.0
HT30D-C5 25 130-25	50.00	25.00	25.0	107.0	130.00	130.0	130.0	3	1	160.60	3.7
HT30D-C5 25 180-25	50.00	25.00	25.0	154.0	180.00	180.0	180.0	3	1	210.60	3.7
HT30D-C5 25 230-25	50.00	25.00	25.0	204.0	230.00	230.0	230.0	3	1	260.60	3.7
HT30D-C5 32 160-32	50.00	32.00	32.0	137.0	160.00	160.0	160.0	3	1	190.32	8.8
HT30D-C5 32 224-32	50.00	32.00	32.0	198.0	224.00	224.0	224.0	3	1	254.30	8.8
HT30D-C5 32 288-32	50.00	32.00	32.0	262.0	288.00	288.0	288.0	3	1	318.33	8.8
HT30D-C5 40 208-40	50.00	40.00	40.0	185.0	208.00	208.0	208.0	3	1	238.32	15.0
HT30D-C5 40 288-40	50.00	40.00	40.0	263.1	288.00	288.0	288.0	3	1	318.33	15.0
HT30D-C5 40 368-40	50.00	40.00	40.0	343.1	368.00	368.0	368.0	3	1	398.33	15.0
HT30D-C6 16 092-16	63.00	16.00	16.0	67.0	92.00	92.0	92.0	3	1	130.60	2.0
HT30D-C6 20 120-20	63.00	20.00	20.0	95.0	120.00	120.0	120.0	3	1	158.60	3.0
HT30D-C6 25 130-25	63.00	25.00	25.0	105.0	130.00	130.0	130.0	3	1	168.60	3.7
HT30D-C6 25 180-25	63.00	25.00	25.0	152.0	180.00	180.0	180.0	3	1	218.60	3.7
HT30D-C6 25 230-25	63.00	25.00	25.0	202.0	230.00	230.0	230.0	3	1	268.60	3.7
HT30D-C6 32 160-32	63.00	32.00	32.0	135.0	160.00	160.0	160.0	3	1	198.32	8.8
HT30D-C6 32 224-32	63.00	32.00	32.0	196.0	224.00	224.0	224.0	3	1	262.33	8.8
HT30D-C6 32 288-32	63.00	32.00	32.0	260.0	288.00	288.0	288.0	3	1	326.33	8.8
HT30D-C6 40 208-40	63.00	40.00	40.0	183.0	208.00	208.0	208.0	3	1	246.32	15.0

Silent Tools™ Adapter mit Coromant Capto® Kupplung für CoroTurn® SL



Gemeinsame Datenwerte

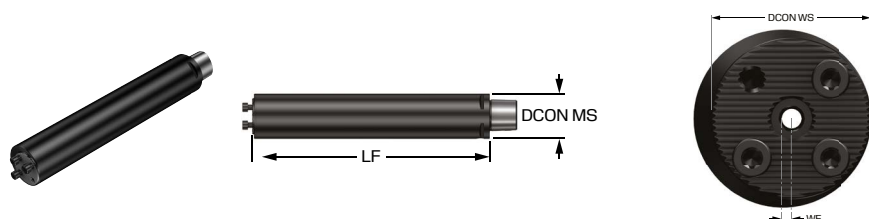
CP
[bar]

80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-C6 40 288-40	63.00	40.00	40.0	260.0	288.00	288.0	288.0	3	1	326.33	15.0
HT30D-C6 40 368-40	63.00	40.00	40.0	340.0	368.00	368.0	368.0	3	1	406.33	15.0
HT30D-C8 25 130-25	80.00	25.00	25.0	97.0	130.00	130.0	130.0	3	1	178.60	3.7
HT30D-C8 25 180-25	80.00	25.00	25.0	144.0	180.00	180.0	180.0	3	1	228.60	3.7
HT30D-C8 25 230-25	80.00	25.00	25.0	194.0	230.00	230.0	230.0	3	1	278.60	3.7
HT30D-C8 32 160-32	80.00	32.00	32.0	127.0	160.00	160.0	160.0	3	1	208.32	8.8
HT30D-C8 32 224-32	80.00	32.00	32.0	188.0	224.00	224.0	224.0	3	1	272.33	8.8
HT30D-C8 32 288-32	80.00	32.00	32.0	252.0	288.00	288.0	288.0	3	1	336.33	8.8
HT30D-C8 40 208-40	80.00	40.00	40.0	175.0	224.00	224.0	224.0	3	1	256.33	15.0
HT30D-C8 40 288-40	80.00	40.00	40.0	252.0	288.00	288.0	288.0	3	1	336.33	15.0
HT30D-C8 40 368-40	80.00	40.00	40.0	332.0	368.00	368.0	368.0	3	1	416.33	15.0

Silent Tools™ Adapter mit Coromant Capto® Kupplung für CoroTurn® SL Schnellwechsel



Gemeinsame Datenwerte

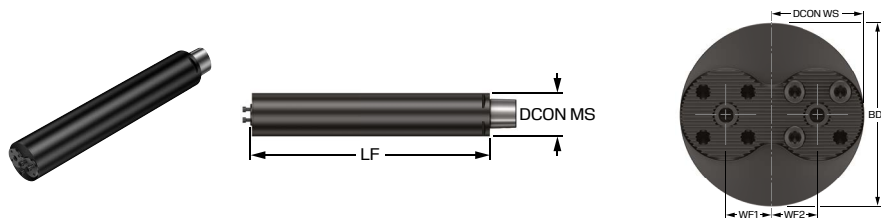
CP [bar]	TQ [Nm]
80	15.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	WF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-C5 50 268L40	50.00	40.00	50.0	268.0	268.00	5.00	268.0	268.0	3	1	298.33
HT30D-C5 50 268R40	50.00	40.00	50.0	268.0	268.00	5.00	268.0	268.0	3	1	298.33
HT30D-C5 50 368L40	50.00	40.00	50.0	368.0	368.00	5.00	368.0	368.0	3	1	398.33
HT30D-C5 50 368R40	50.00	40.00	50.0	368.0	368.00	5.00	368.0	368.0	3	1	398.33
HT30D-C5 50 468L40	50.00	40.00	50.0	468.0	468.00	5.00	468.0	468.0	3	1	498.33
HT30D-C5 50 468R40	50.00	40.00	50.0	468.0	468.00	5.00	468.0	468.0	3	1	498.33
HT30D-C6 50 268L40	63.00	40.00	50.0	243.0	268.00	5.00	268.0	268.0	3	1	306.33
HT30D-C6 50 268R40	63.00	40.00	50.0	243.0	268.00	5.00	268.0	268.0	3	1	306.33
HT30D-C6 50 368L40	63.00	40.00	50.0	340.0	368.00	5.00	368.0	368.0	3	1	406.33
HT30D-C6 50 368R40	63.00	40.00	50.0	340.0	368.00	5.00	368.0	368.0	3	1	406.33
HT30D-C6 50 468L40	63.00	40.00	50.0	440.0	468.00	5.00	468.0	468.0	3	1	506.33
HT30D-C6 50 468R40	63.00	40.00	50.0	440.0	468.00	5.00	468.0	468.0	3	1	506.33
HT30D-C6 60 328L40	63.00	40.00	60.0	304.6	328.00	10.00	328.0	328.0	3	1	366.33
HT30D-C6 60 328R40	63.00	40.00	60.0	304.6	328.00	10.00	328.0	328.0	3	1	366.33
HT30D-C6 60 448L40	63.00	40.00	60.0	424.6	448.00	10.00	448.0	448.0	3	1	486.33
HT30D-C6 60 448R40	63.00	40.00	60.0	424.6	448.00	10.00	448.0	448.0	3	1	486.33
HT30D-C6 60 568L40	63.00	40.00	60.0	544.6	568.00	10.00	568.0	568.0	3	1	606.33
HT30D-C6 60 568R40	63.00	40.00	60.0	544.6	568.00	10.00	568.0	568.0	3	1	606.33
HT30D-C8 50 268L40	80.00	40.00	50.0	235.0	268.00	5.00	268.0	268.0	3	1	316.33
HT30D-C8 50 268R40	80.00	40.00	50.0	235.0	268.00	5.00	268.0	268.0	3	1	316.23
HT30D-C8 50 368L40	80.00	40.00	50.0	332.0	368.00	5.00	368.0	368.0	3	1	416.33
HT30D-C8 50 368R40	80.00	40.00	50.0	332.0	368.00	5.00	368.0	368.0	3	1	416.33
HT30D-C8 50 468L40	80.00	40.00	50.0	432.0	468.00	5.00	468.0	468.0	3	1	516.33
HT30D-C8 50 468R40	80.00	40.00	50.0	432.0	468.00	5.00	468.0	468.0	3	1	516.33
HT30D-C8 60 328L40	80.00	40.00	60.0	295.0	328.00	10.00	328.0	328.0	3	1	376.33
HT30D-C8 60 328R40	80.00	40.00	60.0	295.0	328.00	10.00	328.0	328.0	3	1	376.33
HT30D-C8 60 448L40	80.00	40.00	60.0	412.0	448.00	10.00	448.0	448.0	3	1	496.33
HT30D-C8 60 448R40	80.00	40.00	60.0	412.0	448.00	10.00	448.0	448.0	3	1	496.33
HT30D-C8 60 568L40	80.00	40.00	60.0	532.0	568.00	10.00	568.0	568.0	3	1	616.33
HT30D-C8 60 568R40	80.00	40.00	60.0	532.0	568.00	10.00	568.0	568.0	3	1	616.33

R = Rechtsausführung, L = Linksausführung

Silent Tools™ Adapter mit Coromant Capto® Kupplung für CoroTurn® SL Schnellwechsel

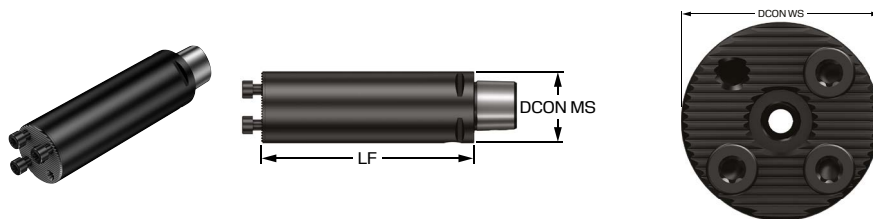


Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
80	15.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	LF ₂ [mm]	WF ₁ [mm]	WF ₂ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-C10 100 968-40-2	100.00	40.00	100.0	968.0	968.00	968.00	30.00	30.00	968.0	968.0	3	1	1048.50
HT30D-C1080 768-40-2	100.00	40.00	80.0	726.0	768.00	768.00	20.00	20.00	768.0	768.0	3		848.50
HT30D-C8 80 448-40-2	80.00	40.00	80.0	448.0	448.00	365.00	20.00	20.00	448.0	448.0	3	1	413.33
HT30D-C8 80 608-40-2	80.00	40.00	80.0	608.0	608.00	608.00	20.00	20.00	608.0	608.0	3	1	656.33
HT30D-C8 80 768-40-2	80.00	40.00	80.0	768.0	768.00	768.00	20.00	20.00	768.0	768.0	3	1	816.33



Gemeinsame Datenwerte

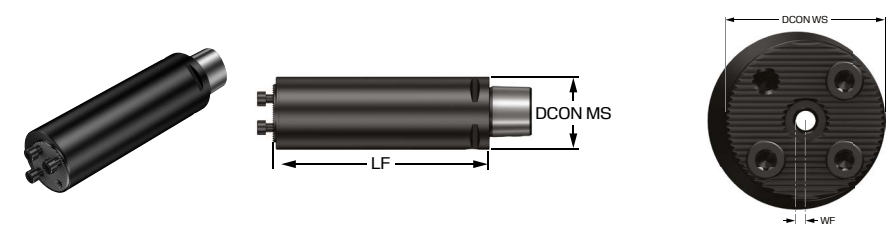
OHN [mm]	OHX [mm]	CP [bar]	TQ [Nm]
120.0	120.0	80	15.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	CNSC	CXSC	OAL [mm]
HT40D-C4 40 120-40	40.00	40.00	40.0	120.0	120.00	3	1	144.32
HT40D-C5 40 120-40	50.00	40.00	40.0	97.0	120.00	3	1	150.32
HT40D-C6 40 120-40	63.00	40.00	40.0	95.0	120.00	3	1	158.32



Silent Tools™ Adapter mit Coromant Capto® Kupplung für CoroTurn® SL Schnellwechsel



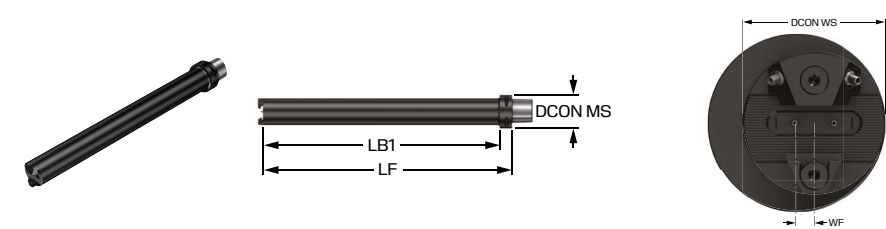
Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
80	15.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	WF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT40D-C5 50 150L40	50.00	40.00	50.0	150.0	150.00	5.00	150.0	150.0	3	1	180.32
HT40D-C5 50 150R40	50.00	40.00	50.0	150.0	150.00	5.00	150.0	150.0	3	1	180.32
HT40D-C6 50 150L40	63.00	40.00	50.0	125.0	150.00	5.00	150.0	150.0	3	1	188.32
HT40D-C6 50 150R40	63.00	40.00	50.0	125.0	150.00	5.00	150.0	150.0	3	1	188.32
HT40D-C6 60 180L40	63.00	40.00	60.0	156.6	180.00	10.00	180.0	180.0	3	1	218.32
HT40D-C6 60 180R40	63.00	40.00	60.0	156.6	180.00	10.00	180.0	180.0	3	1	218.32
HT40D-C8 60 180L40	80.00	40.00	60.0	147.0	180.00	10.00	180.0	180.0	3	1	228.32
HT40D-C8 60 180R40	80.00	40.00	60.0	147.0	180.00	10.00	180.0	180.0	3	1	228.32

R = Rechtsausführung, L = Linksausführung



Gemeinsame Datenwerte

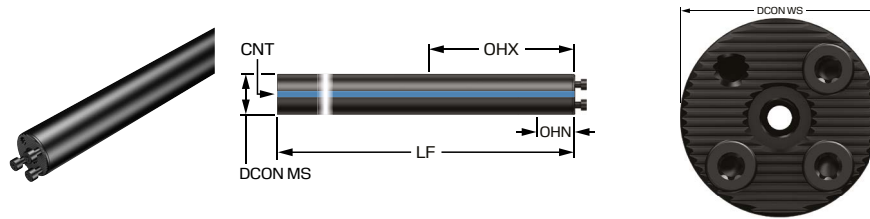
CP [bar]	TQ [Nm]
80	50.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	WF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-C10 100 955L80	100.00	100.00	100.0	955.0	955.00	10.00	955.0	955.0	3	1	1035.50
HT30D-C10 100 955R80	100.00	80.00	100.0	955.0	955.00	10.00	955.0	955.0	3	1	1035.50
HT30D-C10 80 755-80	100.00	80.00	80.0	713.0	755.00	0.00	755.0	755.0	3	1	835.50
HT30D-C6 80 355-80	63.00	80.00	80.0	355.0	355.00	0.00	355.0	355.0	3	1	393.33
HT30D-C8 80 435-80	80.00	80.00	80.0	435.0	435.00	0.00	435.0	435.0	3	1	483.33

R = Rechtsausführung, L = Linksausführung

Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL



Gemeinsame Datenwerte

CP
[bar]
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	CNT	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-CY16 156-16	16.00	16.00	G 1/8-28	16.0	156.0	156.00	55.0	92.0	1	1	156.27	2.0
HT30D-CY20 200-20	20.00	20.00	G 1/4-19	20.0	200.0	200.00	70.0	120.0	1	1	200.27	3.0
HT30D-CY25 255-25	25.00	25.00	G 1/4-19	25.0	255.0	255.00	88.0	155.0	1	1	255.27	3.7
HT30D-CY25 330-25	25.00	25.00	G 1/4-19	25.0	330.0	330.00	155.0	230.0	1	1	330.27	3.7
HT30D-CY32 320-32	32.00	32.00	G 3/8-19	32.0	320.0	320.00	100.0	192.0	1	1	320.00	7.0
HT30D-CY32 416-32	32.00	32.00	G 3/8-19	32.0	416.0	416.00	192.0	288.0	1	1	416.00	7.0
HT30D-CY40 408-40	40.00	40.00	G 1/2-14	40.0	408.0	408.00	128.0	248.0	1	1	408.00	15.0
HT30D-CY40 528-40	40.00	40.00	G 1/2-14	40.0	528.0	528.00	248.0	368.0	1	1	528.00	15.0

Gemeinsame Datenwerte

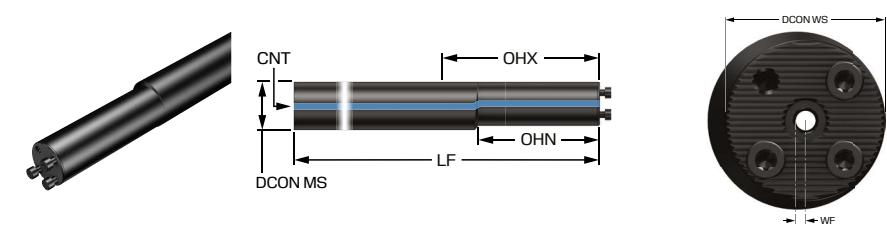
CP
[lbf/in2]
1160

Zoll (Zoll)

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	CNT	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]	TQ [ft]
HT30D-CYA10 156-16	0.625	0.630	G 1/8-28	0.630	6.142	6.142	2.165	3.622	1	1	6.152	1.5
HT30D-CYA12 190-20	0.750	0.787	G 1/8-28	0.787	7.480	7.480	3.071	4.488	1	1	7.491	2.2
HT30D-CYA16 260-25	1.000	0.984	G 1/4-19	1.000	10.236	10.236	3.346	6.260	1	1	10.247	2.7
HT30D-CYA16 336-25	1.000	0.984	G 1/4-19	1.000	13.213	13.228	6.102	9.252	1	1	13.239	2.7
HT30D-CYA20 317-32	1.250	1.260	G 3/8-19	1.250	12.480	12.480	3.740	7.480	1	1	12.480	5.2
HT30D-CYA20 412-32	1.250	1.260	G 3/8-19	1.250	16.220	16.220	7.480	11.220	1	1	16.220	5.2



Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL

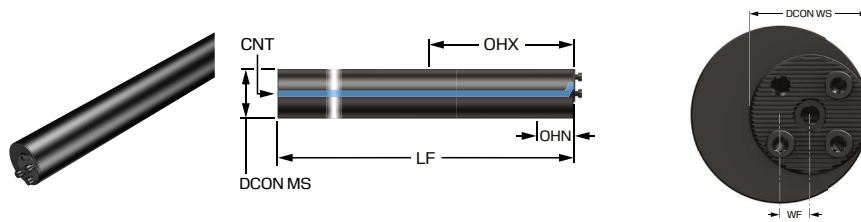


Zoll (Zoll)

Gemeinsame Datenwerte		
BD ₂ [inch]	CP [lbf/in2]	TQ [ft]
1.750	1160	11.1

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	CNT	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	WF ₁ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]
HT30D-CYA28 457-40	1.750	1.575	G 1/2-14	1.575	4.606	17.992	0.088	5.787	11.024	1	1	17.992
HT30D-CYA28 590-40	1.750	1.575	G 1/2-14	1.575	9.331	23.228	0.088	11.024	16.260	1	1	23.228

Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL



Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
80	15.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	CNT	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	WF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-CY50 518-40	50.00	40.00	G 1/2-14	50.0	518.0	518.00	5.00	168.0	318.0	1	1	518.00
HT30D-CY50 668-40	50.00	40.00	G 1/2-14	50.0	668.0	668.00	5.00	318.0	468.0	1	1	668.00
HT30D-CY60 628-40	60.00	40.00	G 3/4-14	60.0	628.0	628.00	10.00	208.0	388.0	1	1	628.00
HT30D-CY60 808-40	60.00	40.00	G 3/4-14	60.0	808.0	808.00	10.00	388.0	568.0	1	1	808.00

Gemeinsame Datenwerte

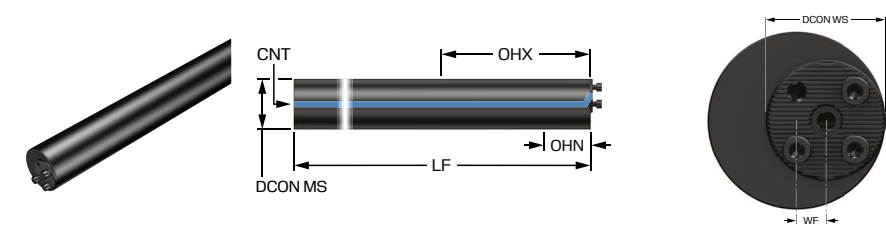
CP [lbf/in ²]
1160

Zoll (Zoll)

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	CNT	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	WF ₁ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]	TQ [ft]
HT30D-CYA24 387-32	1.500	1.260	G 1/2-14	1.500	15.236	15.236	0.120	4.764	9.252	1	1	15.236	5.2
HT30D-CYA24 501-32	1.500	1.260	G 1/2-14	1.500	19.724	19.724	0.120	9.252	13.740	1	1	19.724	5.2
HT30D-CYA32 527-40	2.000	1.575	G 1/2-14	2.000	20.748	20.748	0.197	6.772	12.756	1	1	20.748	11.1
HT30D-CYA32 679-40	2.000	1.575	G 1/2-14	2.000	26.732	26.732	0.197	12.756	18.740	1	1	26.732	11.1
HT30D-CYA40 667-40	2.500	1.575	G 3/4-14	2.500	26.260	26.260	0.463	8.780	16.260	1	1	26.260	11.1
HT30D-CYA40 857-40	2.500	1.575	G 3/4-14	2.500	33.740	33.740	0.463	16.260	23.740	1	1	33.740	11.1



Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL



Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
80	15.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	CNT	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	WF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT40D-CY40 288-40	40.00	40.00	G 1/2-14	40.0	288.0	288.00	0.00	86.0	128.0	1	1	288.00
HT40D-CY50 368-40	50.00	40.00	G 1/2-14	50.0	368.0	368.00	5.00	98.0	168.0	1	1	368.00
HT40D-CY60 448-40	60.00	40.00	G 3/4-14	60.0	448.0	448.00	10.00	107.0	208.0	1	1	448.00

Gemeinsame Datenwerte

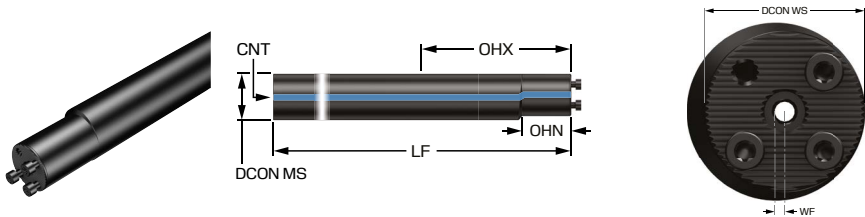
CP [lbf/in2]
1160

Zoll (Zoll)

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	CNT	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	WF ₁ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]	TQ [ft]
HT40D-CYA24 273-32	1.500	1.260	G 1/2-14	1.500	10.748	10.748	0.120	3.386	4.764	1	1	10.748	5.2
HT40D-CYA32 375-40	2.000	1.575	G 1/2-14	2.000	14.764	14.764	0.197	3.858	6.772	1	1	14.764	11.1
HT40D-CYA40 476-40	2.500	1.575	G 3/4-14	2.500	18.740	18.740	0.463	4.213	8.740	1	1	18.740	11.1



Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL



Zoll (Zoll)

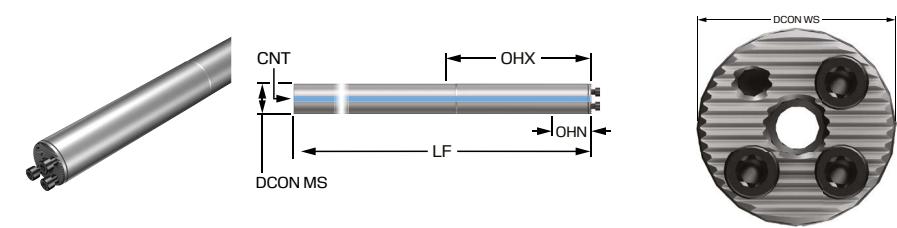
Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	CNT	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	WF ₁ [inch]	CNSC	CXSC
HT40D-CYA28 324-40	1.750	1.575	G 1/2-14	1.750	2.047	12.756	0.088	1	1

Gemeinsame Datenwerte

BD ₂ [inch]	OHN [inch]	OHX [inch]	OAL [inch]	CP [lbf/in2]	TQ [ft]
1.750	3.386	5.787	12.756	1160	11.1



Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL



Gemeinsame Datenwerte

CP
[bar]
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT31D-CY16 204-16	16.00	16.00	16.0	204.0	204.00	96.0	140.0	1	1	204.27	2.0
HT31D-CY20 260-20	20.00	20.00	20.0	260.0	260.00	120.0	180.0	1	1	260.27	3.0

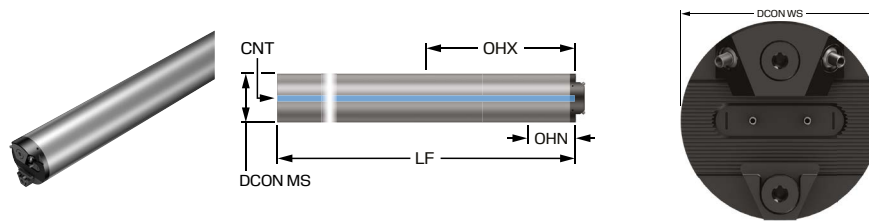
Gemeinsame Datenwerte

CP
[lbf/in2]
1160

Zoll (Zoll)

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]	TQ [ft]
HT31D-CYA10 204-16	0.625	0.630	0.630	8.031	8.031	3.150	5.551	1	1	8.042	1.5
HT31D-CYA12 260-20	0.750	0.787	0.787	10.236	10.236	4.016	7.244	1	1	10.247	2.2

Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL Schnellwechsel



Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
80	50.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	CNT	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-CY80 1075-80	80.00	80.00	G 3/4-14	80.0	1075.0	1075.00	515.0	755.0	1	1	1075.00
HT30D-CY80 835-80	80.00	80.00	G 3/4-14	80.0	835.0	835.00	275.0	515.0	1	1	835.00

Gemeinsame Datenwerte

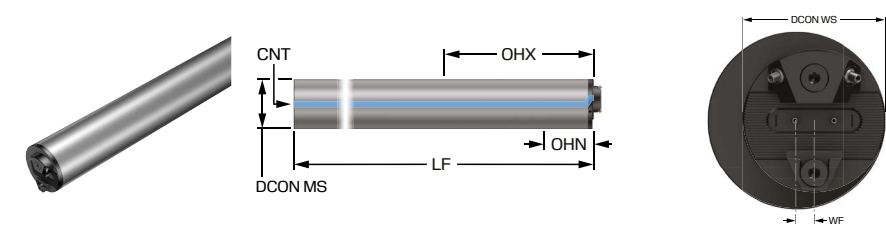
CP [lbf/in ²]	TQ [ft]
1160	36.9

Zoll (Zoll)

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	CNT	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]
HT30D-CYA48 1022-80	3.000	3.150	G 3/4-14	3.150	40.236	40.236	19.252	28.268	1	1	40.236
HT30D-CYA48 793-80	3.000	3.150	G 3/4-14	3.150	31.220	31.220	10.236	19.252	1	1	31.220



Silent Tools™ Adapter mit zylindrischer Schaftkupplung für CoroTurn® SL Schnellwechsel



Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
80	50.0

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	CNT	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	WF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-CY100 1055L80	100.00	80.00	G 3/4-14	100.0	1055.0	1055.00	10.00	355.0	655.0	1	1	1055.00
HT30D-CY100 1055R80	100.00	80.00	G 3/4-14	100.0	1055.0	1055.00	10.00	355.0	655.0	1	1	1055.00
HT30D-CY100 1355L80	100.00	80.00	G 3/4-14	100.0	1355.0	1355.00	10.00	655.0	955.0	1	1	1355.00
HT30D-CY100 1355R80	100.00	80.00	G 3/4-14	100.0	1355.0	1355.00	10.00	655.0	955.0	1	1	1355.00

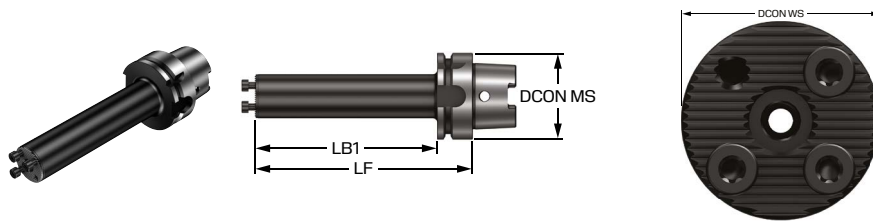
Gemeinsame Datenwerte

CP [lbf/in2]	TQ [ft]
1160	36.9

Zoll (Zoll)

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	CNT	BD ₁ [inch]	LB [inch]	LF ₁ [inch]	WF ₁ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAL [inch]
HT30D-CYA64 1073L80	4.000	3.150	G 3/4-14	4.000	42.244	42.244	0.394	14.252	26.260	1	1	42.244
HT30D-CYA64 1073R80	4.000	3.150	G 3/4-14	4.000	42.244	42.244	0.394	14.252	26.260	1	1	42.244
HT30D-CYA64 1377L80	4.000	3.150	G 3/4-14	4.000	54.213	54.213	0.394	26.220	38.228	1	1	54.213
HT30D-CYA64 1377R80	4.000	3.150	G 3/4-14	4.000	54.213	54.213	0.394	26.220	38.228	1	1	54.213

Silent Tools™ Adapter mit HSK Kupplung zu CoroTurn® SL



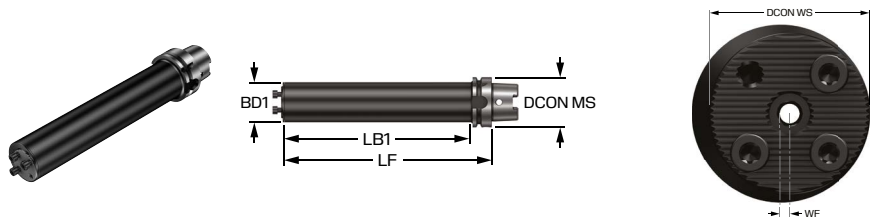
Gemeinsame Datenwerte

CP [bar]
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]	TQ [Nm]
HT30D-HT06 32 160-32	63.00	32.00	32.0	131.0	160.00	160.0	160.0	1	1	191.90	8.8
HT30D-HT06 40 208-40	63.00	40.00	40.0	179.0	208.00	208.0	208.0	1	1	239.90	15.0
HT30D-HT10 40 208-40	100.00	40.00	40.0	176.0	208.00	208.0	208.0	1	1	257.90	15.0

R = Rechtsausführung, L = Linksausführung



Gemeinsame Datenwerte

CP [bar]	TQ [Nm]
80	15.0

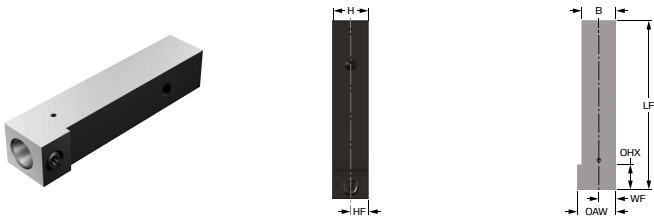
Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	BD ₁ [mm]	LB [mm]	LF ₁ [mm]	WF ₁ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAL [mm]
HT30D-HT06 50 268R40	63.00	40.00	50.0	239.0	268.00	5.00	268.0	268.0	1	1	299.90
HT30D-HT10 50 268R40	100.00	40.00	50.0	236.0	268.00	5.00	268.0	268.0	1	1	317.90
HT30D-HT10 60 328R40	100.00	40.00	60.0	296.0	328.00	10.00	328.0	328.0	1	1	377.90

R = Rechtsausführung, L = Linksausführung



QS™ Micro, Schaftadapter



Metrisch (mm)

Gemeinsame Datenwerte

OAL [mm]	CP [bar]
80.00	150

Bestellnummer	CNT	H [mm]	LF ₁ [mm]	LF ₂ [mm]	WF ₁ [mm]	WF ₂ [mm]	HF ₁ [mm]	HF ₂ [mm]	OHN [mm]	OHX [mm]	CNSC	CXSC	OAW [mm]	OAH [mm]
QSM12-N1012	M6	10.00	80.00	80.00	5.00	5.00	5.0	5.0	12.0	12.0	3	1	16.00	12.0
QSM12-N1212	M6	12.00	80.00	80.00	6.00	6.00	6.0	6.0	12.0	12.0	3	1	16.00	12.0
QSM16-N1616	M6	16.00	80.00	80.00	8.00	8.00	8.0	8.0	12.0	12.0	3	1	18.00	16.0
QSM16-N2020	M6	20.00	80.00		8.00		8.0		10.0	10.0	3	1	20.00	20.0

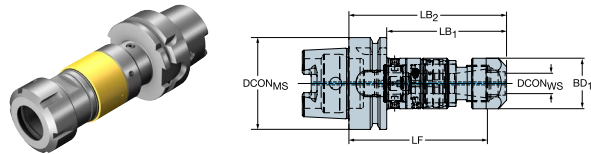
Zoll (Zoll)

Gemeinsame Datenwerte

OAL [inch]	CP [lbf/in2]
3.150	2176

Bestellnummer	CNT	H [inch]	LF ₁ [inch]	LF ₂ [inch]	WF ₁ [inch]	WF ₂ [inch]	HF ₁ [inch]	HF ₂ [inch]	OHN [inch]	OHX [inch]	CNSC	CXSC	OAW [inch]	OAH [inch]
QSM12-N0608	M6	0.375	3.150	3.150	0.188	0.188	0.188	0.188	0.472	0.472	3	1	0.630	0.472
QSM12-N08	M6	0.500	3.150	3.150	0.250	0.250	0.236	0.236	0.472	0.472	3	1	0.644	0.500
QSM16-N10	M6	0.625	3.150	3.150	0.313	0.313	0.315	0.315	0.472	0.472	3	1	0.706	0.625
QSM16-N12	M6	0.750	3.150		0.315		0.315		0.394	0.394	3	1	0.787	0.750

CoroChuck® 970, Gewindebohrfutter mit HSK-Kupplung



Gemeinsame Datenwerte

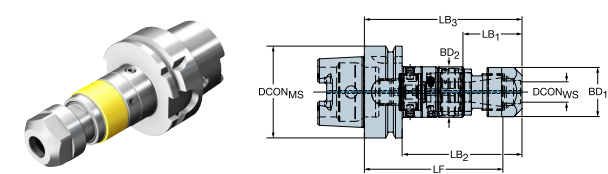
CP
[bar]
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	RPMX [1/min]
970-HA06-32-131A	63.00	32.80	121.70	105.2	131.2	1	1	8000
970-HA10-32-138A	100.00	32.80	128.20	108.7	137.7	1	1	8000
970-HA10-40-164A	100.00	40.80	146.60	129.1	158.0	1	1	8000



CoroChuck® 970, Gewindebohrfutter mit HSK-Kupplung



Gemeinsame Datenwerte

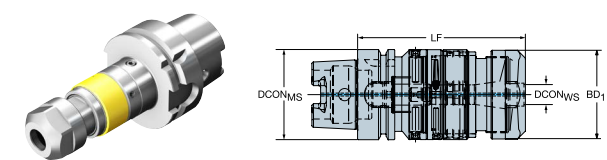
CP
[bar]
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	LB ₃ [mm]	CNSC	CXSC	RPMX [1/min]
970-HA06-20-108A	63.00	20.80	95.10	35.3	77.1	103.1	1	1	8000
970-HA06-25-128A	63.00	25.80	114.00	37.1	96.5	122.5	1	1	8000
970-HA10-20-115A	100.00	20.80	101.60	35.3	80.5	109.6	1	1	8000
970-HA10-25-134A	100.00	25.80	120.50	37.1	100.0	129.0	1	1	8000



CoroChuck® 970, Gewindebohrfutter mit HSK-Kupplung



Gemeinsame Datenwerte

CP
[bar]
80

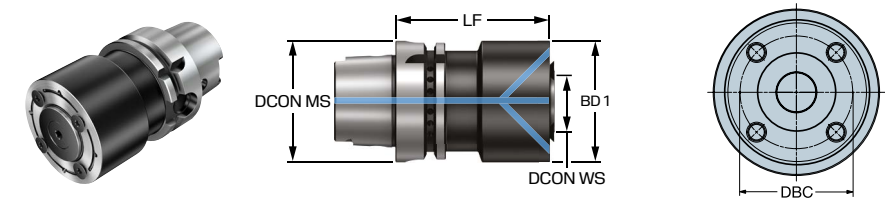
Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	CNSC	CXSC	RPMX [1/min]
970-HA06-40-160A	63.00	41.00	143.10	154.5	1	1	8000



Adapter mit HSK-Kupplung auf Fräsdorn mit Mitnehmerschrauben

Maschinenseitige Schnittstelle HSK A/C



Gemeinsame Datenwerte

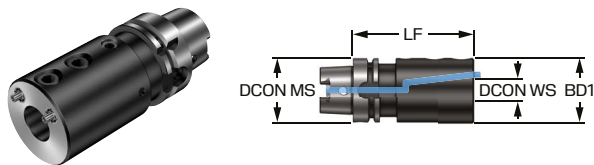
CP
[bar]
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]	TQ [Nm]	RPMX [1/min]
HA06-X10-032-055A	63.00	10.00	55.00	28.0	55.0	1	4	32.0	63.0	6.4	12000
HA06-X22-040-060A	63.00	22.00	60.00	33.0	60.0	1	4	40.0	63.0	3.9	11000
HA06-X32-063-080A	63.00	32.00	80.00	80.0		1	4	63.0		6.4	10000



HSK für Zylinderschaftaufnahme



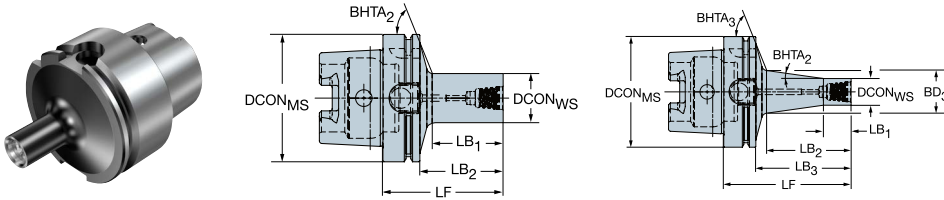
Gemeinsame Datenwerte

CP
[bar]
80

Metrisch (mm)

	Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF ₁ [mm]	LB [mm]	CNSC	CXSC	BD ₁ [mm]
NEU	HT06-131-00118-25	63.00	25.00	118.00	118.0	1	7	63.0
NEU	HT06-131-00132-40	63.00	40.00	132.00	132.0	1	7	80.0

Adapter mit HSK-Kupplung zu Coromant® EH



Gemeinsame Datenwerte

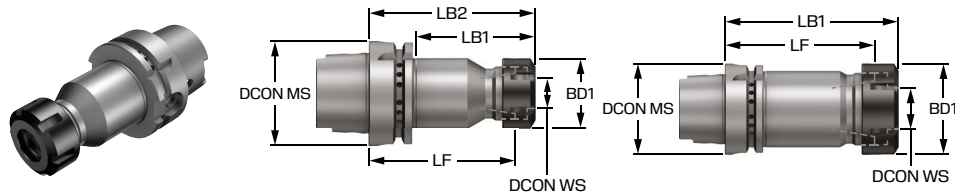
CP
[bar]

100

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	LB ₃ [mm]	LB ₄ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]	BD ₃ [mm]	BD ₄ [mm]	BHTA ₂ [deg]	TQ [Nm]	RPMX [1/min]
HA04-EH10-10-040	40.00	9.60	40.00	13.0	20.0	40.0		1	1	9.6	9.6	40.0		59.1	12.0	30000
HA04-EH12-12-043	40.00	11.60	43.00	16.3	23.0	43.0		1	1	11.6	11.6	40.0		58.0	15.0	30000
HA04-EH16-16-048	40.00	15.40	48.00	21.9	28.0	48.0		1	1	15.4	15.4	40.0		55.0	30.0	30000
HA04-EH20-20-045	40.00	19.20	45.00	19.4	25.0	45.0		1	1	19.2	19.2	40.0		50.0	50.0	30000
HA05-EH10-10-047	50.00	9.60	47.00	13.0	21.0	47.0		1	1	9.6	9.6	50.0		63.0	12.0	25000
HA05-EH12-12-050	50.00	11.60	50.00	16.3	24.0	50.0		1	1	11.6	11.6	50.0		62.0	15.0	25000
HA05-EH16-16-055	50.00	15.40	55.00	21.8	29.0	55.0		1	1	15.4	15.4	50.0		60.0	30.0	25000
HA05-EH20-20-052	50.00	19.20	52.00	19.3	26.0	52.0		1	1	19.2	19.2	50.0		58.0	50.0	25000
HA05-EH25-25-057	50.00	24.10	57.00	24.9	31.0	57.0		1	1	24.1	24.1	50.0		54.0	65.0	25000
HA06-EH10-10-049	63.00	9.60	49.00	13.5	23.0	49.0		1	1	9.6	9.6	63.0		66.0	12.0	20500
HA06-EH10-10-062	63.00	9.60	62.00	10.0	27.9	36.0	62.0	1	1	9.6	9.6	14.6	63.0	8.0	12.0	20500
HA06-EH12-12-051	63.00	11.60	51.00	15.8	25.0	51.0		1	1	11.6	11.6	63.0		65.0	15.0	20500
HA06-EH12-12-068	63.00	11.60	68.00	12.0	34.3	42.0	68.0	1	1	11.6	11.6	17.9	63.0	8.0	15.0	20500
HA06-EH16-16-056	63.00	15.40	56.00	21.3	30.0	56.0		1	1	15.4	15.4	63.0		65.0	30.0	20500
HA06-EH16-16-078	63.00	15.40	78.00	16.0	45.1	52.0	78.0	1	1	15.4	15.4	23.6	63.0	8.0	30.0	20500
HA06-EH20-20-053	63.00	19.20	53.00	18.8	27.0	53.0		1	1	19.2	19.2	63.0		63.0	50.0	20500
HA06-EH20-20-091	63.00	19.20	91.00	20.0	59.0	65.0	91.0	1	1	19.2	19.2	30.1	63.0	8.0	50.0	20500
HA06-EH25-25-059	63.00	24.10	59.00	25.5	33.0	59.0		1	1	24.1	24.1	63.0		61.0	65.0	20500
HA06-EH25-25-105	63.00	24.10	105.00	25.0	74.0	79.0	105.0	1	1	24.1	24.1	37.6	63.0	8.0	65.0	20500
HA10-EH20-20-100	100.00	19.20	100.00	20.0	60.3	71.0	100.0	1	1	19.2	19.2	30.5	100.0	8.0	50.0	12500
HA10-EH25-25-115	100.00	24.10	115.00	25.0	76.4	86.0	115.0	1	1	24.1	24.1	38.6	100.0	8.0	65.0	12500

Adapter mit HSK-Kupplung für ER-Spannzangenfutter



Gemeinsame Datenwerte

CP
[bar]
80

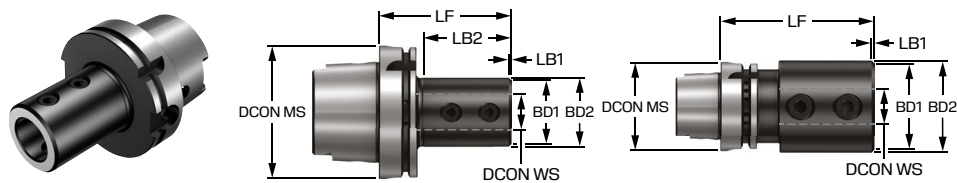
Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]	RPMX [1/min]
HA04-ER25-A042-062	40.00	26.00	50.00	62.0		1	1	42.0		30000
HA05-ER32-A050-072	50.00	33.00	59.00	72.0		1	1	50.0		25000
HA06-ER16-A028-100	63.00	17.00	89.40	71.1	100.0	1	1	28.0	63.0	20500
HA06-ER20-A034-100	63.00	21.00	88.50	71.1	100.0	1	1	34.0	63.0	20500
HA06-ER25-A042-100	63.00	26.00	88.00	74.0	100.0	1	1	42.0	63.0	20500
HA06-ER32-A050-100	63.00	33.00	87.00	74.0	100.0	1	1	50.0	63.0	20500
HA06-ER40-A063-120	63.00	41.00	105.00	120.0		1	1	63.0		20500
HA10-ER20-A034-100	100.00	21.00	88.50	64.5	100.0	1	1	34.0	100.0	12500
HA10-ER25-A042-100	100.00	26.00	88.00	65.0	100.0	1	1	42.0	100.0	12500
HA10-ER32-A050-100	100.00	33.00	87.00	71.0	100.0	1	1	50.0	100.0	12500
HA10-ER40-A063-120	100.00	41.00	105.00	91.0	120.0	1	1	63.0	100.0	12500
HA10-ER50-A078-130	100.00	52.00	109.00	101.0	130.0	1	1	78.0	100.0	12500



Adapter mit HSK-Kupplung nach ISO 9766

Maschinenseitige Schnittstelle HSK A/C



Gemeinsame Datenwerte

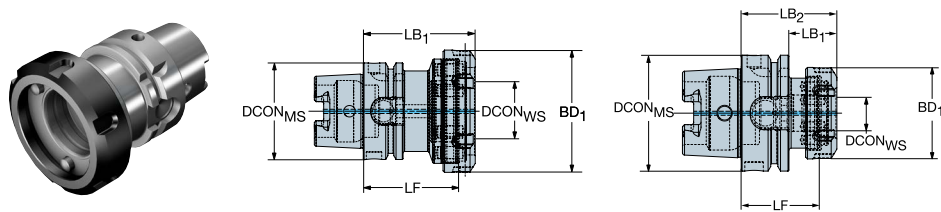
CP
[bar]
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	LB ₃ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]	BD ₃ [mm]	BHTA ₁ [deg]	TQ [Nm]	RPMX [1/min]
HT06-DR16-A036-080	63.00	16.00	80.00	2.0	54.0	80.0	1	1	32.0	36.0	63.0	45.0	10.0	20500
HT06-DR20-A040-080	63.00	20.00	80.00	2.0	54.0	80.0	1	1	36.0	40.0	63.0	45.0	12.0	20500
HT06-DR25-A045-090	63.00	25.00	90.00	2.0	64.0	90.0	1	1	41.0	45.0	63.0	45.0	20.0	20500
HT06-DR32-A052-090	63.00	32.00	90.00	2.0	64.0	90.0	1	1	48.0	52.0	63.0	45.0	30.0	20500
HT06-DR40-A065-110	63.00	40.00	110.00	2.0	110.0		1	1	61.0	65.0		45.0	40.0	20500
HT08-DR20-A040-085	80.00	20.00	85.00	2.0	59.0	85.0	1	1	36.0	40.0	80.0	45.0	12.0	14000
HT08-DR25-A045-090	80.00	25.00	90.00	2.0	64.0	90.0	1	1	41.0	45.0	80.0	45.0	20.0	14000
HT08-DR32-A052-095	80.00	32.00	95.00	2.0	69.0	95.0	1	1	48.0	52.0	80.0	45.0	30.0	14000
HT08-DR40-A065-110	80.00	40.00	110.00	2.0	84.0	110.0	1	1	61.0	65.0	80.0	45.0	40.0	14000
HT10-DR16-A036-090	100.00	16.00	90.00	2.0	49.0	90.0	1	1	32.0	36.0	100.0	45.0	10.0	12500
HT10-DR20-A040-090	100.00	20.00	90.00	2.0	49.0	90.0	1	1	36.0	40.0	100.0	45.0	12.0	12500
HT10-DR25-A045-100	100.00	25.00	100.00	2.0	66.0	100.0	1	1	41.0	45.0	100.0	45.0	20.0	12500
HT10-DR32-A052-100	100.00	32.00	100.00	2.0	66.0	100.0	1	1	48.0	52.0	100.0	45.0	30.0	12500
HT10-DR40-A065-110	100.00	40.00	110.00	2.0	76.0	110.0	1	1	61.0	65.0	100.0	45.0	40.0	12500
HT10-DR50-A075-120	100.00	50.00	120.00	2.0	86.0	120.0	1	1	71.0	75.0	100.0	45.0	45.0	12500

Adapter mit HSK-Kupplung auf MDI

Maschinenseitige Schnittstelle HSK A/C/T



Gemeinsame Datenwerte

CP
[bar]

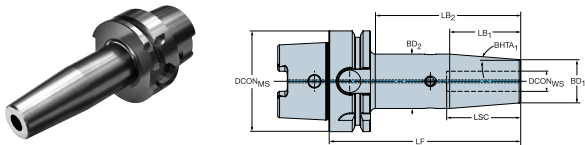
80

Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]	TQ [Nm]	RPMX [1/min]
HT06-DM20-N-042A	63.00	20.00	42.00	26.0	52.0	1	1	49.7	63.0	135.0	20000
HT06-DM25-N-050A	63.00	25.00	50.00	34.0	60.0	1	1	62.7	63.0	170.0	20000
HT06-DM32-N-050A	63.00	32.00	50.00	60.0		1	1	67.7		200.0	20000
HT06-DM40-N-061A	63.00	40.00	61.00	73.0		1	1	79.7		230.0	20500
HT10-DM25-N-048A	100.00	25.00	48.00	29.0	58.0	1	1	62.7	100.0	170.0	12500
HT10-DM32-N-048A	100.00	32.00	48.00	29.0	58.0	1	1	67.7	100.0	200.0	12500
HT10-DM40-N-048A	100.00	40.00	48.00	31.0	60.0	1	1	79.7	100.0	230.0	12500
HT10-DM50-N-055A	100.00	50.00	55.00	40.0	69.0	1	1	94.7	100.0	250.0	12500



HSK Schrumpffutter



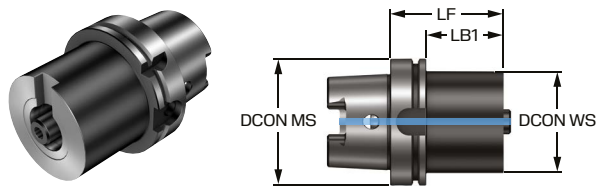
Gemeinsame Datenwerte

CP
[bar]
10

Metrisch (mm)

	Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	LB ₃ [mm]	CN _{SC}	CX _{SC}	BD ₁ [mm]	BD ₂ [mm]	BD ₃ [mm]	BHTA ₁ [deg]	RPMX [1/min]
NEU	HA06-SH06Q-S-160	63.00	6.00	160.00	38.1	134.0	160.0	1	1	21.0	27.0	63.0	4.5	20500
NEU	HA06-SH06Q-S-200	63.00	6.00	200.00	38.1	134.0	200.0	1	1	21.0	27.0	63.0	4.5	20500
NEU	HA06-SH10Q-S-160	63.00	10.00	160.00	50.8	134.0	160.0	1	1	24.0	32.0	63.0	4.5	20500
NEU	HA06-SH10Q-S-200	63.00	10.00	200.00	50.8	134.0	200.0	1	1	24.0	32.0	63.0	4.5	20500
NEU	HA06-SH12Q-S-160	63.00	12.00	160.00	50.8	134.0	160.0	1	1	24.0	32.0	63.0	4.5	20500
NEU	HA06-SH12Q-S-200	63.00	12.00	200.00	50.8	134.0	200.0	1	1	24.0	32.0	63.0	4.5	20500
NEU	HA06-SH20Q-S-160	63.00	20.00	160.00	57.2	134.0	160.0	1	1	33.0	42.0	63.0	4.5	20500
NEU	HA06-SH20Q-S-200	63.00	20.00	200.00	57.2	134.0	200.0	1	1	33.0	42.0	63.0	4.5	20500

Adapter mit HSK-Kupplung auf VL

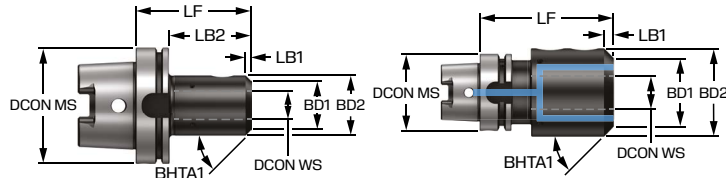


Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]
HA10-VL80-080-090	100.00	80.00	90.00	61.0	90.0	1	1	80.0	100.0

Adapter mit HSK-Kupplung auf Weldon

Maschinenseitige Schnittstelle HSK A/C

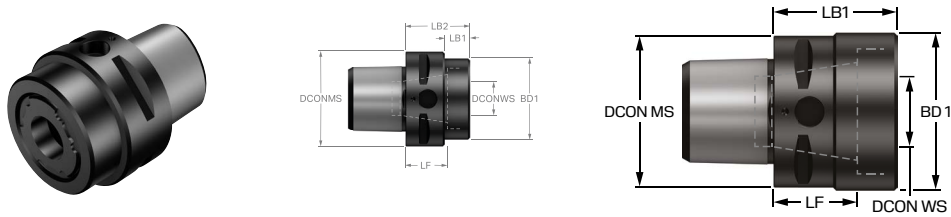


Gemeinsame Datenwerte

CP
[lbf/in²]
1160

Bestellnummer	DCON _{MS} [inch]	DCON _{WS} [inch]	LF [inch]	LB ₁ [inch]	LB ₂ [inch]	LB ₃ [inch]	CNSC	CXSC	BD ₁ [inch]	BD ₂ [inch]	BD ₃ [inch]	BHTA ₁ [deg]	TQ [ft]	RPMX [1/min]
HA06-AWE06-B025-060	2.480	0.250	2.362	0.110	1.142	2.362	1	9	0.772	0.992	2.480	30.0	2.2	20500
HA06-AWE09-B030-075	2.480	0.375	2.953	0.295	1.732	2.953	1	9	0.819	1.161	2.480	30.0	7.4	20500
HA06-AWE12-B036-080	2.480	0.500	3.150	0.295	2.126	3.150	1	9	1.067	1.409	2.480	30.0	8.9	20500
HA06-AWE15-B041-080	2.480	0.625	3.150	0.295	2.126	3.150	1	9	1.272	1.614	2.480	30.0	11.1	20500
HA06-AWE19-B044-085	2.480	0.750	3.346	0.295	2.323	3.346	1	9	1.409	1.752	2.480	30.0	14.8	20500
HA06-AWE25-B057-105	2.480	1.000	4.134	0.295	3.110	4.134	1	9	1.906	2.248	2.480	30.0	18.4	20500
HA06-AWE31-B063-110	2.480	1.250	4.331	0.295	4.331		1	9	2.138	2.480		30.0	33.2	20500
HA10-AWE06-B025-075	3.937	0.250	2.953	0.110	1.260	2.953	1	9	0.772	0.992	3.937	30.0	2.2	12500
HA10-AWE09-B030-085	3.937	0.375	3.346	0.295	1.654	3.346	1	9	0.819	1.161	3.937	30.0	7.4	12500
HA10-AWE12-B036-090	3.937	0.500	3.543	0.295	1.929	3.543	1	9	1.067	1.409	3.937	30.0	8.9	12500
HA10-AWE15-B041-095	3.937	0.625	3.740	0.295	2.126	3.740	1	9	1.272	1.614	3.937	30.0	11.1	12500
HA10-AWE19-B044-090	3.937	0.750	3.543	0.295	2.087	3.543	1	9	1.409	1.752	3.937	30.0	14.8	12500
HA10-AWE25-B057-100	3.937	1.000	3.937	0.295	2.598	3.937	1	9	1.906	2.248	3.937	30.0	18.4	12500
HA10-AWE31-B063-100	3.937	1.250	3.937	0.295	2.795	3.937	1	9	2.138	2.480	3.937	30.0	33.2	12500
HA10-AWE38-B070-110	3.937	1.500	4.331	0.295	3.189	4.331	1	9	2.413	2.756	3.937	30.0	33.2	12500
HA10-AWE50-B093-135	3.937	2.000	5.315	0.295	4.173	5.315	1	9	3.339	3.681	3.937	30.0	44.3	12500

Adapter mit Coromant Capto® Kupplung auf ER-Spannzangenfutter

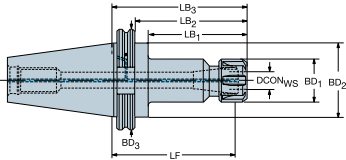


Metrisch (mm)

Bestellnummer	DCON _{MS} [mm]	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	CNSC	CXSC	BD ₁ [mm]	BD ₂ [mm]
C4-W-391.14-16026-A	40.00	17.00	15.40	6.0	26.0	3	1	34.0	40.0
C4-W-391.14-25035-A	40.00	26.00	23.00	35.0		3	1	43.0	
C5-W-391.14-25034-A	50.00	26.00	22.00	13.0	34.0	3	1	43.0	50.0
C5-W-391.14-32041-A	50.00	33.00	28.00	41.0		3	1	52.0	



Adapter mit BIG-PLUS CAT-V Kupplung für ER-Spannzangenfutter



Gemeinsame Datenwerte

CP
[bar]
80

Metrisch (mm)

Bestellnummer	DCON _{WS} [mm]	LF [mm]	LB ₁ [mm]	LB ₂ [mm]	LB ₃ [mm]	CNSC	CXSC	CRKS	BD ₁ [mm]	BD ₂ [mm]	BD ₃ [mm]	RPMX [1/min]
A392.54514-4016067	17.00	56.40	29.0	47.0	67.0	7	1	Zoll 5/8"-11	28.0	44.5	63.5	18000
A392.54514-4016105	17.00	94.40	64.0	85.0	105.0	7	1	Zoll 5/8"-11	28.0	44.5	63.5	18000
A392.54514-4020070	21.00	58.50	31.0	50.0	70.0	7	1	Zoll 5/8"-11	34.0	44.5	63.5	18000
A392.54514-4020105	21.00	93.50	66.0	85.0	105.0	7	1	Zoll 5/8"-11	34.0	44.5	63.5	18000
A392.54514-4032079	33.00	66.00	59.0	79.0		7	1	Zoll 5/8"-11	50.0	63.5		18000
A392.54514-4032105	33.00	92.00	85.0	105.0		7	1	Zoll 5/8"-11	50.0	63.5		18000
A392.54514-5032105	33.00	92.00	63.0	85.0	105.0	7	1	Zoll 1"-8	50.0	69.8	98.4	12000
A392.54514-5032156	33.00	143.00	114.0	136.0	156.0	7	1	Zoll 1"-8	50.0	69.8	98.4	12000

Informationen zur Kühlschmierstoffzufuhr

Kühlschmierstoffeintritt (CNSC)

Code	Bezeichnung	Bild
0	Ohne Kühlmiteleintritt	
1	Axialer Kühlmiteleintritt	
2	Radialer Eintritt	
3	Axial konzentrischer und radialer Eintritt	
4	Axial konzentrischer Eintritt auf Kreis	
5	Radialer Eintritt vor dem Adapter	
6	Dezentral über den Flansch	
7	Dezentral über den Flansch und axial	
8	Dezentral über Schlitze im Flansch	

Kühlschmierstoffaustritt (CXSC)

Code	Bezeichnung	Bild
0	Kein Kühlmittelaustritt	
1	Axialer konzentrischer Austritt	
2	Radialer Austritt	
3	Axialer schräger Austritt	
4	Axial konzentrisch auf Kreis	
5	Axial schräg mit Düse, einstellbar	
6	Dezentraler Austritt mit Düse, einstellbar	
7	Axial schräger, fokussierter Austritt mit Düse	
8	Axial konzentrisch oder dezentral mit Düsen, einstellbar	



Werkzeugparameter nach ISO 13399

Alle Zerspanungswerkzeuge werden anhand einer Reihe von standardisierten ISO 13399-Parametern definiert. Sie finden Werkzeugparameter sowie ihre Definition in dieser Liste.

Parameter	Definition
ADINTMS	Adapterschnittstelle Maschinenrichtung
ADINTWS	Planlaufeinstellung
AERMX	Maximales Arbeitseingriffsverhältnis
ALP	Axialfreiwinkel
AN	Freiwinkel groß
ANN	Freiwinkel klein
APMX	Einstechtiefe, max.
AXGSUP	Axialschneidplattenunterstützung, Ausrichtung
AZ	Eintauchtiefe, max.
B	Schaftbreite
BAMS	Körperwinkel, maschinenseitig
BAWS	Werkzeugwinkel, werkstückseitig
BBD	Konstruktiv gewuchtete Ausführung
BBR	Individuell gewuchtete Ausführung
BD	Körperdurchmesser
BHTA	Körperkegeleinstellwinkel
BLMC	Code der Auswuchtmethode
BMC	Werkzeugausführung
BN	Spanflächenfasenbreite
BS	Planschneidenbreite
BSG	Norm/Standard
BSR	Planscheidenradius
CBMD	Spanbrecher, Herstellerbezeichnung
CCC	Zentrumsschneidfähigkeit
CCONWS	Anzahl Aufnahmen/Anzahl Aufnahmen, Werkstückseite
CDX	Einstechtiefe, max.
CEDC	Schneidenanzahl
CGX	X-Komponente für die Lage des Schwerpunkts
CGY	Y-Komponente für die Lage des Schwerpunkts
CGZ	Z-Komponente für die Lage des Schwerpunkts
CHW	Eckenfasenbreite
CICT	Anzahl Schneidteile
CND	Kühlschmierstoffeintritt, Durchmesser
CNSC	Kühlschmierstoffeintritt
CNT	Kühlschmierstoffeintritt, Gewindegröße
COATING	Beschichtung
CONARWS	Anschlussanordnung werkstückseitig
CP	Max. Kühlschmierstoffdruck
CPDF	Differentialteilung
CRKS	Anzugsbolzen, Gewindegröße
CTPT	Bearbeitungstyp

CUTDIA	Maximaler Werkstückdurchmesser für das Abstechen
CUTINT_MASTER	Teil 2 der Kennungen für die Schneidteil-Schnittstelle
CUTINT_SIZESHAPE	Schneidplattengröße und -form
CW	Stechbreite, Nennmaß
CWTOLL	Untere Schnittbreitentoleranz
CWTOLU	Obere Schnittbreitentoleranz
CXSC	Kühlschmierstoffaustritt
CXST	Typ der Kühlmittelzuführung
CZC	Aufnahmegröße
CZC MS	Aufnahmegröße, maschinenseitig
CZC WS	Aufnahmegröße, werkstückseitig
D1	Durchmesser Befestigungsbohrung
DAH	Durchmesser Zugangsbohrung
DAXIN	Axialer Einstechdurchmesser, min.
DAXN	Axialer Einstechdurchmesser, min.
DAXX	Maximaler Außendurchmesser der Axialnut
DBC	Schneidendurchmesser
DC	Werkzeugdurchmesser
DCB	Spanndurchmesser, nominal, werkstückseitig
DCBN	Spanndurchmesser, min.
DCBX	Spanndurchmesser, max.
DCF	Funktionsdurchmesser
DCN	Schneidendurchmesser, min.
DCON	Schaftdurchmesser
DCONMS	Schaftdurchmesser, maschinenseitig
DCONWS	Schaftdurchmesser, werkstückseitig
DCP	Datenchip-Tasche
DCPS	Größe der Datenchip-Tasche
DCSFMS	Durchmesser maschinenseitige Kontaktfläche
DCSFWS	Aufnahmedurchmesser, werkstückseitig
DCTOLL	Untere Schneidendurchmessertoleranz
DCTOLU	Obere Schneidendurchmessertoleranz
DCX	Schneidendurchmesser, max.
DFC	Funktionsdurchmesser
DHUB	Nabendurchmesser
DIX	Maximaler Überlagerungsdurchmesser des Werkzeugwechslers
DMIN	Bohrungsdurchmesser, min.
DMM	Aufnahmedurchmesser, maschinenseitig
DN	Durchmesser des Freistichs
DPC	Vibrationsdämpfung
DSGN	Design
FHA	Drallwinkel
FLGT	Flanschdicke
FTDZ	Gewindetyp
GAMF	Seitenspanwinkel
GAMO	Orthogonalspanwinkel
GAMP	Rückspanwinkel
GAN	Spanwinkel, Schneidplatte
GB	Spanflächenfasenwinkel



GRADE	Sorte
H	Schafthöhe
HAND	Schneidrichtung
HBL	Kopfunterbaulänge
HDD	Kopfdurchmesser
HEAD_TYPE	Kopftyp
HF	Funktionshöhe
HRV	Tiefster Punkt von der Bezugsebene aus
HTB	Körperhöhe
HTH	Höhe
HTY	Bohrungstyp
IC	Einbeschriebener Kreis
IEP	Schneidkantenunterbrechung
IFS	Befestigungsart
INSL	Schneidplattenlänge
IZC	Code Plattengröße
KAP	Winkellage Aufnahme, werkstückseitig
KAPR	Winkel Werkzeugschneidkante
KCH	Eckenfase
KGRP_INT	Key Grip Schnittstelle
KGRPS	Größe des angetriebenen Teils
KGRPTP	Geometrisches Merkmal des angetriebenen Teils
KRINS	Einstellwinkel, Hauptschneide
L	Schneidkantenlänge
LAMS	Neigungswinkel
LB	Grundkörperlänge
LCF	Spankanallänge
LE	Schneidenlänge begrenzt
LF	Funktionslänge
LGR	Nachschleiflänge
LH	Kopflänge
LIG	Länge Störkante
LOCAP	Eigenschaft Positionshilfe
LPR	Kraglänge
LS	Schaftlänge
LSC	Einspannlänge
LSCN	Einspannlänge, min.
LSCX	Einspannlänge, max.
LSD	Schaftlänge
LU	Nutzlänge max.
MHD	Abstand Bohrung 1
MIID	Bezeichnung Schneidplatte
MMCC	Code für Vorspannmoment
MMCX	Maximales Schnittmoment
MRAT	Hauptdrehwinkel des Werkzeugs
MTP	Befestigungsart Schneidplatte
NOF	Anzahl Schneiden
NORGMX	Maximale Nachschleifvorgänge
OA	Gesamthöhe

OAL	Gesamtlänge
OAW	Gesamtbreite
OHN	Minimale Auskraglänge
OHX	Maximale Auskraglänge
PHD	Ausgangsdurchmesser
PHDX	Ausgangsdurchmesser, max.
PHT	Vorbearbeiteter Bohrungstyp
PL	Abstand Schneidenlänge zu Schneidenspitze
PRFRAD	Profilradius
PRSPC	Profilspezifikation
PSIR	Hauptschneidenwinkel
PSIRL	Hauptschneidenwinkel links
PSIRR	Hauptschneidenwinkel rechts
RADH	Radialhöhe
RADW	Radialbreite
RE	Eckenradius
REEQ	Eckenradius Äquivalent
REL	Eckenradius, links
RER	Eckenradius, rechts
RETOLL	Untere Eckenradiustoleranz
RETOLU	Obere Eckenradiustoleranz
RIDOP	Umgekehrte Drehrichtung Abtriebsseite
RMPX	Eintauchwinkel, max.
RPMX	Maximale Drehzahl
S	Schneidplattendicke
SC	Schneidplattenform
SCREW_TYPE	Schraubtyp
SDL	Länge des Stufendurchmessers
SEAL	Dichteigenschaft
SEP	Sensor Embedded-Eigenschaft
SIG	Spitzenwinkel
SPA	Profilwinkel der Kugel
SSC	Code Plattensitzgröße
STA	Eingeschlossener Stufenwinkel
SUBSTRATE	Substrat
TA	Kegelwinkel
TCDC	Aufnahmedurchmesser Toleranzklasse
TCDCON	Toleranz Schaftdurchmesser
TCDMM	Aufnahmedurchmesser, maschinenseitig ISO
TCHA	Erreichbare Bohrungstoleranz
TCL	Gewindeanschnittlänge
TCT	Toleranzklasse Werkzeug
TCTR	Gewindetoleranzklasse
TD	Gewindenennendurchmesser, metrisch
TDZ	Gewindenummer
TFLA	Gewindebohrer, Längenausgleich, vorne
TFLB	Gewindebohrer, Längenausgleich, hinten
TG	Kegelverhältnis
THBTP	Nach hinten abgeflachte Zähne



THCA	Korrekturwinkel Gewindesteigung
THCHT	Anschnitt
THDH	Gewinderichtung
THFT	Gewindeart
THL	Gewindelänge
THLGTH	Gewindelänge
THUB	Nabendicke
TP	Gewindesteigung
TPI	Gewindegänge je Inch
TPIN	Gewindegänge je Inch min.
TPIX	Gewindegänge je Inch max.
TPN	Gewindesteigung, max.
TPX	Gewindesteigung, min.
TQ	Drehmoment
TSYC	Code für Werkzeugtyp
ULDR	Verhältnis Nutzlänge/Durchmesser
W1	Schneidplattenbreite
WB	Grundkörperbreite
WEP	Planschneidensteuerelement
WF	Funktionsbreite
WSC	Spannbreite
WT	Masse (Gewicht)
XYPFEEDIR	Vorschubrichtung in der XY-Ebene
ZEFF	Anzahl wirksamer Schneiden, stirnseitig
ZEFP	Anzahl wirksamer Schneiden, umfangseitig
ZWX	Max. Anz. Wiperplatten

Setzen Sie auf Nachhaltigkeit mit unseren Recycling- und Wiederaufbereitungsprogrammen

Bei Sandvik Coromant haben wir uns der Nachhaltigkeit und der Reduzierung unseres ökologischen Fußabdrucks verschrieben. Unsere Recycling- und Wiederaufbereitungsprogramme sollen nicht nur der Umwelt zugute kommen, sondern auch praktische Lösungen für unsere Kunden und Lieferanten bieten.



Wiederaufbereitungsprogramm

Verlängern Sie die Lebensdauer Ihrer Vollhartmetallwerkzeuge mit unserem Wiederaufbereitungsprogramm. Warum sollten Sie in neue Werkzeuge investieren, wenn Sie Kosten und Ressourcen sparen können, indem Sie Ihre vorhandenen Werkzeuge verjüngen? Unser Wiederaufbereitungsservice erhöht nicht nur die Langlebigkeit von Werkzeugen, sondern trägt auch zur Reduzierung von Abfall auf Deponien bei. Wenn Sie sich noch nicht von den Vorteilen unseres Wiederaufbereitungsservice überzeugt haben, ist jetzt der richtige Zeitpunkt, es auszuprobieren und den Unterschied aus erster Hand zu erfahren.

Bitte erkundigen Sie sich bei Ihrem Sandvik-Ansprechpartner nach den örtlichen Anforderungen für die Wiederaufbereitung.

Recyclingprogramm

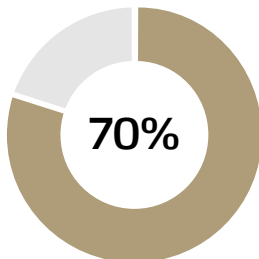
Unterstützen Sie uns bei der Förderung der Nachhaltigkeit durch unser innovatives Recyclingprogramm. Durch die Teilnahme an unserem Rückkaufprogramm unterstützen Sie eine umweltfreundlichere Industrie und profitieren gleichzeitig von einem unkomplizierten Ablauf. Unser zertifizierter Recyclingprozess sorgt für einen minimalen Aufwand Ihrerseits und erleichtert es Ihnen, zu einer nachhaltigeren Zukunft beizutragen.

Wählen Sie Sandvik Coromant als Ihren Recyclingpartner und profitieren Sie noch heute von unserem nachhaltigen Recyclingservice

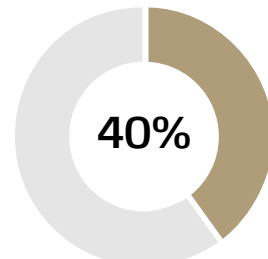
Recycling: der Umwelt zuliebe

Vorteile für die Umwelt

Mit jedem Nachschliff erhalten Sie eine gleichbleibend hohe Werkzeugqualität, während die Kosten drastisch sinken.



Eine Produktion aus Recyclingmaterial senkt die Kohlendioxidemissionen insgesamt um 40 %.



Erfahren Sie mehr über unsere Nachhaltigkeitsinitiativen
www.sandvik.coromant.com/services





SANDVIK
Coromant

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